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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

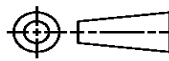
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±

1 PLC ±

2 PLC ±

3 PLC ±

4 PLC ±

ANGLES ±

FINISH

MATERIAL

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZEA3

CAGE CODE

DRAWING NOG-

RESTRICTED TO

SCALE

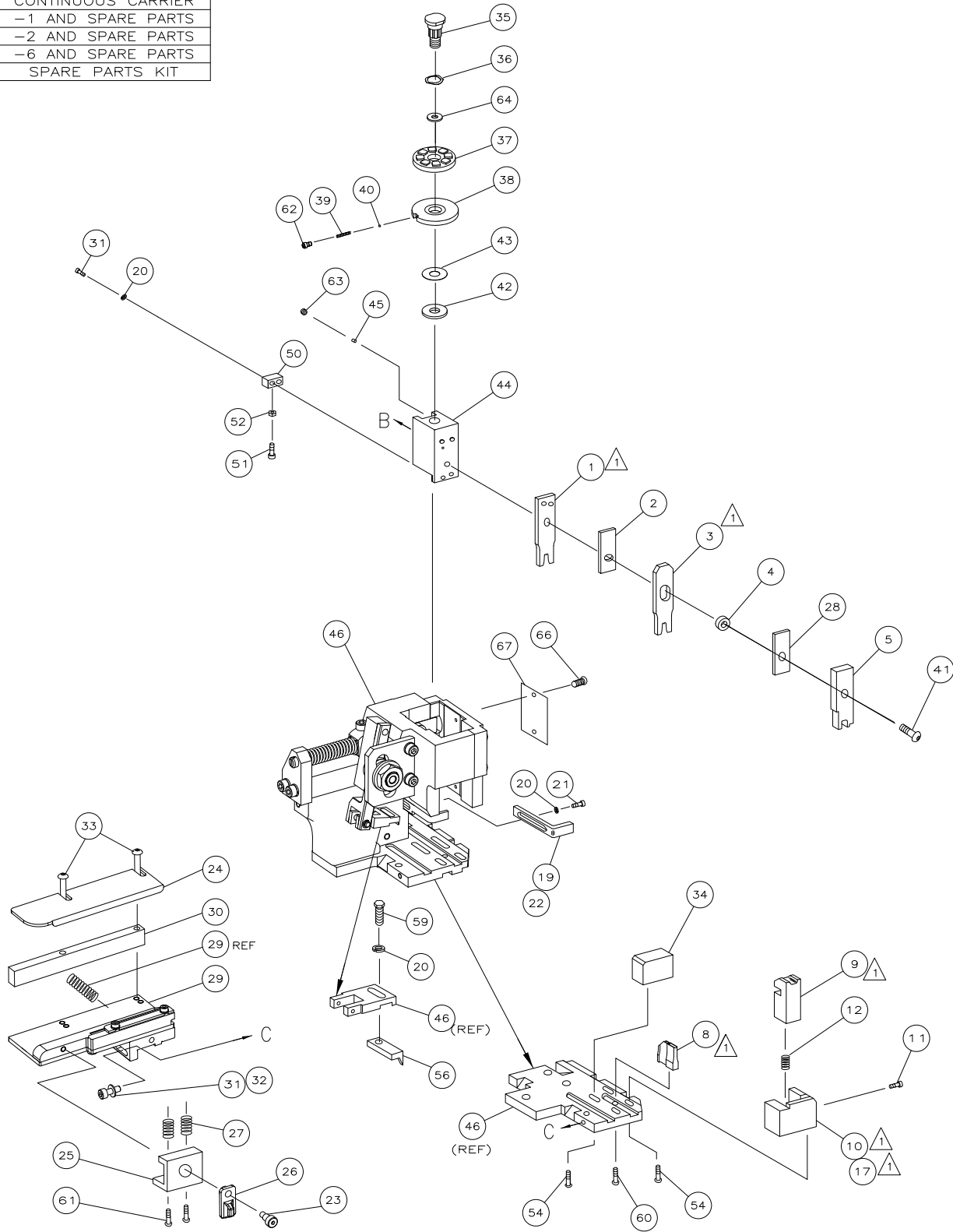
SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

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-	1	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL		60
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-	1	1	1	1	1	1	1	690191-1	PLUG, NYLON		45
-	1	1	1	1	1	1	1	1338660-1	RAM		44
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-	1	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM		41
-	1	1	1	1	1	1	1	23241-1	BALL, STEEL		40
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-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)		32
-	3	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK		31
-	1	1	1	1	1	1	1	1320908-2	SPACER, STRIP GUIDE		30
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-	1	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP		28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, DRAG		27
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-	1	1	1	1	1	1	1	1320928-1	GUIDE, STRIP (REAR)		24
-	1	1	1	1	1	1	1	980371-4	SCR,SHC SHLD		23
-	1	-	1	1	1	-	1	690472-2	STRIPPER		22
-	1	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER		21
-	4	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER		20
-	-	1	-	-	1	-	-	690472-1	STRIPPER		19
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-	1	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR		12
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-	1	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)		9
1	2	2	2	1	1	1	1	1338694-1	ANVIL		8
											7
											6
-	1	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)		5
-	1	1	1	1	1	1	1	238011-7	SPACER, BLOCK CRIMPER		4
1	2	2	2	1	1	1	1	456134-5	CRIMPER, INSULATION		3
-	1	1	1	1	1	1	1	455888-5	SPACER, CRIMPER		2
1	2	2	2	1	1	1	1	3-456406-3	CRIMPER, WIRE		1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION		ITEM NO



SET UP GAGE 458637-3	LAYOUT L2382
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1. RECOMMENDED SPARE PARTS.
 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

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