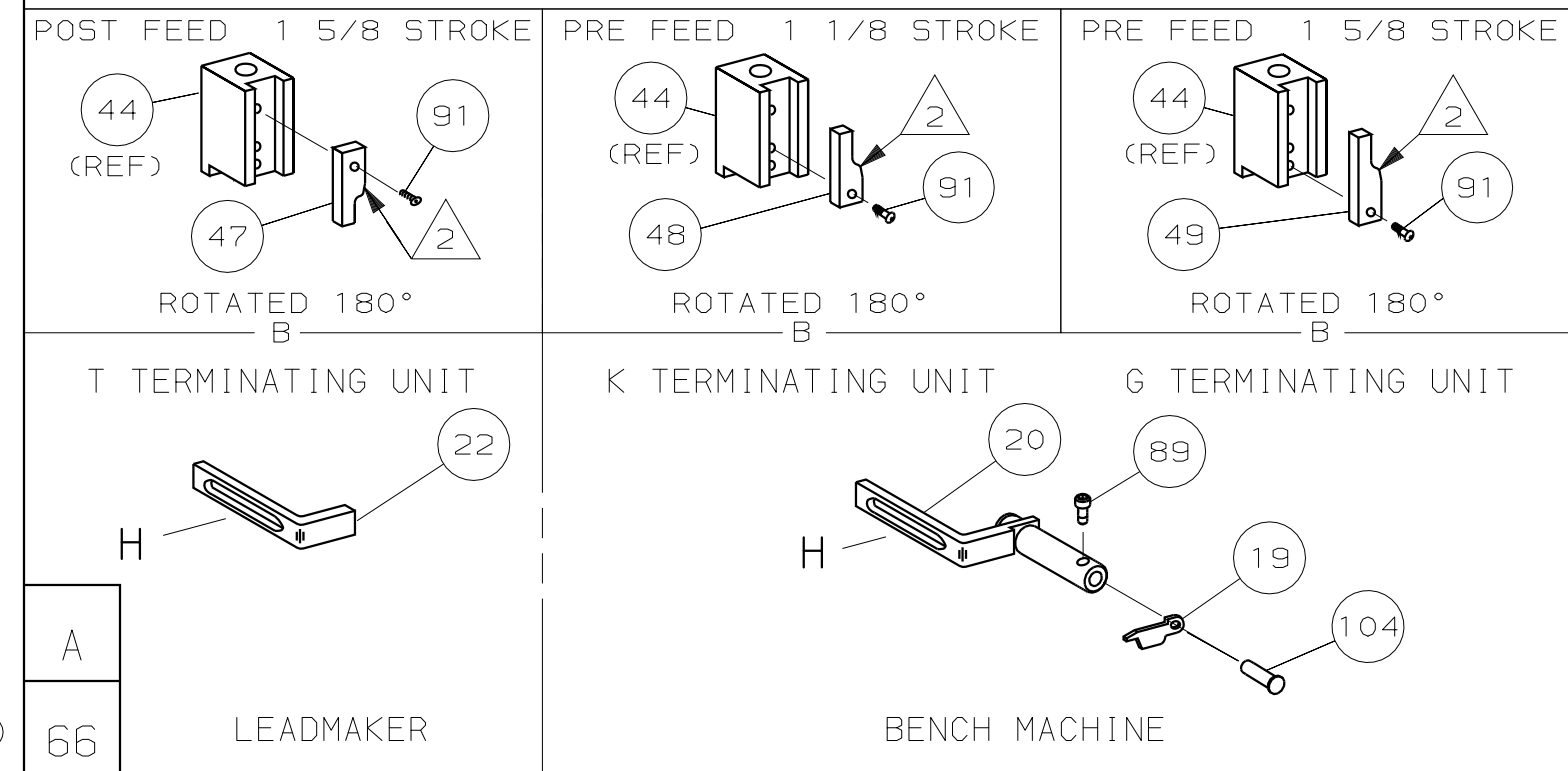


DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATL		HT TR		FIN	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		OR 230CT03 APP		270CT03 T.ELBIN		 AMP Incorporated Harrisburg, PA 17105-3608	
2 PLC DEC ±		R.O. WILSON		REL ±			
2 PLC DEC ±		CHK 230CT03		R.O. WILSON			
4 PLC DEC ±		NAME SIDE FEED HDM APPLICATOR					
ANGLES ±		MACHINE REF					
SURF TEXTURE: ✓		MINI APPL					
REMOVE BURRS		SCALE		DWS NO		SHEET	
SHARP EDGES R. 0.15 MAX		1		1385658		1 OF 1	
CAGE CODE		REV					
00779		A					
CUSTOMER AND ASSEMBLY DRAWING							RESTRICTED TO



