

Table of Contents

Z-PACK HS3 Connector	95-136
Product Line Overview	. 96-98
Part Number Selection Chart	9, 100
6 Row Connectors	01-112
10 Row Connectors	13-126
Coding Keys (10 Row Only)	127
Power and Guide Hardware	27-133
Mating Sequence Chart	134
Application Tooling and Equipment	135



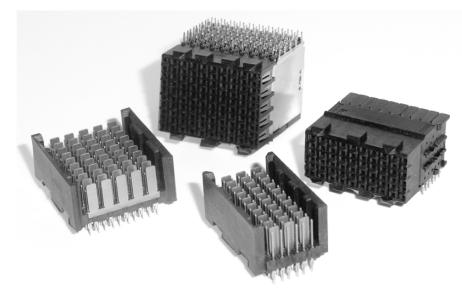
Product Line Overview

Product Facts

- High speed, high density two piece board-to-board backplane connector
- Dual beam provides redundant contact for improved reliability
- For data rates of 6.2+ Gb/s
- 10 row, 100 high speed lines per 25.00 [.984]
- 6 row, 60 high speed lines per 25.00 [.984]
- Controlled impedance: 50 ohm Single Ended 100 ohm Differential
- Feedthrough versions for midplane applications
- 250 mating cycles
- End stackable on 2.50 [.098] centerline, signal pin to signal pin
- Advanced ESD/Power (10 Amps) using optional guide pins and power contacts

Applications

- High Speed **Telecommunications** Equipment
- Mid-range and high-end services
- Recognized under the **Component Program** of Underwriters Laboratories Inc., File No. E28476



The emergence of high speed serial backplanes has forced interconnections to be able to transfer data at gigabit speeds.

The Z-PACK HS3 connector system has been specifically designed to support this generation of high speed serial data transfer. Tyco Electronics has incorporated a controlled impedance microstrip path through the connector to minimize signal degradation and

crosstalk. Compliant pins are used on both daughtercard and backplane.

This connector family is press fit and is compatible with other Z-PACK HM family connectors on the same board edge. Z-PACK HS3 connectors support data rates of 6.2+ Gb/s per differential pair. The 6 row version is optimized for 20.32mm or 0.8 inch card centerline applications, while the 10 row version is

optimized for high density for 25.4mm or 1.0 inch card centerline applications.

The Tyco Electronics Universal Power Module (UPM) is designed to be compatible with the Z-PACK HS3 con-

Static Discharge Guide/ Power Pins, Guide Pin/ Power Receptacles, Universal Guide Pin and Receptacles, and Coding Keys (10 row only) are also available.

Availability

Fully validated SPICE models: E-mail requests to modeling@tycoelectronics.com

Samples: go to http://tycoelectronics.custhelp.com

Pro/E models and IGES models: E-mail requests to TycoCAD@tycoelectronics.com White Papers: available on product website at http://hs3.tycoelectronics.com

Electrical Performance Report: http://hs3.tvcoelectronics.com

6 row EPR #138505; 10 row EPR #138506

Routing Guide: http://hs3.tycoelectronics.com Routing Guide #20GC017

http://hs3.tycoelectronics.com

Technical Documents

Product Specification

108-1957

Application Specification Qualification Test Report

114-13020

501-501

are U.S. equivalents.

Material and Finish Contact Area Finish — 0.80µm Au min. over 1.3µm Ni min.

Compliant Pin Finish — 0.8µm SnPb min. over 1.3µm Ni min.

Contact — Copper Alloy

Housing — Glass filled polyester, 94V-0 rated

Ratings

Current — 1.15A per fully energized

Operating Voltage — 250 VAC max.

Temperature — -65°C to 105°C Mating Force — 0.75N max. per

contact (signal = 1 contact, ground = 1 contact)

Durability — 250 cycles

* Reference Product Spec. 108-1957 for complete list of performance data.

IGES is a trademark of IAMBA Networks,

PRO/E is a trademark of Parametric Technology Corp.



Performance Specifications Electrical Characteristics

Characteristic Impedance — 100 ± 10% Ohms

Nominal Resistance — 21 m0hm Crosstalk — See table at right Insertion Loss — See chart below

Asynchronous Diff. NEXT (%)

Edge rate 20-80%	HS3 10-Row Measured Noise Totals								
Edge rate 20-80%	50 ps	100 ps	150 ps	250 ps					
BC Pair Total NEXT	2.3%	1.9%	1.7%	1.3%					
DE Pair Total NEXT	4.0%	3.3%	3.0%	2.4%					
FG Pair Total NEXT	4.0%	3.4%	3.1%	2.7%					
HJ Pair Total NEXT	2.3%	1.9%	1.7%	1.5%					

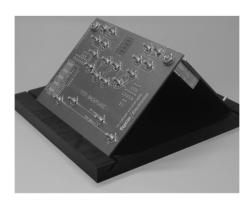
Synchronous Diff. NEXT (%)

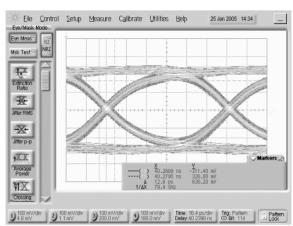
Edge rate 20-80%	HS3 10-Row Measured Noise Totals							
Euge rate 20-00%	50 ps	100 ps	150 ps	250 ps				
BC Pair Total FEXT	0.5%	0.3%	0.3%	0.2%				
DE Pair Total FEXT	1.5%	0.8%	0.5%	0.5%				
FG Pair Total FEXT	1.4%	0.8%	0.7%	0.5%				
HJ Pair Total FEXT	1.0%	0.6%	0.4%	0.3%				

Edge rates specified are at the connector.

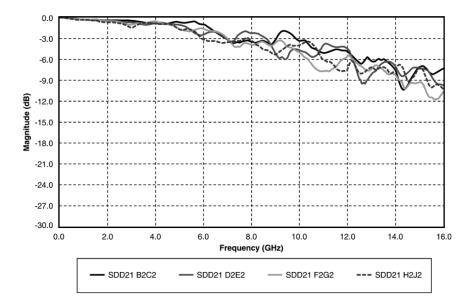
Noise includes 1.60 [.063] footprints on both sides of the connector.

Totals include contributions from 8 adjacent aggressor pairs.





PRBS 2'-1 data pattern 10 Gb/s data rate BC Pair 64% Eye Opening 12.6ps Jitter



Calibrated to include only the connector and the 1.60 [.063] footprints on both sides of the connector.

Note: All part numbers are RoHS compliant.



