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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	J1	ECR-14-003074	01MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151107-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1528099
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528099

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME FINE ADJ SIDE FD HD-I APPL			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1528099	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV J1

	-	1	1	1	1	1	1	1528099	PRINT, APPLICATOR LOG SHEET	73
	-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	72
										71
										70
										69
										68
	-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE(*2x.19) ID PLATE	66
										65
										64
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6) RAM	63
										62
	-	2	2	2	2	2	2	2-18032-5	SCR,SKT SET(M5X20) DRAG	61
	-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10) ANVIL	60
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8) FEED FINGER	59
										58
										57
	-	1	1	1	1	1	1	1333240-1	PAWL, FEED	56
										55
	-	4	4	4	4	4	4	18024-8	SCR,BHC(M4X12) SHEAR HOLDER	54
	-	2	2	2	2	2	2	1-18023-3	SCR,SHC(M4X16) TERM HLD DWN	53
	-	1	1	1	1	1	1	18030-1	NUT, HEX(M3) HOLD DOWN	52
	-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
	-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10) CAM	49
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
	-	1	1	1	1	1	1	1320999-4	APPLICATOR BASIC SUBASSY	46
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1	1	1	1	1338660-1	RAM	44
										43
										42
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25) RAM	41
										40
	-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
	-	1	1	1	1	1	1	469367-2	SPACER, FINE ADJUST	38
	-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37
										36
										35
	-	1	1	1	1	1	1	1-1320934-3	SUPPORT, TERMINAL	34
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20) STRIP GUIDE	33
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
	-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12) MOUNT BLOCK	31
	-	1	1	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1	1633073-7	STRIP GUIDE PLATE ASSY	29
	-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
	-	1	-	1	1	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10) STRIPPER	21
	-	4	4	4	4	4	4	18025-2	WASHER, LOCK(M4) STRIPPER	20
	-	-	1	-	-	1	-			

1-18024-1
SCR,BHC M5X10 (REF)

1-465184-0
LUBRICATOR ASSY (REF)

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46 (REF)

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46 (REF)

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29 REF

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|--|------|---|-----|----|----|------|---|---------|-------------|--------------|--|-----|
| -77 | -76 | -72 | -71 | -6 | -2 | -1 | PART NO | | DESCRIPTION | | ITEM NO | |
| | | | | | | | ← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) | | | | | |
| QTY REQD PER ASSY | | | | | | | PARTS LIST | | | | | |
| | | DIMENSIONS: mm [INCHES] | | | | MATL | - | HT TR | - | FIN | - | |
| DO NOT SCALE PRINT. | | | | | | | | | | | | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: | | | | | | | | | | | | |
| 1 PLC DEC ± 0.5 (1.02 IN) | | | | | | | DR | 22APR02 | APP | 22APR02 | 
AMP Incorporated
Harrisburg, PA 17105-3608 | |
| 2 PLC DEC $\pm$ | | | | | | | L.L.OFTHOUSE | | REL | L.L.OFTHOUSE | | |
| 3 PLC DEC $\pm$ | | | | | | | CHK | - | | L3WAY02 | | |
| ANGLES $\pm$ | | | | | | | NAME | | | | MACHINE REF | |
| SURF TEXTURE: | | | | | | | FINE ADJ SIDE FD HD-I APPL | | | | HD-I APPL | |
| RK | DATE | REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX | | | | | SCALE | - | D | DWG NO | 1528099 | |
| APP | | | | | | | | | | | SHEET | REV |
| | | | | | | | | | | 1 OF 1 | | J |
| CASE CODE | | | | | | | CUSTOMER AND ASSEMBLY DRAWING | | | | RESTRICTED TO | |
| 00779 | | | | | | | | | | | - | |

GUIDE OFF
INSULATION BARREL

				DIMENSIONS: mm [INCHES]		MATL		HT TR		FIN	
				DO NOT SCALE PRINT.							
				TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 22APR02		APP 22APR02			
				1 PLC DEC ± 0.5 (.02 IN)		L.L.OFTHOUSE		L.L.OFTHOUSE			
				2 PLC DEC $\pm$		CHK -		REL 03MAY02		AMP Incorporated Harrisburg, PA 17105-3608	
				3 PLC DEC $\pm$				L.L.OFTHOUSE			
				ANGLES $\pm$		NAME FINE ADJ SIDE FD HD-I APPL				MACHINE REF HD-I APPL	
				SURF TEXTURE: ✓		SCALE -		D DWG NO 1528099		SHEET 1 of 1	
				REMOVE BURRS, BREAK SHARP EDGES .R0.3B MAX						REV J	
J ECR-06-022694		RK OCT05									
P F LTR REVISION RECORD		APP DATE									
3											
				CASE CODE 00779				CUSTOMER AND ASSEMBLY DRAWING		RESTRICTED TO -	

Mouser Electronics

Authorized Distributor

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[TE Connectivity:](#)

[1528099-1](#)