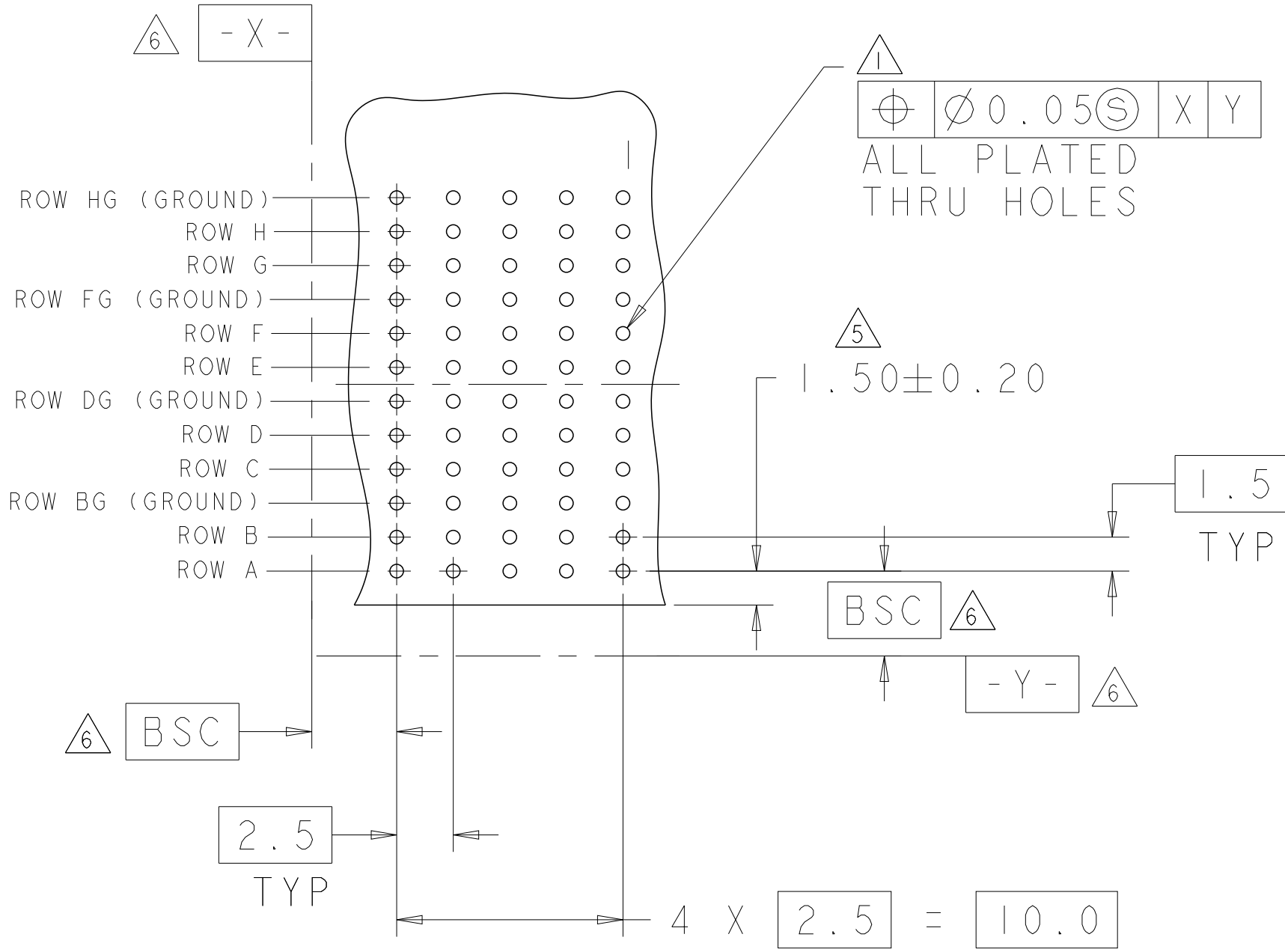
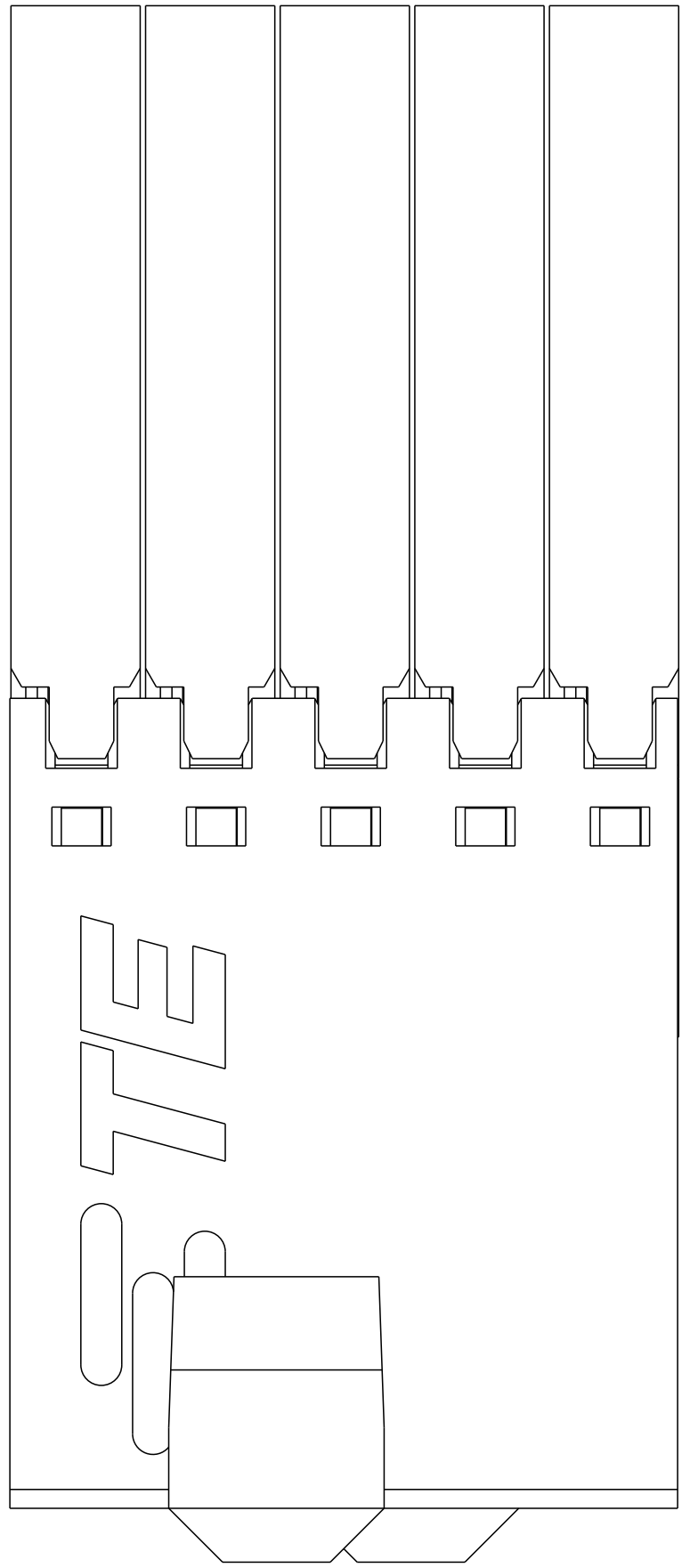
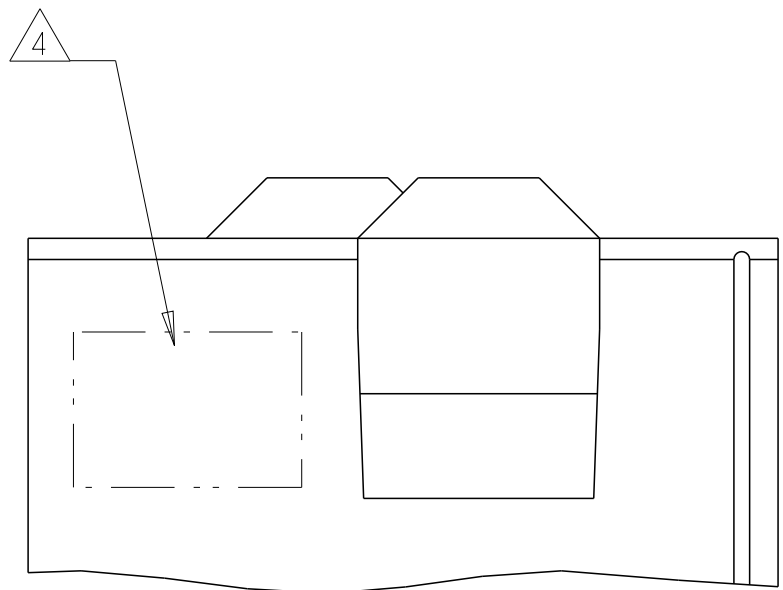
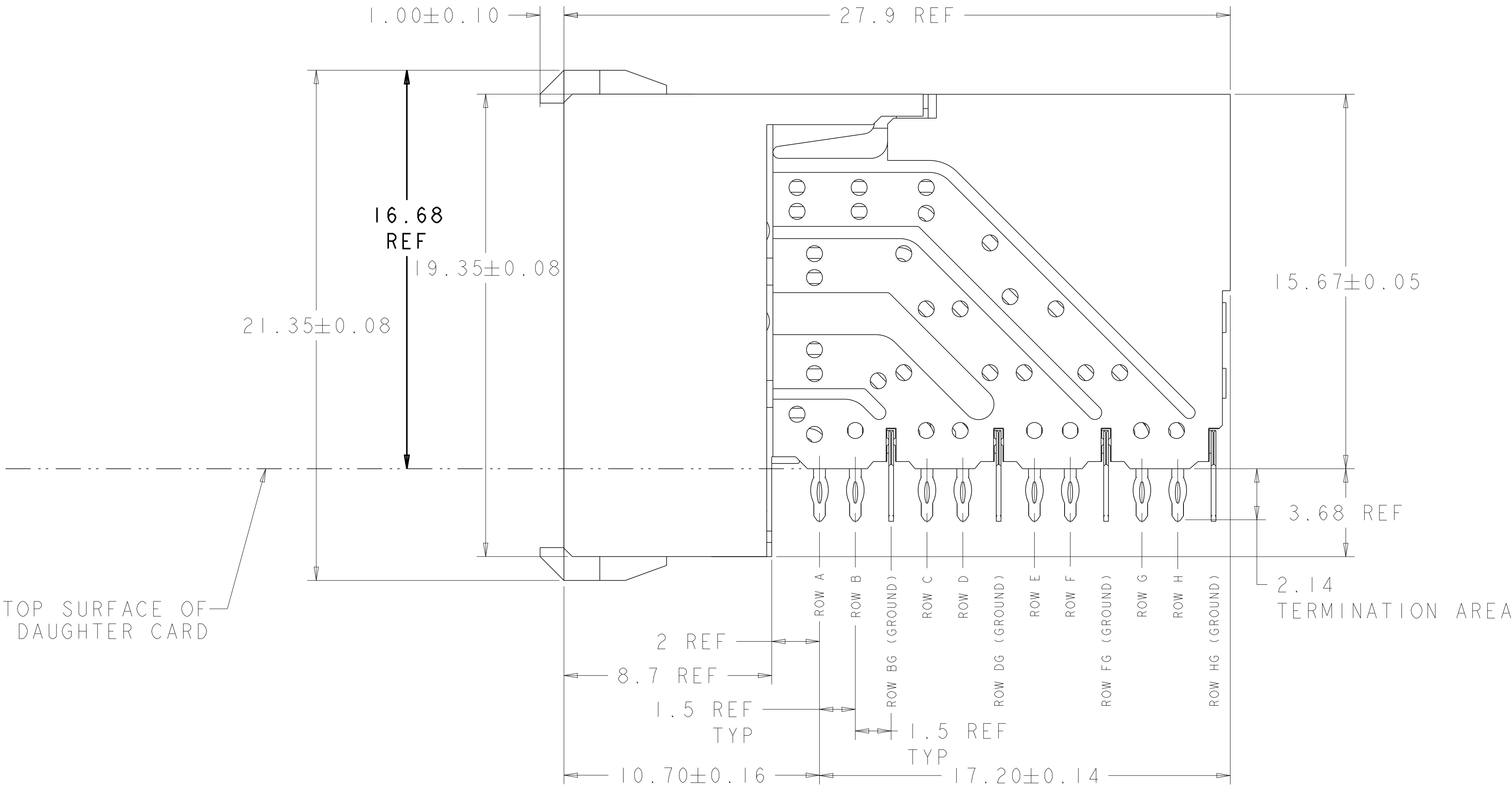
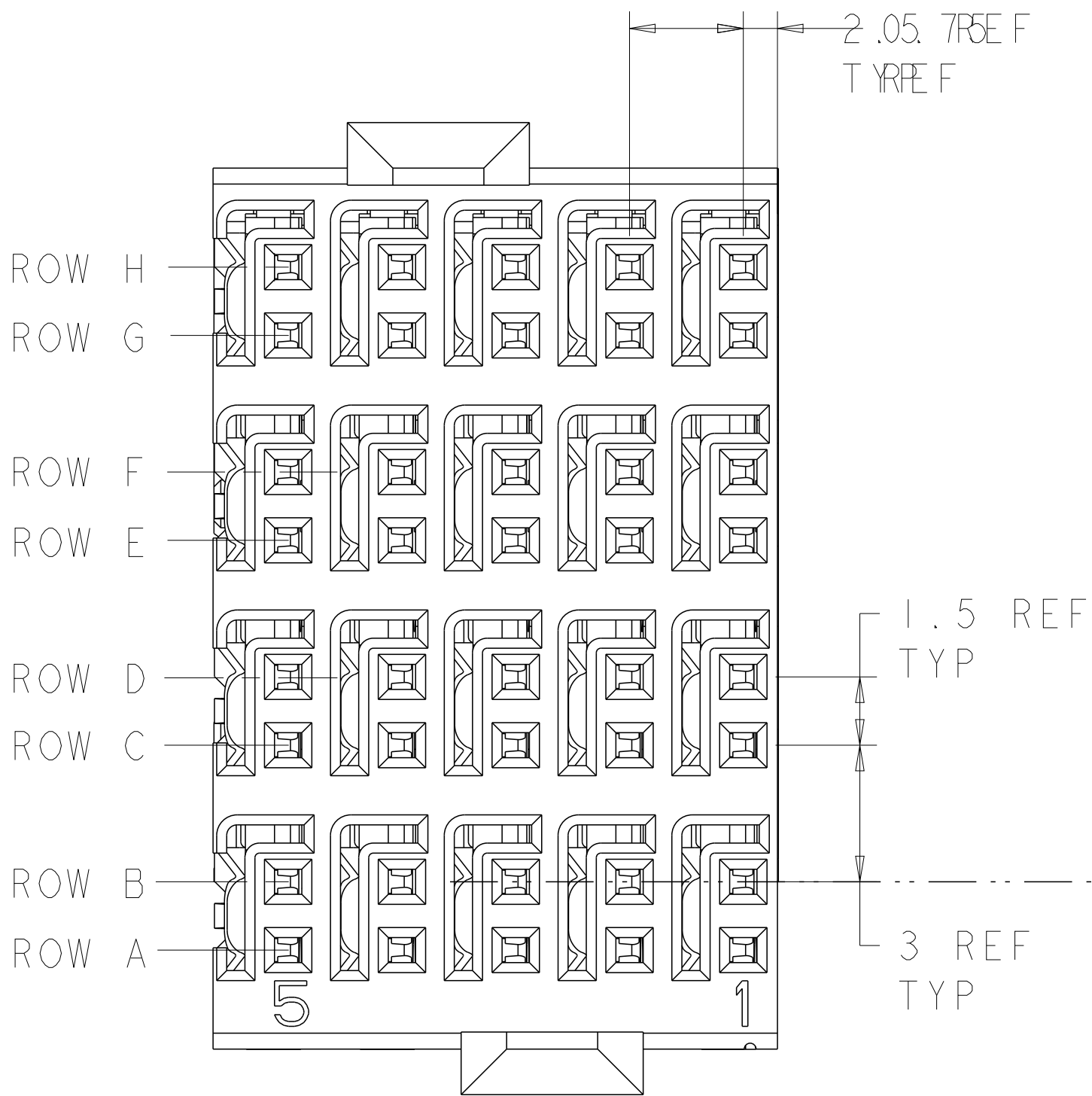


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
C		REVISED PER ECO-14-005095	12APR2014	AP	RP
D		REVISED PER ECO-16-008845	19SEP2016	AP	RP
E		REVISED PER ECO-17-013036	13SEP2017	AP	RP



RECOMMENDED PC BOARD LAYOUT,