Z-PACK HS3 Connector: Printed Circuit Design Rules for Backplane Routing

Using Standard Commercial Design Rules

This table lists routing specifications which meet design rules practiced by most printed circuit board vendors. This table should be used to route the Z-PACK HS3 connector for most applications and especially under one or more of these considerations:

- Edge rates require the widest conductors possible.
- Backplanes having layer counts above 16.
- Backplanes which exceed 508mm (20") in length or width.
- 4. Cost is a major factor.

Finished	Drilled	Pad Dia.	Annular	Pad-Pad Spacing	Conductor Ro	outing Options
Hole Dia.	Hole Dia.	Fau Dia.	Ring	63 mils (1.58mm) Č/C	5 mil spacing	6 mil spacing
24 mils	28 mils	44 mils	2 mils	19 mils	9 mils	7 mils
0.6mm	0.7mm	1.1mm	0.05mm	0.475mm	0.225mm	0.175mm
24 mils	28 mils	42 mils	1 mil	21 mils	11 mils	9 mils
0.6mm	0.7mm	1.05mm	0.025mm	0.525mm	0.275mm	0.225mm
24 mils	28 mils	40 mils	tangency	23 mils	13 mils	11 mils
0.6mm	0.7mm	1.0mm	tangency	0.575mm	0.325mm	0.275mm

Commercial Design Rules:

Minimum pad diameter for tangency: Drill Diameter (D)+12 mils (0.3mm)

Hole location tolerance: +/- 3 mils (0.075mm) Pad/Pad artwork tolerance: +/- 2 mils (0.05mm)

Feature tolerance (1 oz foil): +/- 0.075 mils (0.0175mm)

Using Advanced Design Rules

This table lists routing specifications which can be built by a limited number of leading edge printed circuit vendors using advanced design rules. This table can be used as a reference for Z-PACK HS3 connector in backplane applications where very high density is a major factor. The PCB vendor should be consulted regarding applicability of these rules to a specific design. Consideration should be given to the following:

- Signal layer count reduction is possible with these design rules.
- Backplanes which exceed 508mm (20") in length or width generally cannot be built with these rules.
- 3. Cost factors can potentially be higher.

Finished	Drilled	Pad Dia.	Annular	Pad-Pad Spacing	Conductor Routing Options			
Hole Dia.	Hole Dia.	rau Dia.	Ring	63 mil (1.58mm) C/C	5 mil spacing	6 mil spacing		
24 mils	28 mils	38 mils	tangency	25 mils	15 mils	13 mils		
0.6mm	0.7mm	0.95mm	tangency	0.625mm	0.35mm	0.3mm		
					Two Conductor Routing			
24 mils	28 mils	42 mils	2 mils	21 mils	4.5 mil lines/4 m			
0.6mm	0.7mm	1.05mm	0.05mm	0.525mm	0.11mm lines/0.			
24 mils	28 mils	40 mils	1 mil	23 mils	5.5 mil lines/4 m	il spacing		
0.6mm	0.7mm	1.0mm	0.025mm	0.575mm	0.125mm lines/0).1mm spacing		

Advanced Design Rules:

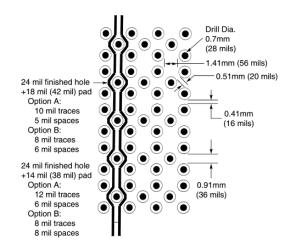
Minimum pad diameter for tangency: Drill Diameter (D)+10 mils (0.25mm)

Hole location tolerance: +/- 2 mils (0.05mm) Pad/Pad artwork tolerance: +/- 2 mils (0.05mm)

Feature tolerance (1 oz foil): +/- 0.075 mils (0.0175mm)

Z-PACK HS3 Connector Routing Pattern

For more details request Report #20GC004-1 or visit http://www.tycoelectronics.com/ products/simulation/files/ papers/20GC004_1.pdf



Part Number Selection Chart 10 Row Z-PACK HS3 Connector





Part Number 5120874 50 Position Right Receptacle Univ Pwr Guide Pin



Part Number 5120792 50 Position Right Receptacle ESD/HDI Guide Pin



Part Number 5120790 100 Position Center Receptacle



Part Number 5120791 50 Position Center Receptacle



Part Number 5120793 50 Position Left Receptacle ESD/HDI Guide Pin



Part Number 5120875 50 Position Left Receptacle Univ Pwr Guide Pin





Part Number 5120670 50 Position Right Header Univ Pwr Guide Pin



Part Number 5120661 50 Position Right Header ESD/HDI Guide Pin



Part Number 5120658 100 Position Center Header



Part Number 5120747 50 Position Center Header



Part Number 5120662 50 Position Left Header ESD/HDI Guide Pin



Part Number 5120672 50 Position Left Header Univ Pwr Guide Pin



Part Number 5120665 50 Position Right Feed-Through ESD/HDI Guide Pin



Part Number 5120664 100 Position Center Feed-Through



Part Number 5120748 50 Position Center Feed-Through



Part Number 5120666 50 Position Left Feed-Through ESD/HDI Guide Pin



Part Number 5120667 50 Position Right Shroud ESD/HDI Guide Pin



Part Number 5120663 100 Position Center Shroud



Part Number 5120750 50 Position Center Shroud



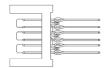
Part Number 5120668 50 Position Left Shroud ESD/HDI Guide Pin



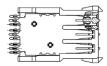
Part Number Selection Chart 6 Row Z-PACK HS3 Connector













Part Number 5120788 30 Position Right Receptacle



Part Number 5120677 30 Position Right Header



Part Number 5120680 30 Position Right Header Feed-Through



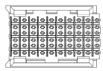
Part Number 5120683 30 Position Right Shroud



Part Number 120949-1 60 Position Receptacle with Guide Module



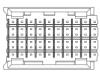
Part Number 5120786 60 Position Center Receptacle



Part Number 5120674 60 Position Center Header



Part Number 5120679 60 Position Center Header Feed-Through



Part Number 5120682 60 Position Center Shroud



Part Number 120948-1 90 Position Receptacle



Part Number 5120787 30 Position Center Receptacle



Part Number 5120732 30 Position Center Header



Part Number 5120742 30 Position Center Header Feed-Through



Part Number 5120743 30 Position Center Shroud



Part Number 5120789 30 Position Left Receptacle



Part Number 5120678 30 Position Left Header



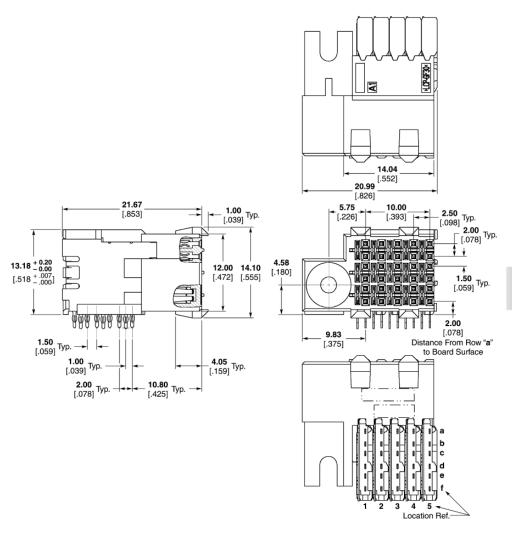
Part Number 5120681 30 Position Left Header Feed-Through



