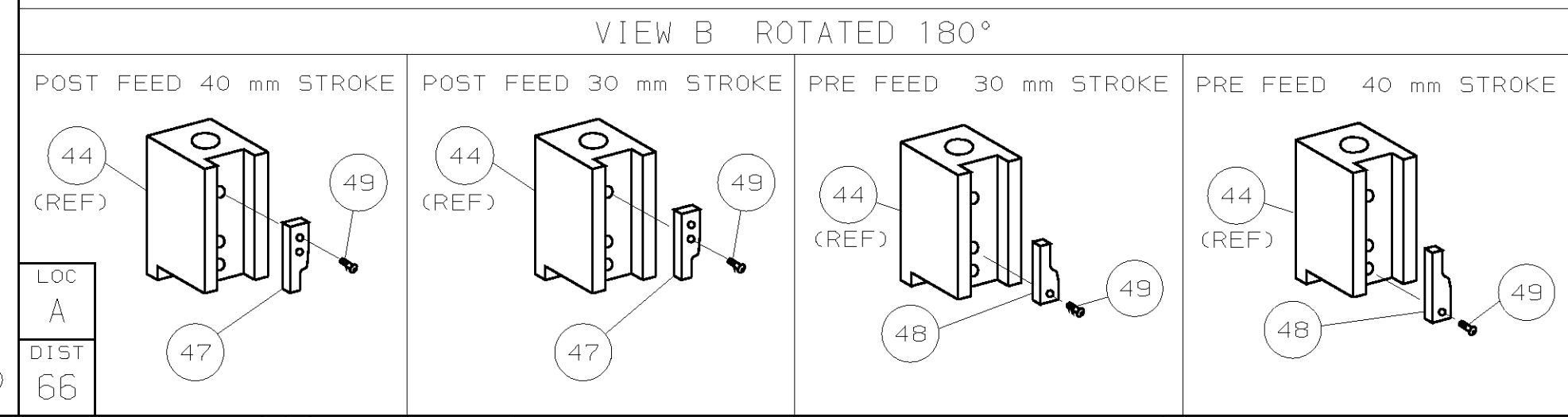
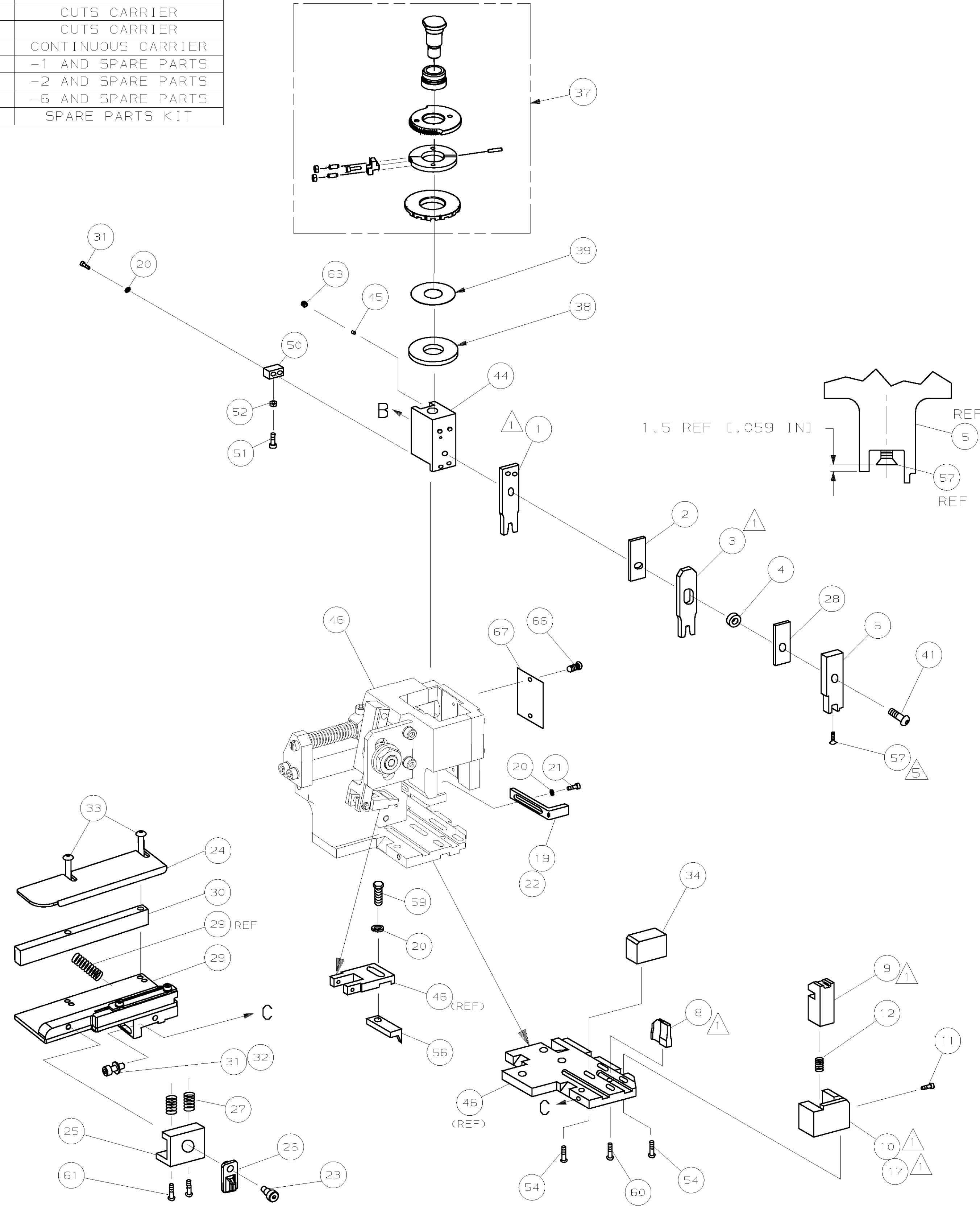


