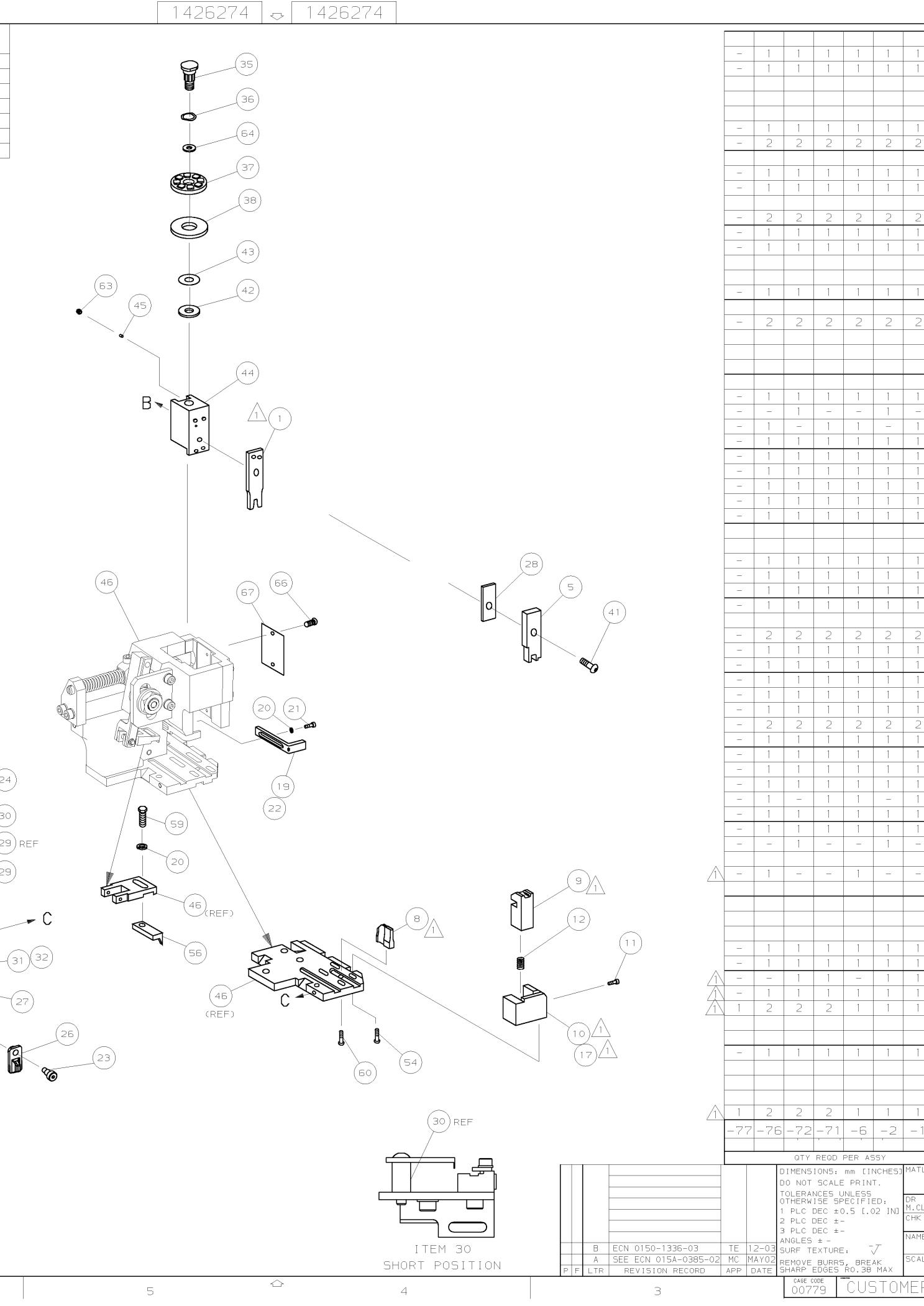
|                              | -  | DRAWING MADE IN THIRD ANGLE         PART       REV         1426274 -1       B         1426274 -2       B         1426274 -6       B         7-1426274 -1       B         7-1426274 -2       B         7-1426274 -6       B | FIRST<br>USED – L<br>– L<br>– L<br>– L<br>– L | ERMINATOR<br>EADMAKER<br>BENCH<br>EADMAKER<br>BENCH<br>EADMAKER         | FEED TYP<br>MECH POST F<br>MECH PRE FE<br>MECH POST F<br>MECH POST F<br>MECH PRE FE<br>MECH POST F | EEDCUTS CAREEDCUTS CAREEDCONTINUOUSEED-1 AND SPAREED-2 AND SPAREED-6 AND SPAR | RIER<br>RIER<br>CARRIER<br>E PARTS<br>E PARTS<br>E PARTS |  |
|------------------------------|--|--|---|---|--|---|--|--|
| LLED DOCUMENT.               | -<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-  | 7-1426274-7 A<br>CRIMP DATA<br>TERMINAL NAME: AMPL<br>CRIMP SIZE<br>WIRE 1.40 [.055<br>INSUL -<br>WIRE STRIP LENGT<br>-<br>TERMINAL -  | IVAR SPLICE SUB-MI<br>Type<br>5 IN] F<br>-    | -<br>ST CRIMP SPE<br>NIATURE<br>200-850<br>-<br>PL INSTRUCT<br>408-8322 | CMA 6  | SPARE PAR   | <u>ts kit</u>  |  |
| THIS DRAWING IS A CONTROLLED | -  | APPL SPEC NONE   |   |   |  |   |  |  |
|                              | -  |  | -<br>-<br>-<br>-<br>-<br>-<br>CRIMP HEIGHT    |   | -<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-                                      |   |  |  |
|                              |  | SIZE<br>mm <sup>2</sup> AWG<br>2 X 26 AWG<br>-<br>-<br>-   | <u>4</u><br>0.91 ±0.05 [.036<br>-<br>-<br>-   |   | _ENGTH [IN]<br>-354779-6 [.3270<br>-<br>-<br>-<br>-  | ]   |  |  |
| JE LAYOUT                    |  |  |   |   | -<br>-<br>-<br>-<br>-<br>-   | 33  | 24   |  |
| SET UP GAGE                  |  |  |   |   |  |   | 30<br>30<br>29<br>29<br>29                               |  |
| RELEASED FO                  | <ul> <li>RECOMMENDED SPARE PARTS.</li> <li>GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.</li> <li>LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION<br/>SHEET SUPPLIED WITH THE APPLICATOR.</li> <li>CRIMP TENSILE VALUE TO BE 70% OF THE WIRE<br/>TENSILE STENGTH.</li> <li>THIS APPLICATOR WAS DESIGNED SPECIFICALLY FOR GERMAN<br/>MARKET ONLY.</li> <li>WIRE RANGE QUOTED IS THAT OF THE TERMINAL &amp; SHOWN FOR<br/>INFORMATION PURPOSES ONLY.</li> </ul> |  |   |   |  |   |  |  |
| THIS DRAWING IS UNPUBLISHED. |  | POST FEED 40 mm STROKE   | E POST FEED 30 mm STR                         | 49<br>(REF)<br>(48)   | 30 mm STROKE PF  | RE FEED 40 mm STROKE  |  |  |



| -  |              |                              |                  | 1            | 1      | 1               | I                      | /home/us016926/  |            | od<br>]           |
|----|--------------|------------------------------|------------------|--------------|--------|-----------------|------------------------|--|------------|-------------------|
|    | 1            | 1                            | 1                | 1            | 1      | 1               | 1426274                | PRINT, APPLICATOR LOG SHEET                              | 73<br>72   | 274               |
| ┦  | 1            | 1                            | 1                | 1            | 1      | 1               | 1338705-1              | DOCUMENTATION PACKAGE                                    | 71<br>70   | 0                 |
| +  |              |                              |                  |              |        |                 |                        |  | 69<br>68   |                   |