Part Number 5120684 30 Position Left Shroud



Right Angle Receptacle 6 Row, Left Module (accepts ESD Guide Pin)



Pin Header Assemblies

Number of	Part						
Positions	Number	Insertion	IS Sheet	Hsg Removal	IS Sheet	Chiclet Removal	IS Sheet
30	5120789-1	1338742-1	408-8394	1338744-1	408-8393	1338745-1	408-8410

P.C.B. Hole Dimensions

Drilled Hole — 0.7±0.025mm

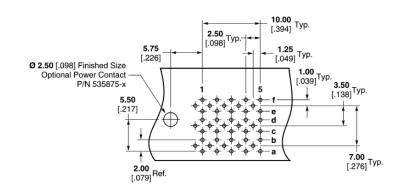
Fin. Hole — 0.55 to 0.65mm

Cu-thickness — 0.025 to 0.050mm

SnPb-thickness — 0.004 to 0.010mm

Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.



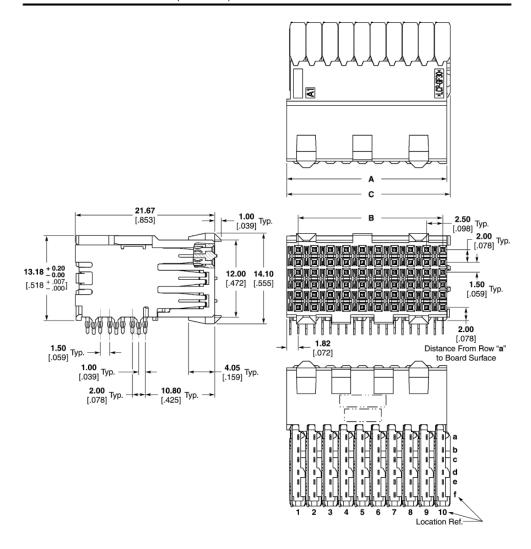
Recommended PC Board Layout (Component Side Shown)



Right Angle Receptacle

(Continued)

6 Row, Center Module



Pin Header Assemblies

Number of		Dimensions			Application Tooling							
Positions	Α	A B C		Number	Insertion	IS Sheet	Hsg Removal	IS Sheet	Chiclet Removal	IS Sheet		
60	24.88 .980	22.50 .886	25.40 1.00	5120786-1	1338742-2	408-8394	1338744-1	408-8393	1338745-1	408-8410		
30	12.38 .487	10.00 .394	12.90 .508	5120787-1	1338742-1	408-8394	1338744-1	408-8393	1338745-1	408-8410		

P.C.B. Hole Dimensions

Drilled Hole — 0.7±0.025mm

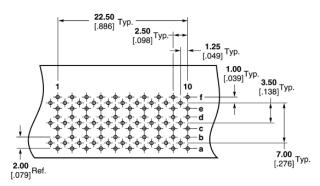
Fin. Hole — 0.55 to 0.65mm

Cu-thickness — 0.025 to 0.050mm

SnPb-thickness — 0.004 to 0.010mm

Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

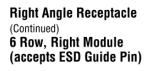


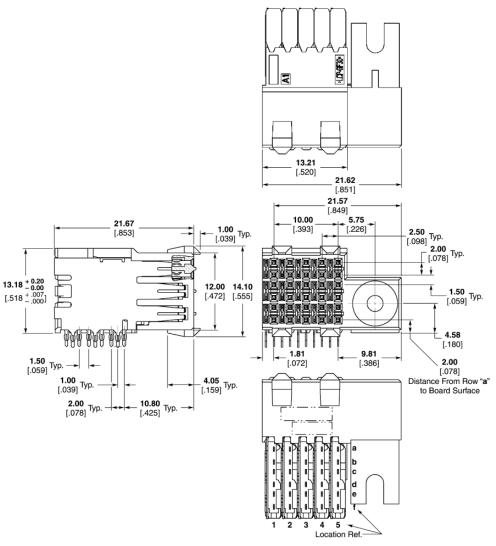
Recommended PC Board Layout (Component Side Shown)

www.tycoelectronics.com

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208







Pin Header Assemblies

Number of	Part			Applicati	on Tooling		
Positions	Number	Insertion	IS Sheet	Hsg Removal	IS Sheet	Chiclet Removal	IS Sheet
30	5120788-1	1338742-1	408-8394	1338744-1	408-8393	1338745-1	408-8410

P.C.B. Hole Dimensions

Drilled Hole — 0.7±0.025mm

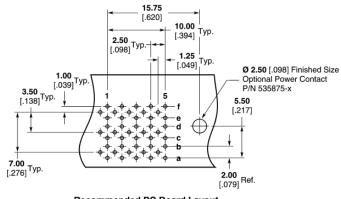
Fin. Hole — 0.55 to 0.65mm

Cu-thickness — 0.025 to 0.050mm

SnPb-thickness — 0.004 to 0.010mm

Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.

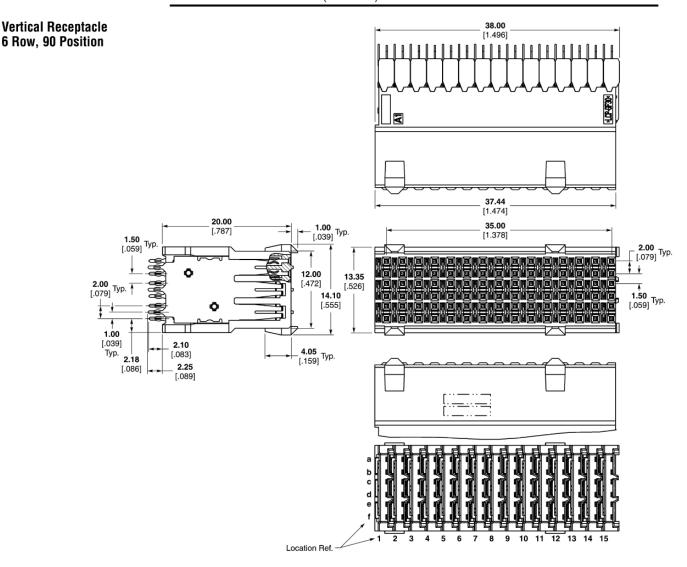
Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.



