MATERIALS						
COMPONENT NAME	BASE MATERIAL	FINISH				
CASE	LCP, BLACK, UL94 V-0					
TERMINAL, WIRE LUG (GOLD)	BRASS	GOLD OVER NICKEL				
TERMINAL, PC & RA (GOLD)	BRASS	GOLD OVER NICKEL IN CONTACT AREA TIN OVER NICKEL IN SOLDER AREA				
TERMINAL, WIRE LUG & PC (SILVER)	SILVER CLAD COPPER	SILVER OVER NICKEL				
CONTACT (GOLD)	COPPER ALLOY OR BRASS	GOLD OVER NICKEL				
CONTACT (SILVER)	SILVER CLAD COPPER OR COPPER	SILVER OVER NICKEL				
FRAME	STEEL	TIN OVER COPPER				
SPRING	MUSIC WIRE					
PLUNGER BUTTON	NYLON 6/6, BLACK, RED OR BLUE, UL94 HB					
GUIDE, CC & FF SWITCHES ONLY	NYLON 6/6, WHITE					

SPECIFICATIONS					
RATING	GOLD: .4VA MAX. @ 20VDC OR PEAK AC RESISITIVE				
	SILVER: 1A @ 125VAC OR 28 VDC RESISTIVE				
INITIAL TERMINATION RESISTANCE	20 MILLIOHMS MAX.				
INSULATION RESISTANCE	1,000 MEGOHMS MIN @ 500 VDC				
DIELECTRIC STRENGTH	1,000 VOLTS RMS AT SEA LEVEL				
TIMING	BREAK BEFORE MAKE				
PLUNGER TRAVEL	.030				
ACTUATION FORCE	50 TO 400 GRAMS				
LIFE EXPECTANCY	.4VA: 100,000				
	1A: 60,000				
OPERATING TEMPERATURE	-30°C TO +95°C				
STORAGE TEMPERATURE	-30°C TO +95°C				
TERMINAL SEAL	SINGLE POLE: EPOXY				
	DOUBLE POLE: EPOXY OPTIONAL				

NOTES:

- 1. TERMINAL NUMBERS ARE FOR REFERNCE ONLY AND DO NOT APPEAR ON SWITCHES
- 2. ALL MATERIALS AND FINISHES COMPLY WITH EU DIRECTIVE 2002/95/ES OF 27JAN2003 (ROHS) CENTER TERMINAL PRESENT ON DOUBLE THROW SWITCHES ONLY.

\wedge	
4	OBSOLETE.

MODEL	POLES	RATING	FUNCTION	PLATING	TERMINATIONS	BUTTON COLOR	04
TP	1	1=GOLD .4VA	C=SPST MOMENTARY	G=GOLD	BLANK=WIRE LUG	0=BLACK	
	2(1+1)	2(1+1) 3=SILVER 1 AMP 1 F=SPDT MOMENTARY BLANK			PC=PRINTED CIRCUIT	2=RED	
					RA=RIGHT ANGLE 1	6=BLUE	

