

4

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	G1	ECR-14-002920	27FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151102-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426076
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1426076

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA	
		0 PLC ±		NAME	
		1 PLC ±		SIDE FEED HD-I APPLICATOR	
		2 PLC ±		PRODUCT SPEC	
		3 PLC ±		APPLICATION SPEC	
		4 PLC ±		SIZE	
		ANGLES ±		CAGE CODE	
MATERIAL		FINISH		DRAWING NO	
				C- 1426076	
				RESTRICTED TO	
				A3	
				CUSTOMER DRAWING	
				SCALE	
				SHEET 1 OF 2	
				REV G1	

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LAYOUT L1426076

SET UP GAGE 458637-3

2000

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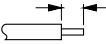
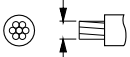
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AMP 1756 REV 3-92

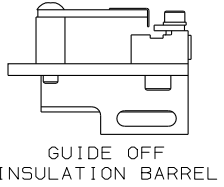
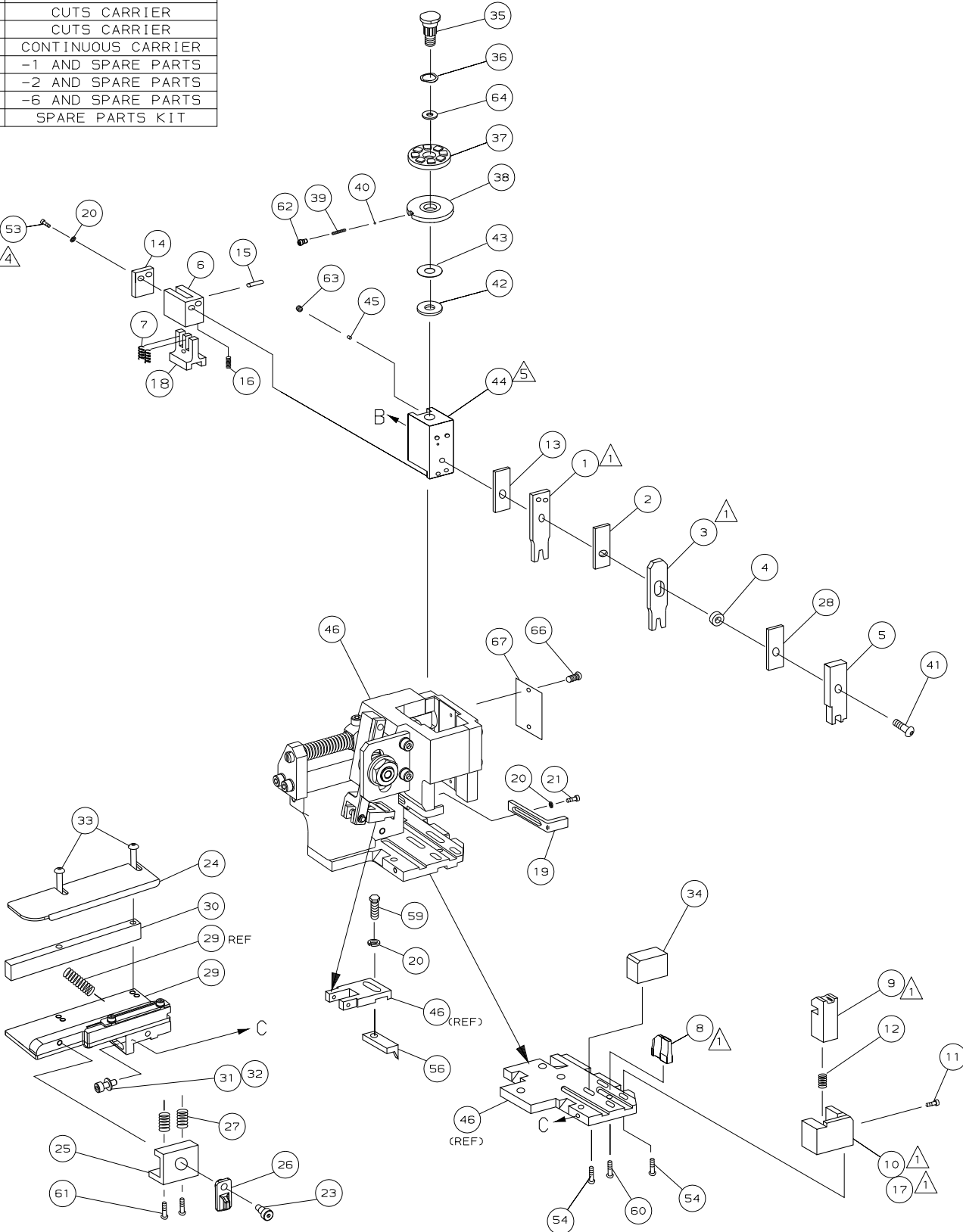
DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426076-1	G	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426076-2	G	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426076-6	G	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426076-1	G	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426076-2	G	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426076-6	G	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426076-7	D	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)				
TERMINAL NAME: AMP CT CONN 2MM PITCH TYPE II REC. CONTACT				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.17 [.046 IN]	F	0.12 - 0.37mm ²	
INSUL	1.50 [.059 IN]	F	0.93-1.50 [.037-.059 IN]	
WIRE STRIP LENGTH 1.90-2.30 [.075-.090 IN]			APPL INSTRUCTION 408-8322 	
TERMINAL APPL SPEC 114-5179		- -		FEED 7.50 [.295 IN]
TERMINALS APPLIED				
179227	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE mm ² AWG			CRIMP HEIGHT 	PIN PN & LENGTH [IN]
22 AWG or 0.37mm ²			0.83 ±0.05 [.033 ±.002 IN]	4-354779-2 [.3200]
24 AWG or 0.22mm ²			0.77 ±0.05 [.030 ±.002 IN]	4-354779-8 [.3230]
26 AWG or 0.12mm ²			0.71 ±0.05 [.028 ±.002 IN]	5-354779-2 [.3250]
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. GRIND AT ASSEMBLY
5. REMOVE PIN DURING ASSEMBLY.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
LOC A			
DIST 66			



QTY REQD PER ASSY		PARTS LIST	
G ECR-06-020157 TM AUG06		DO NOT SCALE PRINT.	
F 0150-1245-03 BH OCT03		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
E ECR 0150-0739-03 CMR JUL03		1 PLC DEC ±0.5 [.02 IN]	
D1 0150-0141-03 TB FEB03		2 PLC DEC ±-	
D 0150-1402-02 TB OCT02		3 PLC DEC ±-	
C EC 0150-1161-01 CMR NOV01		ANGLES ±-	
B EC 0150-1107-01 CMR OCT01		SURF TEXTURE:	
A SEE ECR 015A-0496-00 LJL OCT00		REMOVE BURRS, BREAK SHARP EDGES RO.36 MAX	
P F LTR	REVISION RECORD	APP DATE	DATE
NAME SIDE FEED HD-I APPLICATOR		MACHINE REF HD-I APPL	
SCALE -		DWG NO 1426076	
CHG CODE 00779		CUSTOMER AND ASSEMBLY DRAWING	
RESTRICTED TO		SHEET 1 OF 1	

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[1426076-1](#)