

4

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±
FINISH	

MATERIAL

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

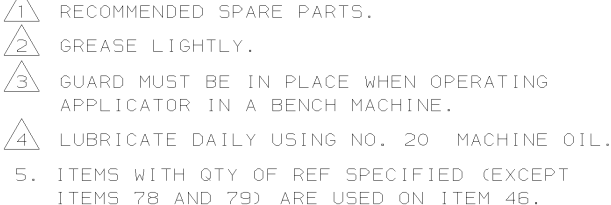
SHEET OF

REV


1470-19 (3/11)

Pro/ENGINEER DRAWING

-1				LEADMAKER		MECH POST FEED				
-2				BENCH MODEL K		MECH PRE FEED				
-3				BENCH MODEL G		MECH PRE FEED				
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70			
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69			
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68			
REF	REF	REF	-	B	240633-1	BUSHING	67			
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66			
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65			
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64			
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63			
REF	REF	REF	-	B	240658-1	ROLLER, CAM	62			
REF	REF	REF	-	B	454398-2	ROD, FEED	61			
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60			
REF	REF	REF	-	C	454220-1	CAP, RAM	59			
REF	REF	REF	-	D	454485-1	HOUSING	58			
							57			
1	1	1	-	B	458537-2	PAWL, FEED	56			
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55			
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54			
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53			
REF	REF	REF	-	A	455679-2	LEVER, TERMINAL FEED ARM	52			
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51			
1	1	1	-	A	690753-1	SPACER, TONKER	50			
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49			
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48			
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47			
1	1	1	-	B	459456-2	APPLICATOR, BASIC (SUBASSY)	46			
1	1	1	-	A	690191-1	PLUG, NYLON	45			
1	1	1	-	C	455673-1	RAM	44			
1	1	1	-	A	690125-1	WASHER, LAMINATED	43			
1	1	1	-	A	690124-1	WASHER, RAM	42			
1	1	1	-	A	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41			
1	1	1	-	A	23241-6	BALL, STEEL	40			
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39			
1	1	1	-	C	690142-1	DISC, INSULATION	38			
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37			
1	1	1	-	A	22480-5	WASHER, SPRING	36			
1	1	1	-	B	690212-1	POST, RAM	35			
1	1	1	-	B	690786-1	SUPPORT, TERMINAL	34			
REF	REF	REF	-	D	455675-1	PLATE, BASE	33			
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32			
							31			
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30			
1	1	1	-	C	455671-1	PLATE, STRIP GUIDE	29			
1	1	1	-	C	1-455888-0	SPACER, FRONT SHEAR DEP	28			
2	2	2	-	A	1-22284-0	SPRING, DRAG	27			
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26			
1	1	1	-	B	240792-1	DRAG, TERMINAL	25			
1	1	1	-	D	2-90765-7	GUIDE, STRIP (REAR)	24			
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23			
-	-	1	-	B	690472-2	STRIPPER	22			
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21			
							20			
1	1	-	-	B	690472-9	STRIPPER	19			
							18			
							17			
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16			
							15			
							14			
							13			
1	1	1	-	A	5-22280-0	SPRING, SHEAR	12			
1	1	1	-	B	690461-1	STOP, SHEAR	11			
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10			
1	1	1	-	C	454276-1	SHEAR, FLOAT (FRONT)	9			
1	1	1	-	C	1673969-2	ANVIL	8			
1	1	1	-	C	240641-5	SPACER, DEPRESSOR (REAR)	7			
							6			
1	1	1	-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5			
1	1	1	-	B	238011-4	SPACER, BLOCK CRIMPER	4			
1	1	1	-	C	5-1213077-7	CRIMPER, INSULATION	3			
1	1	1	-	C	2-455888-1	SPACER, CRIMPER	2			
1	1	1	-	C	4-458141-9	CRIMPER, WIRE	1			
-3	-2	-1	U/M	DWG SIZE	PART NO		DESCRIPTION	ITEM NO		
				← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)						
QTY REQD PER ASSY				PARTS LIST						
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±- 3 PLC DEC ±- 4 PLC DEC ±- ANGLES ±- SURF TEXTURE, ✓ REMOVE BURRS, BREAK SHARP EDGES R.015 MAX				MATL		HT TR	FIN			
				DR C.ERISMAN		OSMAY03	APP OSMAY03	T.ELBIN		
				CHK -		REL -	AMP		Tyco Electronics Harrisburg, PA 17105-3608	
				NAME		SIDE FEED HDM APPLICATOR				MACHINE REF
SCALE -				D	DWG NO	1385599		SHEET 1 of 1	REV C	
CASE CODE 00779				CUSTOMER AND ASSEMBLY DRAWING					RESTRICTED TO -	



ITEM 34 LOCATION

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATL -		HT TR -		FIN -	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 05MAY03		APP 05MAY03		 Tyco Electronics Harrisburg, PA 17105-3608	
2 PLC DEC ±		C ERISMAN		T ELBIN			
3 PLC DEC ±		CHK -		REL -			
4 PLC DEC ±							
ANGLES ±		NAME SIDE FEED HDM APPLICATOR					
SURF TEXTURE, ✓		MACHINE REF					
REMOVE BURRS, BREAK SHARP EDGES P.015 MAX		SCALE -		D DWG NO 1385599		MINI APPL	
						SHEET 1 OF 1	
CASE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING					
		RESTRICTED TO -					

# Mouser Electronics

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