| +  | 1            | 1                            | 1                | 1            | 1      | 1               | 461264-1               | PLATE, IDENTIFICATION                                    | 67         | Ð                 |
|    | 2            | 2                            | 2                | 2            | 2      | 2               | 21017-2                | SCR,DRIVE(#2x.19)ID PLATE                                | 66<br>65   | D                 |
| +  | 1            | 1                            | 1                | 1            | 1      | 1               | 986950-1<br>3-18031-0  | WASHER, FLAT PRECISION<br>SCR,SKT SET(M6X6)RAM           | 64<br>63   | -                 |
| +  | 2            | 2                            | 2                | 2            | 2      | 2               | 1-18024-5              | SCR, BHC (M5X25) DRAG                                    | 62<br>61   | -                 |
|    | 2            | 2                            | 2                | 2            | 2      | 2               | 18024-7                | SCR, BHC (M4X10) ANVIL                                   | 60         |                   |
|    | 1            | 1                            | 1                | 1            | 1      | 1               | 5-18022-2              | SCR,HEX(M4X8)FEED FINGER                                 | 59<br>58   |                   |
|    | 1            | 1                            | 1                | 1            | 1      | 1               | 1338685-1              | PAWL, FEED   | 57<br>56   |                   |
|    |              |                              |                  |              |        |                 |                        |  | 55         | -                 |
|    | 2            | 2                            | 2                | 2            | 2      | 2               | 18024-8                | SCR,BHC(M4×12)SHEAR HOLDER                               | 54<br>53   |                   |
|    |              |                              |                  |              |        |                 |                        |  | 52<br>51   | -                 |
|    | 1            |                              | 7                | 1            |        |                 | 10001.0                |  | 50         | -                 |
|    | 1            | 1                            | _                | _            | 1      | -               | 18024-3<br>1338675-1   | SCR,BHC(M3X10)CAM<br>CAM, PRE FEED 30 & 40 mm ST         | 49<br>48   | -                 |
|    | 1            | - 1                          | 1                | 1            | 1      | 1               | 1338676-1<br>1320999-3 | CAM, POST FEED 30 & 40 mm ST<br>APPLICATOR BASIC SUBASSY | 47<br>46   | -                 |
|    | 1            | 1                            | 1                | 1            | 1      | 1               | 690191-1               | PLUG, NYLON  | 45         | -                 |
|    | 1            | 1                            | 1                | 1            | 1      | 1               | 1338660-1<br>690125-1  | RAM<br>Washer, Laminated                                 | 44         | С                 |
| +  | 1            | 1                            | 1                | 1            | 1      | 1               | 690124-1<br>2-18024-6  | WASHER, RAM<br>SCR, BHC (M8X25) RAM                      | 42<br>41   |                   |
