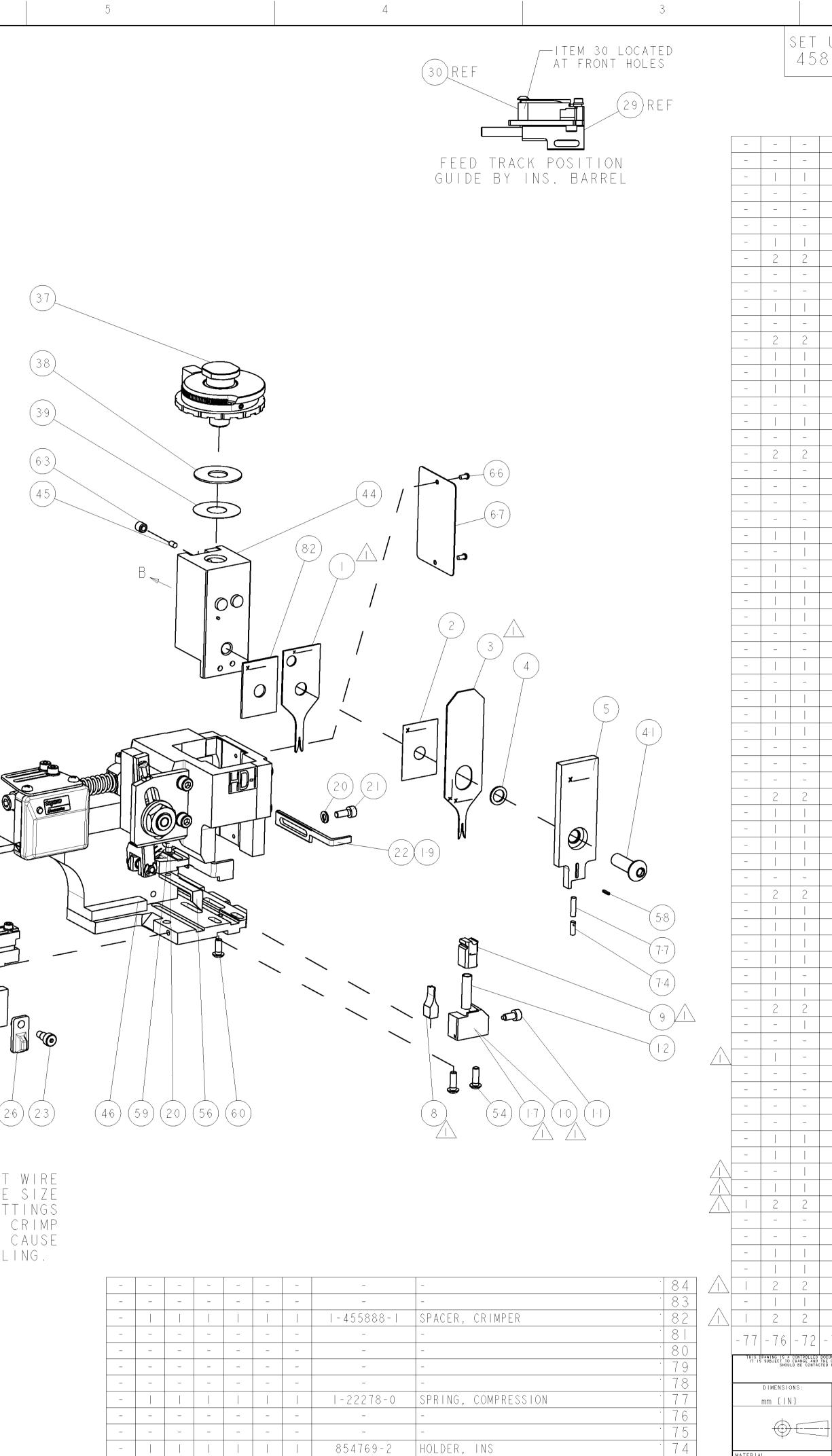
	8			7		6
		YCO ELECTRONICS CORPORATION. AL				
	NUMBER REY		FEED TYPE MECH POST FEED	DESCRIPT CUTS CARR		
	1528299-2C1528299-6C	BENCH LEADMAKER	MECH PRE FEED MECH POST FEED	CUTS CARR CONTINUOUS C		
	7-1528299-1C7-1528299-2C	LEADMAKER BENCH	MECH POST FEED MECH PRE FEED	-I AND SPARE -2 AND SPARE		
	7-1528299-6C7-1528299-7C	LEADMAKER -	MECH POST FEED -	-6 AND SPARE SPARE PARTS		
D	CRIMP DATA	MOLEX TERMI	NAL MOLEX (	RIMP SPECS		
	TERMINAL NAME: CRIMP SIZ		BOARD CONN. CRIMP	REC. TERMINAL		
	WIRE         0.80 [.0.           INSUL         0.85 [.0.	31 IN] F	28-26 AWG or 0.50-1.00 [.0	).08-0.12mm <sup>2</sup>		
	WIRE STRIP LENGTI	H		RUCTIONS (108-8490)		
		DLEX SPECSHEET (		FEED 4.52 [.178 IN]	∑ S	-18024-1 SCR, BHC, M5xIO (REF)
	TERMINALS AP		A 12 1			
	TE PN	MFR PN		_		LUBRICATOR ASSEMBLY (REF)
	993820-1	50079-8000	_	_	60	
	-	-	-	-		,
