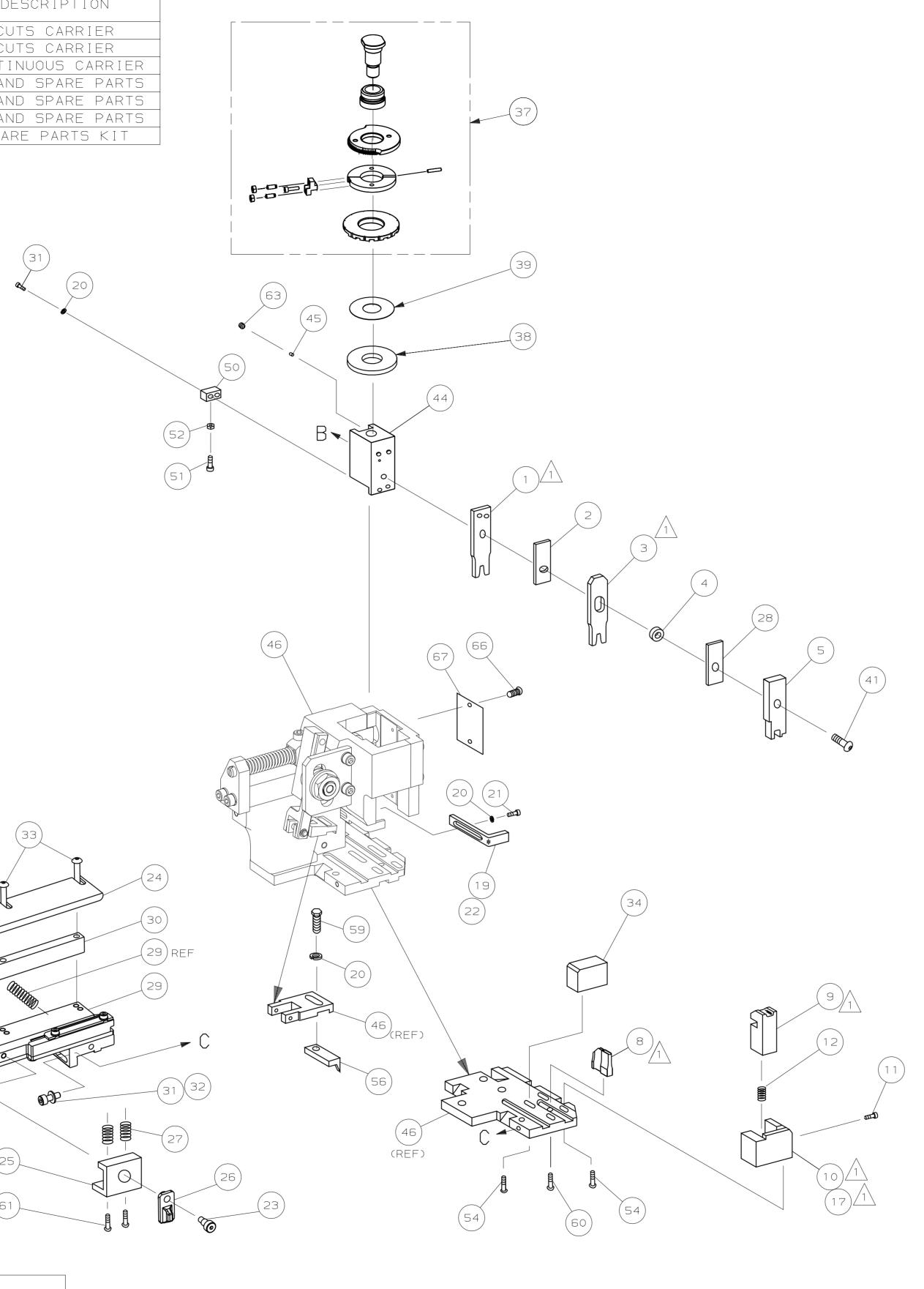
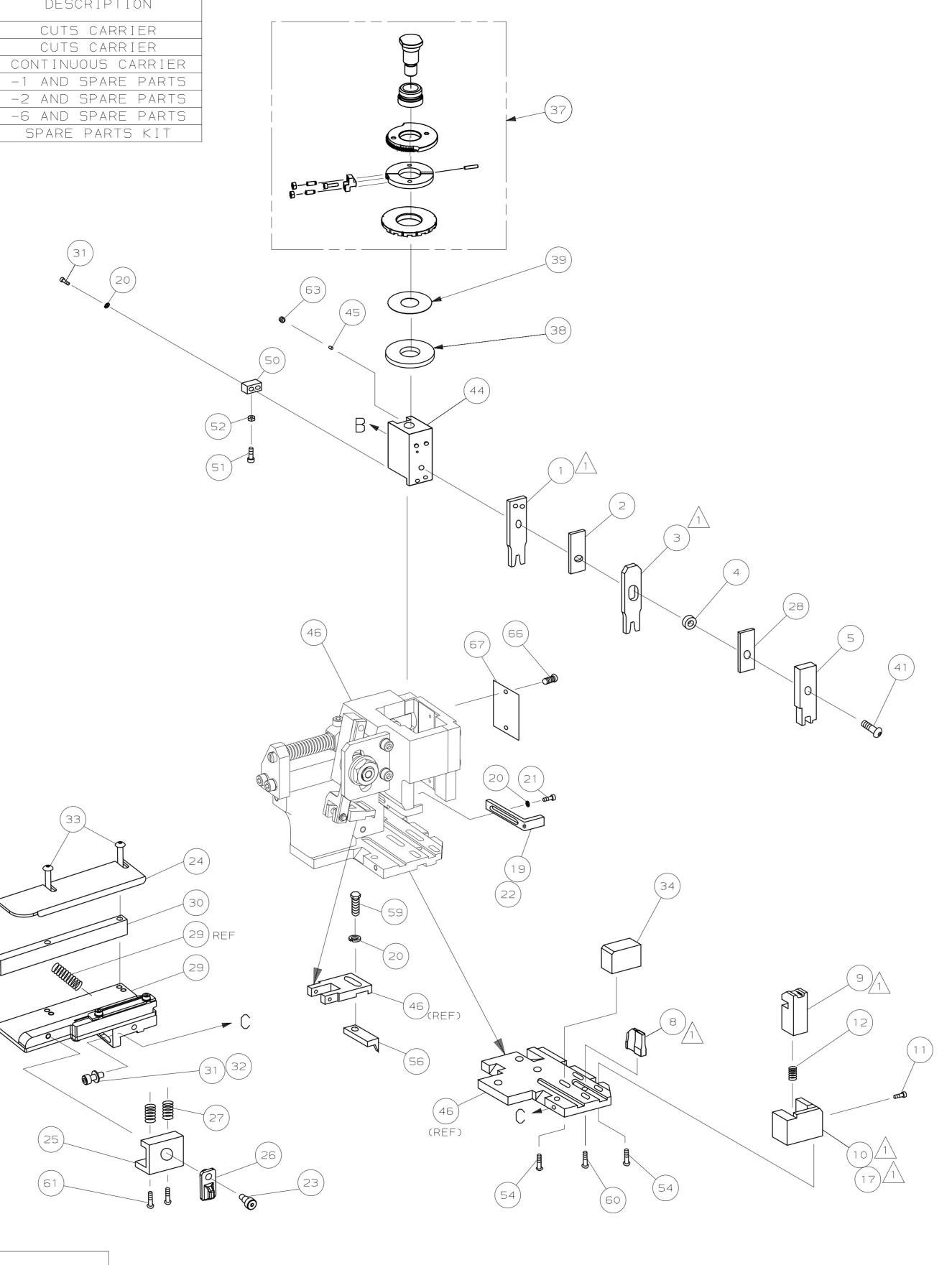
