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PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528030 - 1	F	_	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528030 - 2	F	_	BENCH	MECH PRE FEED	CUTS CARRIER
1528030-6	F	_	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528030-1	F	_	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528030-2	F	_	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528030-6	F	_	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528030-7	А	_	—	_	SPARE PARTS KIT

7

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	CRIMP		PACKARI) TERMINAL	AMP CRIMF	P SPECS					
	TERMINAL NA	ME: TAXI	TERM M	GT 150 SLD		4					
	CRIMP						NGE				
		57 [.062	IN]	F	0.50			ソ			
		56 [.140		0		[.047073 IN]					
	WIRE STRIF 4.80-5.60 [.1				PL INSTRU 8322 & 40						
	TERMINAL APPL SPEC	_ 114-31				FEED 11.00 [.433	IN]				
	TER	MINALS	APPI	LIED		$\overline{\mathcal{D}}$					
	AMP PN	MFR F	N A	MP SEAL PN	MFR PN	_					
	286969-1	153262	268	286970-1	15366021	_					
	_	-		_	_	_					
	_	_		_	_	_					
С	_	-		_	_	_					
	_	-		_	_	_					
	_	-		_	_	_					
	_			_	_						
	WIRE SIZE () mm ² AWG					REF Setting					
	0.50mm	2 ²	1.17 ±(0.05 [.046	±.002 IN]	C8					
	_			—		_					
	_			—		_					
	_			_		_					
	_			_		_					
	_			_		_					
	_			_		_					
	_			_		_					
	_			_		_	(33)				
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	_			_		_		_			
	_			_		_					
В	_			_		_		_			
	_			_		_		\leq			
	_			_		_		/			
	SET UP GAGE	LAYOU	Т					/			
	458637-3	L15280					- Caller	×			
	\bigwedge \bigwedge										
	() 2.	LY.	<								
	3.		DÐ								
	^	ľ									
	4		$\overline{}$								
	$\sqrt{5}$	R (25)									
			<u> </u>								
	^	ADS. (61)									
		\bigcirc \bigcirc	_								
				VIEW B	ROTATED 1	80°					
A	POST FEED 40 m	nm STROKE	POST FE	ED 30 mm STR	OKE PRE FEED	30 mm STROKE	PRE FEED 40 mm STRO	<e< td=""></e<>			
				$\overline{)}$		$\overline{\mathbf{O}}$					
		(49)		$ $ $\mathcal{T}_{\mathcal{T}}$ (.	(49)						
	(REF)	$ \uparrow \square \downarrow $	(REF)		(REF)						
								2			
	\sim	/-			(48		(48)	シ			
	(47)			(47)	48						

(31)(20

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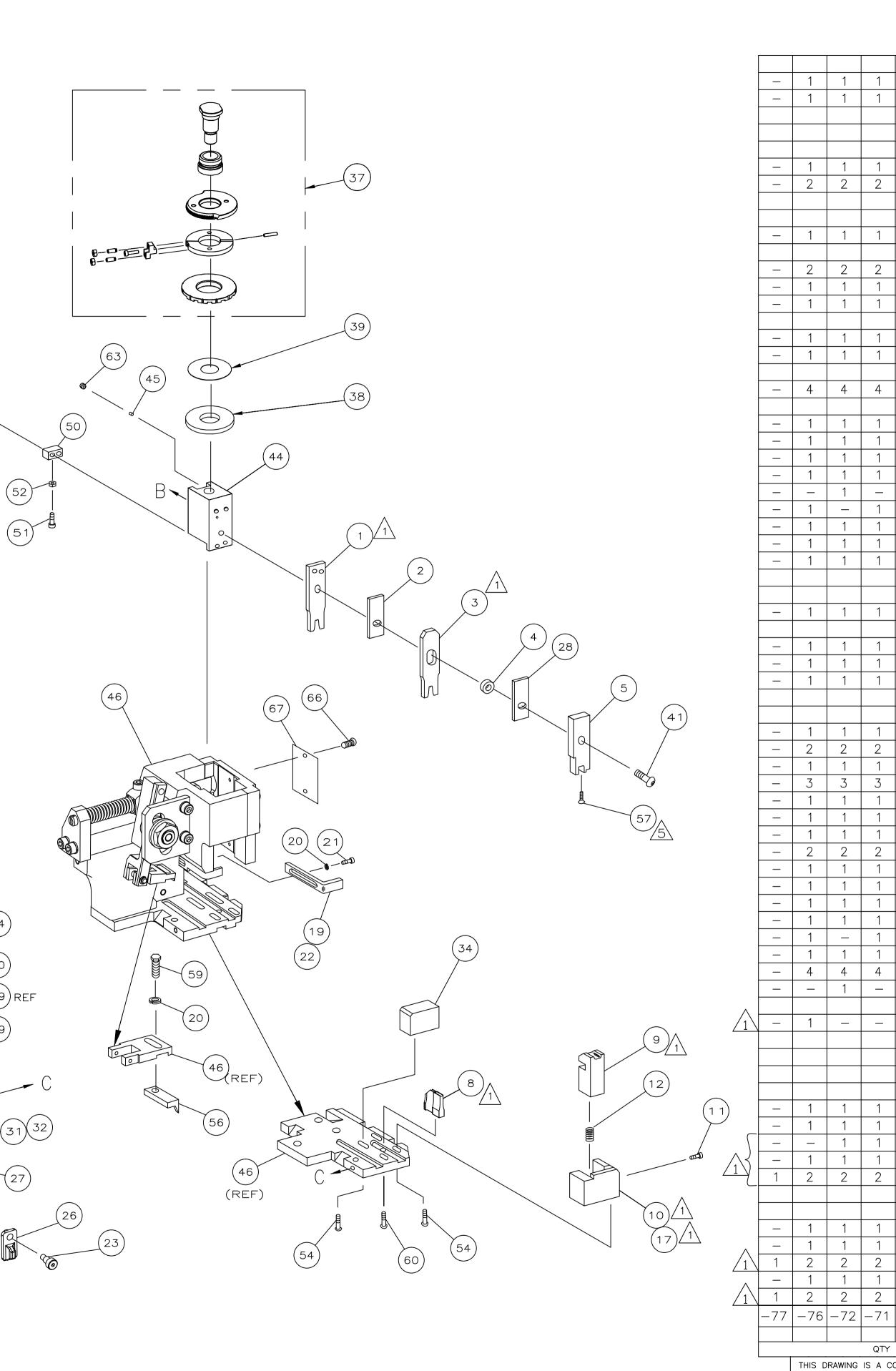
5

