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LOC

DIST

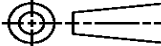
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	E1	ECR-14-002425	21FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151067-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426259
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1426259

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA	
		0 PLC ±		NAME	
		1 PLC ±		SIDE FEED HD-I APPLICATOR	
MATERIAL		2 PLC ±		PRODUCT SPEC	
		3 PLC ±		APPLICATION SPEC	
		4 PLC ±		SIZE	
FINISH		ANGLES ±		CAGE CODE	
				DRAWING NO	
				RESTRICTED TO	
		WEIGHT		C- 1426259	
		CUSTOMER DRAWING		SCALE	
				SHEET 1 OF 2	
				REV E1	

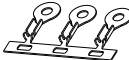
THIS DRAWING IS A CONTROLLED DOCUMENT

DRAWING MADE IN THIRD ANGLE PROJECTION

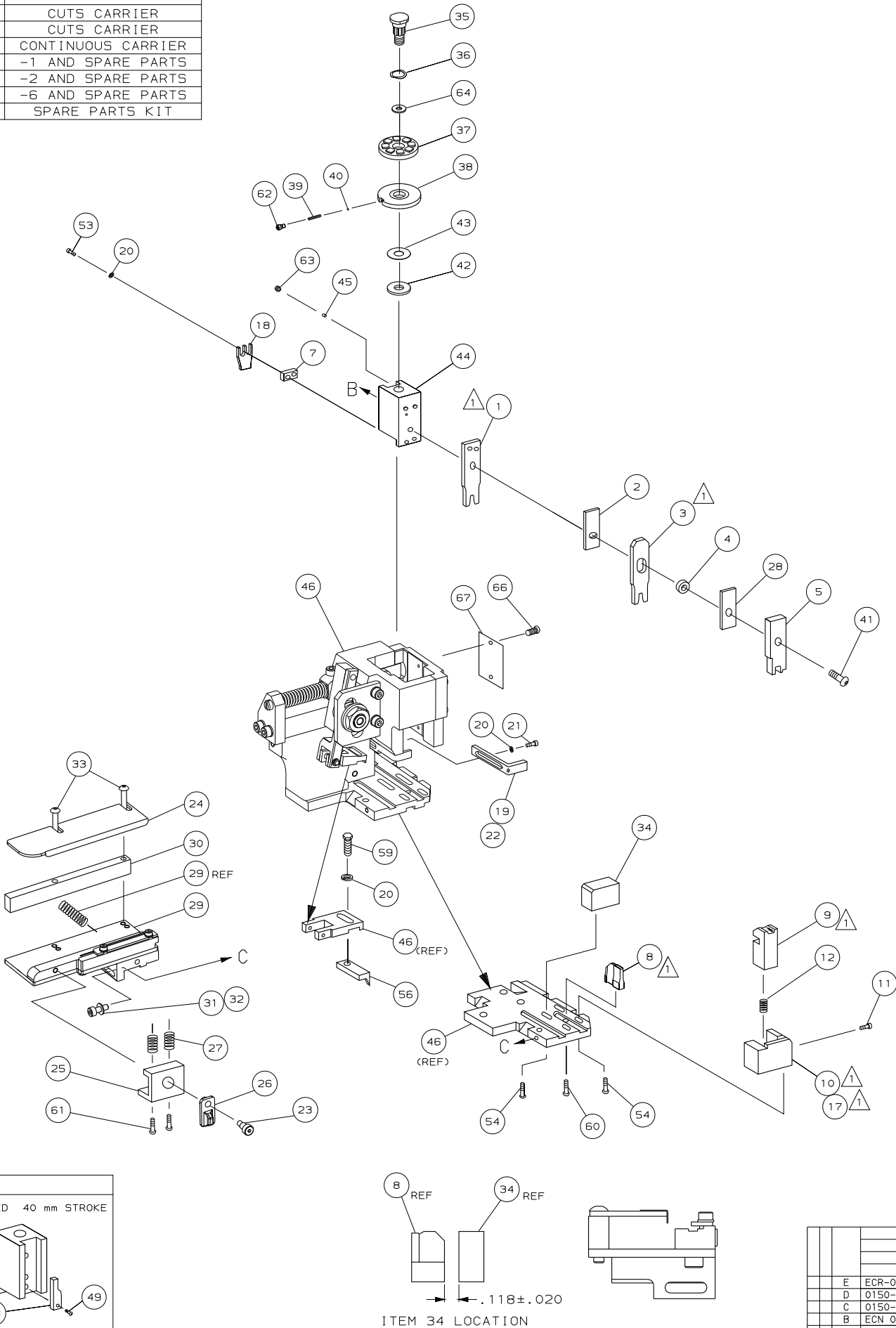
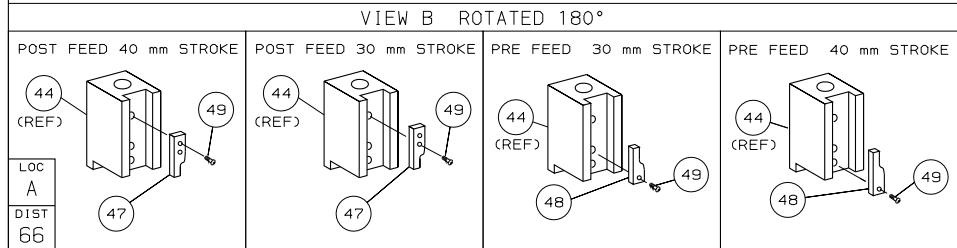
1426259 1426259

