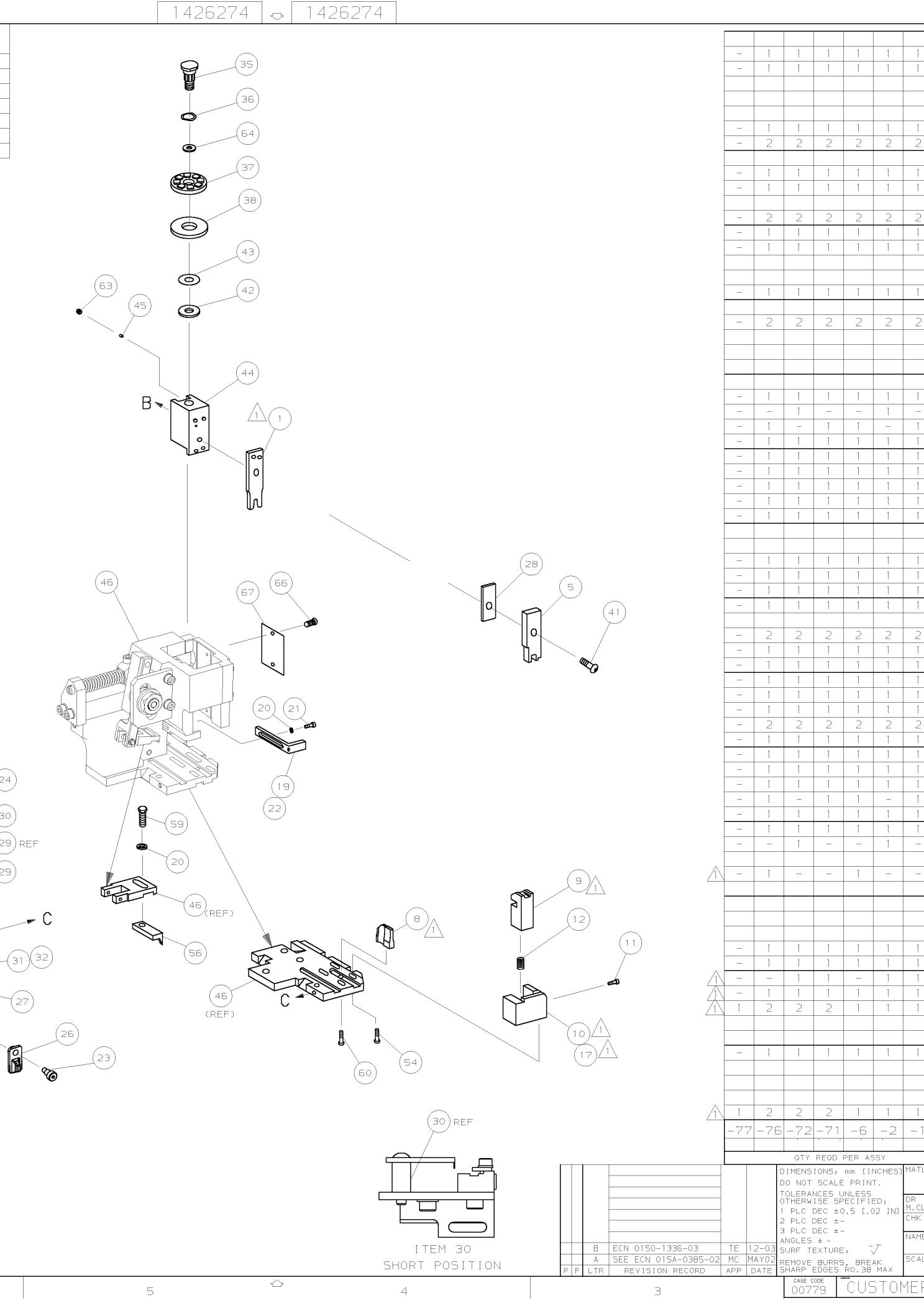
	-	DRAWING MADE IN THIRD ANGLE PART REV 1426274 -1 B 1426274 -2 B 1426274 -6 B 7-1426274 -1 B 7-1426274 -2 B 7-1426274 -6 B	FIRST USED – L – L – L – L – L	ERMINATOR EADMAKER BENCH EADMAKER BENCH EADMAKER	FEED TYP MECH POST F MECH PRE FE MECH POST F MECH POST F MECH PRE FE MECH POST F	EEDCUTS CAREEDCUTS CAREEDCONTINUOUSEED-1 AND SPAREED-2 AND SPAREED-6 AND SPAR	RIER RIER CARRIER E PARTS E PARTS E PARTS	
LLED DOCUMENT.	- - - - - - - - -	7-1426274-7 A CRIMP DATA TERMINAL NAME: AMPL CRIMP SIZE WIRE 1.40 [.055 INSUL - WIRE STRIP LENGT - TERMINAL -	IVAR SPLICE SUB-MI Type 5 IN] F -	- ST CRIMP SPE NIATURE 200-850 - PL INSTRUCT 408-8322	CMA 6	SPARE PAR	<u>ts kit</u>	
THIS DRAWING IS A CONTROLLED	-	APPL SPEC NONE						
	-		- - - - - - CRIMP HEIGHT		- - - - - - - - - - - - -			
		SIZE mm ² AWG 2 X 26 AWG - - -	<u>4</u> 0.91 ±0.05 [.036 - - -		_ENGTH [IN] -354779-6 [.3270 - - - -]		
JE LAYOUT					- - - - - -	33	24	
SET UP GAGE							30 30 29 29 29	
RELEASED FO	 RECOMMENDED SPARE PARTS. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR. CRIMP TENSILE VALUE TO BE 70% OF THE WIRE TENSILE STENGTH. THIS APPLICATOR WAS DESIGNED SPECIFICALLY FOR GERMAN MARKET ONLY. WIRE RANGE QUOTED IS THAT OF THE TERMINAL & SHOWN FOR INFORMATION PURPOSES ONLY. 							