1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. SEAL P/N 1572422-1 INS. RANGE 2.49-2.7 [ .098-.106 IN]
5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6. WIRE RANGE SHOWN IS WIRE RANGE OF TERMINAL.



\* WARNING :

ON INSTALLATION, SET WIRE  
DISC TO LARGEST WIRE SIZE  
SETTING. USE OF SETTINGS  
BELOW MIN REQUIRED CRIMP  
HEIGHT SETTING WILL CAUSE  
DAMAGE TO CRIMP TOOLING.

ITEM 34 LOCATION

Diagram illustrating a short position guide off wire barrel. The diagram shows a cross-section of a mechanical assembly with a horizontal guide bar and a vertical support structure. The text "SHORT POSITION GUIDE OFF WIRE BARREL" is written below the diagram.

|   |   |     |                      |
|---|---|-----|----------------------|
|   |   |     |                      |
|   |   |     |                      |
|   |   |     |                      |
|   |   |     |                      |
|   |   |     |                      |
|   |   |     |                      |
|   |   | A   | SEE ECN 015A-0332-04 |
| P | F | LTR | REVISION RECORD      |

[illegible]

|                                          |  |                               |  |                            |  |                                                                                                                                        |                 |
|------------------------------------------|--|-------------------------------|--|----------------------------|--|----------------------------------------------------------------------------------------------------------------------------------------|-----------------|
| DIMENSIONS: mm [INCHES]                  |  | MATERIAL                      |  | HT TR                      |  | FIN                                                                                                                                    |                 |
| DO NOT SCALE PRINT.                      |  | -                             |  | -                          |  | -                                                                                                                                      |                 |
| TOLERANCES UNLESS OTHERWISE SPECIFIED:   |  | DR 22MAR04                    |  | APP 22MAR04                |  |                                                                                                                                        |                 |
| 1 PLC DEC ±                              |  | L.OFHOUSE                     |  | F.BACKHURST                |  |                                                                                                                                        |                 |
| 3 PLC DEC ±                              |  | CHK -                         |  | REL 26APR04                |  | <br>Type Electronics<br>Harrisburg, PA 17105-3608 |                 |
| ANGLES ±                                 |  | NAME                          |  | FINE ADJ SIDE FD HD-I APPL |  | MACHINE REF                                                                                                                            |                 |
| SURF TEXTURE: ✓                          |  | SCALE                         |  | 1528367                    |  | HD-I APPL                                                                                                                              |                 |
| REMOVE BURRS, BREAK SHARP EDGES 0.38 MAX |  | D                             |  | DWG NO                     |  | SHEET 1 of 1                                                                                                                           |                 |
| CAGE CODE 00779                          |  | CUSTOMER AND ASSEMBLY DRAWING |  |                            |  |                                                                                                                                        | RESTRICTED TO - |

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