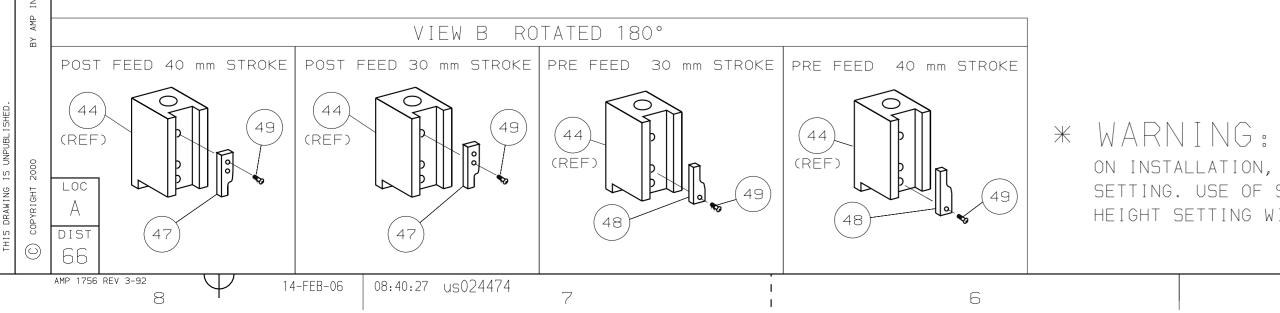