Recommended PC Board Layout (Component Side Shown)

Catalog 1773095 Revised 12-08 Dimensions are in millimeters and inches unless otherwise specified. Values in brackets are U.S. equivalents. Dimensions are shown for reference purposes only. Specifications subject to change. USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208



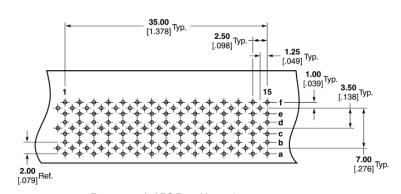


Number of	Part		Application Tooling									
Positions	Number	Insertion	IS Sheet	Hsg Removal	IS Sheet	Chiclet Removal	IS Sheet					
90	120948-1	1725624-1	408-8870	_	_	_	_					

P.C.B. Hole Dimensions

 $\label{eq:Dilled Hole} \textbf{Drilled Hole} \longrightarrow 0.7 \pm 0.025 \, \text{mm}$ $\label{eq:Dilled Hole} \textbf{Fin. Hole} \longrightarrow 0.55 \, \text{to} \, 0.65 \, \text{mm}$ $\label{eq:Dilled Hole} \textbf{Cu-thickness} \longrightarrow 0.025 \, \text{to} \, 0.050 \, \text{mm}$ $\label{eq:SnPb-thickness} \textbf{SnPb-thickness} \longrightarrow 0.004 \, \text{to} \, 0.010 \, \text{mm}$

Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.

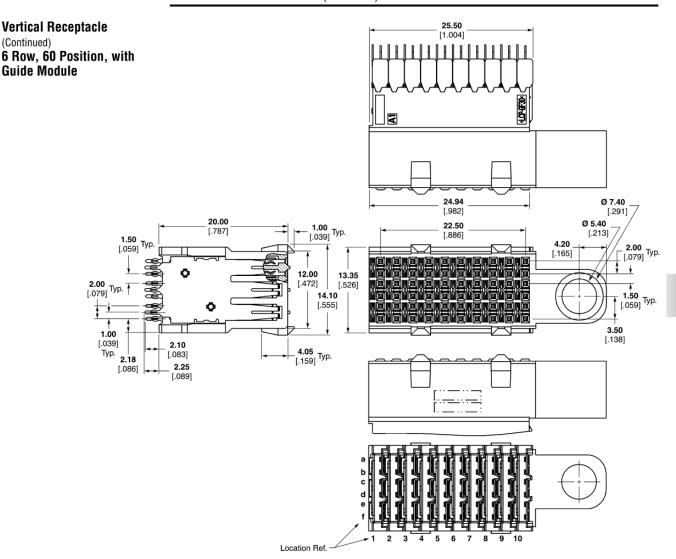


Recommended PC Board Layout (Component Side Shown)



(Continued)

Z-PACK HS3 Connector (Continued)



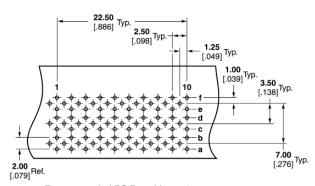
Number of	Part									
Positions	Number	Insertion	IS Sheet	Hsg Removal	IS Sheet	Chiclet Removal	IS Sheet			
60	120949-1	1725623-1	408-8870	_	_	_	_			

P.C.B. Hole Dimensions

Drilled Hole - 0.7±0.025mm Fin. Hole — 0.55 to 0.65mm Cu-thickness — 0.025 to 0.050mm SnPb-thickness — 0.004 to 0.010mm

Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.



Recommended PC Board Layout (Component Side Shown)

Catalog 1773095 Revised 12-08

www.tycoelectronics.com

Dimensions are in millimeters and inches unless otherwise specified. Values in brackets are U.S. equivalents.

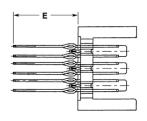
Dimensions are shown for reference purposes only. Specifications subject to change.

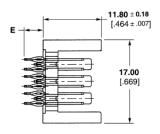
USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

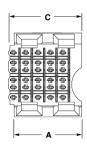
South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208



Vertical Pin Header Assemblies 6 Row, Left Module (accepts ESD Guide Pin)



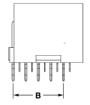




P.C.B. Hole Dimensions

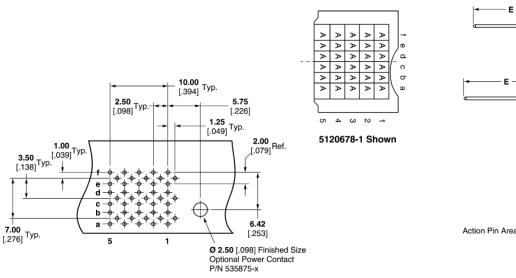
 $\begin{array}{l} \textbf{Drilled Hole} \longrightarrow 0.7 \pm 0.025 \text{mm} \\ \textbf{Fin. Hole} \longrightarrow 0.55 \text{ to } 0.65 \text{mm} \\ \textbf{Cu-thickness} \longrightarrow 0.025 \text{ to } 0.050 \text{mm} \\ \textbf{SnPb-thickness} \longrightarrow 0.004 \text{ to } 0.010 \text{mm} \\ \end{array}$

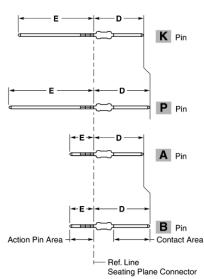
Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.



Pin Header Assemblies

		Dimensions								Applicati	on Tooling					
Number of Positions				115		Pin Ref.	Part Numbers	0	10.011	Signa	l Pin	Ground	Blade			
rositions	Α	В	C	D	E	nei.	Numbers	Seating	IS Sheet	Repair Kit	IS Sheet	Repair Kit	IS Sheet			
	13.70 .539	10.00 .393	14.80 .583	8.20 .322	3.70 .145	Α	5120678-1	91313-1	408-4546	354687-2	408-9979	1320534-1	408-4573			
	13.70 .539	10.00 .393	14.80 .583	9.70 .381	3.70 .145	В	5120678-2	91313-1	408-4546	354687-2	408-9979	1320534-1	408-4573			
30	13.70 .539	10.00 .393	14.80 .583	8.20 .322	13.00 .511	K	5120681-1	91313-1	408-4546	354687-2	408-9979	1320534-1	408-4573			
_	13.70	10.00	14.80	9.70	14.50	Р	5120681-2	91313-1	408-4546	354687-2	408-9979	1320534-1	408-4573			





Recommended PC Board Layout (Component Side Shown) For Non-Midplane Applications For Midplane Applications Reference Page 112



Vertical Pin Header Assemblies (Continued) 6 Row, Center Module

P.C.B. Hole Dimensions

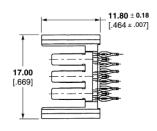
Drilled Hole — 0.7±0.025mm

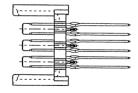
Fin. Hole — 0.55 to 0.65mm

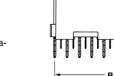
Cu-thickness — 0.025 to 0.050mm

SnPb-thickness — 0.004 to 0.010mm

Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.

