

4

3

2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

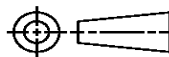
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±
FINISH	

MATERIAL

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET

OF

REV

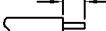
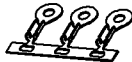
1470-19 (3/11)

Pro/ENGINEER DRAWING

DRAWING MADE IN THIRD ANGLE PROJECTION

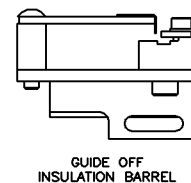
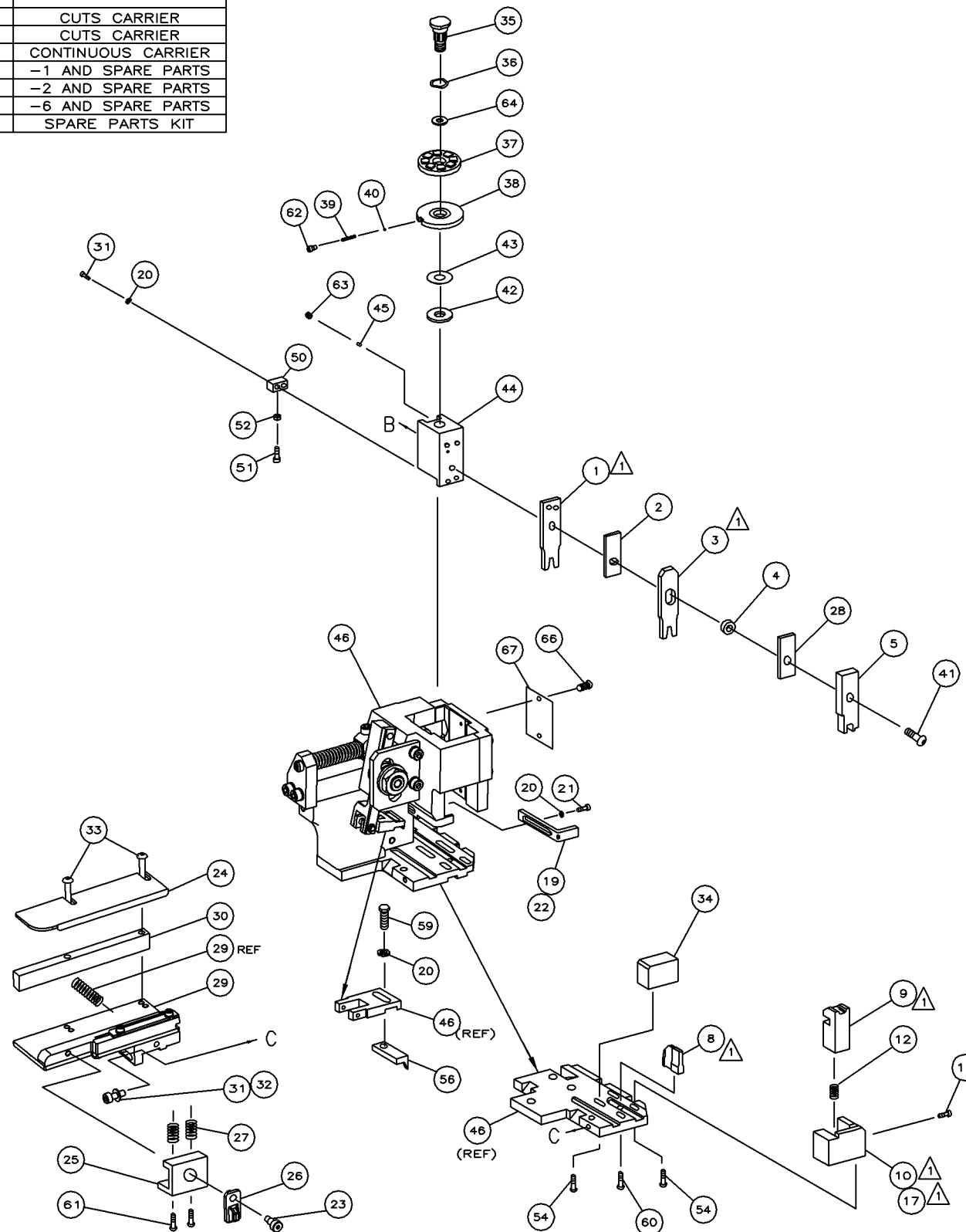
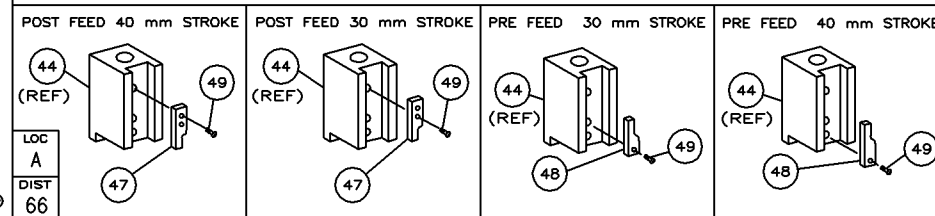
1426032 1426032

