		4	3						
[	THIS DRAWING IS UNPUBLI	ALL RIGHTS RESERVED.	1825032 ,1825032		I				
	COPINIONI By			1					
	1.	OPERATING TEMPERATURE: -20°C T	) 80°C.		16				
	2.	STORAGE TEMPERATURE: -40°C TO 80°C.							
)	3.	CONTACT TIMING: NON-SHORTING.							
	4.	CONTACT RATING: 0.4VA @ 20VDC.							
	5.	5. CONTACT RATING MAXIMUM: 50mA 48V AC/DC.							
	6.	CONTACT RATING MINIMUM: 1,µA 201	mV AC/DC.		1 7				
	$\overline{7}$	CONTACT PLATING: GOLD OVER NICK	KEL.		17.				
	8	FIXED CONTACT/TERMINAL: GOLD OV	'ER NICKEL.		18.				
	<u>_9</u>	FRAME PLATING: TIN OVER NICKEL.			19				
	10.	INITIAL CONTACT RESISTANCE: LESS	THAN 50 MILLIOHMS PER EIA 30	64–23B.	20				
	11.	FINAL CONTACT RESISTANCE: 100 N	IILLIOHMS MAX PER EIA 364–238	З.	21				
2	12.	INSULATION RESISTANCE: 500 MEGO	HMS MIN AT 250VDC PER EIA 3	64-21C.	22				
	13.	DIELECTRIC STRENGTH: 500VAC BET 364-20B, CONDITION 1.	WEEN TERMINALS AND GROUND F	PER EIA	23				
	14.	VIBRATION PER EIA 364–28D, CONE	DITION VII, LEVEL E.		24				
		MECHANICAL SHOCK PER EIA 364-							

	COLOR- BLACK	PA RESIN	SLIDE PLATE	
В	COLOR- BLACK	PEI RESIN	BASE	
	OIL TREATED	PIANO WIRE	SPRING	
	COLOR- WHITE	PA RESIN	SLIDE PIN	
		SILICON RUBBER	ACTUATOR BOOT	
	<u>_7</u>	PHOS BRONZE	MOVING CONTACT	
А	8	PHOS BRONZE	FIXED CONTACT /TERMINAL	
	COLOR- YELLOW	PBT RESIN	ACTUATOR	
	9	BRASS	FRAME	
	COLOR- GRAY	PBT RESIN	CASE	
	FINISH	MATERIAL	PART DESCRIPTION	

D

LOC	DIST						
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
	•		A2	REVISED PER ECO-11-021742	05NOV11	КН	PO

16. LIFE EXPECTANCY: ON-OFF ELECTRICAL SWITCHING OPERATIONS PER EIA 364-9C 10 CYCLES PER MINUTE AT THE FOLLOWING RATED LOAD.

TYPE	MAXIMUM CONTACT RATING	0.4 VA	MINIMUM CONTACT RATING
D.E	10000	30000	30000
	(OPERATIONS)	(OPERATIONS)	(OPERATIONS)

- 17. ACTUATION FORCE: 70-500g PER EIA 364-13B.
- 18. THERMAL SHOCK PER EIA 364-32C, -25°C TO 85°C.

