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| |

| DRAWING MADE IN THIRE |) ANGLE | PROJECTION | | 1 | |
|-----------------------|---------|-----------------|------------|----------------|--------------------|
| PART NUMBER | REV | F I RST USED | TERMINATOR | FEED TYPE | DESCRIPTION |
| 1528527 - 1 | С | _ | LEADMAKER | MECH POST FEED | CUTS CARRIER |
| 1528527 - 2 | С | - | BENCH | MECH PRE FEED | CUTS CARRIER |
| 1528527 - 6 | С | - | LEADMAKER | MECH POST FEED | CONTINUOUS CARRIER |
| 7-1528527-1 | С | - | LEADMAKER | MECH POST FEED | –1 AND SPARE PARTS |
| 7-1528527-2 | С | — | BENCH | MECH PRE FEED | –2 AND SPARE PARTS |
| 7-1528527-6 | С | _ | LEADMAKER | MECH POST FEED | -6 AND SPARE PARTS |
| 7-1528527-7 | А | _ | _ | _ | SPARE PARTS KIT |

| (- | - 15285. | 27 - | (A | | | | | | | | |
|-----|------------------------------|------|-----------------|------------|------------------|------------|-----------------|--------|------------------|---------------|--|
| | | | | | | | | | | | |
| C | RIM | Ρ [| | KOST | AL TERM | 1 I NAL | KOST | AL CRI | IMP SPECS | 6 | |
| TE | ERMINAL | NAM | 1E: MLK | 1,2 C | ONTACT | | | | | | |
| CF | RIMP | | SIZE | | TYPE | | | RAN | GE | | |
| W | IRE | 1.4 | 0 [.05 | 5 IN] | F | 0.1 | 22-0.5 | Omm² | or 24-22 | AWG | |
| I١ | VSUL | 1.6 | 8 [.06 | 5 IN] | SPECIA | L 1. | 20-1.7 | 70 [.C |)47067 | IN] | |
| | | | 22134 | | | | | | CTION)8-8490 | | |
| | | | K0ST C000615 | | 103 | | | | | ED 315 IN] | |
| | ΤE | ERM | IINAL | s api | PLIED |) | | P | \sim | | |
| AM | IP TERM | PN | MFR TE | ERM PN | - | | | _ | | _ | |
| | 572680- | | 3 21 40 | | - | | | _ | | _ | |
| 1 | 572680- | | 3 21 24 | | $f \rightarrow $ | | | _ | | _ | |
| 1 | 572680- | -3 | 3 21 25 | 65176 0 | - | | | _ | | | |
| | | | - | - | _ | | _ | | _ | | |
| | | | | - | - | | | | | _ | |
| | | | - | | | | | | _ | | |
| | _ | | _ | - | - | | | _ | | _ | |
| SI | RE ZE ² AWG | | | CRIMF | > HEIG | H^{\top} | | | REF Setting | | |
| | 0.5 | Omm | 2 | 0.90 ±0.03 | | [.035 | [.035 ±.001 [N] | | В | -4 | |
| Ο. | 35mm² | or 2 | 22 AWG | 0.80 | ±0.03 | E.031 | ±.001 | IN] | С | -3 | |
| Ο. | 22mm² | or 2 | 24 AWG | 0.75 | ±0.03 | [.030 | ±.001 | IN] | С | -8 | |
| | | _ | | | | _ | | | | _ | |
| | | _ | | _ | | | | | | _ | |
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| | | | | | | | | | | | |

