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LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			C	ECR-07-013055	6-2007	MY	CB

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426060-1	C	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426060-2	C	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426060-6	C	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426060-1	C	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426060-2	C	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426060-6	C	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426060-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)



TERMINAL NAME: ASSY FOR CI II SOCKET WITH SPRING

CRIMP	SIZE	TYPE	RANGE
WIRE	2.79 [.110 IN]	F	1.50 - 2.50mm ²
INSUL	3.56 [.140 IN]	OV	2.10-3.10 [.083-.122 IN]
WIRE STRIP LENGTH			APPL INSTRUCTION 408-8322
3.50-4.10 [.138-.161 IN]			


TERMINAL	—	—		FEED
APPL SPEC	114-18056	—		12.70 [.500 IN]

TERMINALS APPLIED





[illegible]

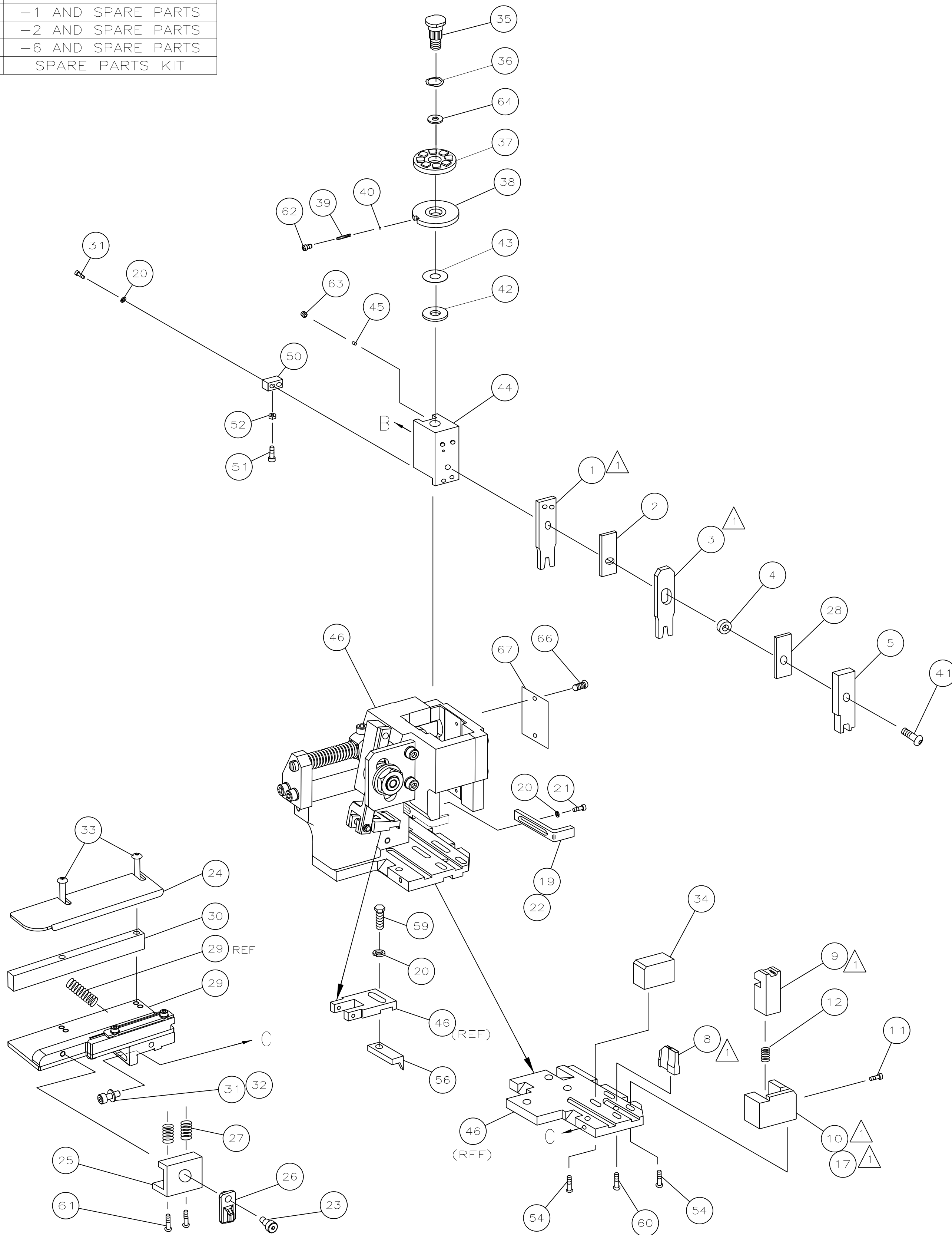
WIRE SIZE mm ² AWG		CRIMP HEIGHT 	PIN PN & LENGTH [IN]
2.50mm ²		1.77 ±0.05 [.070 ±.002 IN]	8-354778-4 [.2915]
1.00mm ²		1.64 ±0.05 [.065 ±.002 IN]	9-354778-4 [.2965]
1.50mm ²		1.51 ±0.05 [.059 ±.002 IN]	354779-7 [.3025]

