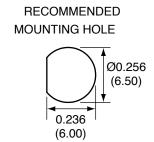
Description	Material	Finish	
Body	Brass	Nickel	
Pin	BE CU	Gold	
Insulation	PTFE	N/A	
O Ring	Si Rubber	Rubber	
Washer	Brass	Nickel	
Nut	Brass	Nickel	
Spacer	PTFE	N/A	
Support	Brass	Nickel	
Heat Shrink	Polyolefin	Black	

1/4"-36UNS-2A

THREADS



Ø0.102

(2.60)

0.197 (5.00)

0.248

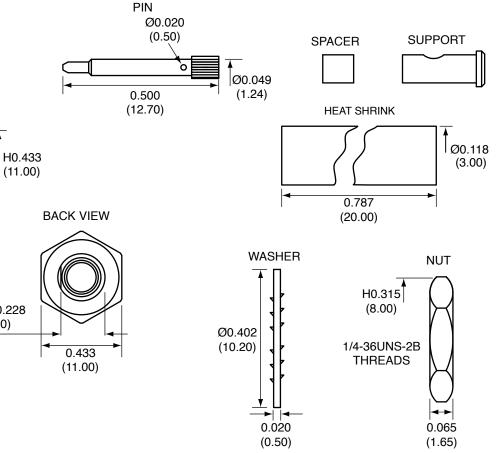
(6.30)

Ø0.236

(6.00)

FLAT 0.228 (5.80)

revisions					
REV	DESCRIPTION	DATE	APPV		
Α	Add heat shrink, new frame, revised stripping instruct./dims	4/26/10	CJ		
В	Added new title block; update material	11-JUL-12	ВРМ		



CONREVSMA014-R178 ASSEMBLY INSTRUCTIONS

- 1. Strip the cable to the recommended dimensions.
- Slide the coax into the support until the outside insulation bottoms out against the inside shoulder of the support.

0.417

(10.60)

FLAT 0.228

(5.80)

SIDE VIEW

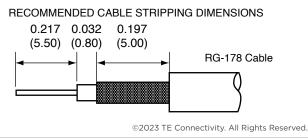
0.083

(2.10)

0.748

(19.00)

- 3. Solder the support onto the braid.
- 4. Place the spacer onto the center conductor.
- 5. Solder or crimp the pin onto the center conductor.
- Insert the pin, center conductor, spacer, and support into the body until the top of the pin is flush to end of the body.
- 7. Crimp the tail of the body onto the support with a 0.093" hex crimp tool.



NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1. ALL DIMENSIONS ARE IN INCHES [mm]. 3. MANUFACTURE TO BE COMPLIANT WITH EU ROHS DIRECTIVE.
- 2. DIMENSIONS APPLY AFTER FINISHING. 4. SAFETY BREAK ALL SHARP CORNERS AND EDGES .02 MAXIMUM.

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MATERIAL:

TOLERANCES:
.020 [0.50]-.200 [5.00]=±.008 [0.20]
.200 [5.00]-1.200 [30.00]=±.016 [0.40]
.1.20 [30.0]-4.75 [120.0]=±.024 [0.60]
.4.75 [120.0]-12.40 [315.0]=±.040 [1.0]

FINISH:

DRAWN: CJ

DT: 4/26/10

ENGR:

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TITLE:

RP-SMA FEMALE BULKHEAD MOUNT CABLE END CRIMP WITH O-RING FOR RG178 CABLE

1°	SIZE	DWG. NO.				
	Α		CONREVSMA014-R178		В	
	SCALE: 2:1		DO NOT SCALE DRAWING	SHEET 1	OF 1	

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CONREVSMA014-R178