

AWING MADE IN THIRD ANGLE PROJECTION	1339706 😞 1339706	/home/eb00365
PART NUMBER REV FIRST USED TERMINATOR FEED TYPE 1339706 - 1 A - BENCH & LEADMAKER MECH POST FEED	DESCRIPTION HD-I APPLICATOR	- 1 1 1339706 PRINT, APPLICATOR LOG SHEET
7-1339706-1 A - BENCH & LEADMAKER MECH POST FEED 7-1339706-7 A	-1 AND SPARE PARTS SPARE PARTS KIT (36)	- 1 1 1338705-2 DOCUMENTATION PACKAGE
	64	- 1 1 461264-1 PLATE, IDENTIFICATION
		- 2 2 21017-2 SCR, DRIVE (#2X.19) ID PLATE - 1 1 986950-1 WASHER, FLAT PRECISION
CRIMP DATA AMP TERMINAL AMP CRIMP SPECS		- 1 1 3-18031-0 SCR,SKT SET (MSK) RAM - 1 1 18023-9 SCR,SKT CAP (M4X6) CP DSC
TERMINAL NAME: .250 SERIES REC. (SPECIAL) ECONOSEAL	(39) (40) (43) (32) (56) (4)	- 1 1 1 18024-7 SCR,BHC(M4X10)ANVIL
WIRE 2.03 [.080 IN] F 0.50-1.50mm ²		- 2 2 1-18023-3 SCR, SHC (M4X16) HOLD DOWN - 5 5 18023-9 SCR, SHC (M4X6) STRIP GUIDE
WIRE STRIP LENGTH - APPL INSTRUCTION		A - 2 2 9-18023-6 SCR, SHC (M4X03) FITP 8010L
.00-5.50 [.197217 IN] + 408-8323		- 2 2 18029-1 NUT, HEX (M3) DRAG - 2 2 986965-1 NUT, HEX SL (M4) DRAG STUD
APPL SPEC 114-3036 - - 21.46 [.845] IN]		- 2 2 2-18032-2 SCR, SKT SET (M3X10) DRAG
TERMINALS APPLIED		- 1 1 18024-3 SCR,BHC(M3X10)CAM
TERMINAL SEAL - <th< td=""><td></td><td>- 1 1338676-1 CAM, POST-FEED 30 & 40 mm ST - 1 1 1338662-1 APPLICATOR, BASIC (SUBASSY)</td></th<>		- 1 1338676-1 CAM, POST-FEED 30 & 40 mm ST - 1 1 1338662-1 APPLICATOR, BASIC (SUBASSY)
- 344095 		- 1 1 690191-1 PLUG, NYLON - 1 1 1320998-1 RAM
		- 1 1 690125-1 WASHER, LAMINATED - 1 1 690124-1 WASHER, RAM - 1 1 2-18024-6 SCREW,BHC(M8X25)CRIMPER
	The P	- 1 1 23241-1 BALL, STEEL - 1 1 2-22278-7 SPRING, COMPRESSION
IRE IZE (CRIMP HEIGHT) PIN PN AND LENGTH [IN]		- 1 1320922-1 DISC, INSULATION - 1 1 354777-1 WIRE DISC, PLASTIC
1.50mm² 1.65 ±0.05 [.065 ±.002 IN] 8-354778-7 [.2930] 1.00mm² 1.45 ±0.05 [.057 ±.002 IN] 354779-4 [.3010]		- 1 1 22480-5 WASHER, SPRING - 1 1 690212-1 POST, RAM
0.75mm ² 1.35 ±0.05 [.053 ±.002 IN] 1-354779-3 [.3055]		- 9 9 18025-2 WASHER, LOCK (M4) SHEAR BL
0.50mm ² 1.24 ±0.05 [.049 ±.002 IN] 2-354779-1 [.3095] 		- 2 2 1-18024-0 SCR, BHC (M4X20) SHEAR PL
		- 2 2 18024-8 SCR, BHC (M4X12) STRIPPER - 1 1 3-690451-2 SPACER, STRIPPER - 1 1 240639-1 STRIPPER
		- 2 2 1320906-1 DRAG, STUD
		- 1 1 1320995-1 STRIP GUIDE - 1 1 240825-2 PLATE, STRIP HOLD DOWN
<u> </u>	18	- 2 2 4-22281-1 SPRING, DRAG - 1 1 1 1338665-1 DRAG, STOCK
		- 1 1 1338665-1 DRAG, STOCK - 2 2 1338663-5 GUIDE, LOWER STRIP
RECOMMENDED SPARE PARTS.		- 4 1-18024-8 SCR, BHC (M6X12) STRIP GD PL - 1 1 1338708-1 SPACER, SLUG BLADE
 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY. 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION 		- 1 1 2-690481-7 SPACER, HOLD DOWN
SHEET SUPPLIED WITH THE APPLICATOR.		- 1 1 23846-1 SPRING, HOLD DOWN → 1 1 240644-1 PLATE, REAR SHEAR
/S THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION Ø QUOTED IS OUTER Ø OF SEAL & THE INSULATION DIAMETER IS DEPENDENT UPON SEAL BEING APPLIED.		→ 1 1 690482-6 PLATE, FRONT SHEAR → 1 2 1 1-1333216-8 ANVIL
	REF (46)	- 1 1 1 -455892-0 HOLD DOWN, TERMINAL
		- 1 1 2-240641-0 SPACER, SLUG BLADE - 1 1 238009-1 SPACER, BLOCK CRIMPER
		/1 2 1 1-456134-1 CRIMPER, INSULATION - 1 1 1-455888-8 SPACER, CRIMPER 1 2 1 1-456405-5 CRIMPER, WIRE
VIEW B ROTATED 180° POST-FEED 40 mm STROKE POST-FEED 30 mm STROKE		-77 -71 -1 PART NO DESCRIPTION ← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVIS
(44) REF		OTY REOD PER ASSY OTY REOD PER ASSY PARTS LIST DIMENSIONS, mm LINCHES3 MATL DO NOT SCALE PRINT. DO NOT SCALE PRINT.
		TOLERANCES UNLESS OTHERWISE SPECIFIED; DR 29JUL03 APP 29JUL03 M.CLIFFORD F.BACKHURST DISCUSSION FUNCTION FUNCTION
		3 PLC DEC ±- ANOLES ±- SING END FEED HD-I APPLICATOR MACHINE RE
66 leadmaker or bench g k terminator bench machine	PIFILT REVISION REC	532-03 LJL AUGO3 REMOVE BURBS, BREAK SCALE ID DWG 1000700 SHEET RI

DRAWING NUMBER - 1339706 SHEET 2 OF 2 REV. A1

Mouser Electronics

Authorized Distributor

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TE Connectivity: 1339706-1