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LOC

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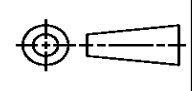
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-15-000199	07JAN2015	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2150498-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1339706
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1339706

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME END FEED HD-I APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1339706	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV A1

THIS DRAWING IS A CONTROLLED DOCUMENT.

LAYOUT
L1339706

SET UP GAGE
458638-3

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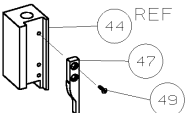
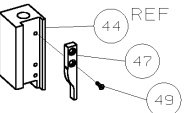
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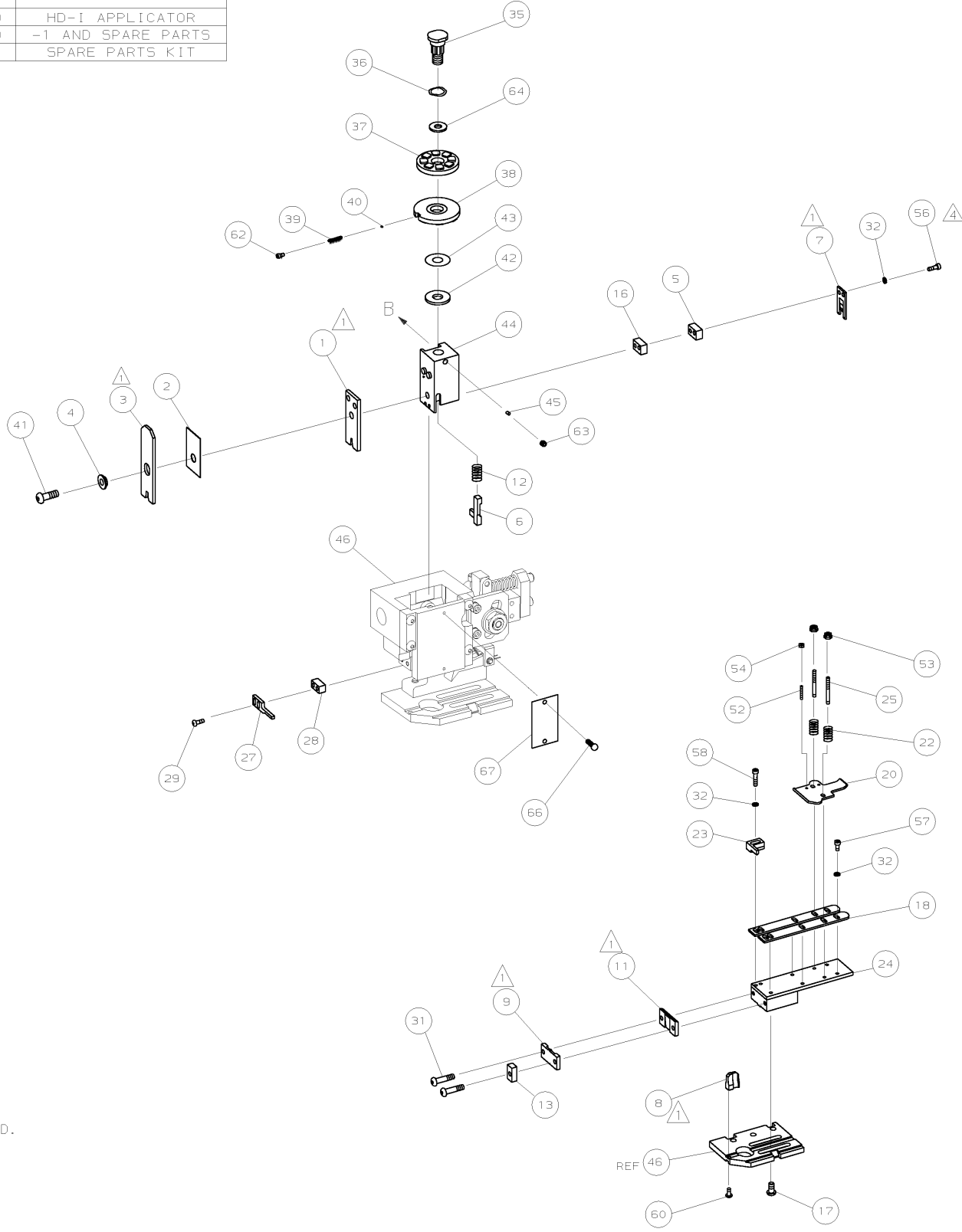
DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339706-1	A		BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339706-1	A		BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339706-7	A		-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS			
TERMINAL NAME: .250 SERIES REC. (SPECIAL) ECONOSEAL			
CRIMP	SIZE	TYPE	RANGE
WIRE	2.03 [.080 IN]	F	0.50-1.50mm ²
INSUL	5.33 [.210 IN]	F	4.00 MAX [.157 IN MAX]
WIRE STRIP LENGTH 5.00-5.50 [.197-.217 IN]		APPL INSTRUCTION 408-8323	
TERMINAL APPL SPEC 114-3036		FEED 21.46 [.845 IN]	
TERMINALS APPLIED			
TERMINAL	SEAL	-	-
344070	347707	-	-
-	344095	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
WIRE SIZE mm ² AWG			
CRIMP HEIGHT			
PIN PN AND LENGTH [IN]			
1.50mm ²	1.65 ±0.05 [.065 ±.002 IN]	8-354778-7 [.2930]	
1.00mm ²	1.45 ±0.05 [.057 ±.002 IN]	354779-4 [.3010]	
0.75mm ²	1.35 ±0.05 [.053 ±.002 IN]	1-354779-3 [.3055]	
0.50mm ²	1.24 ±0.05 [.049 ±.002 IN]	2-354779-1 [.3095]	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
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-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. CUT TO LENGTH AT ASSY.
5. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION Ø QUOTED IS OUTER Ø OF SEAL & THE INSULATION DIAMETER IS DEPENDENT UPON SEAL BEING APPLIED.

VIEW B ROTATED 180°	
POST-FEED 40 mm STROKE	POST-FEED 30 mm STROKE
	
LEADMAKER OR BENCH G	K TERMINATOR BENCH MACHINE



P	F	L	T	R	REVISION RECORD	DATE	APP
					SEE ECN 015A-0532-03	AUG03	

DIMENSIONS: mm [INCHES]		MATERIAL		FINISH	
DO NOT SCALE PRINT.		TOLERANCES UNLESS OTHERWISE SPECIFIED:		REMOVE BURRS SHARP EDGES R0.38 MAX	
1 PLC DEC ±		2 PLC DEC ±		3 PLC DEC ±	
ANGLES ±		SURF TEXTURE: ✓		SCALE: 1:1	
DR M. CLIFFORD		REL 27AUG03		NAME: END FEED HD-I APPLICATOR	
CHK -		L. LOFTHOUSE		MACHINE REF: HD-I APPL	
29JUL03 APP		29JUL03		SHEET 1 OF 1	
REV A		1339706		RESTRICTED TO	

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