

NG MADE IN THIRD ANGLE PROJECTION		/home/eb00
PART DEV FIRST TERMINATOR FEED TYPE	DESCRIPTION	
NUMBER USED TERMINATOR TELD TFE 1339588 – 1 A - BENCH & LEADMAKER MECH POST FEEL	HD-I APPLICATOR	- 1 1 1 1339588 PRINT, APPLICATOR LOG SHEE
-1339588 - 1 A - BENCH & LEADMAKER MECH POST FEED	-1 AND SPARE PARTS	- 1 1 1338705-2 DOCUMENTATION PACKAGE
-1339588 - 7 A	SPARE PARTS KIT	
		- 1 1 461264-1 PLATE, IDENTIFICATION
	(37)	- 2 2 21017-2 SCR,DRIVE(#2X.19)ID PLATE
		- 1 1 986950-1 WASHER, FLAT PRECISION
		- 1 1 3-18031-0 SCR, SKT SET (M6X6) RAM
RIMP DATA AMP TERMINAL AMP CRIMP SPECS		- 1 1 1 18023-9 SCR, SKT CAP (M4X6) CP DSC
RMINAL NAME: .110 SERIES FASTIN - FASTON RECEPTACLE		(56) - 1 1 18024-7 SCR, BHC (M4X10) ANVIL
RIMP SIZE TYPE RANGE		
IRE 1.78 [.070 IN] F 0.50mm ² - 1.00mm ²		- 2 2 1-18023-3 SCR, SHC (M4X16) HOLD DOWN
ISUL 2.54 [.100 IN] OV 1.40-2.30 [.055090 IN]		- 5 5 18023-9 SCR, SHC (M4X6) STRIP GUIDE - 2 2 1-18023-2 SCR, SHC (M4X12) SLUG BLAD
IRE STRIP LENGTH APPL INSTRUCTION	R	
10-4.70 [.154185 IN]		- 2 2 18029-1 NUT, HEX (M3) DRAG
RMINAL FEED		- 2 2 986965-1 NUT, HEX SL (M4) DRAG STUD
PL SPEC 114-20021 - 16.89 [.665 JN]		- 2 2 2-18032-2 SCR, SKT SET (M3X10) DRAG
TERMINALS APPLIED		
		- 1 1 18024-3 SCR, BHC (M3X10) CAM
160864 – – – –		- 1 1 1338676-1 CAM, POST-FEED 30 & 40 mm 51
		- 1 1 1338662-1 (AM, POST-FEED 30 & 40 mm ST
		- 1 1 690191-1 PLUG, NYLON
	, ⊂	- 1 1 1320998-1 RAM
		- 1 1 690125-1 WASHER, LAMINATED - 1 1 690124-1 WASHER, RAM
	(46)	- 1 1 2-18024-6 SCREW, BHC (M8X25) CRIMPER
	Dama D	- 1 1 23241-1 BALL, STEEL
RE CRIMPHEIGHT PIN PN AND		- 1 1 2-22278-7 SPRING, COMPRESSION - 1 1 1320922-1 DISC, INSULATION
		- 1 1 354777-1 WIRE DISC, PLASTIC
AWG 1.27 ±0.05 [.050 ±.002 [N] 2-354779-3 [.3105]		- 1 1 22480-5 WASHER, SPRING
0.75mm ² 1.16 ±0.05 [.046 ±.002 IN] 3-354779-4 [.3160]		(53) - 1 1 690212-1 POST, RAM
0,50mm ² 1.05 ±0.05 [.041 ±.002 IN] 4-354779-4 [.3210]		
		- 9 9 18025-2 WASHER, LOCK (M4) SHEAR BL
		- 2 2 1-18024-0 SCR, BHC (M4X20) SHEAR PL
		- 2 2 18024-8 SCR, BHC (M4X12) STRIPPER
		- 1 1 3-690451-2 SPACER, STRIPPER
		- 1 1 240639-1 STRIPPER
		- 2 2 1320906-1 DRAG, STUD - 1 1 1320995-9 STRIP GUIDE
		- 1 1 240825-1 PLATE, STRIP HOLD DOWN
		- 2 2 4-22281-1 SPRING, DRAG
	128	(18) - 1 1 1338665-1 DRAG, STOCK
		- 2 2 1338663-3 GUIDE, LOWER STRIP
RECOMMENDED SPARE PARTS.		- 4 4 1-18024-8 SCR,BHC (M6X12)STRIP GD PL - 1 1 1338708-1 SPACER, SLUG BLADE
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.		
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION		
SHEET SUPPLIED WITH THE APPLICATOR.	En al	- 1 1 690481-7 SPACER, HOLD DOWN - 1 1 23846-1 SPRING, HOLD DOWN
$\cancel{4}$ cut to length at assembly.		\sim 1 1 23846-1 SPRING, HOLD DOWN
		- 2 2 1–240645–0 SPACER, SHEAR PLATE
		/N 1 2 1 1-1333215-0 ANVIL /N - 1 1 1 1-240651-6 BLADE, SLUG
	REF ⁽⁴⁶⁾	- 1 1 2-455892-8 HOLD DOWN, TERMINAL
		- 1 1 3-240641-7 SPACER, SLUG BLADE
	(60) (17)	- 1 1 238009-1 SPACER, BLOCK CRIMPER ∧ 1 2 1 854830-3 CRIMPER, INSULATION
	\bigcirc \bigcirc	- 1 1 455888-3 SPACER, CRIMPER
		1 2 1 1-456404-8 CRIMPER, WIRE
VIEW B ROTATED 180°		-77 -71 -1 PART NO DESCRIPTION
POST-FEED 40 mm STROKE POST-FEED 30 mm STROKE		GTY REOD PER ASSY OF EACH ASSY NO (WHEN BLANK, USE DWG REV
		DIMENSIONS: mm LINCHESI MATL _ HT TR _ FIN _
		TOLERANCES UNLESS DR 185EP01 APP 185EP01 UNLES
		1 DIC DEC +_ L.LUFIHUUSE F.BAUKHUKSI AMD AMP Incorporated
		2 PLC DEC 1 - CHK - REL 18-10-01 Horrisburg, PA 171 3 PLC DEC 1 - NAME - N.CLIFFORD
		ANGLES ± - SURF TEXTURE: J
LEADMAKED OD DENOUL OL K TERMANATOR RENOUL MAQUANE		A SEE ECN 015A-0868-01 MC OCTOI REMOVE BURRS, BREAK LTR REVISION RECORD APP DATE SHARP EDGES RO.38 MAX - D NO 1339588 SHEET 1 of 1
LEADMAKER OR BENCH G K TERMINATOR BENCH MACHINE		LTR REVISION RECORD APP DATE SHARP EDGES ROL 38 MAX - UN NO 199900 1997 3 CUSTOMER AND ASSEMBLY DRAWING RESTRU-

DRAWING NUMBER - 1339588 SHEET 2 OF 2 REV. A1

Mouser Electronics

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TE Connectivity: 1339588-1