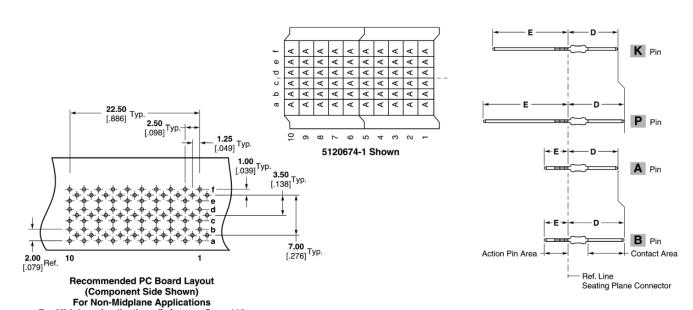






Pin Header Assemblies

		D:	mensio							Application	on Tooling		
Number of Positions						Pin Ref.	Part Numbers	Castina	IC Chart	Signa	l Pin	Ground	Blade
rositions	Α	В	С	D	E	nei.	Numbers	Seating	IS Sheet	Repair Kit	IS Sheet	Repair Kit	IS Sheet
	24.90 .980	22.50 .885	24.90 .980	8.20 .322	3.70 .145	Α	5120674-1	91313-2	408-4546	354687-2	408-9979	1320534-1	408-4573
60	24.90 .980	22.50 .885	24.90 .980	9.70 .381	3.70 .145	В	5120674-2	91313-2	408-4546	354687-2	408-9979	1320534-1	408-4573
60	24.90 .980	22.50 .885	24.90 .980	8.20 .322	13.00 .511	K	5120679-1	91313-2	408-4546	354687-2	408-9979	1320534-1	408-4573
	24.90 .980	22.50 .885	24.90 .980	9.70 .381	14.50 .570	P	5120679-2	91313-2	408-4546	354687-2	408-9979	1320534-1	408-4573
	12.41 .488	10.00 .393	12.40 .488	8.20 .322	3.70 .145	Α	5120732-1	91313-1	408-4546	354687-2	408-9979	1320534-1	408-4573
30	12.41 .488	10.00 .393	12.40 .488	9.70 .381	3.70 .145	В	5120732-2	91313-1	408-4546	354687-2	408-9979	1320534-1	408-4573
30	12.41 .488	10.00 .393	12.40 .488	8.20 .322	13.00 .511	K	5120742-1	91313-1	408-4546	354687-2	408-9979	1320534-1	408-4573
	12.41 .488	10.00 .393	12.40 .488	9.70 .381	14.50 .570	P	5120742-2	91313-1	408-4546	354687-2	408-9979	1320534-1	408-4573



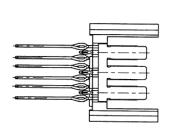
Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

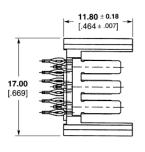
www.tycoelectronics.com

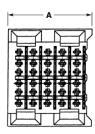
For Midplane Applications Reference Page 112



Vertical Pin Header Assemblies (Continued) 6 Row, Right Module (accepts ESD Guide Pin)







P.C.B. Hole Dimensions

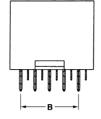
Drilled Hole — 0.7±0.025mm

Fin. Hole — 0.55 to 0.65mm

Cu-thickness — 0.025 to 0.050mm

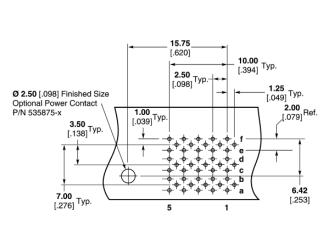
SnPb-thickness — 0.004 to 0.010mm

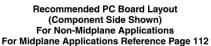
Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.

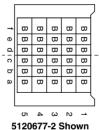


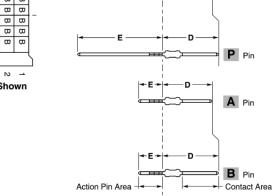
Pin Header Assemblies

N		Dimer	scione		D:-	D	Application Tooling					
Number of Positions					Pin Ref.	Part Numbers	Castina	IS Sheet	Signa	l Pin	Ground Blade	
Fositions	Α	В	D	E	nei.	Numbers	Seating	is sileet	Repair Kit	IS Sheet	Repair Kit	IS Sheet
	14.45 .568	10.00 .393	8.20 .322	3.70 .145	Α	5120677-1	91313-1	408-4546	354687-2	408-9979	1320534-1	408-4573
30	14.45 .568	10.00 .393	9.70 .381	3.70 .145	В	5120677-2	91313-1	408-4546	354687-2	408-9979	1320534-1	408-4573
30	14.45 .568	10.00 .393	8.20 .322	13.00 .511	K	5120680-1	91313-1	408-4546	354687-2	408-9979	1320534-1	408-4573
	14.45 .568	10.00 .393	9.70 .381	14.50 .570	Р	5120680-2	91313-1	408-4546	354687-2	408-9979	1320534-1	408-4573









Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

Ref. Line

Seating Plane Connector

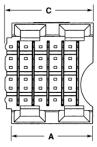
17.00 [.669]

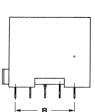
Z-PACK HS3 Connector (Continued)

Vertical Pin Header Shrouds 6 Row, Left Module

Electronics

₹ Tyco





Drilled Hole - 0.7±0.025mm **Fin. Hole** — 0.55 to 0.65mm

P.C.B. Hole Dimensions

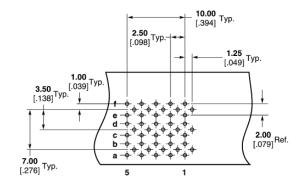
Cu-thickness — 0.025 to 0.050mm SnPb-thickness - 0.004 to 0.010mm

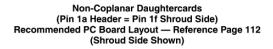
Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.

