

[illegible][illegible]

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* WARNING:

ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

DIMENSIONS: mm [INCHES]		MATL		HT TR		FIN	
DO NOT SCALE PRINT.		-		-		-	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		15SEP05		15SEP05			
1 PLC DEC ±0.5 [0.2 IN]		APP		F. BACKHURST			
3 PLC DEC ±-		REL		16SEP05		AMP Incorporated	
3 PLC DEC ±-		CHK		M. CLIFFORD		Harrisburg, PA 17105-3508	
ANGLES ±		NAME		FINE ADJ SIDE FD HD-I APPL		MACHINE REF	
SURF TEXTURE: ✓		SCALE		1528240		HD-I APPL	
REMOVE BURRS, BREAK SHARP EDGES RO. 3R MAX		D		DWG NO		SHEET	
						1 of 1	
						REV	
						B	

-	1	1	1	1	1	1	1	1490525-3	DEPRESSOR, WIRE	73
-	1	1	1	1	1	1	1	1528240	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	2	2	2	2	2	2	2	23147-7	SPRING, DEPRESSOR	70
-	1	1	1	1	1	1	1	1490524-1	SPACER, DEPRESSOR	69
										68
-	1	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
-	1	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
										64
-	1	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6)RAM	63
										62
-	2	2	2	2	2	2	2	2-18032-5	SCR,SET (M5X20)DRAG	61
-	1	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10)ANVIL	60
-	1	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8)FEED FINGER	59
										58
										57
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
										55
-	4	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12)SHEAR HOLDER	54
-	2	2	2	2	2	2	2	9-18023-6	SCR,SHC (M4x14)TERM HLD DWN	53
-	1	1	1	1	1	1	1	18030-1	NUT,HEX (M3)HOLD DOWN	52
-	1	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10)CAM	49
-	-	-	-	-	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	-	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1	1338660-3	RAM	44
										43
										42
-	1	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25)RAM	41
										40
-	1	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	1	469367-9	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
										36
										35
-	1	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
										28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10)STRIPPER	21
-	4	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4)STRIPPER	20
-	-	1	-	-	1	-	-	690472-1	STRIPPER	19
										18
-	1	-	-	1	-	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
										14
										13
-	1	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	1	409284-2	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1	1-1333201-2	ANVIL	8
-	1	1	1	1	1	1	1	240641-2	SPACER, DEPRESSOR (REAR)	7
										6
-	1	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	1	238011-7	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1	1366753-1	CRIMPER, INSULATION	3
										2
1	2	2	2	1	1	1	1	1-456402-7	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	-1	PART NO	DESCRIPTION	ITEM NO
								← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
								QTY REQD PER ASSY PARTS LIST		

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