

	DRAWING MADE IN THI	RD ANGLE	PROJECTION		 I I		1339642 😽	1339642
	PART NUMBER	REV	F I RST USED	TERMINATOR	FEED TYPE	DESCRIPTION		
	1339642 - 1 7-1339642 - 1			- BENCH & LEADMAKER - BENCH & LEADMAKER			35	
	7-1339642-7				-	SPARE PARTS KIT		
							(37)	
	CRIMP D		AMD TEDMINIAL	AMP CRIMP SPEC	~		38	
				N RECEPTACLE CONT				$\bigwedge_{1} \qquad (56)$
		SIZE	TYPE	RANGE			62	$\begin{pmatrix} 21\\ 7 \end{pmatrix}$ (32)
Ŀ.		E.100		0.75mm ² - 1 3.05-4.30 [.12				5
DCUMEN.	WIRE STRIP 5.70-6.30 [.22			APPL INSTRUCT 408-8323	ION			
LED DO	TERMINAL	4248]		408-8323	FEED			
CONTROL		- 114-200	23		21.30 [.839 IN]	Λ		Ø
J ¥ SI	TERMI		APPLIED		-		45	
AWING	160465			and the first	_			(63)
AO SIH	-	-	-		_			\sim
F	-	-	-		-			
	-	_	-	-	_	ő i		
	-	-			-		(46)	
	_	-	-		_		The second se	
	WIRE SIZE		CRIMP HEIGHT		IN PN & Ength [IN]			
	mm² AWG 1.50mm²		1 80 +0 03 [-354778-5 [.2970]			
	1.00mm ²				354779-4 [.3010]			
Ć	0.75mm ²			.065 ±.001 IN]	- 354779-8 [.3030]			
				-	-	020		
0UT 9022				-	-		(27) (67)	
AY0U 5290	-			-				32
	-			-	-		66	(23) (57)
U.S. m				-	-			
0 GA	-			-	-			
4586 4586				-				
Ű				-	_		A	
		ECOMMEN	ded spare par	RTS.				
, 2000 .				FOLLOWER AND FEEL			(31)	SCR, BHC 3/8-16x.75 (REF)
				THE APPLICATOR INS THE APPLICATOR.	STRUCTION		- Ca	
	<u>4</u> 0	CERTAIN	TERMINALS REP OR INSTRUCTION	QUIRE LUBRICATION ON SHEET FOR MORE	. REFER TO THE Information		0-10-10	465184-9 4
VED.			ENGTH AT ASSY.					UUBRICATOR ASSY (REF)
BLICATIO TS RESER								
D FOR PU								REF ⁽⁴⁶⁾ 454406-1 Spacer, LUB Bracket (REF)
RELEASE ATED.								(60) (17) BENCH TERMINATOR (REF)
INCORPOR								
BY AMP				ATED 180°				
	POST-FEED	40 mm	STROKE	POST-FEED 30 m	m STROKE			
a. 1SHED.	P.) ^{ref}		REF			
15 UNPUE			47		47			
DRAWING		. / >	(49)	~~~~ U •	(49)			
	66 LEADMAKE	R OR BE	NCH G	K TERMINATOR BEN	CH MACHINE			A SEE ECN 015A-0442-02 LJL JUN P F LTR REVISION RECORD APP DA
<u> </u>	AMP 1756 REV 3-92	P 19	-JUN-02 16:53:18 (eb003653 7	l l	6	5 	4 3
					I			

CUSTOMER DRAWING

DRAWING NUMBER - 1339642 SHEET 2 OF 2 REV. A1

							NO	
	-	REVISION	N OF EACH	LASSY NO	WHEN BLA	NK, USE	DWG REVISION)	
QTY REOD PER ASSY				PARTS	LIST			
1ENSIONS: mm EINCHES	MATL	-	HT	TR	-	FIN	-	
NOT SCALE PRINT.		_			_		_	
LERANCES UNLESS HERWISE SPECIFIED: PLC DEC ±- PLC DEC ±- PLC DEC ±-	DR L.LOFT CHK - -		F.BA	CKHURST	AMF	AMP Incorporated Harrisburg, PA 17105-3508		
BLES ± -		END F	EED H	D-I A	PPLICA	TOR	machine ref HD-I APPL	
10VE BURRS, BREAK ARP EDGES RO.38 MAX	SCALE -		DWG NO	133	39642		SHEET REV 1 of 1 A	
CAGE CODE CUSTO	MER	AND A	SSEM	BLY D	DRAWIN	IG	RESTRICTED TO	

