

4

3

2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

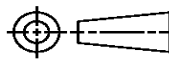
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

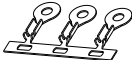
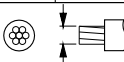
1470-19 (3/11)

Pro/ENGINEER DRAWING

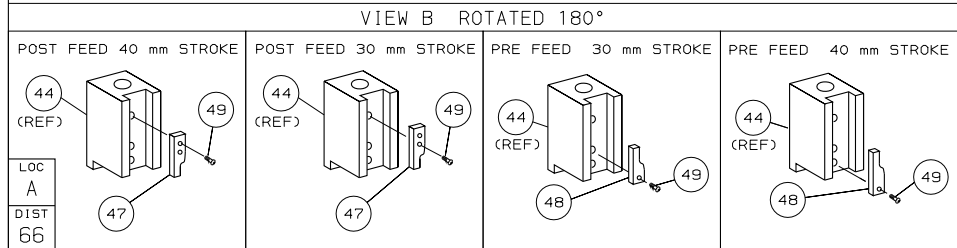
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DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426277-1	E	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426277-2	E	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426277-6	E	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426277-1	E	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426277-2	E	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426277-6	E	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426277-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: MQ5 RECEPTACLE.				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.40 [.055 IN]	F	0.22mm ² - 0.60mm ²	
INSUL	2.03 [.080 IN]	0	1.15-1.90 [.045-.075 IN]	
WIRE STRIP LENGTH 2.95-3.45 [.116-.136 IN]		APPL INSTRUCTION 408-8322		
TERMINAL APPL SPEC 114-15077				FEED 7.00 [.276 IN]
TERMINALS APPLIED 				
144969	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE mm ² AWG		CRIMP HEIGHT 	PIN PN & LENGTH [IN]	
				
0.60mm ²		0.92 ±0.05 [.036 ±.002 IN]	4-354779-0 [.3190]	
0.50mm ²		0.84 ±0.05 [.033 ±.002 IN]	4-354779-6 [.3220]	
0.35mm ²		0.77 ±0.05 [.030 ±.002 IN]	5-354779-3 [.3255]	
0.22mm ²		0.69 ±0.05 [.027 ±.002 IN]	6-354779-1 [.3295]	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



