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LOC

DIST

REVISIONS

| P | LTR | DESCRIPTION   | DATE      | DWN | APVD |
|---|-----|---------------|-----------|-----|------|
|   | F1  | ECR-14-003110 | 03MAR2014 | GK  | HMR  |
|   |     |               |           |     |      |
|   |     |               |           |     |      |
|   |     |               |           |     |      |

REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2151272-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426148  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1426148

|                                                                                       |  |                                        |  |                                                                                                       |  |
|---------------------------------------------------------------------------------------|--|----------------------------------------|--|-------------------------------------------------------------------------------------------------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT.                                                |  | DWN GOPALAKRISHNA HV                   |  |  TE Connectivity |  |
| DIMENSIONS:                                                                           |  | CHK RAGHAVENDRA                        |  |                                                                                                       |  |
|  |  | TOLERANCES UNLESS OTHERWISE SPECIFIED: |  | APVD RAGHAVENDRA                                                                                      |  |
|                                                                                       |  | 0 PLC ±                                |  | NAME SIDE FEED HD-I APPLICATOR                                                                        |  |
|                                                                                       |  | 1 PLC ±                                |  | PRODUCT SPEC                                                                                          |  |
| MATERIAL                                                                              |  | 2 PLC ±                                |  | APPLICATION SPEC                                                                                      |  |
|                                                                                       |  | 3 PLC ±                                |  | SIZE A3                                                                                               |  |
| FINISH                                                                                |  | 4 PLC ±                                |  | CAGE CODE                                                                                             |  |
|                                                                                       |  | ANGLES ±                               |  | DRAWING NO C- 1426148                                                                                 |  |
|                                                                                       |  | WEIGHT                                 |  | RESTRICTED TO                                                                                         |  |
|                                                                                       |  | CUSTOMER DRAWING                       |  | SCALE                                                                                                 |  |
|                                                                                       |  |                                        |  | SHEET 1 OF 2                                                                                          |  |
|                                                                                       |  |                                        |  | REV F1                                                                                                |  |