С	- WIRE SIZE <b>⊗ ¦=⊟</b>	- Crimp heigh	T	- SETTING		
	SIZE $\bigotimes$ $\bigwedge$ SIZE $26 \text{AWG}$ or $0.12 \text{mm}^2$	* 0.60-0.65 [.(	23025 IN] *	BO	$\bigcirc$	
	28AWG <u>5</u> 28AWG or 0.08mm <sup>2</sup>	<u> </u>		B 0 B 1		
	-	-		-		
	-	-		-		
	-			-		
	-	-		-		33
	-	-		-		
	A RECOMMEND	)ed spare paf	RTS			
В	2. GREASE R/	АМ, САМ, САМ	FOLLOWER AND DUIRE LUBRICAT			
	APPLICAT	OR INSTRUCTIONE DAILY PER	ON SHEET FOR M		ION.	
	$\wedge$		THE APPLICATOR FIC TO ORIGIN	)		
				AL COSTOMEN.		
						(3.1) (3.2) (2.7) (2.5) (6.1)  (2.6)
						* WARNING on installation, set
						DISC TO LARGEST WIRE SETTING. USE OF SETT
						BELOW MIN. REQUIRED C HEIGHT SETTING WILL C DAMAGE TO CRIMP TOOLI
			Í LEW B F	OTATED	8.00	
٨	POST-FEED 40mm	STROKE POST-	FEED 30mm STRO		Omm STR	OKE PRE-FEED 40mm STROKE
A		(47)	47		(48)	(48)
		(49)				
						49 49
	W					· · · · ·



