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LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		B		ECR-09-010086	5-2009	MY	CB

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528210-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528210-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528210-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528210-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528210-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528210-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528210-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA MOLEX TERMINAL MOLEX CRIMP SPECS			
TERMINAL NAME: MOLEX MINI SPOX CRIMP RECEPTACLE.			
CRIMP	SIZE	TYPE	RANGE
WIRE	1.40 [.055 IN]	F	28-22 AWG
INSUL	1.78 [.070 IN]	F	1.15-1.90 [.045-.075 IN]
WIRE STRIP LENGTH		APPL INSTRUCTION	
2.60-3.20 [.102-.126 IN]		408-8322 & 408-8490	
			
TERMINAL MOLEX DOC. NO. PS-5102-001			
APPL SPEC & MOLEX CRIMPING SPEC.			
			FEED
			7.11 [.280 IN]

[illegible][illegible]

SET UP GAGE 458637-3	LAYOUT L1426327
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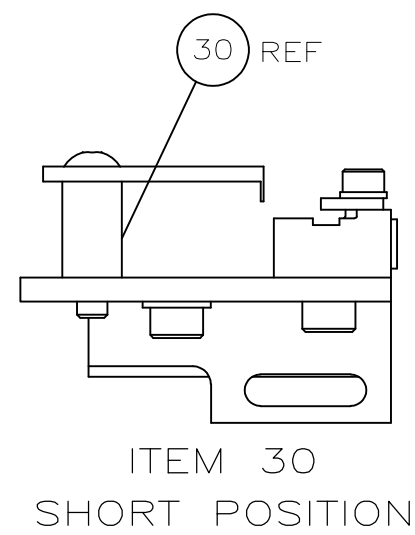
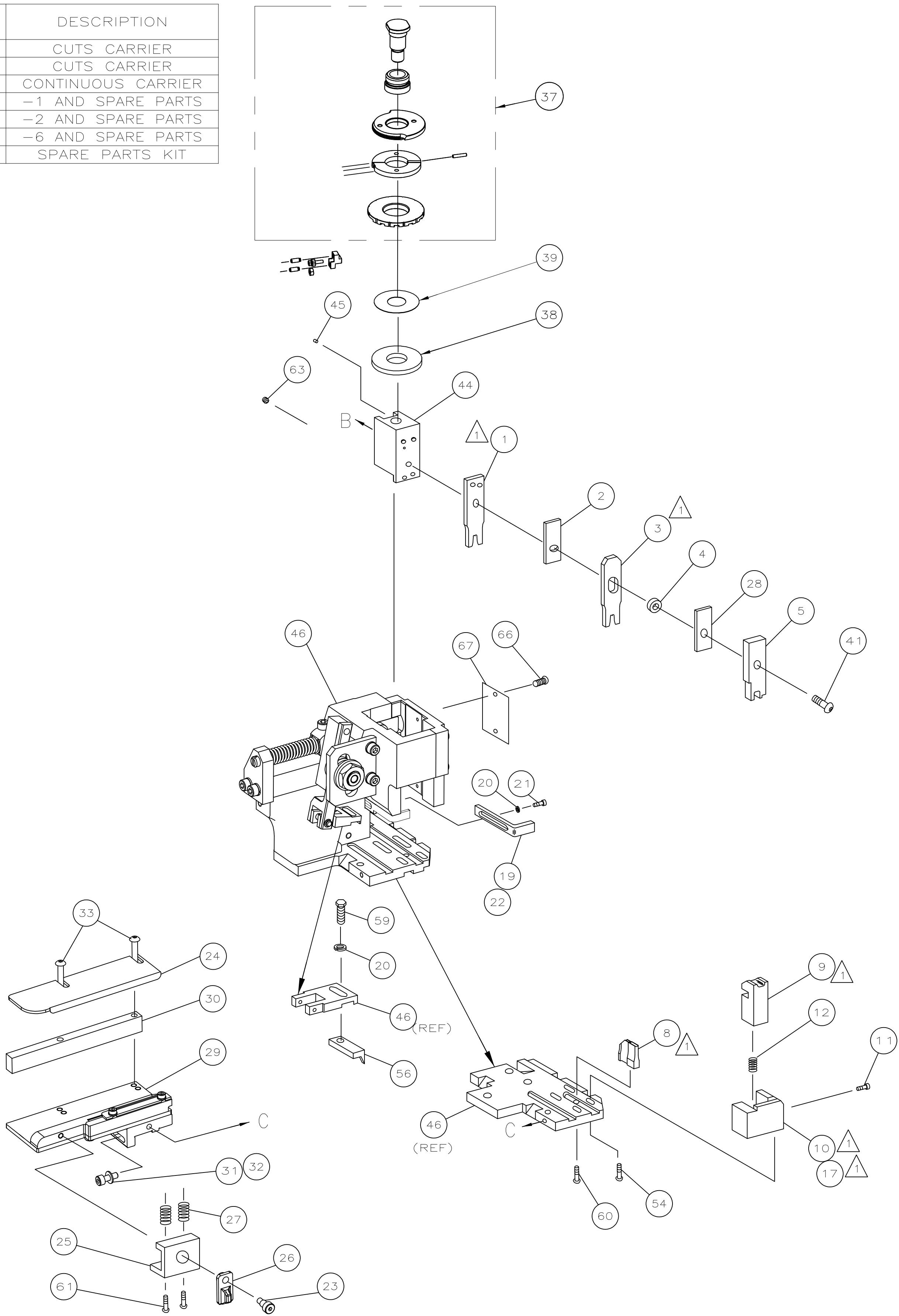
-  1. RECOMMENDED SPARE PARTS.

 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

* WARNING:
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



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