DRAWING MADE IN THIRE) ANGLE	PROJECTION		1			
PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION		
1528039 - 1	С	_	LEADMAKER	MECH POST FEED	CUTS CARRIER		
1528039 - 2	С	_	BENCH	MECH PRE FEED	CUTS CARRIER		
1528039 - 6	С	_	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER		
7-1528039-1	С	_	LEADMAKER	MECH POST FEED	–1 AND SPARE PARTS		
7-1528039-2	С	_	BENCH	MECH PRE FEED	–2 AND SPARE PARTS		
7-1528039-6	С	_	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS		
7-1528039-7	A	_	_	_	SPARE PARTS KIT		

CRIMPSIZEWIRE2.79[.110]INSUL3.56[.140]WIRESTRIPLENG3.50-4.10[.138161]	D IN] Th	CI II SOCKET WITH SPRING TYPE RAN F 1.50 - 2 OV 2.10-3.10 [.0 APPL INSTRUC 408-8322 & 40			IGE 2.50mm ² 083122 INJ TION	
TERMINAL – APPL SPEC 114–18	3056				FEED 12.70 [.500 IN	1]
TERMINAL	S APF	PLIED			\sim	
927890 -		_		_	_	
927888 -		_		_		
		_		_		
		_		_		
		_		_		
				_		
		_	_	_		
WIRE SIZE () mm ² AWG	CRIMF Ж	> HEIGHT			REF Setting	
2.50mm²	1.77	±0.05 [.07) ±.002	INJ	С З	
2.00mm²	1.64	±0.05 [.06	D 2			
1.50mm²	1.51	±0.05 [.05	9 ±.002	IN]	E O	
					_	
					_	
			_			
_			_			
_					_	
_					_	
_					_	
_		_			-	
_						
_	-					
		SPARE PARTS. Cam, Cam Fol		ND FE	ED ROD LIGHTLY	0