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426032-1	F	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426032-2	F	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426032-6	F	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426032-1	F	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426032-2	F	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426032-6	F	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426032-7	C	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)				
TERMINAL NAME: STANDARD TIMER CONTACT				
CRIMP	SIZE	TYPE	RANGE	
WIRE	2.29 [.090 IN]	F	0.50 - 1.50mm ²	
INSUL	3.56 [.140 IN]	F	2.00-3.00 [.079-.118 IN]	
WIRE STRIP LENGTH			APPL INSTRUCTION	
4.30-4.90 [.169-.193 IN]			408-8322	
TERMINAL		-		FEED
APPL SPEC 114-18080		-		20.32 [.800 IN]
TERMINALS APPLIED				
				
4	925575	-	-	-
	926965	-	-	-
	969036	-	-	-
	926005	-	-	-
	928804	-	-	-
	-	-	-	-
	-	-	-	-
	-	-	-	-
	-	-	-	-
WIRE SIZE		CRIMP HEIGHT		PIN PN & LENGTH [IN]
mm ² AWG				
1.50mm ²		1.44 ±0.05 [.057 ±0.002 IN]		354779-7 [.3025]
16 AWG		1.42 ±0.05 [.056 ±0.002 IN]		1-354779-0 [.3040]
1.25mm ²		1.41 ±0.05 [.056 ±0.002 IN]		354779-9 [.3035]
1.00mm ²		1.38 ±0.05 [.054 ±0.002 IN]		1-354779-3 [.3055]
18 AWG		1.35 ±0.05 [.053 ±0.002 IN]		1-354779-4 [.3060]
0.75mm ²		1.34 ±0.05 [.053 ±0.002 IN]		1-354779-4 [.3060]
20 AWG or 0.50mm ²		1.30 ±0.05 [.051 ±0.002 IN]		1-354779-8 [.3080]
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-

- RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. TERMINAL 925575 APPLIES A WIRE RANGE OF 1.0-1.5mm² WIRE.

VIEW B ROTATED 180°



GUIDE OFF INSULATION BARREL

QTY REQD PER ASSY				PARTS LIST			
DIMENSIONS: mm [INCHES]				MATERIAL			
DO NOT SCALE PRINT.				FIN			
F1	ECR-12-004269	RS	MAR12	TOLERANCES UNLESS OTHERWISE SPECIFIED:			
F	010-0204-05	BH	MAR05	1. PLC DEC ±0.5 [.02 IN]			
E	0150-1395-04	BH	OCT04	2. PLC DEC ±			
D	0150-0703-03	CMR	JULY03	3. PLC DEC ±			
C	0150-1080-02	GB	AUG02	ANGLES ±			
B	SEE ECN 015A-0807-00	LL	DEC00	SURF TEXTURE: ✓			
A	SEE ECN 015A-0309-00	LL	AUG00	REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX			
P F	LTR	REVISION RECORD	APP DATE	NAME: SIDE FEED HD-I APPLICATOR			
DATE CODE 00779				SCALE: D			
00779				DWG NO: 1426032			
CUSTOMER AND ASSEMBLY DRAWING				SHEET 1 of 1			

-	1	1	1	1	1	1	1426032	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
-	-	-	-	-	-	-	-	-	65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6 LW)RAM	63
-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
-	2	2	2	2	2	2	1-18024-5	SCR,BHC(M5X25)DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
-	-	-	-	-	-	-	-	-	58
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	57
-	-	-	-	-	-	-	-	-	56
-	4	4	4	4	4	4	18024-8	SCR,BHC(M4X12)SHEAR HOLDER	54
-	-	-	-	-	-	-	-	-	53
-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	-	-	-	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	-	-	-	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-4	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1-1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-7	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-4	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
-	1	2	2	2	1	1	1333205-1	ANVIL	8
-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	1-238011-0	SPACER, BLOCK CRIMPER	4
-	1	2	2	2	1	1	456134-3	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
-	1	2	2	2	1	1	3-456406-0	CRIMPER, WIRE	1
-	-	-	-	-	-	-	PART NO	DESCRIPTION	ITEM NO
-	-	-	-	-	-	-	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)	-	-

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LAYOUT L1426032

SET UP GAGE 458637-3

2000

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