

4

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

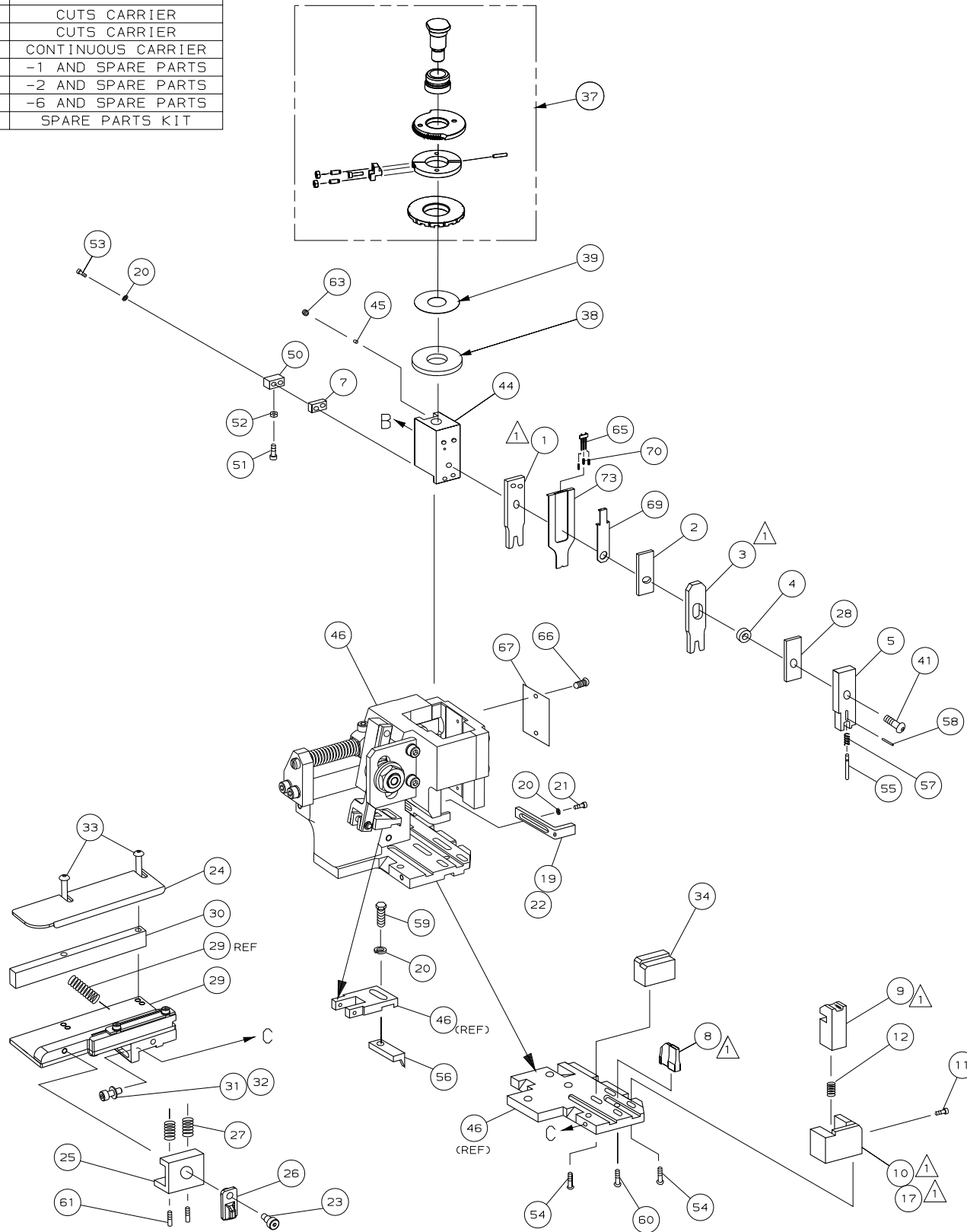
SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

DIMENSIONS, mm [INCHES]		MATL		HT TR		FIN	
DO NOT SCALE PRINT.		-		-		-	
TOLERANCES UNLESS OTHERWISE SPECIFIED,		DR R. KNEPPER 26MAY04 APP		26MAY04 T. ELBIN		 Tyco Electronics Hanfburg, PA 17105-3508	
1 P/LC DEC ±-		CHK 17JUN04		REL 17JUN04			
2 P/LC DEC ±-		G. BAILEY		R. KNEPPER			
3 P/LC DEC ±-							
ANGLES ± SURF TEXTURE, ✓		NAME FINE ADJ SIDE FD HD-I APPL				MACHINE REF	
REMOVE BURRS, BREAK SHARP EDGES R. 38 MAX		SCALE -		D DWG NO 1530001		HD-I APPL	
						SHEET 1 of 1 REV B	
CAGE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING					RESTRICTED TO



-	1	1	1	1	1	1	1	1490525-3	DEPRESSOR, WIRE	73
-	1	1	1	1	1	1	1	1530001	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1	138705-3	DOCUMENTATION PACKAGE	71
-	2	2	2	2	2	2	2	1-23147-4	SPRING, DEPRESSOR	70
-	1	1	1	1	1	1	1	1490524-1	SPACER, DEPRESSOR	69
										68
-	1	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
-	1	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
										64
-	1	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
										62
-	2	2	2	2	2	2	2	2-18032-5	SCR,SKT SET (M5X20) DRAG	61
-	1	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59
-	1	1	1	1	1	1	1	21028-2	PIN, SPRING	58
-	1	1	1	1	1	1	1	1-22278-0	SPRING, HOLD DOWN	57
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	1	1	1	1	1	1	1	854769-1	DEPRESSOR, PIN	55
-	4	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12) SHEAR HOLDER	54
-	2	2	2	2	2	2	2	9-18023-6	SCR,SHC (M4x14) TERM HLD DWN	53
-	1	1	1	1	1	1	1	18030-1	NUT,HEX (M3)HOLD DOWN	52
-	1	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	-	1	-	-	1	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	-	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1	1338660-1	RAM	44
										43
										42
-	1	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41
										40
-	1	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	1	469367-8	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
										36
										35
-	1	1	1	1	1	1	1	1333246-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1	455888-6	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER	20
-	-	1	-	-	1	-	-	690472-1	STRIPPER	19
										18
-	1	-	-	1	-	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
										14
										13
-	1	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1	4-1333202-6	ANVIL	8
-	1	1	1	1	1	1	1	3-240641-3	SPACER, DEPRESSOR (REAR)	7
										6
-	1	1	1	1	1	1	1	854772-6	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	1	1-238011-0	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1	1633004-3	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	1	455888-8	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1	3-456403-4	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO
◀- REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)										

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