

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339651-1	B		BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339651-1	B		BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339651-7	A		-	-	SPARE PARTS KIT

D

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS			
TERMINAL NAME: RING TONGUE WITH INSULATION SUPPORT			
CRIMP	SIZE	TYPE	RANGE
WIRE	4.57 [.180 IN]	F	12-10 AWG <span>△5</span>
INSUL	6.10 [.240 IN]	F	3.80-5.35 [.150-.210 IN]
WIRE STRIP LENGTH		APPL INSTRUCTION	
5.80-6.60 [.228-.260 IN]		408-8323	
TERMINAL APPL SPEC	-	-	FEED 27.80 [1.095 IN]
TERMINALS APPLIED			
280261	-	-	-
280267	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
WIRE SIZE mm² AWG	CRIMP HEIGHT	PIN PN AND LENGTH [IN]	
6.00mm² <span>△6</span>	3.20 ±0.05 [.126 ±.002 IN]	2-354778-5 [.2620]	
4.00mm² <span>△7</span>	3.00 ±0.05 [.118 ±.002 IN]	4-354778-1 [.2700]	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
SET UP GAGE 458638-3	LAYOUT L1339651		

- 
- △1

RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

△4

CUT TO LENGTH AT ASSY.

△5

WIRE RANGE QUOTED IS THAT OF THE TERMINAL, NOT THE APPLICATOR.

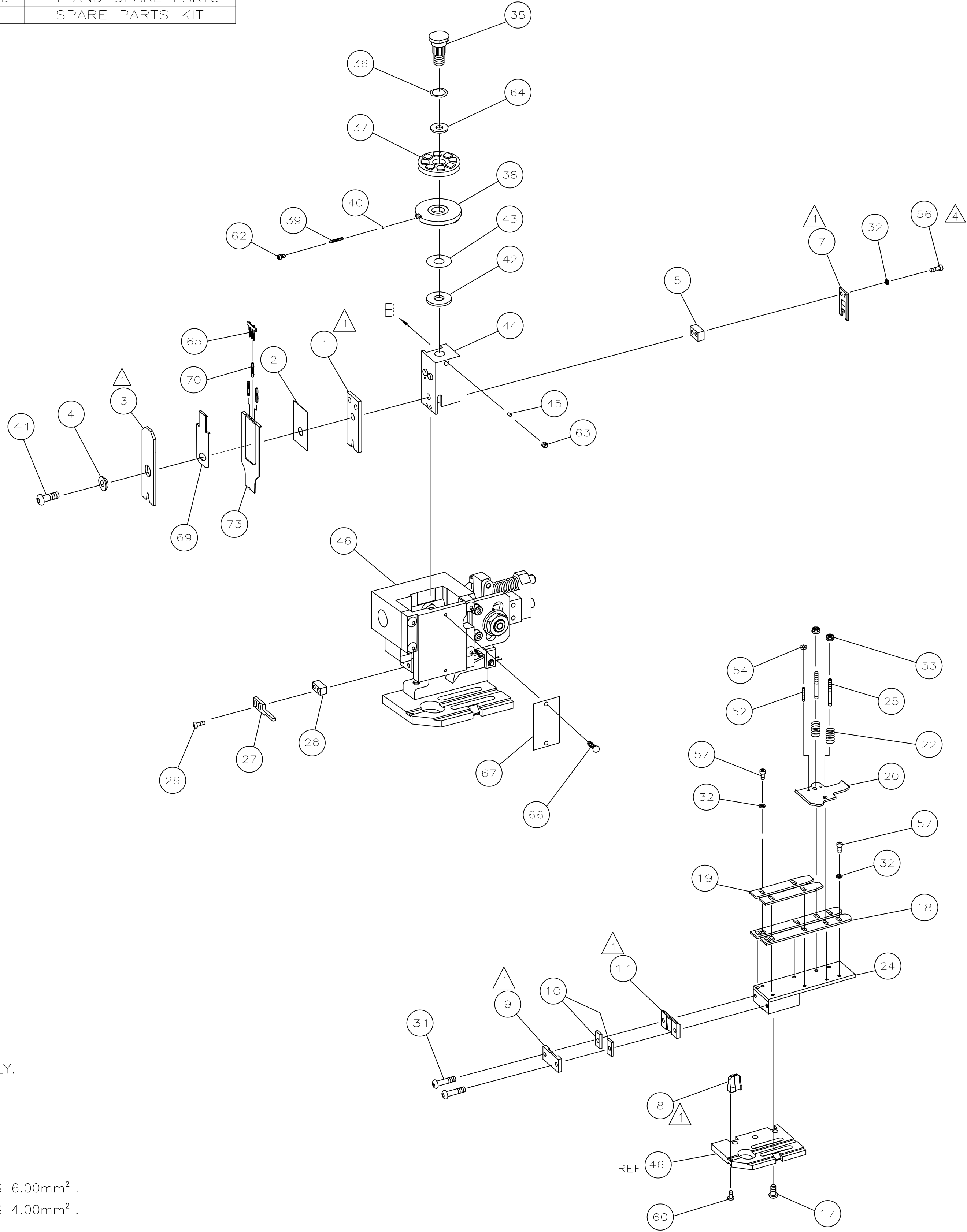
△6

WIRE SIZE 5.00mm² TO BE USED AT SAME CRIMP HEIGHT AS 6.00mm².

△7


WIRE SIZE 3.00mm² TO BE USED AT SAME CRIMP HEIGHT AS 4.00mm².

