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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	D2	ECR-14-002922	28FEB2014	GK	HMR

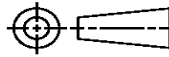
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151112-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1238045
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1238045

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			
		CHK	RAGHAVENDRA			
		APVD	RAGHAVENDRA			
		PRODUCT SPEC				
		APPLICATION SPEC				
		WEIGHT				
		CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	
				REV	D2	

TE Connectivity			
SIDE FEED HD-I APPLICATOR			
SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3		©- 1238045	

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH
MATERIAL	

	-	1	1	1	1	1	1	1238045	PRINT, APPLICATOR LOG SHEET	72
	-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
										70
										69
										68
	-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	2	2	2	2	21017-2	SCR_DRIVE(#2x.19)ID PLATE	66
										65
	-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
	-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
	-	2	2	2	2	2	2	2-18032-5	SCR,SOC SET(M5X20)DRAG	61
	-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
										58
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	57
										56
										55
	-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
										53
	-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
	-	1	1	1	1	1	1	811242-5	BUMPER, HOLLOWDOWN	51
	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
	-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1	1	1	1	1338660-1	RAM	44
	-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
	-	1	1	1	1	1	1	690124-3	WASHER, RAM	42
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
	-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
	-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
	-	1	1	1	1	1	1	1-1320922-0	DISC, INSULATION	38
	-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
	-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
	-	1	1	1	1	1	1	690212-1	POST, RAM	35
	-	1	1	1	1	1	1	1424186-2	SUPPORT, TERMINAL	34
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
	-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
	-	1	1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
	-	1	1	1	1	1	1	1-455888-2	SPACER, FRONT SHEAR DEP	28
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
	-	1	-	1	1	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
	-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
	-	-	1	-	-	1	-	690472-1	STRIPPER	19
										18
	-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
										14
										13
	-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
	-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
	-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
	-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
	1	2	2	2	1	1	1	1338692-2	ANVIL	8
										7
										6
	-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	1	1	2-238011-2	SPACER, BLOCK CRIMPER	4
	1	2	2	2	1	1	1	8-456134-2	CRIMPER, INSULATION	3
	-	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
	1	2	2	2	1	1	1	2-456404-5	CRIMPER, WIRE	1



[illegible]

Exploded view diagram of a mechanical assembly. The diagram shows the following components and their assembly relationships:

- Top Assembly:** A vertical stack of components including a screw (35), a washer (36), a spacer (64), a washer (63), a flange (37), a spacer (38), a flange (43), a washer (42), and a base plate (44). A screw (45) is shown passing through the base plate (44) and the flange (43).
- Left Assembly:** A bracket (20) is shown with a screw (31) and a pin (50). A screw (52) is shown passing through the bracket (20) and a plate (51).
- Right Assembly:** A series of components including a plate (1), a plate (2), a plate (3), a plate (4), a plate (28), a plate (5), and a plate (4). A screw (66) is shown passing through the plate (1) and the plate (2).
- Bottom Assembly:** A complex assembly including a base plate (46), a plate (67), a plate (20), a plate (21), a plate (19), and a plate (22). A screw (59) is shown passing through the base plate (46) and the plate (20).
- Bottom Left Assembly:** A bracket (24) is shown with a screw (33) and a plate (30). A spring (29) is shown passing through the bracket (24) and the plate (30). A plate (29) is shown with a spring (29) and a plate (31).
- Bottom Right Assembly:** A complex assembly including a base plate (46), a plate (56), a plate (54), a plate (60), a plate (54), a plate (8), a plate (9), a plate (12), a plate (11), a plate (10), a plate (17), and a plate (11). A screw (34) is shown passing through the base plate (46) and the plate (56).

The diagram includes a parts list table at the bottom left:

CONTINUOUS CARRIER
-1 AND SPARE PARTS
-2 AND SPARE PARTS
-6 AND SPARE PARTS
SPARE PARTS KIT

-77	-76	-72	-71	-6	-2	-1	PART NO		DESCRIPTION		ITEM NO
QTY REQD PER ASSY							PARTS LIST				
THIS DRAWING IS A CONTROLLED DOCUMENT.							DWN J.FURLER ONE		14JUN00		 Tyco Electronics Corporation Harrisburg, PA 17105-3608
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J.T.ELBIN		14JUN00		NAME			
INCHES				PRODUCT SPEC				SIDE FEED HD-1 APPLICATOR			
		0 PLC ± .		APPLICATION SPEC				SIZE			
		1 PLC ± .						CAGE CODE			
		2 PLC ± 0.5 [02 N]						DRAWING NO			
		3 PLC ± .						RESTRICTED TO			
4 PLC ± .		± .									
MATERIAL		FINISH		WEIGHT		A1		00779			
						C=1238045					
CUSTOMER DRAWING							SCALE		SHEET 1 OF 1		REV 0

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