AMP 1756 REV 3-92 25-MAR-04 13:15:39 us018246



|                                                          |       |                                                |     |    |    |    |                          |                                  |             |
|----------------------------------------------------------|-------|------------------------------------------------|-----|----|----|----|--------------------------|----------------------------------|-------------|
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 1426148                  | PRINT, APPLICATOR LOG SHEET      | 73          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 1338705-1                | DOCUMENTATION PACKAGE            | 72          |
|                                                          |       |                                                |     |    |    |    |                          |                                  | 71          |
|                                                          |       |                                                |     |    |    |    |                          |                                  | 70          |
|                                                          |       |                                                |     |    |    |    |                          |                                  | 69          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 461264-1                 | PLATE, IDENTIFICATION            | 68          |
| -                                                        | 2     | 2                                              | 2   | 2  | 2  | 2  | 21017-2                  | SCR,DRIVE(#2x.19) ID PLATE       | 67          |
|                                                          |       |                                                |     |    |    |    |                          |                                  | 66          |
|                                                          |       |                                                |     |    |    |    |                          |                                  | 65          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 986950-1                 | WASHER, FLAT PRECISION           | 64          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 3-18031-0                | SCR,SKT SET (M6X6) RAM           | 63          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 18023-9                  | SCR,SHC (M4X6) IN5 DISC          | 62          |
| -                                                        | 2     | 2                                              | 2   | 2  | 2  | 2  | 1-18024-5                | SCR,BHC (M5X25) DRAG             | 61          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 18024-7                  | SCR,BHC (M4X10) ANVIL            | 60          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 5-18022-2                | SCR,HEX (M4X8) FEED FINGER       | 59          |
|                                                          |       |                                                |     |    |    |    |                          |                                  | 58          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 985575-3                 | SCR,FHC (M3X10) DEP              | 57          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 1338685-1                | PAWL, FEED                       | 56          |
|                                                          |       |                                                |     |    |    |    |                          |                                  | 55          |
| -                                                        | 4     | 4                                              | 4   | 4  | 4  | 4  | 18024-8                  | SCR,BHC (M4X12) SHEAR HOLDER     | 54          |
|                                                          |       |                                                |     |    |    |    |                          |                                  | 53          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 18030-1                  | NUT, HEX (M3) HOLD DOWN          | 52          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 811242-6                 | BUMPER, HOLDDOWN                 | 51          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 690753-2                 | SPACER, TONKER                   | 50          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 18024-3                  | SCR,BHC (M3X10) CAM              | 49          |
| -                                                        | -     | -                                              | -   | -  | -  | -  | 1338675-1                | CAM, PRE FEED 30 & 40 mm ST      | 48          |
| -                                                        | 1     | -                                              | 1   | 1  | -  | 1  | 1338676-1                | CAM, POST FEED 30 & 40 mm ST     | 47          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 1320999-4                | APPLICATOR BASIC SUBASSY         | 46          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 690191-1                 | PLUG, NYLON                      | 45          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 1338660-1                | RAM                              | 44          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 690125-1                 | WASHER, LAMINATED                | 43          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 690124-1                 | WASHER, RAM                      | 42          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 2-18024-6                | SCR,BHC (M8X25) RAM              | 41          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 23241-1                  | BALL, STEEL                      | 40          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 2-22278-7                | SPRING, COMPRESSION              | 39          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 1320922-1                | DISC, INSULATION                 | 38          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 354777-1                 | WIRE DISC, PLASTIC               | 37          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 22480-5                  | WASHER, SPRING                   | 36          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 690212-1                 | POST, RAM                        | 35          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 1-1320934-1              | SUPPORT, TERMINAL                | 34          |
| -                                                        | 2     | 2                                              | 2   | 2  | 2  | 2  | 1-18024-0                | SCR,BHC (M4X20) STRIP GUIDE      | 33          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 18027-2                  | WASHER, FLAT (M4)                | 32          |
| -                                                        | 3     | 3                                              | 3   | 3  | 3  | 3  | 1-18023-2                | SCR,SKT (CAM (M4X12) MOUNT BLOCK | 31          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 1320908-7                | SPACER, STRIP GUIDE              | 30          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 1633073-1                | STRIP GUIDE PLATE ASSY           | 29          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 1-455888-7               | SPACER, FRONT SHEAR DEP          | 28          |
| -                                                        | 2     | 2                                              | 2   | 2  | 2  | 2  | 1-22284-0                | SPRING, DRAG                     | 27          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 356835-1                 | LEVER, DRAG RELEASE              | 26          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 240792-1                 | DRAG, TERMINAL                   | 25          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 1320928-1                | PLATE, STRIP GUIDE               | 24          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 980371-4                 | SCR,SHC SHLD                     | 23          |
| -                                                        | 1     | -                                              | 1   | 1  | -  | 1  | 690472-2                 | STRIPPER                         | 22          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 1-18023-1                | SCR,SHC (M4X10) STRIPPER         | 21          |
| -                                                        | 4     | 4                                              | 4   | 4  | 4  | 4  | 18025-2                  | WASHER,LOCK (M4) STRIPPER        | 20          |
| -                                                        | -     | 1                                              | -   | -  | 1  | -  | 690472-1                 | STRIPPER                         | 19          |
|                                                          |       |                                                |     |    |    |    |                          |                                  | 18          |
| -                                                        | 1     | -                                              | -   | 1  | -  | -  | 1338684-5                | HOLDER, SHEAR, FRONT (NO-CUT)    | 17          |
|                                                          |       |                                                |     |    |    |    |                          |                                  | 16          |
|                                                          |       |                                                |     |    |    |    |                          |                                  | 15          |
|                                                          |       |                                                |     |    |    |    |                          |                                  | 14          |
|                                                          |       |                                                |     |    |    |    |                          |                                  | 13          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 5-22280-0                | SPRING, SHEAR                    | 12          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 356885-5                 | STOP, SHEAR                      | 11          |
| -                                                        | -     | 1                                              | 1   | -  | 1  | 1  | 1-1320921-1              | HOLDER, SHEAR, FRONT (CUT)       | 10          |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 318707-7                 | SHEAR, FLOAT (FRONT)             | 9           |
| 1                                                        | 2     | 2                                              | 2   | 1  | 1  | 1  | 1333229-4                | ANVIL                            | 8           |
|                                                          |       |                                                |     |    |    |    |                          |                                  | 7           |
|                                                          |       |                                                |     |    |    |    |                          |                                  | 6           |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 1338680-9                | DEPRESSOR, SHEAR (FRONT)         | 5           |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 238011-7                 | SPACER, BLOCK CRIMPER            | 4           |
| 1                                                        | 2     | 2                                              | 2   | 1  | 1  | 1  | 8-683454-4               | CRIMPER, INSULATION              | 3           |
| -                                                        | 1     | 1                                              | 1   | 1  | 1  | 1  | 2-455888-1               | SPACER, CRIMPER                  | 2           |
| 1                                                        | 2     | 2                                              | 2   | 1  | 1  | 1  | 456408-3                 | CRIMPER, WIRE                    | 1           |
| -77                                                      | -76   | -72                                            | -71 | -6 | -2 | -1 | PART NO                  | DESCRIPTION                      | ITEM NO     |
| REVISION OF EACH ASSY NO. (WHEN BLANK, USE DWG REVISION) |       |                                                |     |    |    |    |                          |                                  |             |
| QTY REQD PER ASSY                                        |       |                                                |     |    |    |    | PARTS LIST               |                                  |             |
|                                                          |       | DIMENSIONS: mm (INCHES)<br>DO NOT SCALE PRINT. |     |    |    |    | MATL                     | HT TR                            | FIN         |
| BH                                                       | MAR04 | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:      |     |    |    |    | DR 01FEB01<br>L.OFTHOUSE | APP 01FEB01<br>F.BACKHURST       |             |
| BH                                                       | FEB04 | 1 PLC DEC ±0.5 (±0.01 IN)                      |     |    |    |    | CHK -                    | REL 26MAR01                      |             |
| BH                                                       | JAN04 | 3 PLC DEC ±-                                   |     |    |    |    |                          |                                  |             |
| CMR                                                      | JUL03 | ANGLES ±-                                      |     |    |    |    | NAME                     | SIDE FEED HD-I APPLICATOR        |             |
| DS                                                       | 6-02  | SURF TEXTURE:                                  |     |    |    |    | SCALE                    | DWG NO                           | MACHINE REF |
| LJL                                                      | MAR01 | REMOVE BURRS, BREAK<br>SHARP EDGES RO.3R MAX   |     |    |    |    | -                        | 1426148                          | HD-I APPL   |
| APP                                                      | DATE  |                                                |     |    |    |    |                          |                                  | SHEET       |
|                                                          |       |                                                |     |    |    |    |                          |                                  | 1 OF 1      |
|                                                          |       |                                                |     |    |    |    |                          |                                  | REV         |
|                                                          |       |                                                |     |    |    |    |                          |                                  | F           |
| CASE CODE 00779                                          |       |                                                |     |    |    |    |                          |                                  |             |
| CUSTOMER AND ASSEMBLY DRAWING                            |       |                                                |     |    |    |    |                          |                                  |             |
| RESTRICTED TO                                            |       |                                                |     |    |    |    |                          |                                  |             |

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