AMP 1756 REV 3-92

LAYOUT
L1528054

SET UP GAGE
458637-3

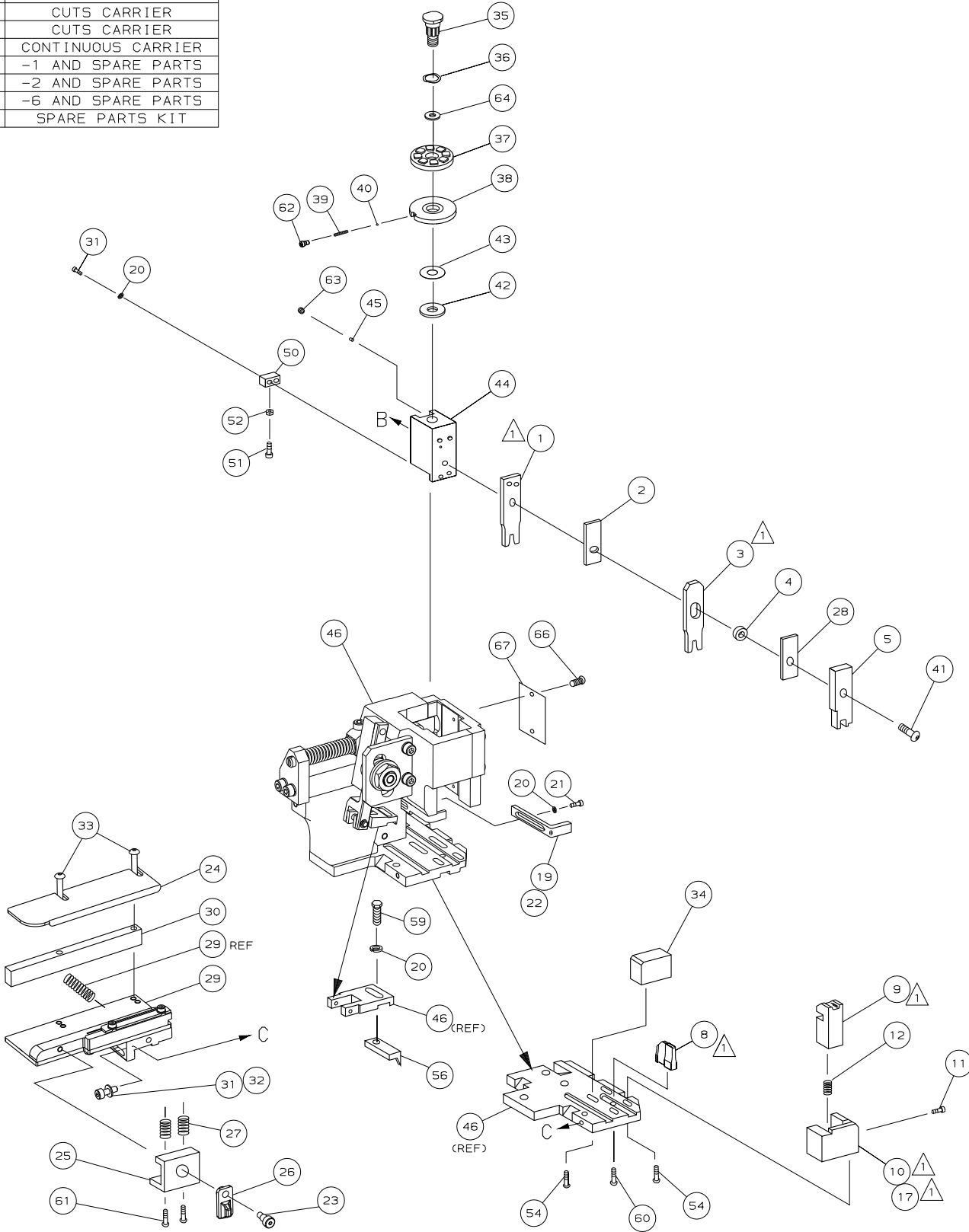
2000

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1426277 1426277

/nd/mbaum/middleton



-	1	1	1	1	1	1	1426277	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR, DRIVE (#2X.19) ID PLATE	66
-	-	-	-	-	-	-	-	-	65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR, SKT SET (M6X6) RAM	63
-	1	1	1	1	1	1	18023-9	SCR, SHC (M4X6) INS DISC	62
-	2	2	2	2	2	2	2-18032-5	SCR, SOC SET (M5X20) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR, BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX (M4X8) FEED FINGER	59
-	-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	18024-8	SCR, BHC (M4X12) SHEAR HOLDER	54
-	-	-	-	-	-	-	-	-	53
-	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR, BHC (M3X10) CAM	49
-	-	-	-	-	-	-	-	-	48
-	1	-	1	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	47
-	1	-	1	-	-	-	1338676-1	CAM, POST FEED 30 & 40 mm ST	46
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	45
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	44
-	1	1	1	1	1	1	1338660-1	RAM	43
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	42
-	1	1	1	1	1	1	690124-1	WASHER, RAM	41
-	1	1	1	1	1	1	2-18024-6	SCR, BHC (M8X25) RAM	40
-	1	1	1	1	1	1	23241-1	BALL, STEEL	39
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	38
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	37
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	36
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	35
-	1	1	1	1	1	1	690212-1	POST, RAM	34
-	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	33
-	2	2	2	2	2	2	1-18024-0	SCR, BHC (M4X20) STRIP GUIDE	32
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	31
-	3	3	3	3	3	3	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK	30
-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	29
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	28
-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	27
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	26
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	25
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	24
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	23
-	1	1	1	1	1	1	980371-4	SCR, SHC SHLD	22
-	1	-	1	-	-	-	690472-2	STRIPPER	21
-	1	1	1	1	1	1	1-18023-1	SCR, SHC (M4X10) STRIPPER	20
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	19
-	-	1	-	-	1	-	690472-1	STRIPPER	18
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
-	1	2	2	2	1	1	3-1333201-7	ANVIL	8
-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	1-238011-0	SPACER, BLOCK CRIMPER	4
-	1	2	2	2	1	1	7-683454-8	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
-	1	2	2	2	1	1	4-456402-1	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

QTY REQD PER ASSY				PARTS LIST			
MATL	-	HT TR	-	FIN	-	-	-
DR	28NOV01	APP	28NOV01	F. BACKHURST	-	-	-
CHK	L. LOFTHOUSE	REL	21DEC01	L. LOFTHOUSE	-	-	-
NAME				MACHINE REF			
SIDE FEED HD-I APPLICATOR				HD-I APPL			
SCALE	-	DWG NO	1426277	SHEET	1 OF 1	REV	E
CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO			

P	F	L	T	R	REVISION RECORD	APP	DATE
E	ECR	06	020229	TM	AUG06		
D	ECN	0150	0946-04	TE	7-04		
C	ECN	0150	1336-03	TE	12-03		
B	0150	1097-02	BH	AUG02			
A	SEE ECN	015A	1039-01	LJL	DEC01		

DIMENSIONS, mm [INCHES]			
DO NOT SCALE PRINT.			
TOLERANCES UNLESS OTHERWISE SPECIFIED:			
1 PLC DEC ±0.5 [.02 IN]			
2 PLC DEC ±-			
3 PLC DEC ±-			
ANGLES ±-			
SURF TEXTURE:			
REMOVE BURRS, BREAK SHARP EDGES RO.36 MAX			

1426277

D

C

B

A

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Authorized Distributor

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