DAUGHTER BOARD,
COMPONENT SIDE SHOWN
SCALE 4:1

- 1 PCB HOLE DIM:
DRILLED HOLE = 0.700±0.025mm
FINISHED HOLE = 0.600±0.050mm
Cu THICKNESS = 0.0375±0.0125mm
SnPb THICKNESS = 0.007±0.003mm
- 2 MATERIAL:
SHIELD - PHOSPHOR BRONZE
CONTACT - COPPER-NICKEL-SILICON
HOUSING, CHICKLET AND CHICKLET COVER -
GLASS FILLED POLYESTER
- 3 FINISH: CONTACT AND SHIELD
MATING AREA - MEETS THE PERFORMANCE REQUIREMENTS OF
PRODCUT SPECIFICATION 108-2055; BASED ON TELCORDIA
GR-1217-CORE, APPLICATIONS IN UNCONTROLLED
ENVIRONMENTS
COMPLIANT PIN AREA - 0.5µm MIN BRIGHT TIN-LEAD
OVER 1.27µm MIN NICKEL
- 4 CONNECTOR MARKED WITH DATE CODE IN APPROXIMATE
AREA SHOWN
- 5 DIMENSION APPLIES TO CENTERLINE OF THRU HOLE.
- 6 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY
CUSTOMER.
7. CONTACT AREA LUBRICATED WITH BELLCORE
APPROVED LUBRICANT. TECHNICAL REFERENCE:
GR-1217-CORE, ISSUE 1, NOVEMBER 1995.



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. J. MAGARO CHK 08SEP2012	02OCT2002	
DIMENSIONS:		APVD R. A. PATTERSON	02OCT2002	
mm		PRODUCT SPEC	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC	SIZE	
0 PLC ±		WEIGHT	CAGE CODE	
1 PLC ±		CUSTOMER DRAWING	DRAWING NO	
2 PLC ±		SCALE	SHEET	
3 PLC ±		8:1	OF	
4 PLC ±			REV	
ANGLES ±			E	
FINISH				

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