|    |              |                              |                  |              |        |                 | 2 IUV24 U              | JUN, DHU KHUAZUZINAH                                     | 40         |                   |
|    | 1            | 1                            | 1                | 1            | 1      | 1               | 690223-2               | SPACER, INSULATION DISC                                  | 39<br>38   |                   |
|    | 1            | 1                            | 1                | 1            | 1      | 1               | 354777-1<br>22480-5    | WIRE DISC, PLASTIC<br>WASHER, SPRING                     | 37<br>36   |                   |
|    | 1            | 1                            | 1                | 1            | 1      | 1               | 690212-1               | POST, RAM  | 35         | •                 |
| +  | 2            | 2                            | 2                | 2            | 2      | 2               | 1-18024-0              | SCR,BHC(M4X20)STRIP GUIDE                                | 34<br>33   |                   |
| +  | 1            | 1                            | 1                | 1            | 1      | 1               | 18027-2                | WASHER, FLAT(M4)<br>SCR,SKT CAP(M4X12)MOUNT BLOCK        | 32         | $\langle \rangle$ |
|    | 1            | 1                            | 1                | 1            | 1      | 1               | 1320908-2              | SPACER, STRIP GUIDE                                      | 30         |                   |
|    | 1            | 1                            | 1                | 1            | 1      | 1               | 1633073-1<br>455888-3  | STRIP GUIDE PLATE ASSY<br>SPACER, FRONT SHEAR DEP        | 29<br>28   | -                 |
| +  | 2            | 2                            | 2                | 2            | 2      | 2               | 1-22284-0<br>356835-1  | SPRING, DRAG   | 27         |                   |
|    | 1            | 1                            | 1                | 1            | 1      | 1               | 240792-1               | LEVER, DRAG RELEASE<br>DRAG, TERMINAL                    | 25         |                   |
| +  | 1            | 1                            | 1                | 1            | 1      | 1               | 1320928-2<br>980371-4  | PLATE, STRIP GUIDE<br>SCR,SHC SHLD                       | 24<br>23   | -                 |
| +  | 1            |                              | 1                | 1            |        | 1               | 690472-2               | STRIPPER   | 22         |                   |
|    | 1            | 1                            | 1                | 1            | 1      | 1               | 1-18023-1<br>18025-2   | SCR, SHC (M4X10) STRIPPER<br>WASHER, LOCK (M4) STRIPPER  | 21         | Ē                 |
| T  | _            | 1                            | _                | _            | 1      |                 | 690472-1               | STRIPPER   | 19<br>18   | -                 |
| +  | 1            |                              |                  | 1            |        |                 | 1338684-1              | HOLDER, SHEAR, FRONT (NO-CUT)                            | 17         |                   |
|    |              |                              |                  |              |        |                 |                        |  | 16<br>15   |                   |