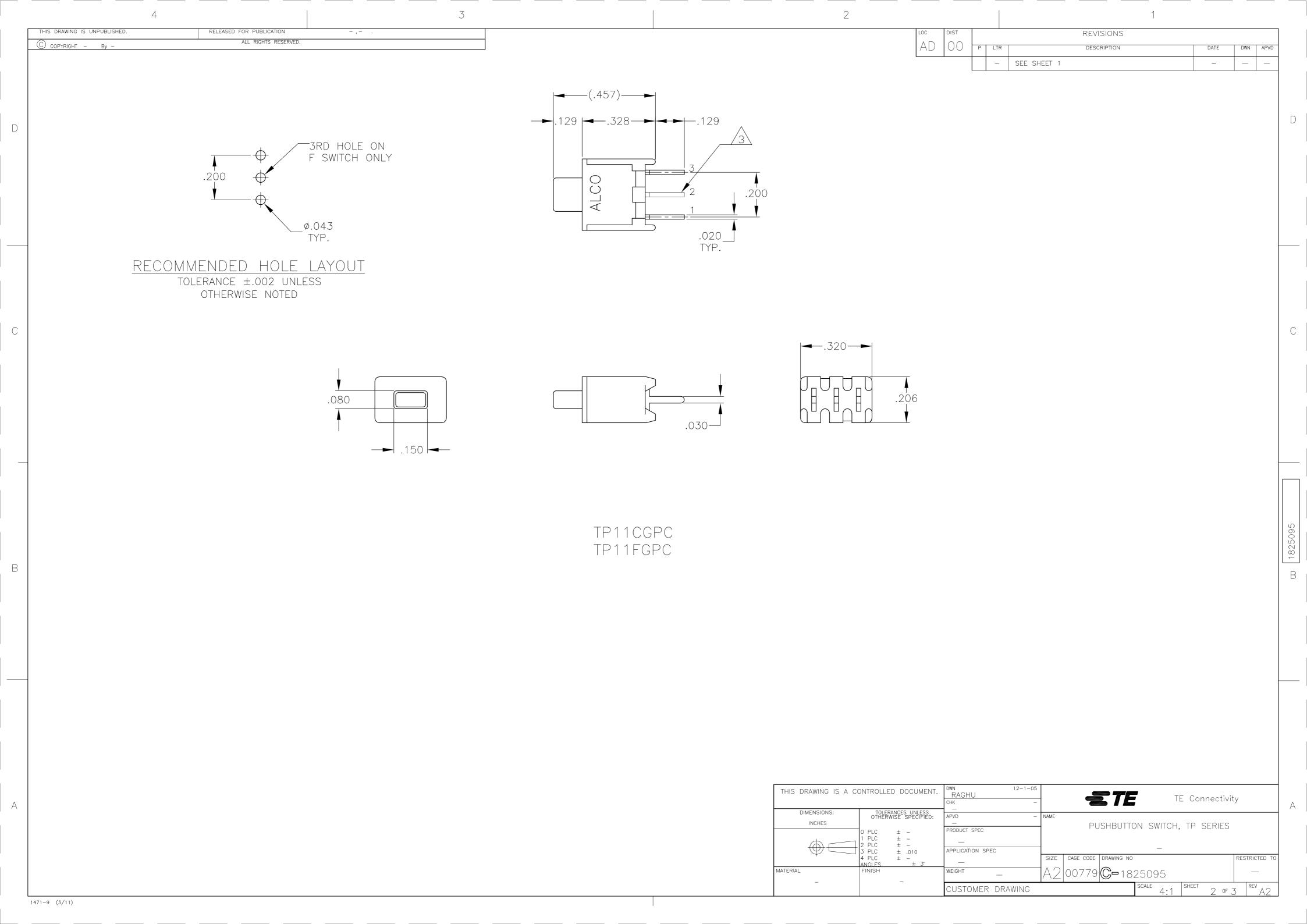
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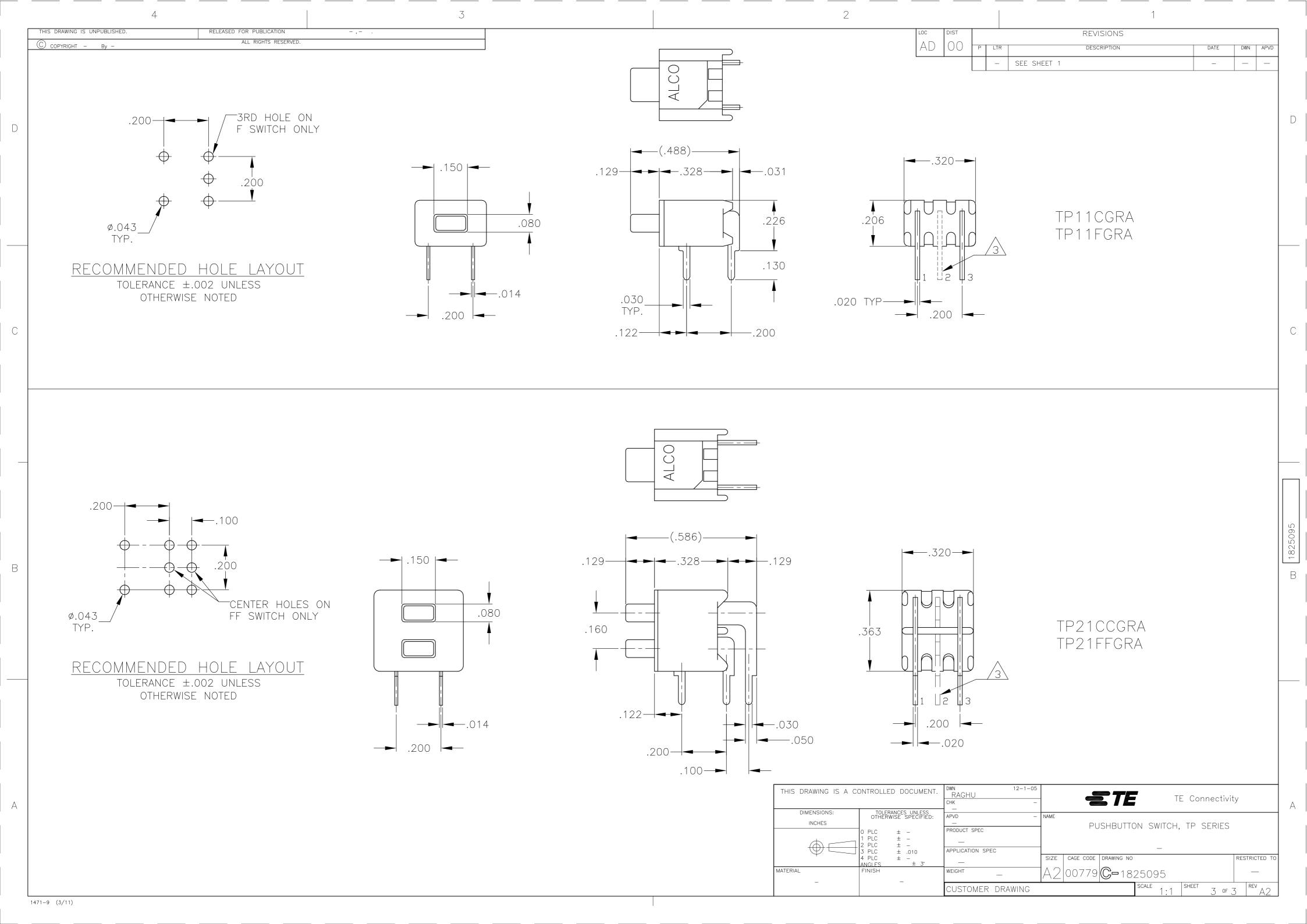
									TION	CONNECTED	TERMINALS	1ALS
	P/N	ALCO P/N	POLES	THROWS	PLATING	TERMINALS	BUTTON COLOR	1 2 3 4 5 6	ALCO 1 2 3 4 5 6	1 2 3 4 5 6	1 2 3 4 5 6	1 0 0 0 0 0
	1825095-1	TP11CGPC004	1	1	GOLD	PC	BLACK	OFF	MOM	OFF	1-3	
	1825095-2	TP11CGPC204	1	1	GOLD	PC	RED	OFF	MOM	OFF	1-3	
	1825095-3	TP11CGRA004	1	1	GOLD	RIGHT ANGLE	BLACK	OFF	MOM	OFF	1-3	
4	1825095-4	TP11CGRA204	1	1	GOLD	RIGHT ANGLE	RED	OFF	MOM	OFF	1-3	
4	1825095-5	TP11CGRA604	1	1	GOLD	RIGHT ANGLE	BLUE	OFF	MOM	OFF	1-3	
	1825095-6	TP11FGPC004	1	2	GOLD	PC	BLACK	ON	MOM	1-2	2-3	
4	1825095-7	TP11FGPC204	1	2	GOLD	PC	RED	ON	MOM	1-2	2-3	
4	1825095-8	TP11FGRA004	1	2	GOLD	RIGHT ANGLE	BLACK	ON	MOM	1-2	2-3	
4	1825095-9	TP11FGRA204	1	2	GOLD	RIGHT ANGLE	RED	ON	MOM	1-2	2-3	
