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LOC

DIST

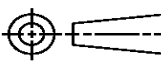
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	E2	ECR-14-002334	18FEB2014	GK	HMR

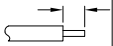
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151022-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426338
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

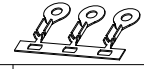
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1426338

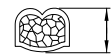
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA	
		0 PLC ±		NAME	
		1 PLC ±		SIDE FEED HD-I APPLICATOR	
		2 PLC ±		PRODUCT SPEC	
		3 PLC ±		APPLICATION SPEC	
		4 PLC ±		SIZE	
		ANGLES ±		CAGE CODE	
MATERIAL		FINISH		DRAWING NO	
				C- 1426338	
				RESTRICTED TO	
				A 3	
				CUSTOMER DRAWING	
				SCALE	
				SHEET 1 OF 2	
				REV E2	

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426338-1	E	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426338-2	E	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426338-6	E	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426338-1	E	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426338-2	E	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426338-6	E	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426338-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS			
TERMINAL NAME: RECEPT CRIMP SNAP-IN MICRO MATE-N-LOCK			
CRIMP	SIZE	TYPE	RANGE
WIRE	1.40 [.055 IN]	F	24-20 AWG
INSUL	1.78 [.070 IN]	F	0.89-1.52 [.035-.060 IN] 
WIRE STRIP LENGTH 		APPL INSTRUCTION 408-8322 	
2.90-3.53 [.114-.139 IN]			

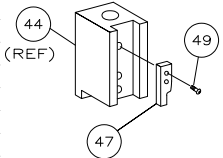
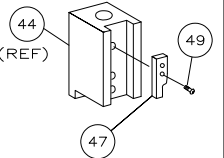
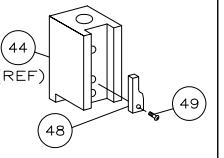
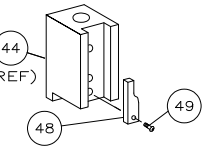
TERMINAL	-	-	FEED
APPL SPEC	114-13000	-	6.35 [.250 IN]

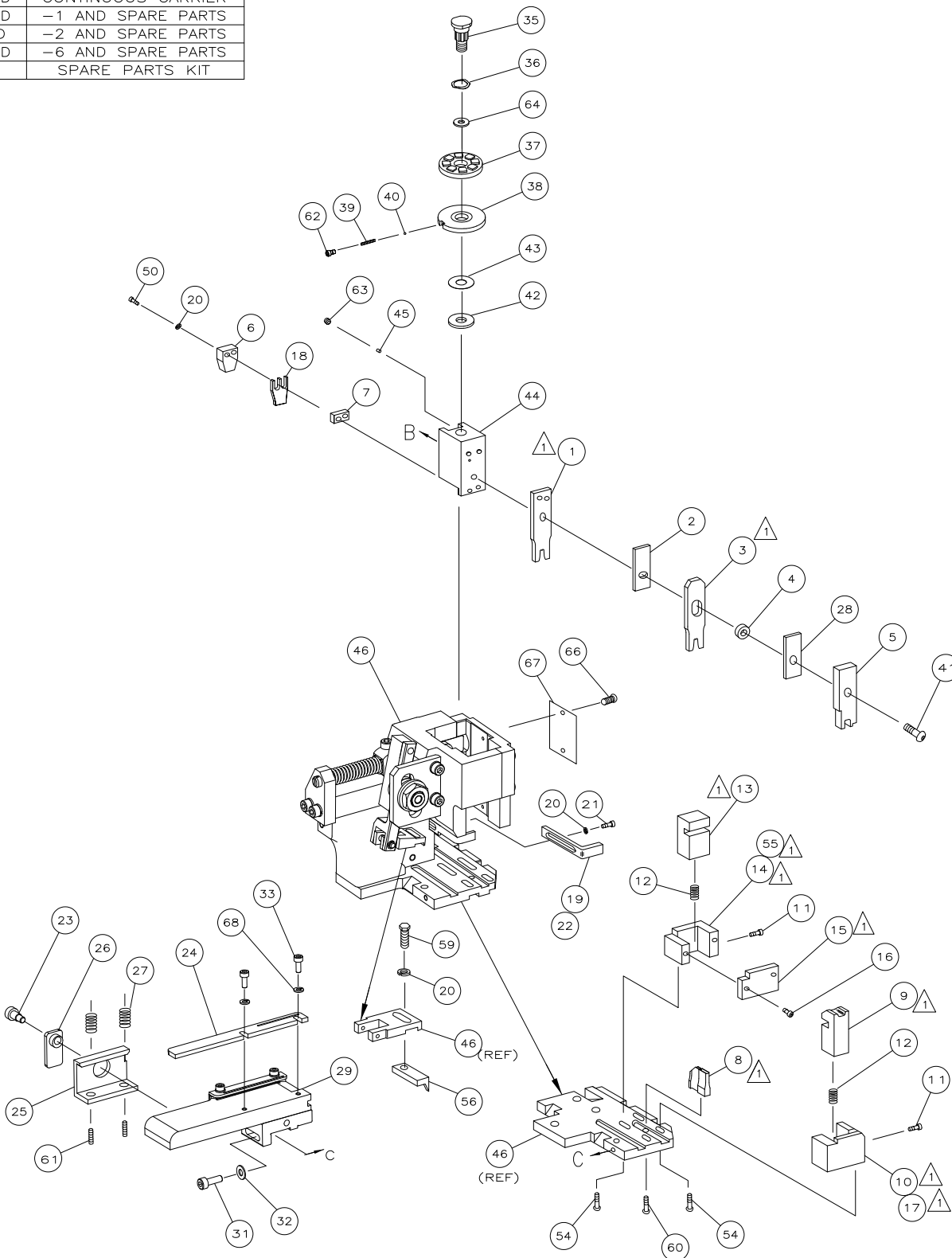
TERMINALS APPLIED 					
794606	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-