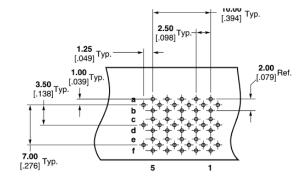
Pin Header Assemblies

	D	imensio			Application Tooling					
Number of Positions		IIIIelisioi		Part Number	Insertion	IS Sheet	Ground Blade			
Positions	A	В	C	Hamber	insertion	is sneet	Repair Kit	IS Sheet		
30	13.70 .537	10.00 .393	14.80 .582	5120684-1	91313-1	408-4546	1320534-1	408-4573		

11.80 ± 0.18 [.464 ± .007]







Coplanar Daughtercards (Pin 1a Header = Pin 5a Shroud Side) Recommended PC Board Layout — Reference Page 112 (Shroud Side Shown)



Vertical Pin Header Shrouds (Continued) 6 Row, Center Module

P.C.B. Hole Dimensions

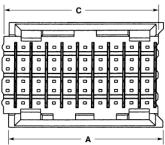
Drilled Hole — 0.7±0.025mm

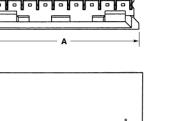
Fin. Hole — 0.55 to 0.65mm

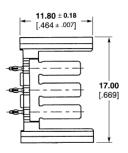
Cu-thickness — 0.025 to 0.050mm

SnPb-thickness — 0.004 to 0.010mm

Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.

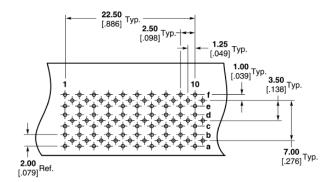


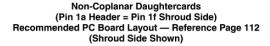


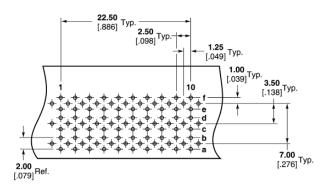


Pin Header Assemblies

Number of	Di	imensio	20		Application Tooling					
Number of Positions				Part Number	Impostion	IC Chast	Ground Blade			
1 031110113	A	В	С	Number	Insertion	IS Sheet	Repair Kit	IS Sheet		
60	24.90 .980	22.50 .885	24.90 .980	5120682-1	91313-2	408-4546	1320534-1	408-4573		
30	12.57 .494	10.00 .393	12.40 .488	5120743-1	91313-1	408-4546	1320534-1	408-4573		







Coplanar Daughtercards
(Pin 1a Header = Pin 5a Shroud Side)
Recommended PC Board Layout — Reference Page 112
(Shroud Side Shown)

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.



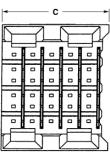
Vertical Pin Header Shrouds (Continued) 6 Row, Right Module

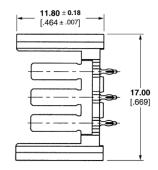


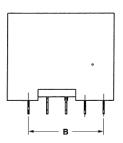
Cu-thickness — 0.025 to 0.050mm **SnPb-thickness** — 0.004 to 0.010mm

Drilled Hole — 0.7 ± 0.025 mm **Fin. Hole** — 0.55 to 0.65mm

Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.

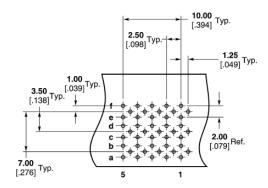




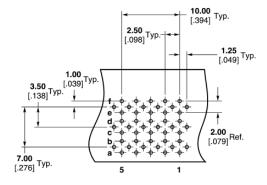


Pin Header Assemblies

	-	Dimensio	20		Application Tooling					
Number of Positions		ninensio	C	Part Number	Insertion	IS Sheet	Ground	Blade		
i ositions	А	ь	C	Number	insertion	is sneet	Repair Kit	IS Sheet		
30	_	10.00 .393	14.20 .559	5120683-1	91313-1	408-4546	1320534-1	408-4573		



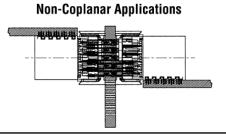
Non-Coplanar Daughtercards (Pin 1a Header = Pin 1f Shroud Side) Recommended PC Board Layout — Reference Page 112 (Shroud Side Shown)

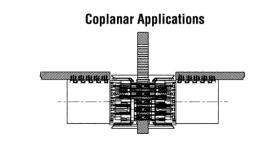


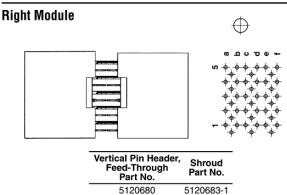
Coplanar Daughtercards
(Pin 1a Header = Pin 5a Shroud Side)
Recommended PC Board Layout — Reference Page 112
(Shroud Side Shown)

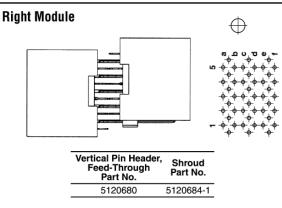


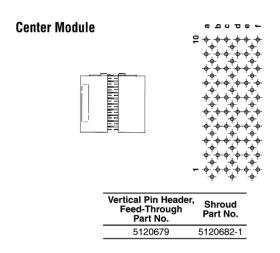
Layout Guide for Midplane Applications 6 Row Connectors

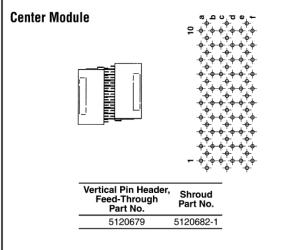


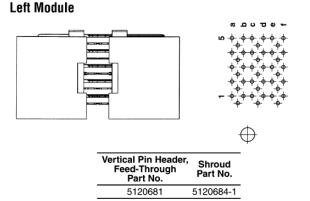


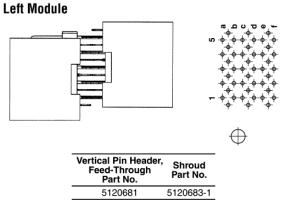












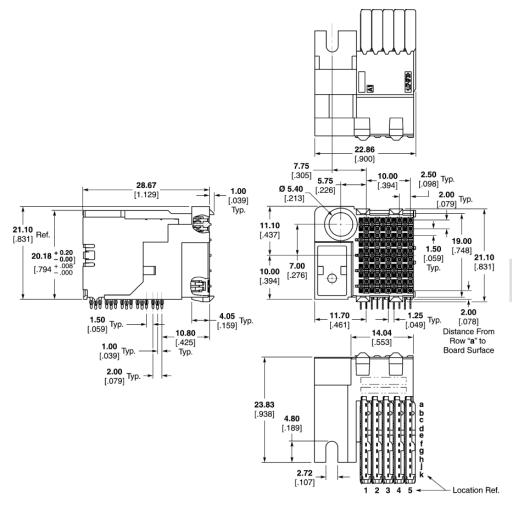
Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208



