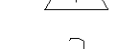
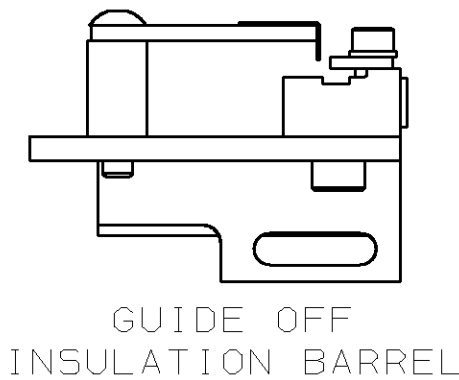


-	1	1	1	1	1	1	455888-6	SPACER, CRIMPER	75
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-	2	2	2	2	2	2	1-18023-2	SCR,SHC(M4x10)TERM HLD DWN	53
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-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
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-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
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-	1	1	1	1	1	1	455888-4	SPACER, FRONT SHEAR DEP	28
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-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
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-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
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1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. SPECIFIC TO ORIGINAL CUSTOMER, NOT NECESSARILY CORRECT TERMINAL PARAMETERS.
5. METRIC CRIMP DATA TAKES PRECEDENCE.
6. CRIMP HEIGHTS PROVIDED BY ORIGINAL CUSTOMER, CRIMP WIDTHS CALCULATED BY TYCO USING CRIMP HEIGHTS & TERMINAL DIMENSIONS.



	C	ECN 0150-1337-03		TE	12-03	
	B	0150-0709-03		RK	JUL03	
	A	SEE ECN 015A-0176-02		MC	MAR02	
P	F	LTR	REVISION RECORD	APP	DATE	

DIMENSIONS: mm [INCHES]	MATL	-	HT TR	-	FIN	-
DO NOT SCALE PRINT.						
TOLERANCES UNLESS OTHERWISE SPECIFIED:	DR	31JAN02	APP	31JAN02		
1 P/LC DEC ±	M. CLIFFORD		F. BACKHURST		AMP	AMP Incorporated Horrisburg, PA 17105-3608
2 P/LC DEC ±	CHK	-	REL	13-03-02		
3 P/LC DEC ±			M. CLIFFORD			
ANGLES ±	NAME	SIDE FEED HD-I APPLICATOR				MACHINE REF
SURF TEXTURE: ✓	SCALE	1 426291				HD-I APPL
REMOVE BURRS, BREAK SHARP EDGES R. 3 MAX		D	DWG NO			SHEET REV
						1 of 1 C

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