

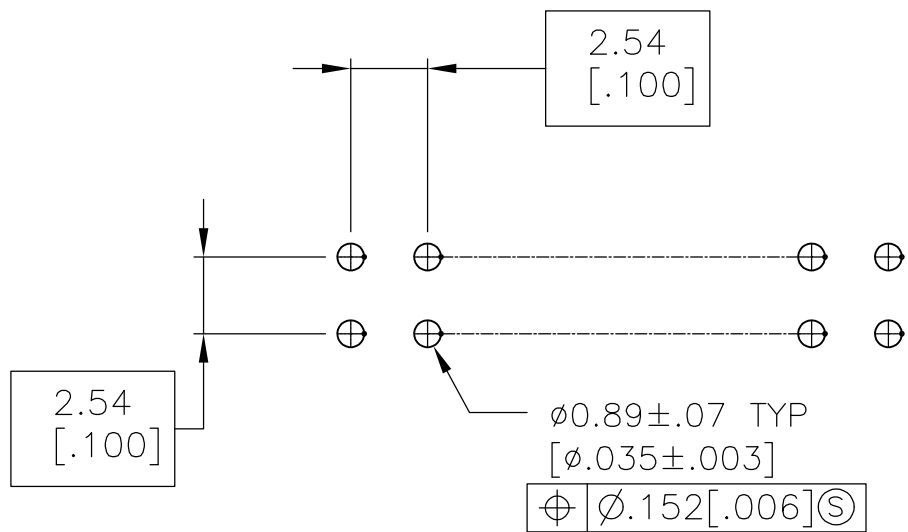
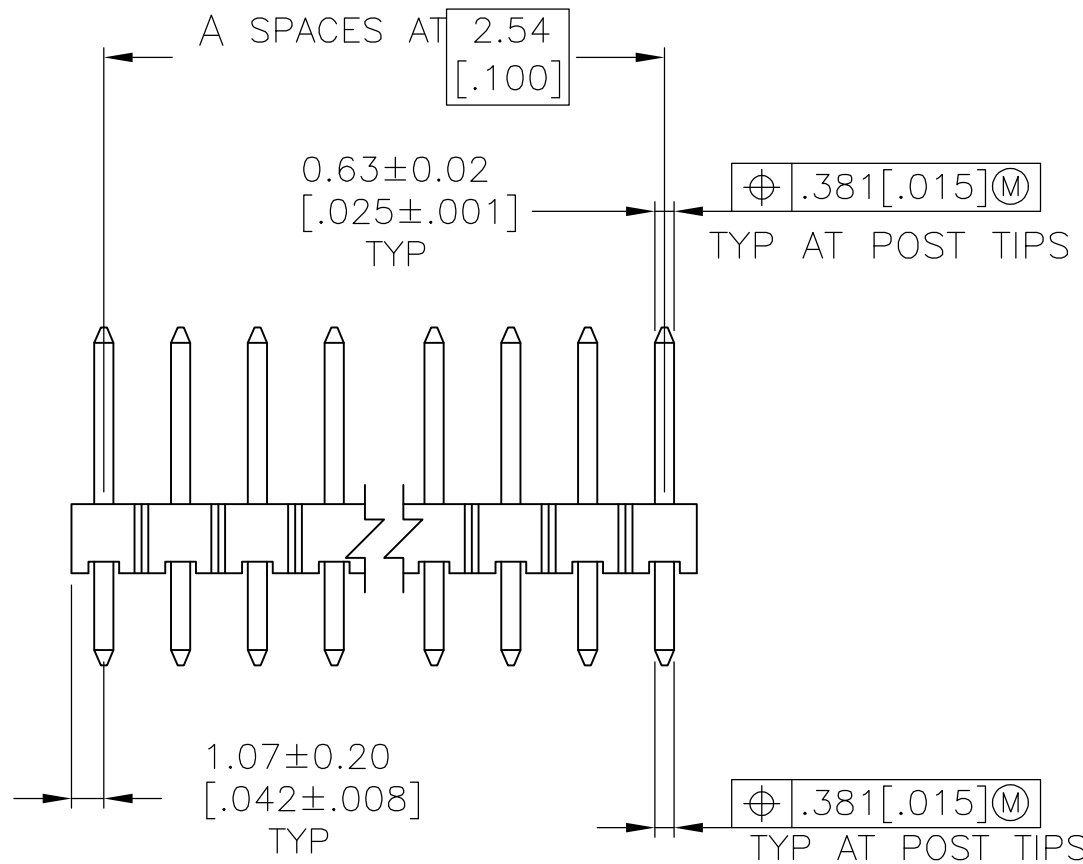
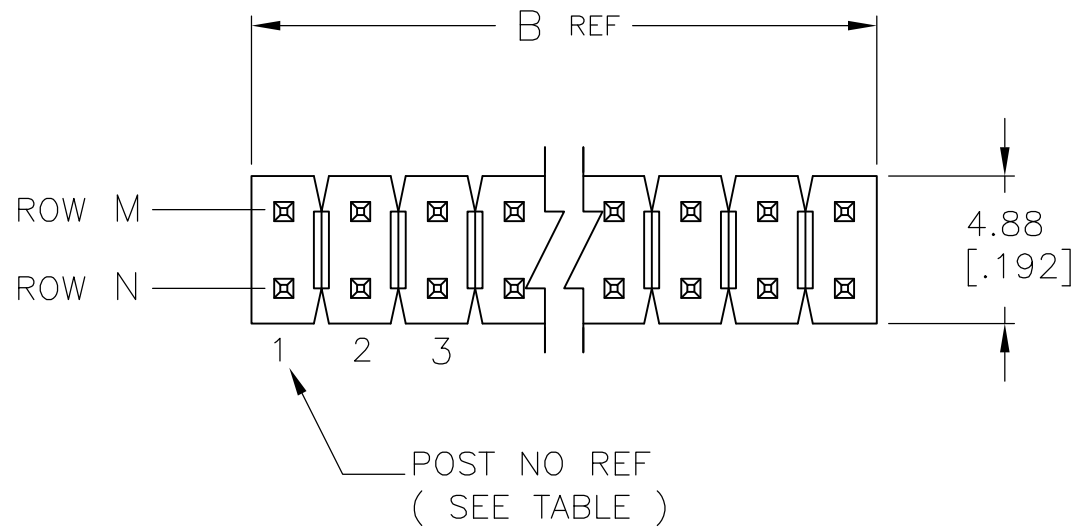
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	AF	REVISED PER ECO-16-006307	03AUG2016	NK	MM