									129
2	2	2	-	C	5-354779-6	PIN, WIRE DISC (.3270)B			128
2	2	2	-	C	5-354779-0	PIN, WIRE DISC (.3240)A			127
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION			125
REF	REF	REF	-	A	21045-3	RING,RET "C"(ø.187)FD FING PIN			124
									123
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(ø.125x.50)ADJ ROD			122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(ø.093x.75)ST GDE PL			121
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL(ø.187x.50)LEVER			120
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL(ø.187x1.25)HOUSING			119
									118
1	2	1	-	A	21024-5	WASHER, LOCK(#10)ADJ BLOCK			117
REF	REF	REF	-	A	21024-5	WASHER,LOCK(#10)ADJ PLATE			116
REF	REF	REF	-	A	21024-5	WASHER,LOCK(#10)FEED GDE ROD			115
2	2	2	-	A	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE			114
									113
									112
4	4	4	-	A	21024-4	WASHER, LOCK(#8)STRIPPER			111
REF	REF	REF	-	A	21899-4	WASHER, FLAT(ø5/16)SCREW ADJ			110
-	1	REF	-	A	21899-2	WASHER,FLAT(NO.10)LUB ASSY			109
									108
REF	REF	REF	-	A	21018-5	NUT, HEX(6-32)FEED ADJ			107
									106
									105
1	1	-	-	A	992031-1	PIN, CLEVIS			104
1	1	1	-	A	21009-2	SCR,5KT SET(1/4-20x.25 LW)RAM			103
2	2	2	-	A	21017-2	SCR,DRIVE(#2x.19)ID PLATE			102
REF	REF	REF	-	A	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ			101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION			100
2	2	2	-	A	3-21002-0	SCR,BHC(10-32x.88)DRAG			99
1	1	1	-	A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL			98
REF	REF	REF	-	A	2-21002-9	SCR,BHC(10-32x.75)CAP			97
REF	REF	REF	-	A	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING			96
REF	REF	REF	-	A	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK			95
4	4	4	-	A	2-21002-2	SCR,BHC(8-32x.50)SHEAR			94
									93
2	2	2	-	A	1-21002-6	SCR,BHC(6-32x.25)TERM HOLD			92
1	1	1	-	A	1-21002-7	SCR,BHC(6-32x.38)CAM			91
									90
1	1	-	-	A	7-21000-9	SCR,SHC(4-40x.19)STRIPPER			89
									88
2	2	2	-	A	3-21000-0	SCR,SHC(8-32x.81)DEP-HOLD			87
1	1	1	-	A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER			86
2	2	2	-	A	1-21000-3	SCR,SHC(4-40x.25)F ST GUIDE			85
1	1	1	-	A	2-21000-7	SCR,SHC(8-32x.50)STRIPPER			84
REF	REF	REF	-	A	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD			83
REF	REF	REF	-	A	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK			82
1	2	1	-	A	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL			81
REF	REF	REF	-	A	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK			80
-	REF	-	-	B	455749-1	GUARD, WINDOW			79
REF	-	-	-	B	679532-1	INSERT, GUARD			78
-	1	REF	-	C	1-465184-0	LUBRICATOR ASSY			77
									76
									75
1	1	1	-	A	690603-1	SPRING, ASSIST			74
1	1	1	-	A	23030-1	SCR,SHC(6-32x.25 SL)INS DISC			73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL			72
REF	REF	REF	-	A	690517-1	SPACER			71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION			ITEM NO
				REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
				PARTS LIST					

1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
6. INSULATION CRIMP HEIGHT .068 MAX

Mouser Electronics

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