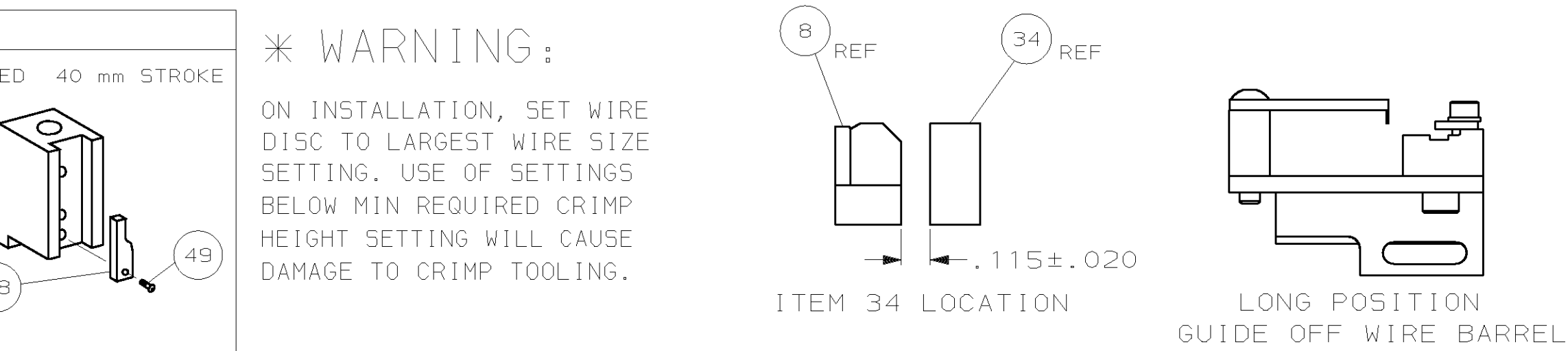




1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. INS. RANGE FOR SEAL P/N 1572468-1 IS 2.20-2.70 [.087-.106 IN].
5. APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6. CRIMP HEIGHT FOR 1.5mm² WIRE CALCULATED BY TYCO.



		DIMENSIONS: mm (INCHES) DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:		MATL - -		HT TR - -		FIN - -			
		1 PLC DEC ± -		DR 05MAY04 APP 05MAY04 L1 OF HOUSE F BACKHURST		AMP		Tyco Electronics Harrisburg, PA 17105-3608			
		2 PLC DEC ± -		CHK - REL 01JUN04 L1 OF HOUSE							
		3 PLC DEC ± -		NAME FINE ADJ SIDE FD HD-I APPL		MACHINE REF HD-I APPL					
		ANGLES ± -		SCALE - (D) DWG NO 1528396		SHEET 1 of 1		REV A			
		SURF TEXTURE: ✓									
LJL APP	JUN04 DATE	REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX									
		CASE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING						RESTRICTED TO -	

THIS DRAWING IS UNPUBLISHED.

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