

4

3

2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

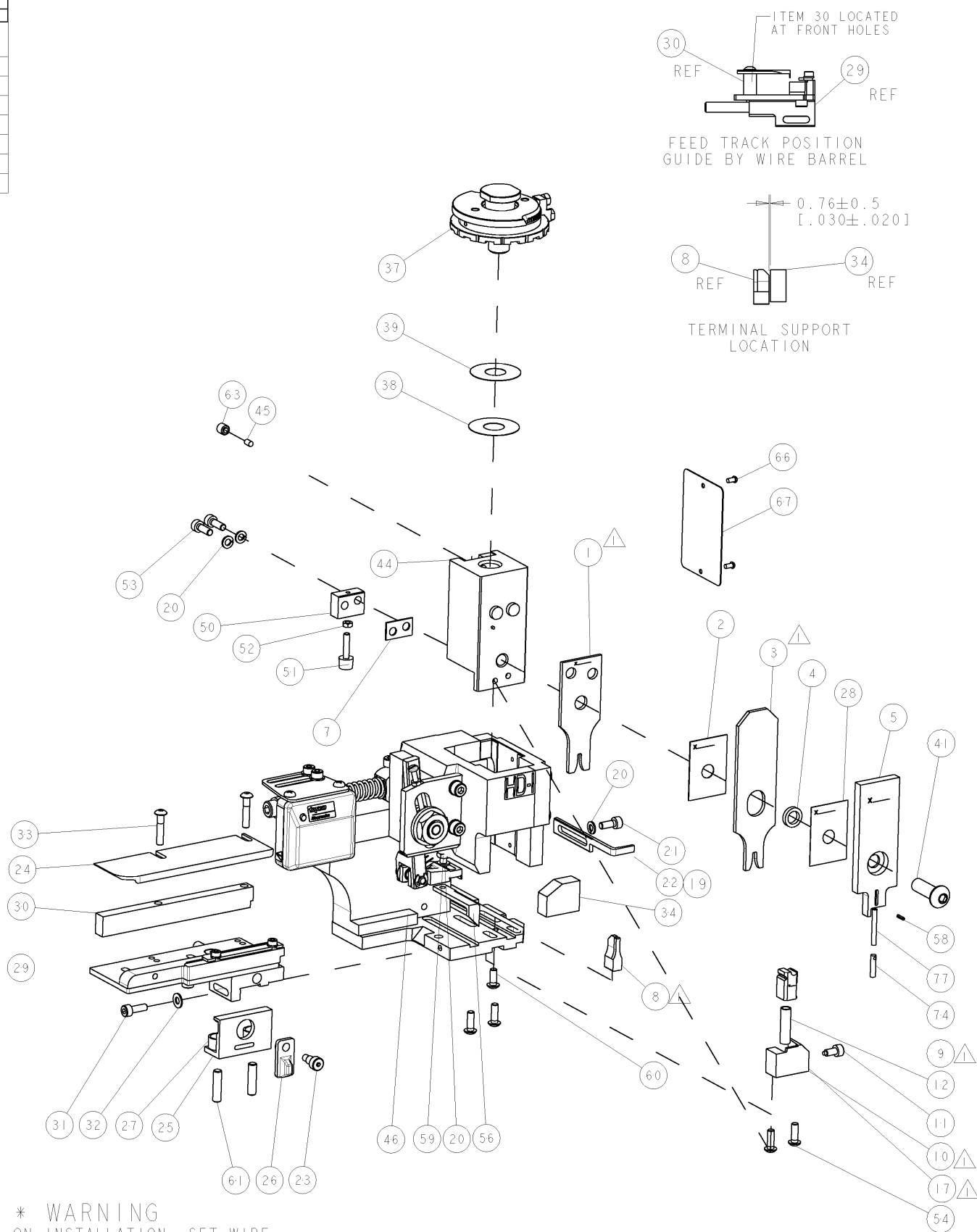
REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

 RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
			

-	-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	-	78
-								5-547505-2	SPRING, COMPRESSION	77
-	-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	-	75
-								854769-1	HOLDER, INS	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION		ITEM NO