SET UP GAGE 458637-3	LAYOUT L1426060
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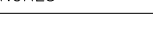
-  **1. RECOMMENDED SPARE PARTS.**
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
 <p>Diagram showing the POST FEED 40 mm STROKE configuration. The main body (44) is labeled (REF). The feed mechanism (47) is shown with a stroke of 40 mm. The feed pin (49) is positioned at the end of the stroke.</p>	 <p>Diagram showing the POST FEED 30 mm STROKE configuration. The main body (44) is labeled (REF). The feed mechanism (47) is shown with a stroke of 30 mm. The feed pin (49) is positioned at the end of the stroke.</p>	 <p>Diagram showing the PRE FEED 30 mm STROKE configuration. The main body (44) is labeled (REF). The feed mechanism (48) is shown with a stroke of 30 mm. The feed pin (49) is positioned at the end of the stroke.</p>	 <p>Diagram showing the PRE FEED 40 mm STROKE configuration. The main body (44) is labeled (REF). The feed mechanism (48) is shown with a stroke of 40 mm. The feed pin (49) is positioned at the end of the stroke.</p>



											73
-	1	1	1	1	1	1	1	1426060	PRINT, APPLICATOR LOG SHEET		72
-	1	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE		71
											70
											69
											68
-	1	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION		67
-	2	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE		66
											65
-	1	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION		64
-	1	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM		63
-	1	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC		62
-	2	2	2	2	2	2	2	2-18032-5	SCR,SET(M5X20)DRAG		61
-	1	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL		60
-	1	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER		59
											58
											57
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED		56
											55
-	4	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER		54
											53
-	1	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN		52
-	1	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN		51
-	1	1	1	1	1	1	1	690753-2	SPACER, TONKER		50
-	1	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM		49
-	-	1	-	-	1	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST		48
-	1	-	1	1	-	1	-	1338676-1	CAM, POST FEED 30 & 40 mm ST		47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY		46
-	1	1	1	1	1	1	1	690191-1	PLUG, NYLON		45
-	1	1	1	1	1	1	1	1338660-1	RAM		44
-	1	1	1	1	1	1	1	690125-1	WASHER, LAMINATED		43
-	1	1	1	1	1	1	1	690124-1	WASHER, RAM		42
-	1	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM		41
-	1	1	1	1	1	1	1	23241-1	BALL, STEEL		40
-	1	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION		39
-	1	1	1	1	1	1	1	1320922-1	DISC, INSULATION		38
-	1	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC		37
-	1	1	1	1	1	1	1	22480-5	WASHER, SPRING		36
-	1	1	1	1	1	1	1	690212-1	POST, RAM		35
-	1	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL		34
-	2	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE		33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)		32
-	3	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK		31
-	1	1	1	1	1	1	1	1320908-6	SPACER, STRIP GUIDE		30
-	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY		29
-	1	1	1	1	1	1	1	1-455888-4	SPACER, FRONT SHEAR DEP		28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, DRAG		27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE		26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL		25
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE		24
-	1	1	1	1	1	1	1	980371-4	SCR,SHC SHLD		23
-	1	-	1	1	-	1	-	690472-2	STRIPPER		22
-	1	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER		21
-	4	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER		20
-	-	1	-	-	1	-	-	690472-1	STRIPPER		19
											18
-	1	-	-	1	-	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)		17
											16
											15
											14
											13
-	1	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR		12
-	1	1	1	1	1	1	1	356885-4	STOP, SHEAR		11
-	-	1	1	-	1	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)		10
-	1	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)		9
1	2	2	2	2	1	1	1	1333207-6	ANVIL		8
											7
											6
-	1	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)		5
-	1	1	1	1	1	1	1	2-238011-2	SPACER, BLOCK CRIMPER		4
1	2	2	2	2	1	1	1	1-854830-0	CRIMPER, INSULATION		3
-	1	1	1	1	1	1	1	455888-4	SPACER, CRIMPER		2
1	2	2	2	2	1	1	1	4-456408-0	CRIMPER, WIRE		1

-77	-76	-72	-71	-6	-2	-1	PART NO			DESCRIPTION			ITEM NO	
QTY REQD PER ASSY							PARTS LIST							
THIS DRAWING IS A CONTROLLED DOCUMENT.							DWN M. CLIFFORD		24JUL00		 Tyco Electronics Corporation Harrisburg, PA 17105-3608			
							CHK —		—					
DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED: 0 PLC ± — 1 PLC ± — 2 PLC ± 0.5 [02 IN] 3 PLC ± — 4 PLC ± — ANGLES ± ± —					APVD F. BACKHURST		24JUL00		NAME SIDE FEED HD-I APPLICATOR			
							PRODUCT SPEC —		—		APPLICATION SPEC —			
MATERIAL —		FINISH —					WEIGHT —		A1 00779		C-1426060		RESTRICTED TO —	
CUSTOMER DRAWING							SCALE —		SHEET 1 OF 1		REV C			

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