D

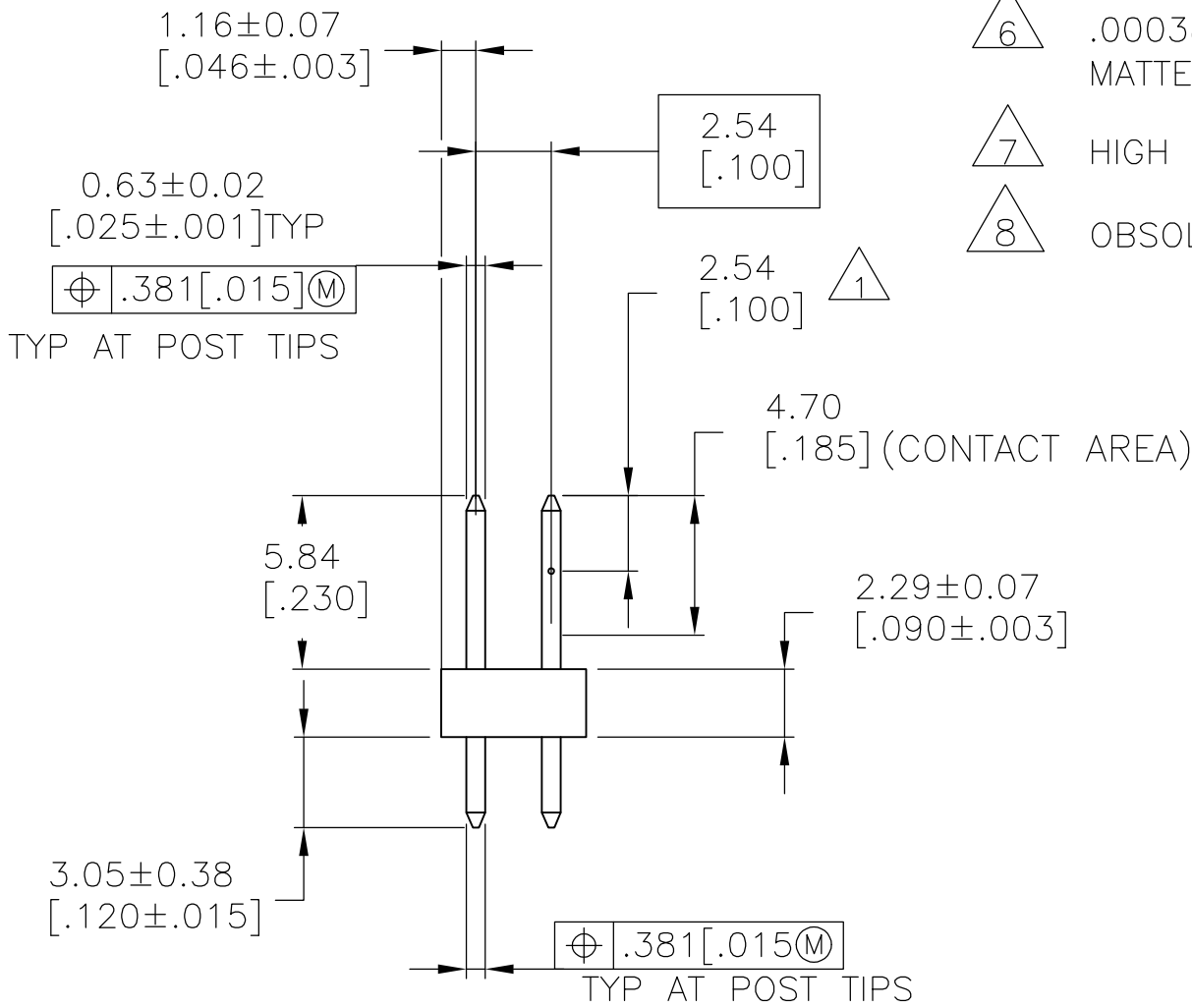
C

B

A



RECOMMENDED HOLE LAYOUT
FOR MANUAL INSERTION



- 1
- POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 2
- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS.
- 3
- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- 4
- .000381[.000015] GOLD ON THE CONTACT AREA, .00254[.000100]-.00508[.000200] MATTE TIN LEAD ON THE SOLDER TAIL, ALL OVER .00127[.000050] NICKEL.
- 5
- PRELIMINARY PART-NOT RELEASED FOR PRODUCTION.
- 6
- .000381[.000015] GOLD ON THE CONTACT AREA, .00254[.000100]-.00508[.000200] MATTE TIN ON THE SOLDER TAIL, ALL OVER .00127[.000050] NICKEL.
- 7
- HIGH TEMPERATURE CONFIGURATION.
- 8
- OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

D

C

B























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THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN KATE HELM 21-12-89	TE Connectivity		
		CHK RANDY FEIDT 21-12-89			
		APVD RON FELIX 21-12-89	NAME		
		PRODUCT SPEC	HDR ASSY,MOD II, BREAKAWAY, DBL ROW		
		APPLICATION SPEC	.100X.100 C/L VL, .025 SQ.POST,		
			WITH SELECTIVE LOADING		
		WEIGHT -	SIZE A2	CAGE CODE 00779	DRAWING NO C=103675
		CUSTOMER DRAWING	SCALE 4:1	SHEET 1 OF 2	REV AF

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REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	—	SEE SHEET 1	—	—	—