THIS DRAWING IS UNPUBLISHED.		POST FEED 40 mm STROKE	E POST FEED 30 mm STR	49 (REF) (48)	30 mm STROKE PF	RE FEED 40 mm STROKE		



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	1	1	1	1	1	1	1426274	PRINT, APPLICATOR LOG SHEET	73 72	274
┦	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71 70	0
+									69 68	
+	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67	Ð
	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66 65	D
+	1	1	1	1	1	1	986950-1 3-18031-0	WASHER, FLAT PRECISION SCR,SKT SET(M6X6)RAM	64 63	-
+	2	2	2	2	2	2	1-18024-5	SCR, BHC (M5X25) DRAG	62 61	-
	2	2	2	2	2	2	18024-7	SCR, BHC (M4X10) ANVIL	60	
	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59 58	
	1	1	1	1	1	1	1338685-1	PAWL, FEED	57 56	
									55	-
	2	2	2	2	2	2	18024-8	SCR,BHC(M4×12)SHEAR HOLDER	54 53	
									52 51	-
	1		7	1			10001.0		50	-
	1	1	_	_	1	-	18024-3 1338675-1	SCR,BHC(M3X10)CAM CAM, PRE FEED 30 & 40 mm ST	49 48	-
	1	- 1	1	1	1	1	1338676-1 1320999-3	CAM, POST FEED 30 & 40 mm ST APPLICATOR BASIC SUBASSY	47 46	-
	1	1	1	1	1	1	690191-1	PLUG, NYLON	45	-
	1	1	1	1	1	1	1338660-1 690125-1	RAM Washer, Laminated	44	С
+	1	1	1	1	1	1	690124-1 2-18024-6	WASHER, RAM SCR, BHC (M8X25) RAM	42 41	
							2 IUV24 U	JUN, DHU KHUAZUZINAH	40	
	1	1	1	1	1	1	690223-2	SPACER, INSULATION DISC	39 38	
	1	1	1	1	1	1	354777-1 22480-5	WIRE DISC, PLASTIC WASHER, SPRING	37 36	
	1	1	1	1	1	1	690212-1	POST, RAM	35	•
+	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	34 33	
+	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4) SCR,SKT CAP(M4X12)MOUNT BLOCK	32	$\langle \rangle$
	1	1	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30	
	1	1	1	1	1	1	1633073-1 455888-3	STRIP GUIDE PLATE ASSY SPACER, FRONT SHEAR DEP	29 28	-
+	2	2	2	2	2	2	1-22284-0 356835-1	SPRING, DRAG	27	
	1	1	1	1	1	1	240792-1	LEVER, DRAG RELEASE DRAG, TERMINAL	25	
+	1	1	1	1	1	1	1320928-2 980371-4	PLATE, STRIP GUIDE SCR,SHC SHLD	24 23	-
+	1		1	1		1	690472-2	STRIPPER	22	
	1	1	1	1	1	1	1-18023-1 18025-2	SCR, SHC (M4X10) STRIPPER WASHER, LOCK (M4) STRIPPER	21	Ē
T	_	1	_	_	1		690472-1	STRIPPER	19 18	-
+	1			1			1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17	
									16 15	
+									14 13	
+	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12	-
	1	1	1	1	1	1	356885-4 1320921-1	STOP, SHEAR Holder, Shear, Front (CUT)	11 10	
+	1	1	1	1	1	1	462006-1 1333227-7	SHEAR, FLOAT (FRONT) ANVIL	9	-
	2	2	2				1000227-7	ANVIL	7	
	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	6 5	
							*		4	
+									2	
7	2 -76	2 -72	2 -71		1	1	5-456402-6 part no	CRIMPER, WIRE description	1 ITEM	
	- <i>(</i> b	I		-6		-	REVISION OF EACH AS	I BSY NO (WHEN BLANK, USE DWG REVIS:	NO ION)	A
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٩A	(Y02 F	REMOVE 5harp e	BURRS EDGES	, BRE	AK	SCALE -	- D DWG NO	1426274 <u>1 of 1</u>	ev B	
-		cage co		CUS		MER	AND ASSEMBL	Y DRAWING -	D TO	

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