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THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.

PART NUMBER

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FIRST USED

1385157-1

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467000-4

1385157-2

A

854400-3

1385157-3

A

354500-1

1385157-4

A

852070-1

CENTER STRIP

AIR PRE FEED

LEADMAKER EOW

AIR PRE FEED

BENCH G EOW

AIR PRE FEED

BENCH K EOW

AIR PRE FEED

RECOMMENDED SPARE PARTS.

GREASE LIGHTLY.

LUBRICATE DAILY USING NO. 20 MACHINE OIL.

DO NOT EXCEED 80 C.P.M. WITH THIS APPLICATOR.

AFTER ASSEMBLY OF APPLICATOR, PROPER SPRING PRESSURE (ITEM 119) CAN BE OBTAINED BY TIGHTENING BOLT (ITEM 112) UNTIL CONTACT IS MADE WITH SPACER (ITEM 118) THEN TIGHTEN AN ADDITIONAL 3 REVOLUTIONS. LOCK SET SCREW (ITEM 113) TO PREVENT BOLT LOOSENING.

ITEM NOT SHOWN ON DWG

USE ON LEADMAKERS WITH MODEL "T" TERMINATION UNITS.

USE ON LEADMAKERS WITH MODEL "G" TERMINATION UNITS.

PLACE ITEM 140 UNDER THUMBSCREWS FOR TERMINAL LEADIN INTO GUARDS (BENCH MODEL "G" ONLY)

USE ONLY 1 SCREW (ITEM 150) ON LEADMAKERS WITH MODEL "T" TERMINATING UNITS

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN BENCH MACHINE.

POSITION ITEM 62 SO THAT TOP OF THE SET SCREW IS FLUSH WITH THE TOP OF THE RAM.

CRIMP HEIGHTS LISTED IN 114-2129 SPEC DO NOT APPLY TO THIS TERMINAL.

NOT RECOMMENDED FOR LEADMAKER.

TERM 63575 MAY RUN ON THIS APPLICATOR BY USING THE FOLLOWING CRIMP HEIGHTS:

14 AWG .090 CRIMP HT

16 AWG .085 CRIMP HT

18 AWG .075 CRIMP HT

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TERMINAL NAME:
GROUNDING CLIP

1217372

TERM APPL SPEC 114-2129

CRIMPING DATA

PAD LETTER

CRIMP HEIGHT

WIRE SIZE

STRIP LENGTH

A

.090

#14

.218±.015

B

.085

(2)#18

.218±.015

C

.080

#16

.218±.015

D

.070

#18

.218±.015

CRIMP

SIZE

TYPE

RANGE

WIRE

.150

TAB LOCK

18-14

INSUL

.180

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.100-.140

FEED

APPL INST

SET UP GAGE

LAYOUT

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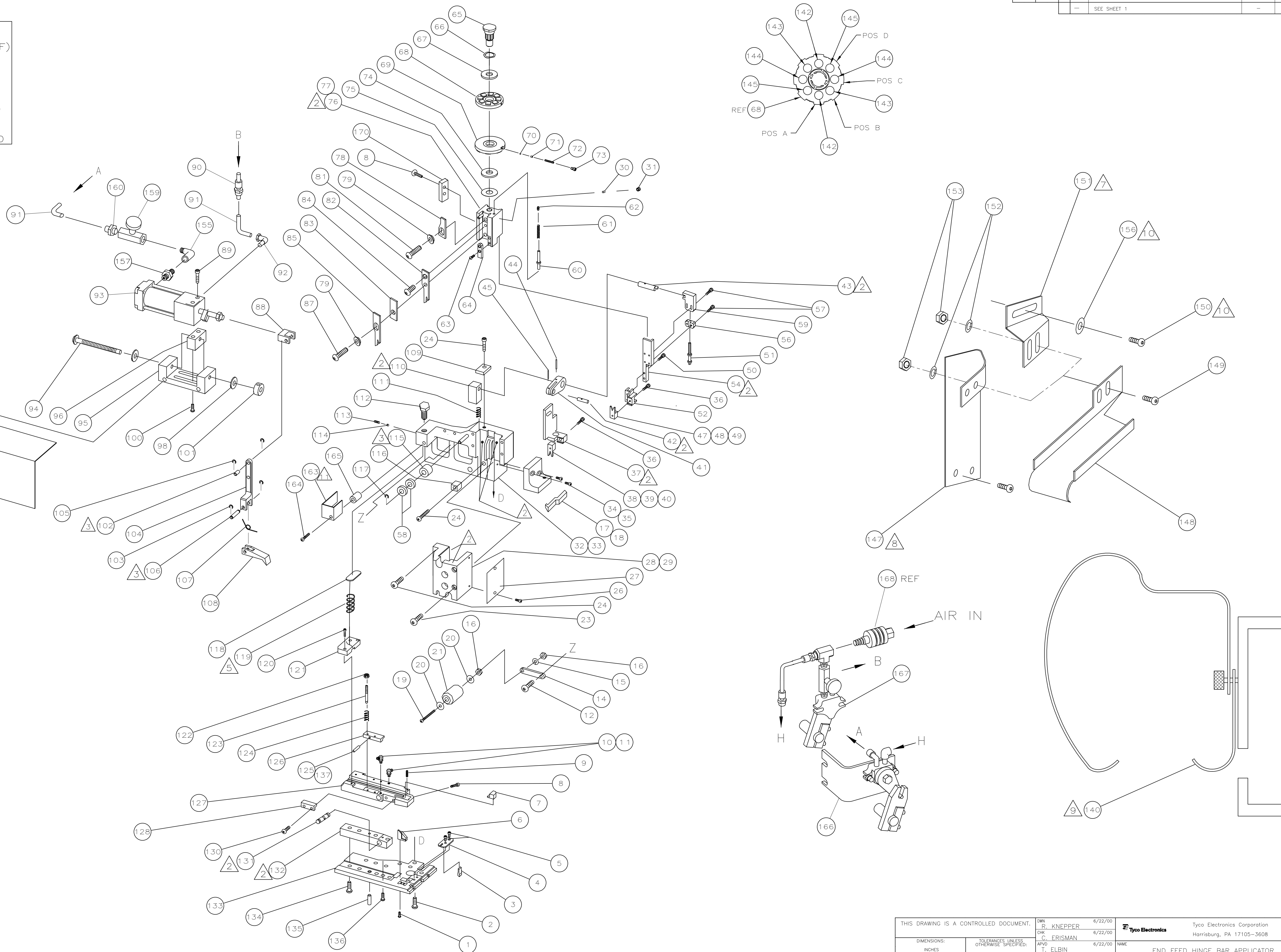
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AMP 4805 REV 31MAR2000

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1385157-3](#)