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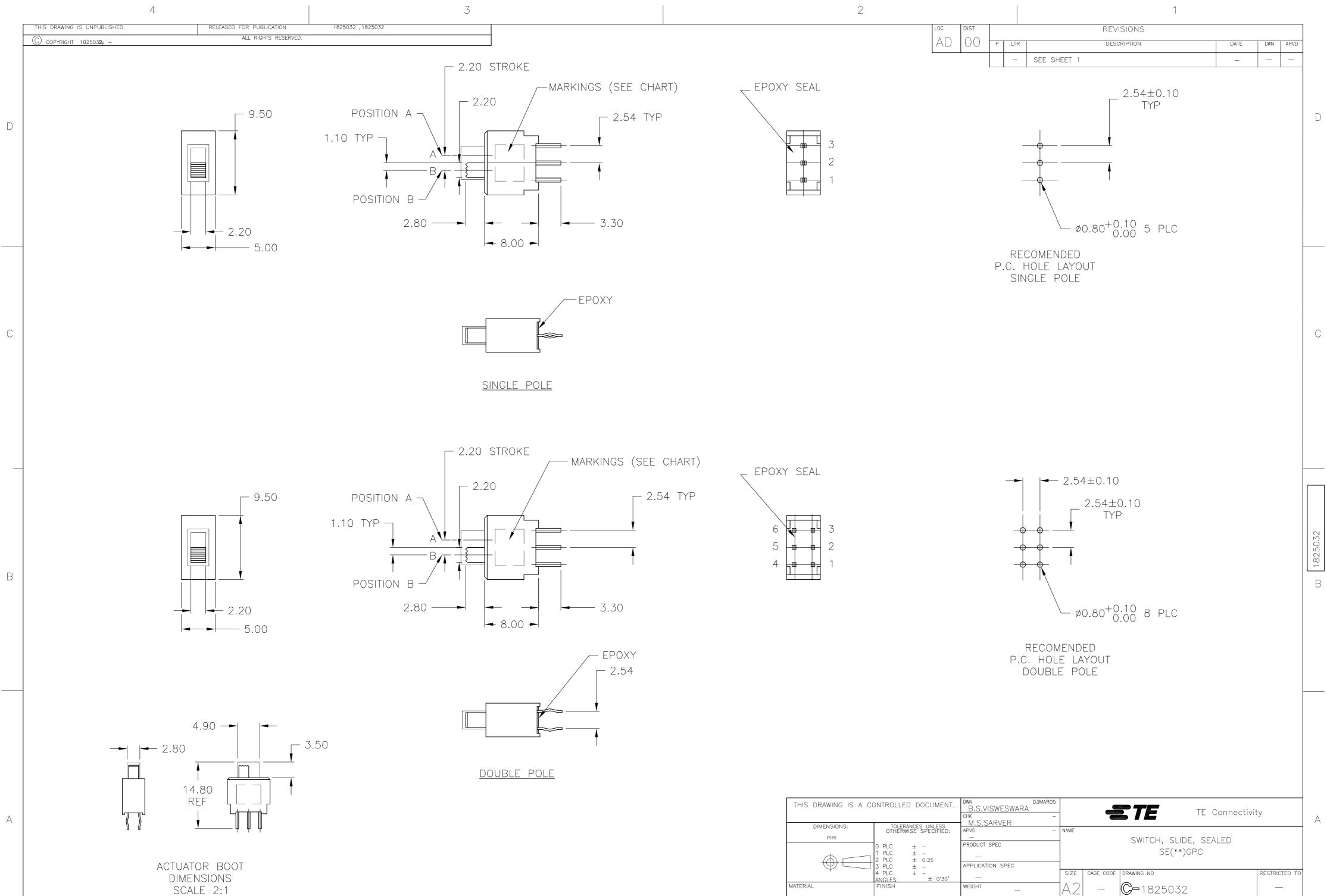
- 19. HUMIDITY-TEMPERATURE CYCLING PER EIA 364-31B, METHOD III.
- 20. TEMPERATURE LIFE PER EIA 364–17B, METHOD B, TEMPERATURE TEST CONDITION 3, TIME CONDITION B.
- 21. RESISTANCE TO SOLDER HEAT PER 109-202,CON B.
- 22. SOLDERABILITY PER EIA 364-52, CLASS 2, CATEGORY 1.
- 23. SEALED PER IEC 529, IP67.
- 24. ALL MATERIALS AND FINISHES SHALL COMPLY WITH EU DIRECTIVE 2000/95/EC OF 27 JAN2003 (ROHS)

	ON 2-3 5-6	OFF	ON 2-1 5-4	ALCO		SE2EGPC04 1825032		32-4	В	
	ON 2-3 5-6	NONE	ON 2-1 5-4	AL	СО	SE2D	GP04	18250.	32-3	
	ON 2-3			ALCO		SE1EGPC04 18250		32-2		
	ON 2-3	NONE	ON 2-1	AL	СО	SE1D0	SPC04	18250	32-1	
	POSITION A			MARKINGS		ALCOSWITCH PART NUMBER		PART NUMBER		
		IT CHARACTER		-						
THIS D	DRAWING IS A CO	ONTROLLED DOCUMEN	IT. DWN B.S.VISWES CHK M.S.SARVEF	-		Z TE	TE	Connectivit	.y	А
DIMENSIONS: mm 0 PLC ± - 1 PLC ± - 2 PLC ± 0.25 3 PLC ± -		- M.S.SARVEP	_			H, SLIDE, S SE(**)GPC	IDE, SEALED *)GPC			
MATERIAL	)	$\begin{array}{cccc} \text{I} & \text{I} & \text{I} & \text{I} \\ \text{A PLC} & \pm & - \\ \text{ANGLES} & \pm & 0'30 \\ \text{FINISH} \\ \end{array}$			size cage co	DDE DRAWING NO	25032		RESTRICTED TO	
	_	_	CUSTOMER	CUSTOMER DRAWING			scale 1:1	SHEET 1 OF 2	2 <sup>REV</sup> A2	

1825032

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С



SCALE 2:1

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SCALE 3:1 SHEET

2 OF 2 REV A2

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