OBSOLETE	<div><div>7</div></div>	<div><div>6</div></div>	3	NONE	12.29 [.484]	4	9	10	7-103675-0
	<div><div>7</div><div>8</div></div>	<div><div>6</div></div>	NONE	7	25.40 [.884]	8	17	18	6-103675-6
	<div><div>7</div><div>8</div></div>	<div><div>6</div></div>	14	14	42.77 [1.684]	16	32	34	6-103675-5
	<div><div>7</div><div>8</div></div>	<div><div>6</div></div>	NONE	12	32.61 [1.284]	12	25	26	6-103675-4
	<div><div>7</div><div>8</div></div>	<div><div>6</div></div>	1	NONE	19.91 [.784]	7	15	16	6-103675-3
	<div><div>7</div><div>8</div></div>	<div><div>6</div></div>	13,14	14	50.39 [1.984]	19	37	40	6-103675-2
	<div><div>7</div><div>8</div></div>	<div><div>6</div></div>	3	NONE	9.75 [.384]	3	7	8	6-103675-1
	OBSOLETE	<div><div>7</div></div>	<div><div>6</div></div>	NONE	2	24.99 [.984]	9	19	20
	<div><div>7</div><div>8</div></div>	<div><div>6</div></div>	14	NONE	37.69 [1.484]	14	29	30	5-103675-9
	<div><div>7</div><div>8</div></div>	<div><div>6</div></div>	2	NONE	42.77 [1.684]	16	33	34	5-103675-8
OBSOLETE	<div><div>7</div></div>	<div><div>6</div></div>	NONE	10	50.39 [1.984]	19	39	40	5-103675-7
	<div><div>7</div><div>8</div></div>	<div><div>6</div></div>	NONE	13	32.61 [1.284]	12	25	26	5-103675-6
	<div><div>7</div></div>	<div><div>6</div></div>	NONE	5	12.29 [.484]	4	9	10	5-103675-5
	<div><div>7</div><div>8</div></div>	<div><div>6</div></div>	NONE	15	42.77 [1.684]	16	33	34	5-103675-3
	<div><div>7</div><div>8</div></div>	<div><div>6</div></div>	11	NONE	50.39 [1.984]	19	39	40	5-103675-2
	<div><div>7</div><div>8</div></div>	<div><div>6</div></div>	13	NONE	32.61 [1.284]	12	25	26	5-103675-1
	REMARKS	PLATING	ROW N	ROW M	B	A	NO OF ACTIVE POSN	NO OF POSN	ASSEMBLY PART NUMBER
			POST NUMBER OMITTED						

OBSOLETE			2	2	12.29 [.484]	4	8	10	1 103675 9
			9	NONE	25.40 [.884]	8	17	18	1 103675 8
			4	NONE	19.91 [.784]	7	15	16	1 103675 7
			NONE	7	25.40 [.884]	8	17	18	1 103675 6
			14	14	42.77 [1.684]	16	32	34	1 103675 5
			NONE	12	32.61 [1.284]	12	25	26	1 103675 4
			1	NONE	19.91 [.784]	7	15	16	1 103675 3
			13,14	14	50.39 [1.984]	19	37	40	1 103675 2
			3	NONE	9.75 [.384]	3	7	8	1 103675 1
			NONE	2	24.99 [.984]	9	19	20	1 103675 0
			14	NONE	37.69 [1.484]	14	29	30	103675 9
			2	NONE	42.77 [1.684]	16	33	34	103675 8
OBSOLETE			NONE	10	50.39 [1.984]	19	39	40	103675 7
			NONE	13	32.61 [1.284]	12	25	26	103675 6
			NONE	5	12.29 [.484]	4	9	10	103675 5
OBSOLETE			10	NONE	50.39 [1.984]	19	39	40	103675 4
			NONE	15	42.77 [1.684]	16	33	34	103675 3
			11	NONE	50.39 [1.984]	19	39	40	103675 2
			13	NONE	32.61 [1.284]	12	25	26	103675 1
		REMARKS	PLATING	ROW N	ROW M	B	A	NO OF ACTIVE POSN	NO OF POSN
			POST NUMBER OMITTED						

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 21-12-89 KATE HELM CHK 21-12-89 RANDY FEIDT APVD 21-12-89 RON FELIX		 TE Connectivity	
DIMENSIONS: mm [INCHES]		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME HDR ASSY,MOD II,BREAKAWAY,DBL ROW .100 X .100CL VERTICAL, .025 SQ. POST, WITH SELECTIVE LOADING	
		0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± -.127 [.005] 4 PLC ± - ANGLES ± ±			
MATERIAL -		FINISH SEE TABLE			
		PRODUCT SPEC - APPLICATION SPEC - WEIGHT -		SIZE A2	CAGE CODE 00779
		CUSTOMER DRAWING		DRAWING NO C=103675	RESTRICTED TO -
				SCALE 4:1	SHEET 2 of 2
				REV AF	

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[103675-7](#)