	-	1	1	1424350-1	HOLDER, PIN, WIRED	74	
	_	3	3	2-23147-2	SPRING, DEPRESSOR	73	$[\nabla]$
	-						ŵ
	-	1	1	1339642	PRINT, APPLICATOR LOG SHEET	72	5
	_	1	1	1338705-2	DOCUMENTATION PACKAGE	71	m
		1	1			70	m
	-			1490524-2	SPACER, DEPRESSOR		
	-	1	1	1490525-1	DEPRESSOR, WIRE	69	
	_	1	1	461264-1	PLATE, IDENTIFICATION	67	P
			21017-2			Ρ	
	-	2	2	21017-2	SCR,DRIVE(#2X.19)ID PLATE	66	4
						65	D
	_	1	1	986950-1	WASHER, FLAT PRECISION	64	1
							-
	-	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63	
	-	1	1	18023-9	SCR,SKT CAP(M4X6)CP DSC		
							-
	-	1	1	18024-7	SCR, BHC (M4X10) ANVIL	60	
						59	
		2	2	1-18023-3	SCD SHC (MAVIE) HOLD DOUN	58	
	-		2		SCR, SHC (M4X16) HOLD DOWN		
	-	5	5	18023-9	SCR, SHC (M4X6) STRIP GUIDE	57	
A	-	2	2	9-18023-6	SCR, SHC (M4X14) SLUG BLADE	56	1
				3 10020 0	Son, sho ar bar biseco BEABE		1
						55	
	-	2	2	18029-1	NUT, HEX (M3) DRAG	54	<u> </u>
	_	2	2	986965-1	NUT, HEX SL (M4) DRAG STUD	53	
						52	
	-	2	2	2-18032-2	SCR,SKT SET(M3X10)DRAG		
						51	1
						50	1
							1
	-	1	1	18024-3	SCR, BHC (M3X10) CAM	49	
						48	1
		1	1	1000070 1	04M DOCT 5550 20 2 10		1
	-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47	1
	-	1	1	1338662-1	APPLICATOR, BASIC (SUBASSY)	46	
	_	1	1			45	1
	-			690191-1	PLUG, NYLON		1
	-	1	1	1320998-1	RAM	44	
	-	1	1	690125-1	WASHER, LAMINATED	43	C
							Ĭ
	-	1	1	690124-1	WASHER, RAM	42	
	-	1	1	2-18024-6	SCREW, BHC (M8X25) CRIMPER	41	
	-	1	1	23241-1	BALL, STEEL	40	1
	_						
	-	1	1	2-22278-7	SPRING, COMPRESSION	39	
	_	1	1	1-1320922-1	DISC, INSULATION	38	1
	-	1	1	354777-1	WIRE DISC, PLASTIC	37	
	-	1	1	22480-5	WASHER, SPRING	36	
	_	1	1	690212-1	POST, RAM	35	1
		1	1	030212 1	TOUT, IVAIT		-
						34	
						33	
		9	9	18025-2		32	1/1
					WASHER,LOCK (M4) SHEAR BL		0
	-	2	2	1-18024-0	SCR, BHC (M4X20) SHEAR PL	31	
						30	1
			~	10031.0			1
	-	2	2	18024-8	SCR, BHC (M4X12) STRIPPER	29	
	-	1	1	3-690451-2	SPACER, STRIPPER	28	
	-	1	1	240639-1	STRIPPER	27	1
			1	240033 1	SINTER		-
						26	
	-	2	2	1320906-1	DRAG, STUD	25	
	-	1	1	1320995-1	STRIP GUIDE	24	
	-						
	-	1	1	240825-2	PLATE, STRIP HOLD DOWN	23	
	-	2	2	4-22281-1	SPRING, DRAG	22	1
		-	-				
						21	В
	-	1	1	1338665-1	DRAG, STOCK	20	
						19	1
			_	1339553 5	CUIDE LOVED STDID		1
	-	2	2	1338663-5	GUIDE, LOWER STRIP	18	1
	-	4	4	1-18024-8	SCR,BHC(M6X12)STRIP GD PL	17	
	_	1	1	1338708-1	SPACER, SLUG BLADE	16	1
			1	10001001	DENDER, DEVO DEADE		1
						15	
						14	
						13	1
							1
	-	1	1	23846-1	SPRING, HOLD DOWN	12	
\square	-	1	1	240644-1	PLATE, REAR SHEAR	11	1
4					. E. rey new onem		1
,						10	<u> </u>
/1	-	1	1	690495-4	PLATE, FRONT SHEAR	9	
- 	1	2	1	1333218-7	ANVIL	8	1
4	1						1
	-	1	1	2-690474-6	BLADE, SLUG	7	
	-	1	1	1-455892-1	HOLD DOWN, TERMINAL	6	
					SPACER, SLUG BLADE		1
	-	1	1	3-240641-0		5	1
	-	1	1	238009-1	SPACER, BLOCK CRIMPER	4	
,	1	2	1	1424909-9	CRIMPER, INSULATION	3	1
	1	2		172730373	SATHER, INJULATION		1
						2	
\wedge	1	2	1	2-456407-5	CRIMPER, WIRE	1	
						ITEM	1
	-77	-71	- 1	PART NO	DESCRIPTION	NO	
				- REVISION OF EACH AS	SSY NO (WHEN BLANK, USE DWG REVIS	I OND	A
QTY REQD	PER AS	SSY			PARTS LIST		1
IENSIONS:			MATL	_ HT TR			1
			ha				
NOT SCALE				-			
ERANCES U	ECIFU	ED:	DR	10MAY02 APP 10MAY02 THOUSE F.BACKH		_	1
LC DEC ±-			L.LOF	THOUSE F.BACKH	JRST AMP Incorporated		

/home/eb003653/edmmod

Mouser Electronics

Authorized Distributor

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TE Connectivity: <u>1339642-1</u>