HOLDER, INS

DESCRIPTION

FERIAL

I TEM NO

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-77 -76 -72 -71 -6 -2 -1

PART NO

				2					
UP 863		GΕ	oc A	66	P LTR	REVISIONS DESCRIPTION	DATE	DWN	APVD
		<u> </u>			C SEE E	CCR-08-026037	210CT2008	MC	MC
-	-	_	-		-	-			73
					338705-3	DOCUMENTATION PACKAGE			7170
-	_	_	-		-	-			69
	-				461264-5	PLATE, IDENTIFICATION			68 67
2	2	2	2		21017-2	SCREW, DRIVE -		· ·	66 65
-	-	-	-	3		- SCR, SET, CUP POINT M6 X 6.	0		64 63
- 2	- 2	- 2	- 2	2	-	- SCR, SET, FLT POINT M5 X 20			62
				5	18024-7 5-18022-2	SCR, BTN SKT HD CAP (M4 X I SCR, HEX HD CAP M4 X 8.0			60 59
-	-		-		21028-2	PIN, SLOTTED SPRING .062 X -	.250		58 57
			-		338685-1	PAWL, FEED -			56 55
2 -	2 -	2 -	2		-	SCR, BTN SKT HD CAP (M4 X I -	2.0)		54 53
-	-	_	-		-	-			52 51
-	-	-	-		-	- SCR, BTN SKT HD CAP (M3 X I	0.0)	•	50
-	-		-		338675-I 338676-I	CAM, UNIVERSAL PRE FEED CAM, UNIVERSAL POST-FEED			48
					320999-3 690 9 -	APPLICATOR SUBASSEMBLY, HDI PLUG,NYLON		•	4645
					338660-1	RAM			44 (
-	-	-	-		-	-	5 ()	•	42
-	-	-	-		- 18024-6	SCR, BTN SKT HD CAP (M8 X 2 -	5.07		4   4 0
					690125-1 469367-7	SHIM SUB-ASSY Shim			39 38
-	-	_	-	· · · · ·	879103-3	FINE ADJUST HEAD ASSEMBLY -			37 36
-	-	_	-		-	- -			35 34
2	2	2	2	-	- 18024-0 18027-2	SCR, BTN SKT HD CAP (M4 X 2 WASHER, FLAT, REG M4	.0.0)		33 32
					- 18023-2 320908-9	SCR, SKT HD CAP M4 X 12.0 SPACER, STRIP GUIDE		•	31 30
					633073-3	STRIP GUIDE ASSEMBLY -			29 28
2 	2 I	2	2		-22284-0 356835-1	SPRING, COMPRESSION LEVER, DRAG RELEASE		•	27 26
					240792-1 320928-1	DRAG, TERMINAL PLATE, STRIP GUIDE			25 24
					980371-4 690472-2	SCR, SKT HD SHLDR 5.0 DIA X STRIPPER	6.0	•	23
1	1	1	1		- 18023-1 18025-2	SCR, SKT HD CAP M4 X IO.O WASHER, SPRG LOCK, REG M4			21
-	-		-		-690472-9	STRIPPER		•	9
-		_	-		338684-1	SHEAR HOLDER, FRONT			17
_	_	_	_		-	-		•	15
-	-	-	-		-			· ·	4
					3-22280-3 356885-4	SPRING, COMPRESSION STOP, SHEAR		· ·	<u> 2</u> 
	-					FLOATING SHEAR, FRONT			9
2 -			_	-	-	ANVIL -			8 7
-	-	-	-		- 854772-1	- DEPRESSOR, SHEAR		•	6 5
 2					-2380  -8 -683453-0	BLOCK, CRIMPER SPACER CRIMPER, INSULATION PREMIUM	1		4 3
1 2					455888-1 1633021-2	SPACER, CRIMPER CRIMPER, WIRE F		· ·	2
-7	- 6	- 2	_	F	ART NO	DESCRIPTION			ITEM NO
DOCUMENT FO THE CONTROL TED FOR THE			-	DWN M.CL CHK -	20AUG2003 IFFORD -	- Electronics Harrisburg, PA			
0 PL	C -	±- ±-		APVD F.BAO PRODUCT	20AUG2003 <u>CKHURST</u> spec	FINE ADJUST SIDE F HDI APPLICATOR	EED		
	: 0. : 0. : 0.	±- ±- ±- ±-			rion spec Table			RESTRI	CTED TO
FINI		<u>_</u>		WEIGHT	- IER DRAWING	A   00779 C = 1528299	T OF	- RE	v (
<b>I</b>			Ĺ				T	1	

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TE Connectivity: 1528299-2