Material	Finish
Brass	Gold
Brass	Gold
PTFE	N/A
Brass	Gold
BE CU	Gold
PTFE	N/A
Brass	Gold
Polyolefin	Black
	Brass Brass PTFE Brass BE CU PTFE Brass

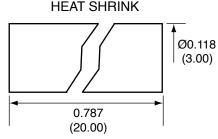
Ø0.093

(2.35)

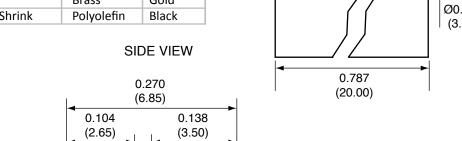
0.354

(9.00)

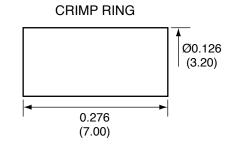
	REVISIONS			
REV	DESCRIPTION	DATE	APPV	
В	New frame; added heat shrink	7/27/09	CJ	
С	Added new title block; Revised instructions	11-JUL-12	BPM	



COVER



INSULATOR





- 1. Strip the cable to the recommended dimensions.
- 2. Slip heat shrink and crimp ring onto stripped cable.
- 2. Slide the cable into the body until the center conductor is centered in the fork.
- 3. Push the braided shield over the barrel.
- 4. Solder the center conductor into the center of the fork.
- 5. Slide the crimp ring over the shield and crimp with a 0.100" hex crimp tool.
- 6. Trim off any excess shield wire sticking out from the ring.
- 7. Slip the heat shrink over the crimp ring until it is against the body and shrink.
- 8. Insert insulator into body.

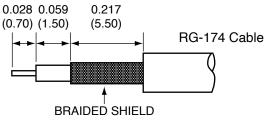
DT:

9. Push the cover into the opening.

RECOMMENDED CABLE STRIPPING DIMENSIONS

0.197

(5.00)



`Ø0.079

(2.00)

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NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1. ALL DIMENSIONS ARE IN INCHES [mm]. 3. MANUFACTURE TO BE COMPLIANT WITH EU ROHS DIRECTIVE.
- 2. DIMENSIONS APPLY AFTER FINISHING. 4. SAFETY BREAK ALL SHARP CORNERS AND EDGES .02 MAXIMUM.

DOCUMENT IS PERMITTED, IN WHOLE OR IN PART, WITHOUT THE EXPRESS WRITTEN PERMISSION OF LINX TECHNOLOGIES OR ITS DESIGNATED AGENTS. MATERIAL: TOLERANCES: PROJECTION: .020 [0.50]-.200 [5.00]= ±.008 [0.20] .200 [5.00]-1.200 [30.00]= ±.016 [0.40] 4.75 [120.0]-4.75 [1/20.0]=±.024 [0.60] ANGLES: ±1° SIZE ANGLES: ±1° ANGLES: ± FINISH: DRAWN: CJ DT: 7/27/09

ENGR:

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TITLE: MMCX MALE RIGHT ANGLE CABLE END CRIMP FOR RG178 CABLE

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