VIEW B ROTATED 180°	
POST-FEED 40 mm STROKE	POST-FEED 30 mm STROKE
LEADMAKER OR BENCH G	K TERMINATOR BENCH MACHINE



LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
			B	ECR-07-010186	5-2007	MY	TE

	-	1	1	1490525-2	DEPRESSOR, WIRE	73	
	-	1	1	1339651	PRINT, APPLICATOR LOG SHEET	72	
	-	1	1	1338705-2	DOCUMENTATION PACKAGE	71	
	-	3	3	2-23147-2	SPRING, DEPRESSOR	70	
	-	1	1	1490524-2	SPACER, DEPRESSOR	69	
						68	
	-	1	1	461264-1	PLATE, IDENTIFICATION	67	
	-	2	2	21017-2	SCR,DRIVE(#2X.19)ID PLATE	66	
	-	1	1	1424350-1	HOLDER, PIN, WIRED	65	
	-	1	1	986950-1	WASHER, FLAT PRECISION	64	
	-	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63	
	-	1	1	18023-9	SCR,SKT CAP(M4X6)CP DSC	62	
						61	
	-	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60	
						59	
						58	
4	-	6	6	1-18023-0	SCR,SHC(M4X8)STRIP GUIDE	57	
	-	2	2	1-18023-4	SCR,SHC(M4X20)SLUG BLADE	56	
						55	
	-	2	2	18029-1	NUT,HEX(M3)DRAG	54	
	-	2	2	986965-1	NUT,HEX SL(M4)DRAG STUD	53	
	-	2	2	2-18032-2	SCR,SKT SET(M3X10)DRAG	52	
						51	
						50	
	-	1	1	18024-3	SCR,BHC(M3X10)CAM	49	
						48	
	-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47	
	-	1	1	1338662-2	APPLICATOR, BASIC (SUBASSY)	46	
	-	1	1	690191-1	PLUG, NYLON	45	
	-	1	1	1320998-1	RAM	44	
	-	1	1	690125-1	WASHER, LAMINATED	43	
	-	1	1	690124-1	WASHER, RAM	42	
	-	1	1	2-18024-6	SCREW,BHC(M8X25)CRIMPER	41	
	-	1	1	23241-1	BALL, STEEL	40	
	-	1	1	2-22278-7	SPRING, COMPRESSION	39	
	-	1	1	1320922-1	DISC, INSULATION	38	
	-	1	1	354777-1	WIRE DISC, PLASTIC	37	
	-	1	1	22480-5	WASHER, SPRING	36	
	-	1	1	690212-1	POST, RAM	35	
						34	
						33	
	-	8	8	18025-2	WASHER,LOCK(M4)SHEAR BL	32	
	-	2	2	1-18024-0	SCR,BHC(M4X20)SHEAR PL	31	
						30	
	-	2	2	18024-8	SCR,BHC(M4X12)STRIPPER	29	
	-	1	1	3-690451-2	SPACER, STRIPPER	28	
	-	1	1	240639-1	STRIPPER	27	
						26	
	-	2	2	1320906-1	DRAG, STUD	25	
	-	1	1	1320995-1	STRIP GUIDE	24	
						23	
	-	2	2	4-22281-1	SPRING, DRAG	22	
						21	
	-	1	1	1338665-1	DRAG, STOCK	20	
	-	2	2	1338664-1	GUIDE, UPPER STRIP	19	
	-	2	2	1338663-8	GUIDE, LOWER STRIP	18	
	-	4	4	1-18024-8	SCR,BHC(M6X12)STRIP GD PL	17	
						16	
						15	
						14	
						13	
						12	
	1	-	1	1	240644-1	PLATE, REAR SHEAR	11
	1	-	2	2	1-240645-4	SPACER, SHEAR PLATE	10
-		1	1	240642-1	PLATE, FRONT SHEAR	9	
1		2	1	1-1333223-1	ANVIL	8	
-		1	1	1-240651-8	BLADE, SLUG	7	
						6	
	-	1	1	5-240641-3	SPACER, SLUG BLADE	5	
	-	1	1	238009-3	SPACER, BLOCK CRIMPER	4	
	1	1	2	1	1-1424909-6	CRIMPER, INSULATION	3
1	-	1	1	455888-3	SPACER, CRIMPER	2	
	1	1	2	1	456412-7	CRIMPER, WIRE	1

-77		-71		-1		PART NO		DESCRIPTION				ITEM NO									
QTY REQD PER ASSY						PARTS LIST															
IS A CONTROLLED DOCUMENT.						DWN M. CLIFFORD		25JUN02		Tyco Electronics Corporation Harrisburg, PA 17105-3608											
						CHK		-		Tyco Electronics											
<div></div> <div>TOLERANCES UNLESS OTHERWISE SPECIFIED:</div> <div>0. PLC ± -</div> <div>1. PLC ± -</div> <div>2. PLC ± -</div> <div>3. PLC ± -</div> <div>4. PLC ± -</div> <div>ANGLES ± ±</div> <div>FINISH -</div>						APVD		25JUN02		NAME											
						F. BACKHURST				END FEED HD-I APPLICATOR											
						PRODUCT SPEC				-											
						APPLICATION SPEC				-											
										-											
						WEIGHT		-		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO					
										A1		00779		C-1339651		-					
CUSTOMER DRAWING										SCALE		-		SHEET		1 OF 1		REV		B	

# Mouser Electronics

Authorized Distributor

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[1339651-1](#)