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LOC

DIST

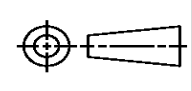
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	L1	ECR-14-003111	03MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151060-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528101
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528101

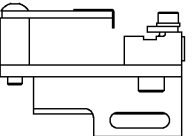
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME FINE ADJ SIDE FD HD-I APPL			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1528101	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV L1

-	1		1		1		1	993111-8	PIN, SLOTTED SPRING 3.0X12.0	177
-	2	2	2	2	2	2		3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1		1752353-1	GUIDE PIN, HOLD DOWN	175
-	1	1	1	1	1	1		1901680-1	GUIDE PIN, HOLD DOWN	174
-	1	1	1	1	1	1		1528101	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1		1338705-3	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1		461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2		21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
										65
										64
-	1	1	1	1	1	1		3-18031-0	SCR,SKT SET(M6X6 LW)RAM	63
										62
-	2	2	2	2	2	2		2-18032-5	SCR,SET(M5X20)DRAG	61
-	1	1	1	1	1	1		18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1		5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
										58
-	1	1	1	1	1	1		985575-3	SCR,FHC(M3X10)DEP	57
-	1	1	1	1	1	1		1338685-1	PAWL, FEED	56
										55
-	4	4	4	4	4	4		18024-8	SCR,BHC(M4X12)SHEAR HOLDER	54
										53
-	1	1	1	1	1	1		1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1	1		1901681-1	HOLD DOWN, TERMINAL	51
-	1	1	1	1	1	1		2-1752354-7	STANDOFF, HOLD-DOWN	50
-	1	1	1	1	1	1		18024-3	SCR,BHC(M3X10)CAM	49
-	-	1	-	-	1	-		1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1		1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1		1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1		690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1		1633724-1	RAM	44

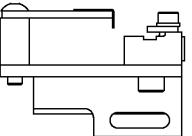
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	40
-	1	1	1	1	1	1	469367-9	SPACER, FINE ADJUST	39
-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	38
									37
									36
									35
-	1	1	1	1	1	1	1-1752356-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-6	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	GUIDE, STRIP (REAR)	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	2	2	2	2	2	2	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19

-	1	-	-	1	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	17
									16
									15
									14
									13
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
-	-	1	1	-	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	318707-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1333204-4	ANVIL	8
									7
									6
-	1	1	1	1	1	1	1338680-1	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	3-238011-3	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1583690-9	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1-456405-7	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
							PARTS LIST		
							QTY REQD PER ASSY		

- | | | | | | | | |
|---|--|---|--|--|--|--|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT. | | DWN
M. CLIFFORD
DW | | 22APR02 | |  TE CONNECTIVITY
Harrisburg, PA 17105-3608 | |
| DIMENSIONS:
INCHES | | TOLERANCES UNLESS
OTHERWISE SPECIFIED: | | DW
F. BACKHURST
DW | | 22APR02 | |
|  | | ±
±
± 0.5 [02 IN]
±
±
± | | PRODUCT SPEC
—
APPLICATION SPEC
— | | NAME
TE CONNECTIVITY
—
— | |
| MATERIAL | | FINISH | | WEIGHT | | SIZE CAGE CODE DRAWING NO. RESTRICTED TO
A1 00779 C-1528101 — | |
| — | | — | | — | | SCALE SHEET OF REV
— — 1 — — | |
| CUSTOMER DRAWING | | | | | | | |



* **WARNING:**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP
HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



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