Right Angle Receptacle

10 Row, Left Module (accepts Universal Guide Pin)



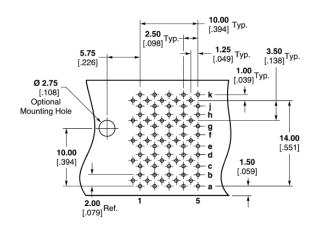
Receptacle Assemblies

Number of	Part	Application Tooling									
Positions	Number	Insertion	IS Sheet	Hsg Removal	IS Sheet	Chiclet Removal	IS Sheet				
50	5120875-1	1338743-1	408-8394	1338744-1	408-8393	1338746-1	408-8410				

P.C.B. Hole Dimensions

Drilled Hole — 0.7±0.025mm **Fin. Hole** — 0.55 to 0.65mm **Cu-thickness** — 0.025 to 0.050mm **SnPb-thickness** — 0.004 to 0.010mm

Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.



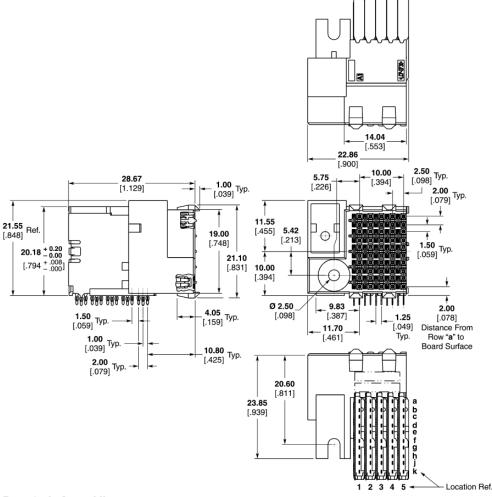
Recommended PC Board Layout (Component Side Shown)



Right Angle Receptacle

(Continued)

10 Row, Left Module (accepts ESD Guide Pin)



Receptacle Assemblies

Number of	Part	Application Tooling									
Positions	Number	Insertion	IS Sheet	Hsg Removal	IS Sheet	Chiclet Removal	IS Sheet				
50	5120793-1	1338743-1	408-8394	1338744-1	408-8393	1338746-1	408-8410				

P.C.B. Hole Dimensions

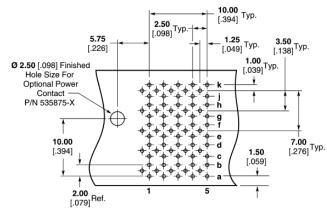
Drilled Hole — 0.7±0.025mm

Fin. Hole — 0.55 to 0.65mm

Cu-thickness — 0.025 to 0.050mm

SnPb-thickness — 0.004 to 0.010mm

Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.



Recommended PC Board Layout (Component Side Shown)

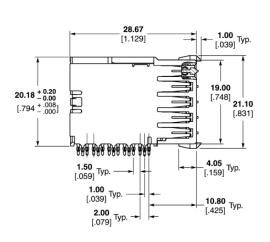
Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

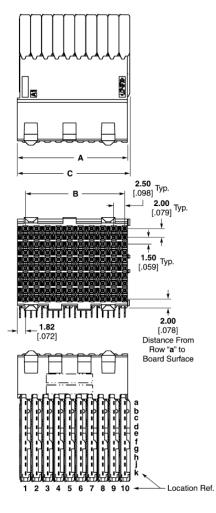


Right Angle Receptacle

(Continued)

10 Row, Center Module





Receptacle Assemblies

Number of		imension	s	Part		Application Tooling							
Positions	A	В	С	Number	Insertion	IS Sheet	Hsg Removal	IS Sheet	Chiclet Removal	IS Sheet			
100	24.94 .982	22.50 .886	25.48 1.03	5120790-1	1338743-2	408-8394	1338744-1	408-8393	1338746-1	408-8410			
50	12.44 .490	10.00 .394	12.90 .508	5120791-1	1338743-1	408-8394	1338744-1	408-8393	1338746-1	408-8410			

P.C.B. Hole Dimensions

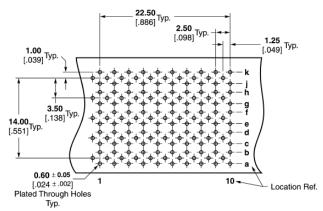
Drilled Hole — 0.7±0.025mm

Fin. Hole — 0.55 to 0.65mm

Cu-thickness — 0.025 to 0.050mm

SnPb-thickness — 0.004 to 0.010mm

Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.



Recommended PC Board Layout (Component Side Shown)

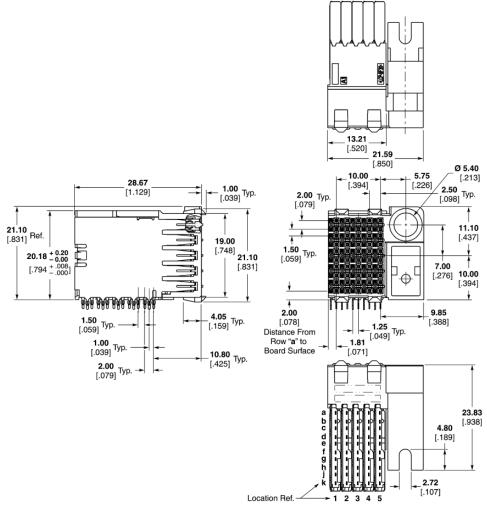
Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.



Right Angle Receptacle

(Continued)

10 Row, Right Module (accepts Universal Guide Pin)



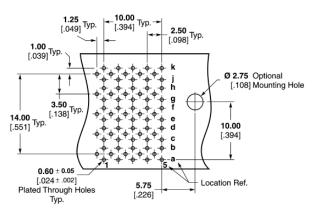
Receptacle Assemblies

Number of	Part	Application Tooling									
Positions	Number	Insertion	IS Sheet	Hsg Removal	IS Sheet	Chiclet Removal	IS Sheet				
50	5120874-1	1338743-1	408-8394	1338744-1	408-8393	1338746-1	408-8410				

P.C.B. Hole Dimensions

Drilled Hole — 0.7±0.025mm **Fin. Hole** — 0.55 to 0.65mm **Cu-thickness** — 0.025 to 0.050mm **SnPb-thickness** — 0.004 to 0.010mm

Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.