WIRE SIZE mm ² AWG	CRIMP HEIGHT 	PIN PN AND LENGTH [IN]
20 AWG or 0.50mm ²	0.89 ±0.05 [.035 ±.002 IN]	4-354779-3 [.3205]
22 AWG or 0.35mm ²	0.79 ±0.05 [.031 ±.002 IN]	5-354779-1 [.3245]
24 AWG or 0.25mm ²	0.69 ±0.05 [.027 ±.002 IN]	6-354779-1 [.3295]
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

SET UP GAGE	LAYOUT
458637-3	L1426338

-  1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  4. INSULATION RANGE SHOWN IS INSULATION RANGE OF TERMINAL.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
			



-	1	1	1	1	1	1	1426338	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	72
									71
									70
									69
-	2	2	2	2	2	2	18025-1	LOCK WASHER (M3)	68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
									65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
-	2	2	2	2	2	2	2-18032-5	SCR,SET(M5X20)DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
									58
									57
-	1	1	1	1	1	1	1338683-1	PAWL, FEED	56
-	1	-	-	1	-	-	1338723-1	HOLDER,SHEAR, REAR (NO CUT)	55
-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
									53
									52
									51
-	2	2	2	2	2	2	1-18023-3	SCR, SKT (M4 x 16)	50
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
									34
-	2	2	2	2	2	2	18023-3	SCREW,SHC(M3X8)FRT STRP GDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
									30
-	1	1	1	1	1	1	1633082-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-4	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	189124-7	GUIDE, STRIP (FRONT)	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	1	1	1	1	1	1	690518-1	HOLDER, TERMINAL	18
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	2	2	2	2	2	2	18023-2	SCR,SHC(M3X6)REAR SHEAR PL	16
-	1	1	1	1	1	1	1-690691-0	PLATE, SHEAR (REAR)	15
-	-	1	1	-	1	1	1320920-1	HOLDER, SHEAR, REAR (CUT)	14
-	1	1	1	1	1	1	690463-1	SHEAR, FLOAT (REAR)	13
-	2	2	2	2	2	2	3-22280-3	SPRING, SHEAR	12
-	2	2	2	2	2	2	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	4-1333201-0	ANVIL	8
-	1	1	1	1	1	1	240641-2	SPACER, DEPRESSOR (REAR)	7
-	1	1	1	1	1	1	690468-2	DEPRESSOR, SHEAR (REAR)	6
-	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	2-238011-0	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	2-683453-0	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-6	SPACER, CRIMPER	2
1	2	2	2	1	1	1	4-456402-5	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1			

THIS DRAWING IS A CONTROLLED DOCUMENT.				TYPHOGRAPHY			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED		DATE	
INCHES		0 PLC ±.0005		F BACKHURST		15MAY02	
		1 PLC ±.0005		PRODUCT SPEC			
		2 PLC ±.0005		APPLICATION SPEC			
		3 PLC ±.0005		WEIGHT			
		4 PLC ±.0005		CUSTOMER DRAWING			
		ANGLES		SCALE			
		FINISH		SHEET			
				1 OF 1			
				REV			
				E1			

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