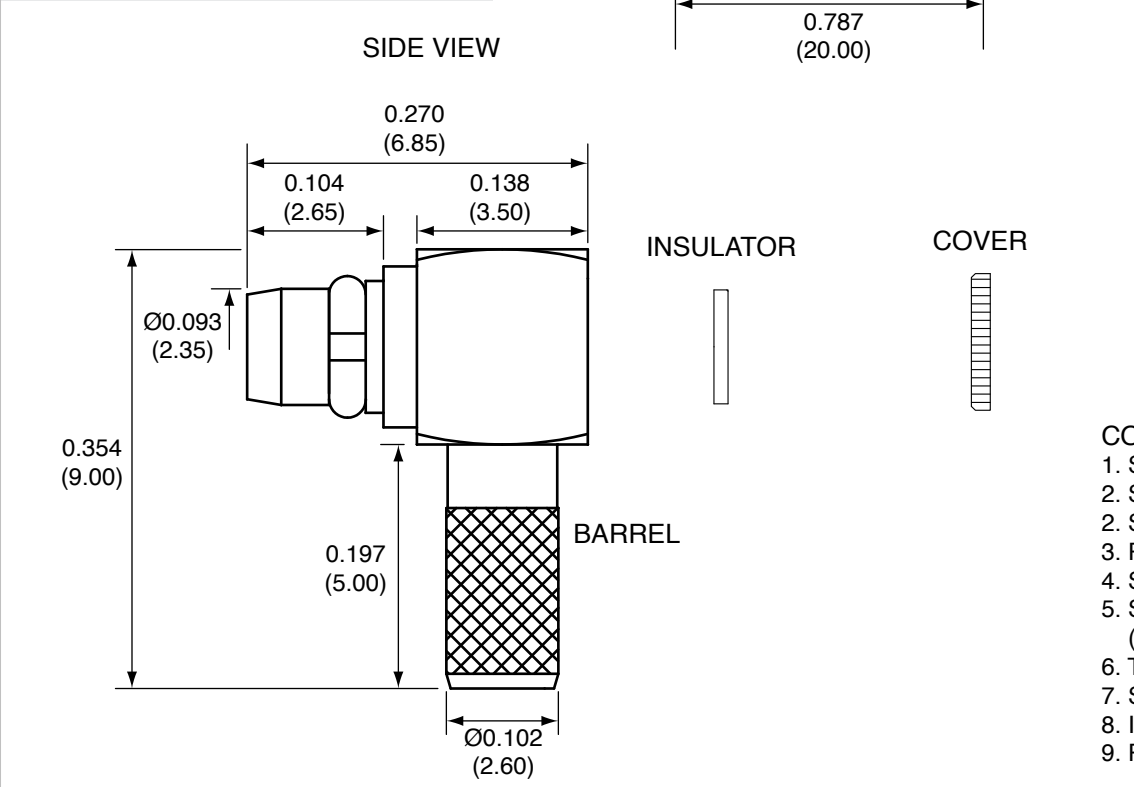


Description	Material	Finish
Body	Brass	Gold
Pin	Brass	Gold
Insulation	PTFE	N/A
Crimp Ring	Brass	Gold
Lock Washer	BE CU	Gold
Insulator	PTFE	N/A
Cover	Brass	Gold
Heat Shrink	Polyolefin	Black



REVISIONS			
REV	DESCRIPTION	DATE	APPV
B	New frame; revised heat shrink dimensions	1/13/10	CJ
C	Added new title block; Revised instructions	12-JUL-12	BPM

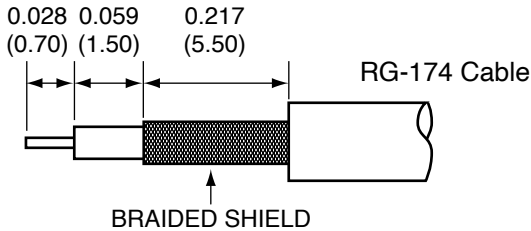
CONMMCX012 ASSEMBLY INSTRUCTIONS

- Strip the cable to the recommended dimensions.
- Slip heat shrink and crimp ring onto stripped cable.
- Slide the cable into the body until the center conductor is centered in the fork.
- Push the braided shield over the barrel.
- Solder the center conductor into the center of the fork.
- Slide the crimp ring over the shield and crimp with a 0.128" hex crimp tool (or one labeled for use with RG-174 cable).
- Trim off any excess shield wire sticking out from the ring.
- Slip the heat shrink over the crimp ring until it is against the body and shrink.
- Insert insulator into body.
- Push the cover into the opening.

NOTES: (UNLESS OTHERWISE SPECIFIED)

- ALL DIMENSIONS ARE IN INCHES [mm].
- MANUFACTURE TO BE COMPLIANT WITH EU RoHS DIRECTIVE.
- DIMENSIONS APPLY AFTER FINISHING.
- SAFETY BREAK ALL SHARP CORNERS AND EDGES .02 MAXIMUM.

RECOMMENDED CABLE STRIPPING DIMENSIONS



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MATERIAL:	TOLERANCES: .020 [0.50]-.200 [5.00]= ±.008 [0.20] .200 [5.00]-1.200 [30.00]= ±.016 [0.40] 1.20 [30.0]-4.75 [120.0]= ±.024 [0.60] 4.75 [120.0]-12.40 [315.0]= ±.040 [1.0]	PROJECTION: ANGLES: ±1°	
FINISH:	DRAWN: CJ	DT: 1/13/10	TITLE: MMCX MALE RIGHT ANGLE CABLE END CRIMP FOR RG174 CABLE
ENGR:	DT:	SCALE: 2:1	SIZE A DWG. NO. CONMMCX012 REV C
		DO NOT SCALE DRAWING	SHEET 1 OF 1

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