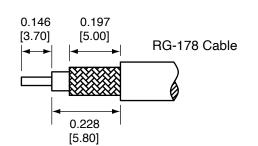
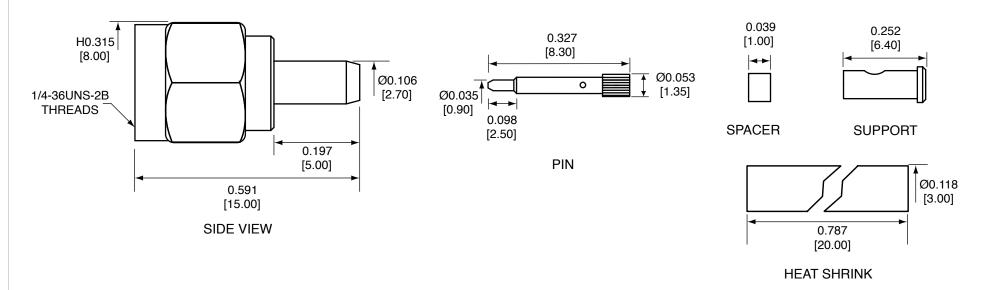
Description	Material	Finish
Body	Brass	Nickel
Pin	Be Cu	Gold
Insulation	PTFE	N/A
Spacer	PTFE	N/A
Gasket	Si Rubber	N/A
Support	Be Cu	Gold
Heat Shrink	Polyolefin	Black



REVISIONS			
REV	DESCRIPTION	DATE	APPV
В	Updated footprint and dimensions; Added new title block	2-JUL-12	SAH
С	Updated stripping dimensions; Added dimensions to spacer and support	12-JUN-13	SAH

RECOMMENDED CABLE STRIPPING DIMENSIONS



CONSMA007-R178 ASSEMBLY INSTRUCTIONS

- 1. Strip cable to recommended dimensions.
- 2. Slip heat shink onto cable.
- Solder support onto the braid.
- 4. Place the spacer onto the center conductor.
- 5. Solder or crimp the pin onto the center conductor.
- Insert the pin, center conductor, spacer and support into the body until the top of the socket is even with the threaded opening in the body.
- 7. Crimp the tail of the body onto the support with a 0.093" hex crimp tool (or one labeled for use with RG-178 cable).
- 8. Use heat shrink to cover crimp.

NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1. ALL DIMENSIONS ARE IN INCHES [mm].
- 2. DIMENSIONS APPLY AFTER FINISHING.
- 3. MANUFACTURE TO BE COMPLIANT WITH EU ROHS DIRECTIVE.
- 4. SAFETY BREAK ALL SHARP CORNERS AND EDGES .02 MAXIMUM.

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