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LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			C	ECR-07-013055	6-2007	MY	GB

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426060-1	C	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426060-2	C	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426060-6	C	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426060-1	C	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426060-2	C	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426060-6	C	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426060-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)



TERMINAL NAME: ASSY FOR CI II SOCKET WITH SPRING

CRIMP	SIZE	TYPE	RANGE
WIRE	2.79 [.110 IN]	F	1.50 - 2.50mm ²
INSUL	3.56 [.140 IN]	OV	2.10-3.10 [.083-.122 IN]
WIRE STRIP LENGTH			APPL INSTRUCTION 408-8322
3.50-4.10 [.138-.161 IN]			


TERMINAL	—	—		FEED
APPL SPEC	114-18056	—		12.70 [.500 IN]

TERMINALS APPLIED





[illegible]

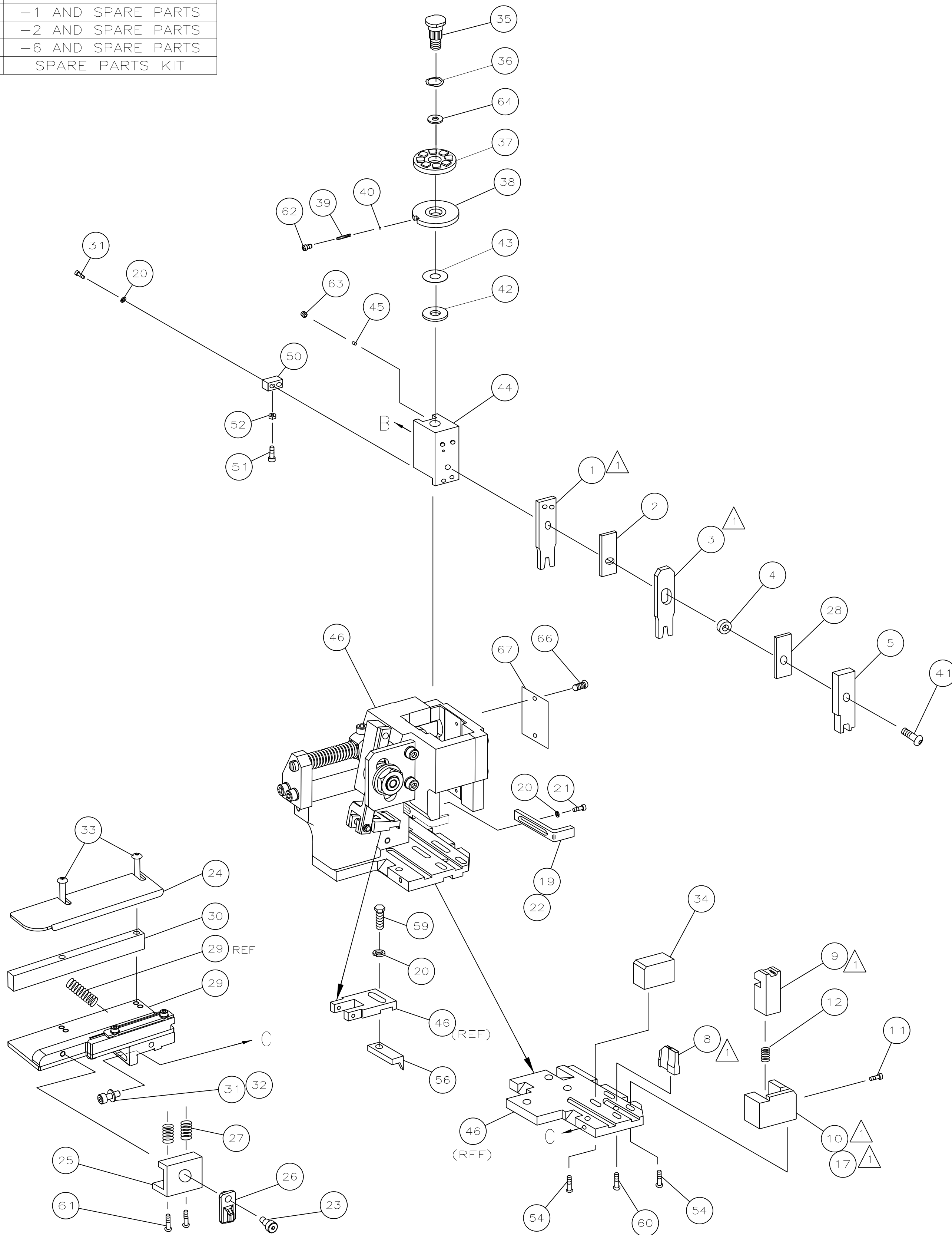
WIRE SIZE mm ² AWG		CRIMP HEIGHT 	PIN PN & LENGTH [IN]
2.50mm ²		1.77 ±0.05 [.070 ±.002 IN]	8-354778-4 [.2915]
1.50mm ²		1.64 ±0.05 [.065 ±.002 IN]	9-354778-4 [.2965]
1.00mm ²		1.51 ±0.05 [.059 ±.002 IN]	354779-7 [.3025]