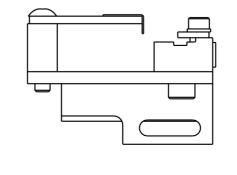




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1528039 🗸 1528039

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



									/home/us02447	 74/tecm	.od
		1	1	1	1	1	1	1528039 1338705-3	PRINT, APPLICATOR LOG SHEET DOCUMENTATION PACKAGE	73 72 71	8039
										70 69	
	_	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	68 67	5
			2	2	2	2	2	21017-2	SCR, DRIVE (#2x.19) ID PLATE	66 65	
	_	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	64 63 62	-
	_	2	2	2	2	2	2	1-18024-5	SCR, BHC (M5X25) DRAG	61	-
	-		1	1	1	1	1	18024-7 5-18022-2	SCR, BHC (M4X10) ANVIL SCR, HEX (M4X8) FEED FINGER	60 59	-
						1				58 57	-
	_	1	1	1	1	1	1	1338685-1	PAWL, FEED	56	-
	_	4	4	4	4	4	4	18024-8	SCR,BHC(M4×12)SHEAR HOLDER	55 54 53	-
	-		1	1	1	1	1	18030-1 811242-5	NUT,HEX(M3)HOLD DOWN BUMPER, HOLDDOWN	52 51	-
	_	1	1	1	1	1	1	690753-2	SPACER, TONKER	50	-
			1	1	1	1	1	18024-3	SCR, BHC (M3X10) CAM	49	_
	-		1	 1	1	1	- 1	1338675-1 1338676-1	CAM, PRE FEED 30 & 40 mm ST CAM, POST FEED 30 & 40 mm ST	48 47	-
	_		1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY		-
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45	1
	_	1	1	1	1	1	1	1338660-1	RAM	44	_
										43	C
	_	1	1	1	1	1	1	2-18024-6	SCR, BHC (M8X25) RAM	42 41 40	-
	_	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39	-
	_	1	1	1	1	1	1	469367-1	SPACER, FINE ADJUST	38	-
(5)		1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37	_
										36	-
$\left(41\right)$		1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	35 34	-
	_		2	2	2	2	2	1-18024-0	SCR, BHC (M4X20) STRIP GUIDE	33	-
	_	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32	$\langle \rangle$
	_	3	3	3	3	З	3	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK	31	
			1	1	1	1	1	1320908-6	SPACER, STRIP GUIDE	30	_
		1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29	_
			2	2	2	2	2	1-455888-4	SPACER, FRONT SHEAR DEP Spring, drag	28 27	-
	_	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26	-
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25	-
	_	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24	
		1	1	1	1	1	1	980371-4	SCR, SHC SHLD	23	_
			-	1	1	_	1	690472-2	STRIPPER	22	
			4	4	4	4	4	1-18023-1 18025-2	SCR, SHC (M4X10) STRIPPER WASHER, LOCK (M4) STRIPPER	21 20	B
			1		-	1	- -	690472-1	STRIPPER	19	-
										18	-
9		1		_	1	_	_	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17	-
(12)										15	-
(11)	_	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	13	-
	_	1	1	1	1	1	1	356885-4	STOP, SHEAR	11	-
	<u> </u>	_	1	1	_	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10	
	\	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9	_
$\frac{1}{10}$	1	2	2	2	1	1	1	1333207-6	ANVIL	8 7	-
(10)		1	1	1	1	1	1	1. 15000 1	DEDDECCOD CHEAD (EDONIT)	6	-
	-		1	1		1	1	1-455889-4 2-238011-2	DEPRESSOR, SHEAR (FRONT) SPACER, BLOCK CRIMPER	5	-
/1	$\sqrt{1}$	2	2	2	1	1	1	1-854830-0	CRIMPER, INSULATION	3	-
<u></u>		1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2	
$\sqrt{1}$	1	2	2	2	1	1	1	4-456408-0	CRIMPER, WIRE	1	4
	-7	7-76	6 -72	-71	-6	-2	- 1	PART NO	DESCRIPTION	I TEM NO	
								- REVISION OF EACH A	SSY NO (WHEN BLANK, USE DWG REVIS	ION)	
			QTY DIMENS		PER AS		MATL	HT_TR	PARTS LIST		-
	-		DO NOT	SCALE	PRINT			-			
			TOLERA	ISE SP	PECIFIE			08AUG01 APP 08AUG01 THOUSE F.BACKH			1
			1 PLC I 2 PLC I	DEC ±-	-	2 IN]	CHK -	- REL 12SEPTO)] Harrisburg, PA 17105-	3608	
			3 PLC I Angles	DEC ±-			NAME	- L.LOFTH SIDE FEED HD-	T C / A D T A D DI MACHINE RE		1
C ECR-06-003689	RK		SURF TI	EXTURE	•	T	SCALE			PPL ev	-
P F LTR REVISION RECORD	APP		REMOVE SHARP	EDGES	, BREA Ro.38 	MAX			1528039 1.0F 1	С	4
3			cage c 007		CUS		MER	AND ASSEMBL	_Y DRAWING	01 ע.	

Mouser Electronics

Authorized Distributor

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TE Connectivity: <u>1528039-2</u>