(51)

(24)(30) 29 REF 29 (31)(32)Ø (27) 25 61)

> * WARNING: ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE (49) SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

AMP 4805 REV 31MAR2000 15MAY2007 11:23am



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2							1				
		LOC	DIST				REVISIONS				
		A	66	Р	LTR		DESCRIPTION	DATE	DWN	APVD	
		L	1 .		F	ECR-15-0001	23	JAN2015	RS	LZ	
										73	
										/5	
1	1	1	1	1528030			PRINT, APPLICATOR LO	OG SHEET		72	
1	1	1	1338705-3 Г			5-3	DOCUMENTATION PAG			71	

	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71	
								70	
								69 68	
	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67	
	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66	
								65	D
								64	
	1	1	1	1	1	3-18031-0	SCR,SKT_SET(M6X6)RAM	63	
_	2	2	2	2	2	1-18024-5		62 61	
	<u>∠</u> 1	1	2 1	2 1	<u> </u>	18024-7	SCR,BHC(M5X25)DRAG SCR,BHC(M4X10)ANVIL	60	
	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59	
								58	
	1	1	1	1	1	985575-3	SCR,FHC(M3X10)DEP	57	
	1	1	1	1	1	1338685-1	PAWL, FEED	56	
	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	55 54	
	•	,			· ·			53	
	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52	
	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51	
	1	1	1	1	1	690753-2	SPACER, TONKER	50	
_	1		1	1	1	18024-3 1338675-1	CAM, PRE FEED 30 & 40 mm ST	49 48	
_		1	1		1	1338676-1	CAM, PRE FEED 30 & 40 mm ST CAM, POST FEED 30 & 40 mm ST	40	
	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46	
	1	1	1	1	1	690191-1	PLUG, NYLON	45	
	1	1	1	1	1	1338660-1	RAM	44	
		<u> </u>						43	С
	1	1	1	1	1	2-18024-6		42	
	1					2-10024-0	SCR,BHC(M8X25)RAM	40	
	1	1	1	1	1	690125-1	SHIM SUBASSY	39	
	1	1	1	1	1	469367-8	SPACER, FINE ADJUST	38	
	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37	
								36	
_	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	35	
	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33	
	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32	
	3	3	3	3	3	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31	
	1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	30	
_	1 1	1	1	1	1	1633073-1 455888-3	STRIP GUIDE PLATE ASSY SPACER, CRIMPER	29 28	
_	2	2	2	2	2	1-22284-0	SPRING, DRAG	20	
	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26	
	1	1	1	1	1	240792-1	DRAG, TERMINAL	25	
	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24	
	1	1	1	1	1	980371-4	SCR,SHC SHLD	23	
	 1	1	1	1	1	690472-2 1-18023-1	STRIPPER SCR,SHC(M4X10)STRIPPER	22	
	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20	В
	1	_	_	1	_	690472-1	STRIPPER	19	
								18	
	_		1	_	_	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	17	
								16 15	
								13	
								13	
	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12	
	1		1	1	1	356885-5	STOP, SHEAR	11	
	1		-	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10	
	1 2	2		1	1	318707-2 2-1333202-1	SHEAR, FLOAT (FRONT)	9	
	2					2 1000202 1		7	
								6	
	1	1	1	1	1	1338680-3	DEPRESSOR, SHEAR (FRONT)	5	
	1	1	1	1	1	238011-2	SPACER, BLOCK CRIMPER	4	
	2	2	1	1	1	456135-6	CRIMPER, INSULATION	3	
	2	2	1	1	1	<u>1-455888-3</u> 456403-4	SPACER, CRIMPER CRIMPER, WIRE	<u> </u>	
3 -	<u>_</u> 72		-6	-2		PART NO	DESCRIPTION	ITEM	
	/ 2				1			NO	
		QTY	REQD	PER AS	SSY		PARTS LIST		A
DRA	WING	IS A CO	ONTROLL	ED DOC	UMENT.	DWN 20JUN01 M.CLIFFORD CHK –	TE CONNECTIVITY		
	NSIONS	<u>;</u>	TOLE	ERANCES U RWISE SPE	NLESS ECIFIED:		Harrisburg, PA 17105–3608		
IN	CHES		0 PLC	± _	-	F.BACKHURST PRODUCT SPEC	FINE ADJ SIDE FD HD-I APPL -		
(Ðf	\square	1 PLC 2 PLC 3 PLC	± – ± 0.5 ± –	[.02 IN]	APPLICATION SPEC			
	7		4 PLC ANGLES	± –	± –		SIZE CAGE CODE DRAWING NO	RESTRICTED TO	
-	-		FINISH	_			1 00779 C=1528030		
						CUSTOMER DRAWING		F	l

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