SET UP GAGE 458637-3		LOC	DIST	REVISIONS						
		A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD	
				A		SEE ECO-05-013517	10NOV2005	LJL	MC	
				A1		SEE ECR-06-005832	10MAR2006	MC	MC	
				B		ECR-07-011500	16MAR2007	MY	GB	
-	-	-	-	-	-	-			73	
-	-	-	-	-	-	-			72	
1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE			71	
-	-	-	-	-	-	-			70	
-	-	-	-	-	-	-			69	
-	-	-	-	-	-	-			68	
1	1	1	1	1	461264-5	PLATE, IDENTIFICATION			67	
2	2	2	2	2	21017-2	SCREW, DRIVE			66	
-	-	-	-	-	-	-			65	
-	-	-	-	-	-	-			64	
1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0			63	
-	-	-	-	-	-	-			62	
2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0			61	
1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)			60	
1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0			59	
1	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250			58	
-	-	-	-	-	-	-			57	
1	1	1	1	1	1338685-1	PAWL, FEED			56	
-	-	-	-	-	-	-			55	
4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)			54	
2	2	2	2	2	1-18023-2	SCR, SKT HD CAP M4 X 12.0			53	
1	1	1	1	1	18030-1	NUT, HEX, REG M3			52	
1	1	1	1	1	811242-5	BUMPER, HOLD DOWN			51	
1	1	1	1	1	690753-2	SPACER, TONKER			50	
1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)			49	
1	-	-	-	-	1338675-1	CAM, UNIVERSAL PRE FEED			48	
-	1	1	-	1	1338676-1	CAM, UNIVERSAL POST-FEED			47	
1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HD1			46	
1	1	1	1	1	690191-1	PLUG,NYLON			45	
1	1	1	1	1	1338660-1	RAM			44	
-	-	-	-	-	-	-			43	
-	-	-	-	-	-	-			42	
1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)			41	
-	-	-	-	-	-	-			40	
1	1	1	1	1	690125-1	SHIM SUB-ASSY			39	
1	1	1	1	1	469367-1	SHIM			38	
1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY			37	
-	-	-	-	-	-	-			36	
-	-	-	-	-	-	-			35	
1	1	1	1	1	1320934-1	SUPPORT, TERMINAL			34	
2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)			33	
1	1	1	1	1	18027-2	WASHER, FLAT, REG M4			32	
1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0			31	
1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE			30	
1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY			29	
1	1	1	1	1	455888-1	SPACER, CRIMPER			28	
2	2	2	2	2	1-22284-0	SPRING, COMPRESSION			27	
1	1	1	1	1	356835-1	LEVER, DRAG RELEASE			26	
1	1	1	1	1	240792-1	DRAG, TERMINAL			25	
1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE			24	
1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0			23	
-	1	1	-	1	690472-2	STRIPPER			22	
1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0			21	
4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4			20	
1	-	-	1	-	690472-1	STRIPPER			19	
-	-	-	-	-	-	-			18	
-	-	1	-	-	1338684-1	HOLDER, SHEAR, NO-CUT			17	
-	-	-	-	-	-	-			16	
-	-	-	-	-	-	-			15	
-	-	-	-	-	-	-			14	
-	-	-	-	-	-	-			13	
1	1	1	1	1	3-22280-3	SPRING, COMPRESSION			12	
1	1	1	1	1	356885-4	STOP, SHEAR			11	
1	1	-	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT			10	
1	1	1	1	1	462006-1	FLOATING SHEAR, FRONT			9	
2	2	1	1	1	4-1333205-8	ANVIL, COMBINATION			8	
1	1	1	1	1	2-240641-8	SPACER			7	
-	-	-	-	-	-	-			6	
1	1	1	1	1	854772-1	DEPRESSOR, SHEAR			5	
1	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER			4	
2	2	1	1	1	6-456134-5	CRIMPER, INSULATION F PREMIUM			3	
1	1	1	1	1	455888-4	SPACER, CRIMPER			2	
2	2	1	1	1	5-456406-6	CRIMPER, WIRE PREMIUM			1	
6	-72	-71	-6	-2	-1	PART NO	DESCRIPTION		ITEM NO	
		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES *				DWN		110CT2005		
						CHR		-		
						APVD		110CT2005		
						PRODUCT SPEC		-		
		APPLICATION SPEC				NAME		FINE ADJUST SIDE FEED HDI APPLICATOR		
		See Table				SIZE		CAGE CODE		
		WEIGHT				DRAWING NO		RESTRICTED TO		
		CUSTOMER DRAWING				A 00779		C 1528582		
						SCALE		3:5		
						SHEET		1 OF 1		
						REV		A		

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