4	1-1825095-0	TP11FGRA604	1	2	GOLD	RIGHT ANGLE	BLUE	ON	MOM	1-2	2-3	
4	1-1825095-1	TP21CCGRA004	2(1+1)	1	GOLD	RIGHT ANGLE	BLACK	OFF	MOM	OFF	1-3	
4	1-1825095-2	TP21CCGRA204	2(1+1)	1	GOLD	RIGHT ANGLE	RED	OFF	MOM	OFF	1-3	
4	1-1825095-3	TP21FFGRA004	2(1+1)	2	GOLD	RIGHT ANGLE	BLACK	ON	MOM	1-2	2-3	

THIS DRAWING IS A CO	ONTROLLED DOCUMENT.	DWN 12-1-0 RAGHU	5			Т	E Connect	i.v.i+v.
201500000		CHK —	-			I L	_ Connect	ivity
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD	- NAME					
INCITES	0 PLC ± -	PRODUCT SPEC		PUSH	IBULION	I SWITCH,	TP SERIE	.S
	1 PLC ± - 2 PLC ± - 3 PLC ± .010	APPLICATION SPEC				_		
Ψ —	4 PLC ± - ANGLES ± 3'	_	SIZE		WING NO			RESTRICTED TO
MATERIAL	FINISH	WEIGHT	$\mathbb{A}2$	00779	;- 182	5095		_
_	_	CUSTOMER DRAWING			S	CALE 4:1	SHEET 1 (of 3 REV A2

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