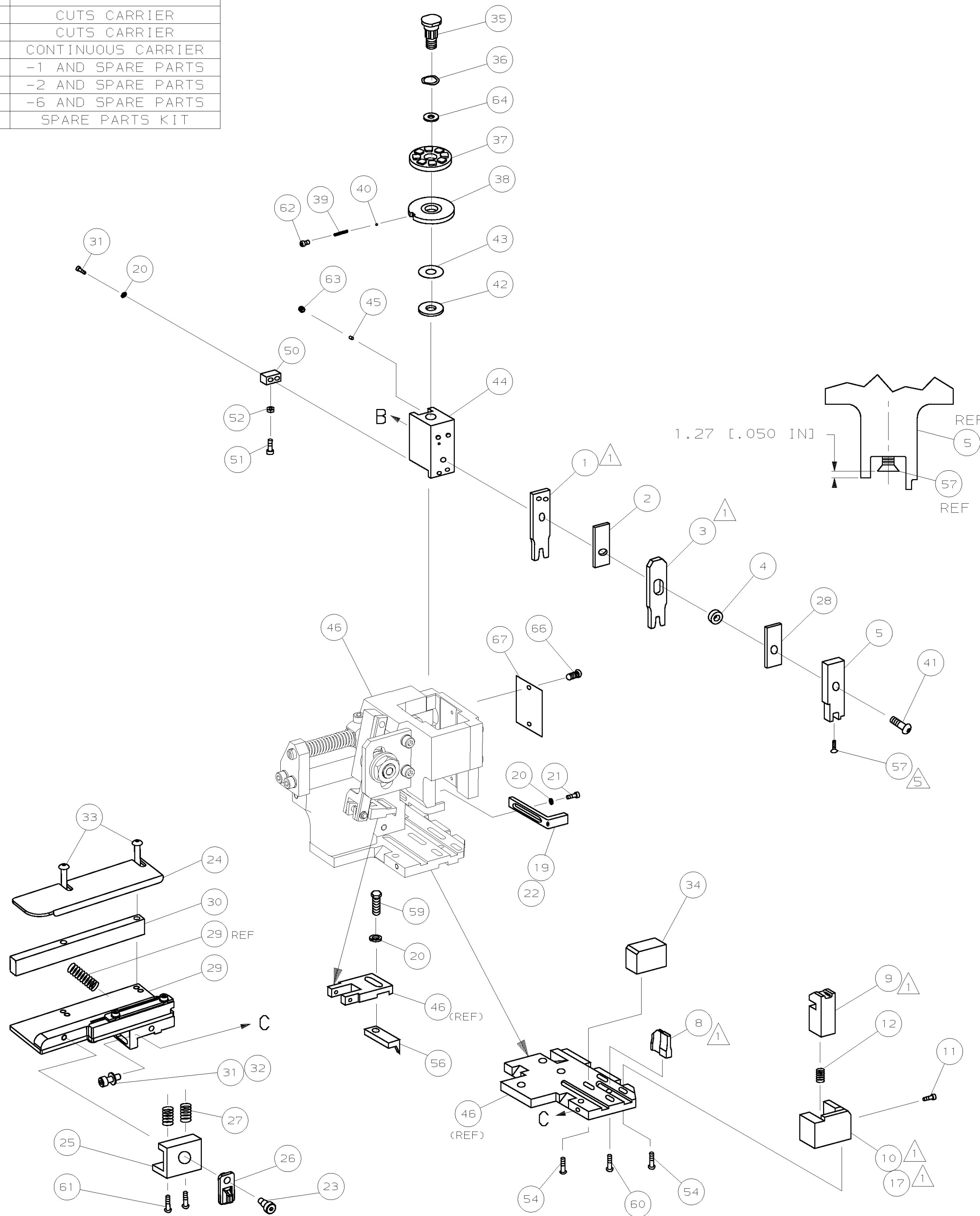



1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED.
5. APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.



		C		0150-0270-04		RK	MAR0		
		B		SEE ECN 0150-0739-03		CMR	JUL0		
		A		SEE ECN 015A-0792-01		LJL	SEP0		
P	F	LTR		REVISION RECORD		APP	DATE		

DIMENSIONS: mm (INCHES)		MATERIAL		HT TR		FIN	
DO NOT SCALE PRINT.		-		-		-	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 11SEPO0		APP 11SEPO0			
1 PLC DEC +0.5 [.02 IN]		L.LOFHOUSE		F.BACHURST		 AMP Incorporated Merrillburg, PA 17105-3508	
2 PLC DEC ±		CHK -		REL 24SEP01			
3 PLC DEC ±				L.LOFHOUSE			
4 ANGLES ±		NAME		SIDE FEED HD-1 APPLICATOR			
5 SURF TEXTURE: ✓		SCALE		MACHINE REF			
6 REMOVE BURRS, BREAK SHARP EDGES R.38 MAX		D		HD-1 APPL			
		DWG NO		1426079			
				SHEET 1 of 1			
				REV C			

	-	1	1	1	1	1	1	1426079	PRINT, APPLICATOR LOG SHEET	73
	-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	72
										71
										70
										69
										68
	-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE(*2x.19) ID PLATE	66
										65
	-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
	-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6) INS DISC	62
	-	2	2	2	2	2	2	1-18024-5	SCR,BHC(M5X25)DRAG	61
	-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10) ANVIL	60
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8) FEED FINGER	59
										58
	-	1	1	1	1	1	1	985575-3	SCR,FHC(M3X10)DEP	57
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
										55
	-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
										53
	-	1	1	1	1	1	1	18030-1	NUT, HEX(M3)HOLD DOWN	52
	-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
	-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1	1	1	1	1338660-1	RAM	44
	-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
	-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
	-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
	-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
	-	1	1	1	1	1	1	1-1320922-2	DISC, INSULATION	38
	-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
	-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
	-	1	1	1	1	1	1	690212-1	POST, RAM	35
	-	1	1	1	1	1	1	1320934-3	SUPPORT, TERMINAL	34
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
	-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
	-	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
	-	1	1	1	1	1	1	455888-7	SPACER, FRONT SHEAR DEP	28
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
	-	1	-	1	1	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
	-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
	-	-	1	-	-	1	-	690472-1	STRIPPER	19
										18
	-	1	-	-	1	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
										14
										13
	-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
	-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
	-	-	1	1	-	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10
	-	1	1	1	1	1	1	318707-1	SHEAR, FLOAT (FRONT)	9
	1	2	2	2	1	1	1	1333202-6	ANVIL	8
										7
										6
	-	1	1	1	1	1	1	1338680-2	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	1	1	2-238011-2	SPACER, BLOCK CRIMPER	4
	1	2	2	2	1	1	1	7-683454-3	CRIMPER, INSULATION	3
	-	1	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	2
	1	2	2	2	1	1	1	2-456403-1	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO
								← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
								QTY REQD PER ASSY		
								PARTS LIST		

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