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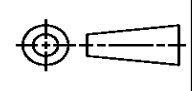
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-13-017174	20AUG2013	XZ	LZ




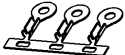




REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151432-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528915
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528915

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN X. ZHAO		 TE Connectivity				
DIMENSIONS:		CHK L. ZHANG						
		APVD L. ZHANG		NAME				
		PRODUCT SPEC		FINE ADJUST SIDE FEED				
		APPLICATION SPEC		HDI APPLICATOR				
		MATERIAL		WEIGHT		RESTRICTED TO		
FINISH		CUSTOMER DRAWING		SIZE A3	CAGE CODE	DRAWING NO C- 1528915	SHEET 1 OF 2	REV A1

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PART NUMBER		REV	TERMINATOR	FEED TYPE	DESCRIPTION
1528915-1		A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528915-2		A	BENCH	MECH PRE FEED	CUTS CARRIER
1528915-6		A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528915-1		A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528915-2		A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528915-6		A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528915-7		A	-	-	SPARE PARTS KIT

CRIMP DATA		MOLEX TERMINAL		MOLEX CRIMP SPECS			
TERMINAL NAME: CONTACT, FEMALE, BOX/CRIMP							
CRIMP	SIZE	TYPE	RANGE				
WIRE	1.40 [1.055 IN]	F	24-22 AWG (0.20-0.35mm ²)				
INSUL	1.57 [1.062 IN]	O	1.40-1.63 [1.055-.064 IN]				
WIRE STRIP LENGTH 3.17-3.56 [1.125-.140 IN]				APPL INSTRUCTIONS  408-8322 & 408-8490			
TERMINAL APPL SPEC		ATS-639003200 REV B - -		 FEED 5.08 [1.200 IN]			
TERMINALS APPLIED							
TE TERM PN		MANUF TERM PN		TE TERM PN		MANUF TERM PN	
286981-1		16-02-0088		286981-5		16-02-1111	
286981-2		16-02-0087		286981-6		16-02-1110	
286981-3		16-02-0086		286981-7		16-02-0103	
286981-4		16-02-1124		-		-	
WIRE SIZE	 	CRIMP HEIGHT *				REF SETTING 	
22 AWG or 0.35mm ²		0.84 / 0.89 (.033 / .035 IN)				A7	
24 AWG or 0.20mm ²		0.76 / 0.81 (.030 / .032 IN)				B1	
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