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LOC

DIST


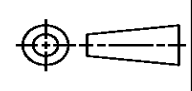
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	E1	ECR-13-014230	18SEP2013	RS	LZ

REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2151731-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528117  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1528117

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		 TE Connectivity			
DIMENSIONS:		CHK LJ.ZHANG					
		APVD U.GUO		NAME			
		PRODUCT SPEC		FINE ADJ SIDE FD HD-I APPL			
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
				A3		©- 1528117	
CUSTOMER ACCESSIBLE PRODUCTION DRAWING				SCALE	SHEET 1 OF 2	REV E1	

[illegible]

This exploded view diagram illustrates the assembly of a mechanical device, likely a pump or valve actuator. The components are numbered 1 through 67. Key assembly features include:

- Section A:** Indicated by a dashed line and arrow, showing the assembly of the top cover (39, 38) and internal components (44, 45, 63, 31, 20, 50, 7, 52, 51).
- Section B:** Indicated by a dashed line and arrow, showing the assembly of the main body (46) with various internal parts (67, 66, 20, 21, 19, 22, 59, 20, 46 (REF), 56, 46 (REF), 54, 60, 54).
- Section C:** Indicated by a dashed line and arrow, showing the assembly of the base (24, 30, 29 REF, 29) and the lower housing (25, 61, 27, 26, 23).
- Other Components:** Various small parts like screws (1, 2, 3, 4, 5, 14, 15, 17, 23, 26, 27, 31, 32, 51, 52, 54, 59, 60, 63, 66, 67), washers (13, 14, 15, 16, 17, 20, 21, 22, 23, 26, 27, 31, 32, 51, 52, 54, 59, 60, 63, 66, 67), and seals (1, 2, 3, 4, 5, 14, 15, 17, 23, 26, 27, 31, 32, 51, 52, 54, 59, 60, 63, 66, 67) are shown in their respective assembly positions.

		DIMENSIONS: mm (INCHES) DO NOT SCALE PRINT.		MTRL		HT TR		FIN			
		TOLERANCES: UNLESS OTHERWISE SPECIFIED:		DR 26-06-02 APP 26-06-02		F BACKHURST		AMP Incorporated Harrisburg, PA 17105-3508			
		1 PLC DEC $\pm 0.5$ [ .02 IN ]		M.CLIFFORD				AMP			
		2 PLC DEC $\pm$		CHK -		REL 26-06-02					
		3 PLC DEC $\pm$				M.CLIFFORD					
LZ/XAUG10		ANGLES $\pm$		NAME		FINE ADJ SIDE FD HD-I APPL		MACHINE REF HD-I APPL			
TM DEC08		SURF TEXTURE: $\checkmark$		SCALE		DWG NO 1528117		SHEET 1 OF 1			
RK FEB08		REMOVE BURRS, BREAK SHARP EDGES, #0-36 MAX		D				REV E			
APP DATE		CASE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING						RESTRICTED TO	

AMP 1756 REV 3-92 Translated 000412,121004 (YYMMDD.HHMMSS) from

POST FEED 40 mm STROKE      POST FEED 30 mm STROKE      PRE FEED 30 mm STROKE      PRE FEED 40 mm STROKE

LOC A  
DIST 66

ON INSTALLATION, SET WIRE  
DISC TO LARGEST WIRE SIZE  
SETTING. USE OF SETTINGS  
BELOW MIN REQUIRED CRIMP  
HEIGHT SETTING WILL CAUSE  
DAMAGE TO CRIMP TOOLING.

DRAWING NUMBER - 1528117 SHEET 2 OF 2 REV. E1

# Mouser Electronics

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