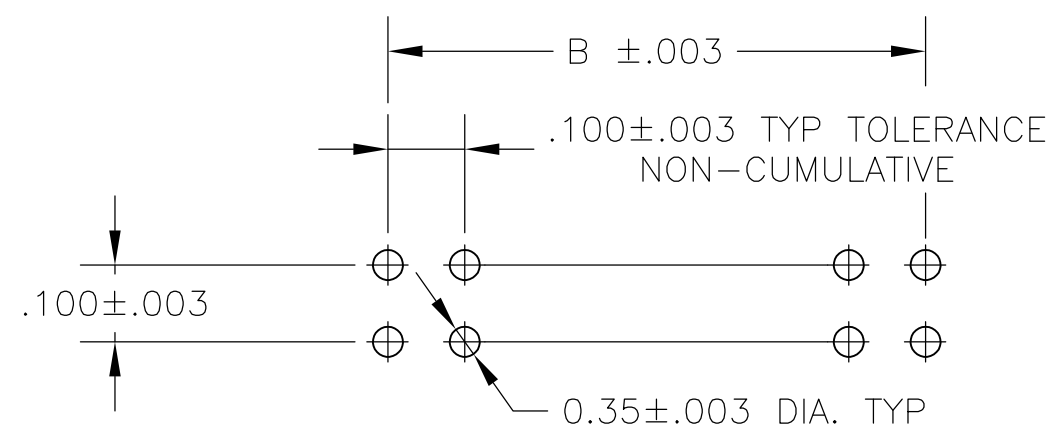
































- | | |
|---|---|
| 1 | POINT OF MEASUREMENT FOR PLATING THICKNESS |
| 2 | ASSEMBLIES MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS |
| 3 | TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD |
| 4 | .000050 GOLD ON THE CONTACT AREA, .000100—.000200 MATTE TIN—LEAD ON THE SOLDER TAIL, ALL OVER .000050 NICKEL |
| 5 | .000050 GOLD ON THE CONTACT AREA, .000100—.000200 MATTE TIN ON THE SOLDER TAIL, ALL OVER .000050 NICKEL |
| 6 | HIGH TEMPERATURE CONFIGURATION |
| 7 | OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI |



RECOMMENDED HOLE LAYOUT

			3.984	3.900	39	80	9-103739-0
 OBSELETE			1.584	1.500	15	32	9-103739-6
			1.484	1.400	14	30	6-103739-5
			1.184	1.100	11	24	6-103739-2
			.984	.900	9	20	6-103739-0
			.484	.400	4	10	5-103739-5
			.184	.100	1	4	5-103739-2
			3.984	3.900	39	80	4-103739-0
OBSELETE			3.884	3.800	38	78	3-103739-9
OBSELETE			3.784	3.700	37	76	3-103739-8
OBSELETE			3.684	3.600	36	74	3-103739-7
OBSELETE			3.584	3.500	35	72	3-103739-6
OBSELETE			3.484	3.400	34	70	3-103739-5
OBSELETE			3.284	3.300	33	68	3-103739-4
OBSELETE			3.284	3.200	32	66	3-103739-3
OBSELETE			3.184	3.100	31	64	3-103739-2
OBSELETE			3.084	3.000	30	62	3-103739-1
OBSELETE			2.984	2.900	29	60	3-103739-0
OBSELETE			2.884	2.800	28	58	2-103739-9
OBSELETE			2.784	2.700	27	56	2-103739-8
OBSELETE			2.684	2.600	26	54	2-103739-7
OBSELETE			2.584	2.500	25	52	2-103739-6
OBSELETE			2.484	2.400	24	50	2-103739-5
OBSELETE			2.384	2.300	23	48	2-103739-4
OBSELETE			2.284	2.200	22	46	2-103739-3
OBSELETE			2.184	2.100	21	44	2-103739-2
OBSELETE			2.084	2.000	20	42	2-103739-1
OBSELETE			1.984	1.900	19	40	2-103739-0
OBSELETE			1.884	1.800	18	38	1-103739-9
OBSELETE			1.784	1.700	17	36	1-103739-8
OBSELETE			1.684	1.600	16	34	1-103739-7
 OBSELETE			1.584	1.500	15	32	1-103739-6
 OBSELETE			1.484	1.400	14	30	1-103739-5
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OBSELETE			1.284	1.200	12	26	1-103739-3
 OBSELETE			1.184	1.100	11	24	1-103739-2
OBSELETE			1.084	1.000	10	22	1-103739-1
 OBSELETE			.984	.900	9	20	1-103739-0
OBSELETE			.884	.800	8	18	103739-9
OBSELETE			.784	.700	7	16	103739-8
OBSELETE			.684	.600	6	14	103739-7
OBSELETE			.584	.500	5	12	103739-6
 OBSELETE			.484	.400	4	10	103739-5
OBSELETE			.384	.300	3	8	103739-4
OBSELETE			.284	.200	2	6	103739-3
 OBSELETE			.184	.100	1	4	103739-2
OBSELETE			.084			2	103739-1
	REMARKS	PLATING	C	B	A	NO OF POS	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L D RINGLEY 25-07-85		 TE Connectivity			
		CHK R ELICKER 26-07-85					
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		ASSEMBLY, MOD II, HEADER, BREAKAWAY, DOUBLE ROW, .100X, 100 C/L, WITH .025 SQUARE POSTS			
		APVD R ELICKER 26-07-85				NAME	
		PRODUCT SPEC —				SIZE A2	
		APPLICATION SPEC —					
MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR: BLACK CONTACT: COPPER ALLOY		FINISH SEE TABLE		CAGE CODE 00779			
		WEIGHT —		DRAWING NO C-103739			
		CUSTOMER DRAWING		RESTRICTED TO —			
				SCALE 4:1 SHEET 1 of 1 REV			

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[9-103739-0](#)