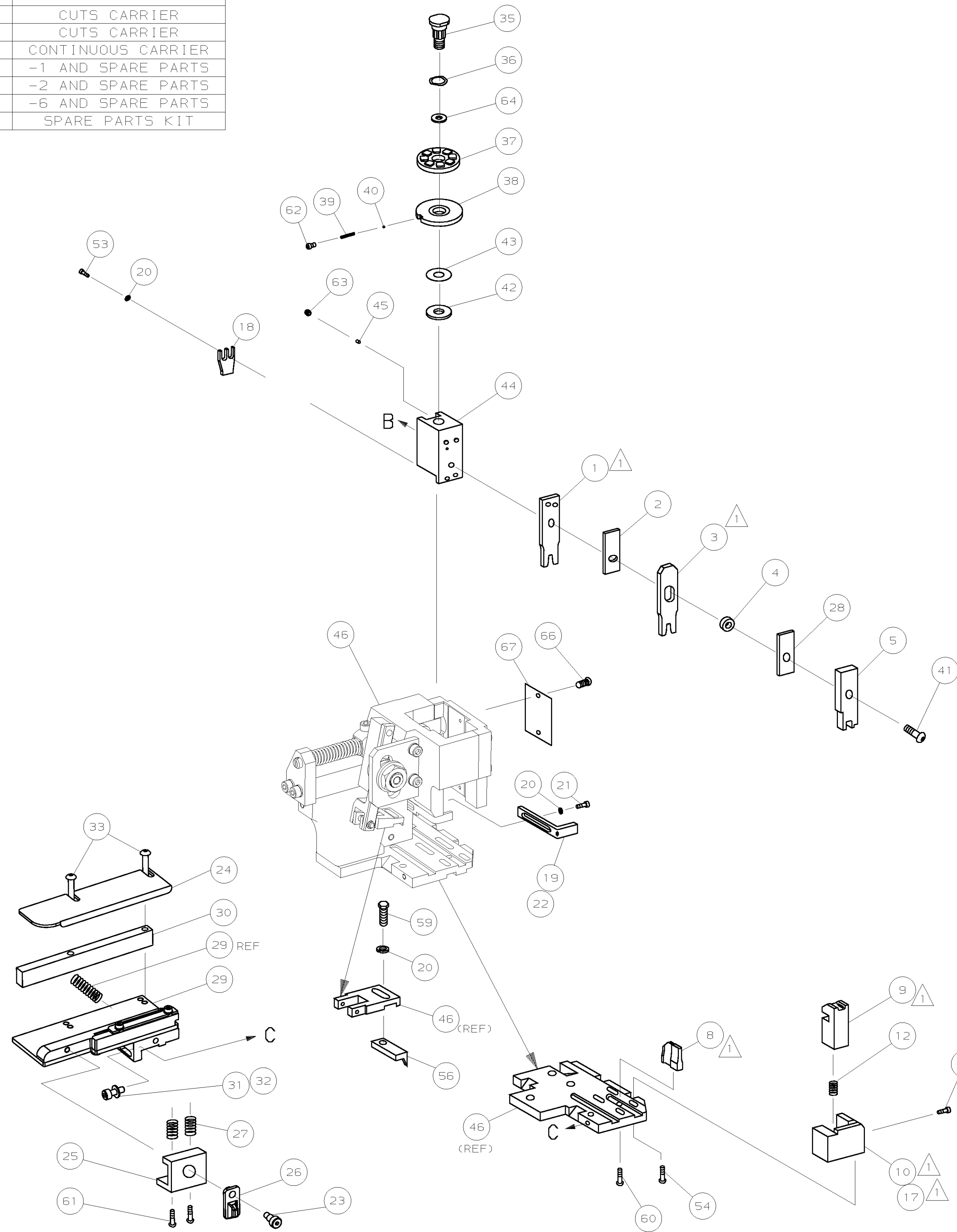


 1. RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



DIMENSIONS: mm [INCHES]		MAT'L		HT TR		FIN	
DO NOT SCALE PRINT.							
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 10MAY01		APP 10MAY01			
1 P/LC DEC ±0.5 [0.02 IN]		F. BACKHURST				AMP Incorporated Harrisburg, PA 17105-3508	
2 P/LC DEC ±		REL 14JUN01					
3 P/LC DEC ±		L. LOFTHOUSE					
ANGLES		NAME SIDE FEED HD-I APPLICATOR					
SURF TEXTURE: ✓		MACHINE HD-I REF APPL					
REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX		SCALE		DWG NO		SHEET	
		D		1426200		1 OF 1	
						REV B	

	-	1	1	1	1	1	1	1426200	PRINT, APPLICATOR LOG SHEET	73
	-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	72
										71
										70
										69
	-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	68
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	67
										66
	-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	65
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	64
	-	1	1	1	1	1	1	18023-9	SCR,SHC (M4X6) INS DISC	63
	-	2	2	2	2	2	2	1-18024-5	SCR,BHC (M5X25) DRAG	62
	-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	61
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	60
										59
										58
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	57
										56
	-	2	2	2	2	2	2	18024-8	SCR,BHC (M4x12) SHEAR HOLDER	55
	-	2	2	2	2	2	2	18023-9	SCR,SKT CAP (M4X6) HOLD DOWN	54
										53
										52
										51
	-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	50
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	49
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	48
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	47
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	46
	-	1	1	1	1	1	1	1338660-1	RAM	45
	-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	44
	-	1	1	1	1	1	1	690124-1	WASHER, RAM	43
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	42
	-	1	1	1	1	1	1	23241-1	BALL, STEEL	41
	-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	40
	-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	39
	-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	38
	-	1	1	1	1	1	1	22480-5	WASHER, SPRING	37
	-	1	1	1	1	1	1	690212-1	POST, RAM	36
										35
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	34
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	33
	-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	32
	-	1	1	1	1	1	1	1320908-9	SPACER, STRIP GUIDE	31
	-	1	1	1	1	1	1	1633073-3	STRIP GUIDE PLATE ASSY	30
	-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	29
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	28
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	27
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	26
	-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	25
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	24
	-	1	-	1	1	-	1	690472-9	STRIPPER	23
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	22
	-	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER	21
	-	-	1	-	-	1	-	690472-9	STRIPPER	20
	-	1	1	1	1	1	1	753933-1	HOLDER, TERMINAL	19
	-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	18
										17
										16
										15
										14
										13
	-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
	-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
	-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
	-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
	1	2	2	2	1	1	1	2-1333201-1	ANVIL	8
										7
										6
	-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	1	1	2-238011-0	SPACER, BLOCK CRIMPER	4
	1	2	2	2	1	1	1	2-683453-0	CRIMPER, INSULATION	3
	-	1	1	1	1	1	1	455888-3	SPACER, CRIMPER	2
	1	2	2	2	1	1	1	1-456402-0	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)										

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