/nd/mbaum/middleton

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426259-1	E	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426259-2	E	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426259-6	E	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426259-1	E	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426259-2	E	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426259-6	E	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426259-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: MICRO POWER QUADLOCK PIN / SOCKET CONTACT				
CRIMP	SIZE	TYPE	RANGE	
WIRE	2.54 [.100 IN]	F	1.50-2.50mm ²	
INSUL	3.56 [.140 IN]	0	2.20-3.00 [.087-.118 IN]	
WIRE STRIP LENGTH		APPL INSTRUCTION		
4.70-5.30 [.185-.209 IN]		408-8322		
TERMINAL		-		FEED
APPL SPEC 114-18141		-		12.50 [.492 IN]
TERMINALS APPLIED				
968137	-	-	-	-
968075	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE		CRIMP HEIGHT		PIN PN AND LENGTH [IN]
mm ² AWG				
2.50mm ²		1.88 ±0.05 [.074 ±.002 IN]	8-354778-1 [.2900]	
2.00mm ² or 2x1.00mm ²		1.73 ±0.05 [.068 ±.002 IN]	9-354778-3 [.2960]	
1.50mm ²		1.58 ±0.05 [.062 ±.002 IN]	354779-6 [.3020]	
1.00 + 0.50mm ²		1.58 ±0.05 [.062 ±.002 IN]	354779-6 [.3020]	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



-	1	1	1	1	1	1	1426259	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
-	-	-	-	-	-	-	-	-	70
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-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR, DRIVE (#2x.19) ID PLATE	66
-	-	-	-	-	-	-	-	-	65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR, SKT SET (M6X6) RAM	63
-	1	1	1	1	1	1	18023-9	SCR, SHC (M4X6) INS DISC	62
-	2	2	2	2	2	2	2-18032-5	SCR, SOC SET (M5X20) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR, BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX (M4X8) FEED FINGER	59
-	-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	18024-8	SCR, BHC (M4X12) SHEAR HOLDER	54
-	2	2	2	2	2	2	1-18023-1	SCR, SKT CAP (M4X10) MOUNT BLOCK	53
-	-	-	-	-	-	-	-	-	52
-	-	-	-	-	-	-	-	-	51
-	-	-	-	-	-	-	-	-	50
-	1	1	1	1	1	1	18024-3	SCR, BHC (M3X10) CAM	49
-	-	-	-	-	-	-	-	-	48
-	1	-	1	-	-	-	1338676-1	CAM, PRE FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-6	SCR, BHC (M8X25) RAM	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1-1320934-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR, BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-7	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR, SHC SHLD	23
-	1	-	1	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR, SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20
-	-	1	-	-	-	-	690472-1	STRIPPER	19
-	1	1	1	1	1	1	879657-2	HOLDER, TERMINAL	18
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
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-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
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-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
-	1	2	2	2	1	1	1-1333206-1	ANVIL	8
-	1	1	1	1	1	1	4-240641-1	SPACER, DEPRESSOR (REAR)	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	2-238011-6	SPACER, BLOCK CRIMPER	4
-	1	2	2	2	1	1	2-655830-0	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	2
-	1	2	2	2	1	1	456407-5	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
-	-	-	-	-	-	-	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY REQD PER ASSY							PARTS LIST		
DO NOT SCALE PRINT.							MATL	HT TR	FIN
TOLERANCES UNLESS OTHERWISE SPECIFIED:							DR	APP	F.BACKHURST
1 PLC DEC ±0.5 (.02 IN)							CHK	REL	M.CLIFFORD
2 PLC DEC ±-							AMP Incorporated		
3 PLC DEC ±-							Harrisburg, PA 17105-3608		
ANGLES ±-							NAME SIDE FEED HD-I APPLICATOR		
TE 11-03 SURF TEXTURE							MACHINE REF		
REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX							HD-I APPL		
P F LTR							SCALE	DWG NO	SHEET
REVISION RECORD							1426259		
APP DATE							1 of 1		
CHG CODE							CUSTOMER AND ASSEMBLY DRAWING		
00779							RESTRICTED TO		

Mouser Electronics

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