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

6 ALL CRIMP DATA SUPPLIED BY THE TERMINAL MANUFACTURER.

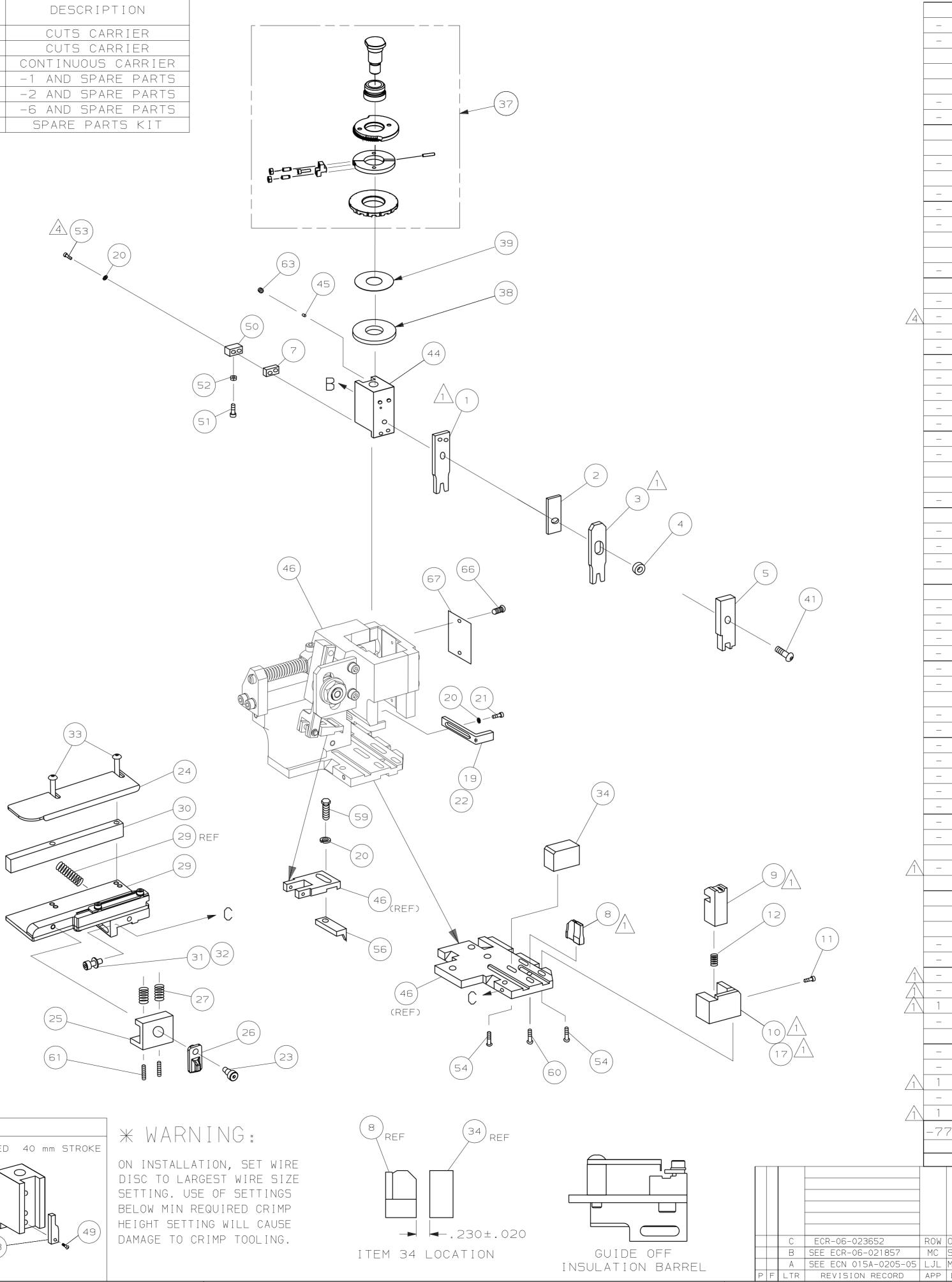
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION

SHEET SUPPLIED WITH THE APPLICATOR.

4 CUT TO LENGTH AT ASSY.

5 VW PT N° N 105 981 01

20)



VIEW B ROTATED 180° POST FEED 40 mm STROKE POST FEED 30 mm STROKE PRE FEED 30 mm STROKE PRE FEED 40 mm STROKE (REF) (REF) (REF) LOC AMP 1756 REV 3-92 Ψ 06-0CT-06 08:09:53 us012285

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| | | | | | | | | /home/us012285/ | dmtecmo | od |
|--------|-----------------------------|---------------|------------------|-----------------|-------------|----------------|--------------------------|--|-------------|-------------------|
| | | | | | | | | | 73 | \sim |
| | 1 | 1 | 1 | 1 | 1 | 1 | | PRINT, APPLICATOR LOG SHEET | 72 | |
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| | | | | | | | | | 68 | |
| | 1 | 1 | 1 | 1 | 1 | 1 | | PLATE, IDENTIFICATION | 67 | $ \neq $ |
| | 2 | 2 | 2 | 2 | 2 | 2 | 21017-2 | SCR, DRIVE (#2x.19) ID PLATE | 66 65 | D |
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| | 2 | 2 | 2 | 2 | 2 | 2 | 2-18032-5 | SCR,SKT SET (M5X20)DRAG | 62 61 | |
| | 1 | 1 | 2 | 1 | 1 | 1 | 18024-7 | SCR, BHC (M4X10) ANVIL | 60 | |
| | 1 | 1 | 1 | 1 | 1 | 1 | 5-18022-2 | SCR, HEX (M4X8) FEED FINGER | 59 | |
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| 7 | -76 | -72 | -71 | -6 | -2 | -1 | PART NO | DESCRIPTION | I TEM NO | A |
| | | QTY | REQD | PER AS | 65 Y | | | SY NO (WHEN BLANK, USE DWG REVIS) Parts list | I UN) | |
| | | | IONS: | | | MATL | _ HT TR | _ FIN _ | | |
| | Т | OLERA | SCALE | NLESS | | DR | - 21FEB05 APP 21FEB05 | | | |
| | 1 | PLC [| ISE SP DEC ±- | | _ ט: | M.CLI CHK - | FORD F.BACKHU | IRST Tyco Electronics Harrisburg, PA 17105 | -3608 | |
| \cap | 3 | PLC [| DEC ±- DEC ±- | | | NAME | L.LOFTHO | USE MACHINE BE | | |
| S | EP06 s | | EXTURE | | | | | FU HU-I APPL HD-I A | PPL | |
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| | | cage c 007 | | CUS | | MER | AND ASSEMBL | Y DRAWING - | d to | |
| | | | | | | | | I | | |

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