SET UP GAGE 458637-3	LAYOUT L1426060
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-  **1. RECOMMENDED SPARE PARTS.**
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
 <p>Diagram showing the POST FEED 40 mm STROKE configuration. The main body (44) is connected to the feed mechanism (47) via a pin (49). The feed mechanism (47) is shown in a retracted position, with a reference point (REF) indicated.</p>	 <p>Diagram showing the POST FEED 30 mm STROKE configuration. The main body (44) is connected to the feed mechanism (47) via a pin (49). The feed mechanism (47) is shown in a retracted position, with a reference point (REF) indicated.</p>	 <p>Diagram showing the PRE FEED 30 mm STROKE configuration. The main body (44) is connected to the feed mechanism (48) via a pin (49). The feed mechanism (48) is shown in a retracted position, with a reference point (REF) indicated.</p>	 <p>Diagram showing the PRE FEED 40 mm STROKE configuration. The main body (44) is connected to the feed mechanism (48) via a pin (49). The feed mechanism (48) is shown in a retracted position, with a reference point (REF) indicated.</p>



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-	1	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
-	2	2	2	2	2	2	2	2-18032-5	SCR,SET(M5X20)DRAG	61
-	1	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
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-	1	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	-	1	-	-	1	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
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-	1	1	1	1	1	1	1	23241-1	BALL, STEEL	40
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-	1	-	1	1	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	-	690472-1	STRIPPER	19
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-	1	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
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-	-	1	1	-	1	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1	1333207-6	ANVIL	8
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										6
-	1	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	1	2-238011-2	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1	1-854830-0	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1	4-456408-0	CRIMPER, WIRE	1

-77 -76 -72 -71 -6 -2 -1						PART NO				DESCRIPTION				ITEM NO			
QTY REQD PER ASSY						PARTS LIST											
THIS DRAWING IS A CONTROLLED DOCUMENT.						DWN M. CLIFFORD 24JUL00 CHK —		 Tyco Electronics Corporation Harrisburg, PA 17105-3608									
DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED:				APVD F. BACKHURST 24JUL00 PRODUCT SPEC — APPLICATION SPEC —		NAME SIDE FEED HD-I APPLICATOR —		SIZE A1		CAGE CODE 00779		DRAWING NO C=1426060		RESTRICTED TO —	
		0 PLC ± — 1 PLC ± — 2 PLC ± 0.5 [02 IN] 3 PLC ± — 4 PLC ± — ANGLES ± —				—		—		—		—		—		—	
MATERIAL —		FINISH —				WEIGHT —		—		—		—		—		—	
CUSTOMER DRAWING										SCALE —		SHEET 1		OF 1		REV C	

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