| +  |              |                              |                  |              |        |                 |                        |  | 14<br>13   |                   |
| +  | 1            | 1                            | 1                | 1            | 1      | 1               | 5-22280-0              | SPRING, SHEAR  | 12         | -                 |
|    | 1            | 1                            | 1                | 1            | 1      | 1               | 356885-4<br>1320921-1  | STOP, SHEAR<br>Holder, Shear, Front (CUT)                | 11<br>10   |                   |
| +  | 1            | 1                            | 1                | 1            | 1      | 1               | 462006-1 1333227-7     | SHEAR, FLOAT (FRONT)<br>ANVIL                            | 9          | -                 |
|    | 2            | 2                            | 2                |              |        |                 | 1000227-7              | ANVIL  | 7          |                   |
|    | 1            | 1                            | 1                | 1            | 1      | 1               | 2-455889-0             | DEPRESSOR, SHEAR (FRONT)                                 | 6<br>5     |                   |
|    |              |                              |                  |              |        |                 | *                      |  | 4          |                   |
| +  |              |                              |                  |              |        |                 |                        |  | 2          |                   |
| 7  | 2<br>-76     | 2<br>-72                     | 2<br>-71         |              | 1      | 1               | 5-456402-6<br>part no  | CRIMPER, WIRE<br>description                             | 1<br>ITEM  |                   |
|    | - <i>(</i> b | I                            |                  | -6           |        | -               | REVISION OF EACH AS    | I<br>BSY NO (WHEN BLANK, USE DWG REVIS:                  | NO<br>ION) | A                 |
|    |              | DIMENSI                      | IONS:            |              | NCHESI | MATL            | _ HT TR                | PARTS LIST _ FIN _                                       |            |                   |
|    | Т            | )O NOT<br>Foleran<br>Otherwi | NCES L           | INLESS       |        | DR              |                        |  |            |                   |
|    | 1<br>2       | PLC E<br>PLC E               | DEC ±0<br>DEC ±- | ).5 [.(<br>- |        | M.CLII<br>CHK – | FORD F.BACKH           | 2 Harrisburg, PA 17105-3                                 | 3608       |                   |
| 12 | A            | 3 PLC E<br>Angles<br>Surf te | ± -              |              | 7      | NAME            | SIDE FEED HD-          | I ADDI ICATOD MACHINE RE                                 | F<br>PPL   |                   |
| ٩A | (Y02 F       | REMOVE<br>5harp e            | BURRS<br>EDGES   | , BRE        | AK     | SCALE<br>-      | - D DWG<br>NO          | 1426274 <u>1 of 1</u>                                    | ev<br>B    |                   |
| -  |              | cage co                      |                  | CUS          |        | MER             | AND ASSEMBL            | Y DRAWING -  | D TO       |                   |

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