

COMPONENT	MATERIAL	FINISH
SHELL	DIE CAST ALUMINUM PER ASTM-B-85 -	ELECTROLESS NICKEL PER MIL-C-26074, CLASS 3 OR 4, GRADE B
RETENTION PLATES	ALUMINUM ALLOY PER ASTM-B-209 -	ELECTROLESS NICKEL PER MIL-C-26074, CLASS 3 OR 4, GRADE B
SCREWS AND LOCKWASHERS	STEEL OR STAINLESS STEEL	CHROMATE OVER ZINC OR PASSIVATED
KEYWAY	ZINC ALLOY PER ASTM-B-86 -	
120T2 INSERT 13C2 INSERT	THERMOSET	
KEYWAY RETAINING PLATE	ALUMINUM ALLOY PER ASTM-B-209 -	BLUE ANODIZED PER MIL-A-8625 -
QUADRAX INSERT	ALUMINUM ALLOY PER ASTM-B-209 -	ELECTROLESS NICKEL PER MIL-C-26074, CLASS 3 OR 4, GRADE B
QUADRAX FILLER PLUG	ALUMINUM ALLOY PER ASTM-B-211 -	ELECTROLESS NICKEL PER MIL-C-26074, -
SIZE 5 FILLER PLUG	TEFLON	

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