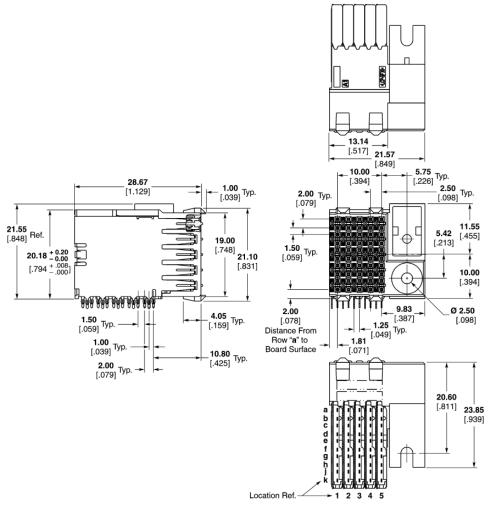
Recommended PC Board Layout (Component Side Shown)

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.



Right Angle Receptacle (Continued)

10 Row, Right Module (accepts ESD Guide Pin)



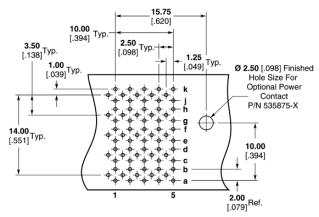
Receptacle Assemblies

Number of	Part		Application Tooling										
Positions	Number	Insertion	IS Sheet	Hsg Removal	IS Sheet	Chiclet Removal	IS Sheet						
50	5120792-1	1338743-1	408-8394	1338744-1	408-8393	1338746-1	408-8410						

P.C.B. Hole Dimensions

Drilled Hole — 0.7±0.025mm **Fin. Hole** — 0.55 to 0.65mm **Cu-thickness** — 0.025 to 0.050mm **SnPb-thickness** — 0.004 to 0.010mm

Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.



Recommended PC Board Layout (Component Side Shown)



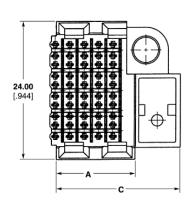
Vertical Pin Header **Assemblies**

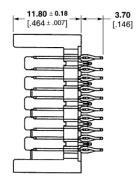
10 Row, Left Module (accepts Universal Guide Pin)

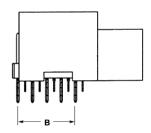
P.C.B. Hole Dimensions

Drilled Hole — 0.7±0.025mm Fin. Hole — 0.55 to 0.65mm Cu-thickness — 0.025 to 0.050mm SnPb-thickness — 0.004 to 0.010mm

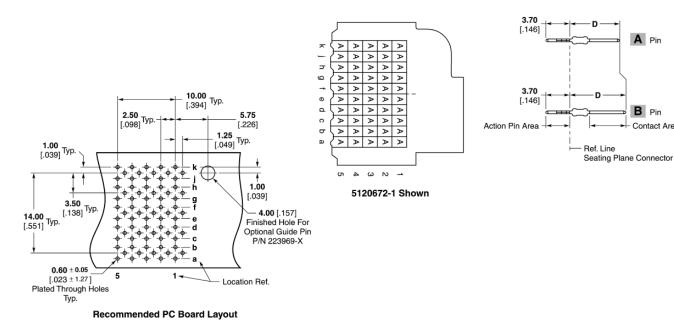
Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.







Nemakanak		Dimor	nsions		D '	n	Application Tooling					
Number of Positions		B	C		Pin Part Ref. Numbers		Seating	IS Sheet	Signal Pin		Ground Blade	
	^	ь	C	D		· tumbere	Seating	is sileet	Repair Kit	IS Sheet	Repair Kit	IS Sheet
50	13.70 .539	10.00 .394	21.61 .851	8.20 .323	Α	5120672-1	91312-1	408-4546	354687-2	408-9979	1320534-2	408-4573
30	13.70 .539	10.00 .394	21.61 .851	9.70 .383	В	5120672-2	91312-1	408-4546	354687-2	408-9979	1320534-2	408-4573



Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

(Component Side Shown) For Non-Midplane Applications For Midplane Applications Reference Page 126

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

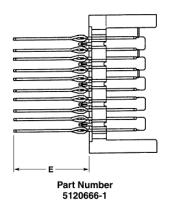
South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

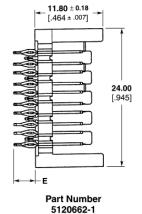
Contact Area

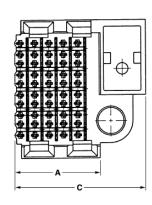


Vertical Pin Header Assemblies (Continued)

10 Row, Left Module (accepts ESD Guide Pin)





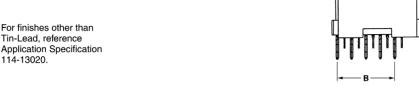


Drilled Hole — 0.7±0.025mm Fin. Hole — 0.55 to 0.65mm

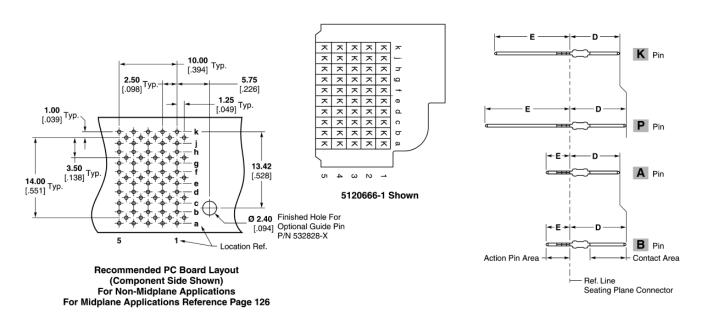
P.C.B. Hole Dimensions

Cu-thickness — 0.025 to 0.050mm SnPb-thickness — 0.004 to 0.010mm

Note: For finishes other than Tin-Lead, reference Application Specification



N		D:	mensio	ne		D '	nt	Application Tooling					
Number of Positions						Pin Ref.	Part Numbers	Continu	IS Sheet	Signa	l Pin	Ground Blade	
1 031110113	Α	В	С	D	_	11011	Humbers	Seating	15 Sheet	Repair Kit	IS Sheet	Repair Kit	IS Sheet
	14.80 .583	10.00 .394	22.71 .894	8.20 .323	3.70 .146	Α	5120662-1	91312-1	408-4546	354687-2	408-9979	1320534-2	408-4573
	14.80 .583	10.00 .394	22.71 .894	9.70 .382	3.70 .146	В	5120662-2	91312-1	408-4546	354687-2	408-9979	1320534-2	408-4573
50	14.80 .583	10.00 .394	22.71 .894	8.20 .323	13.00 .512	K	5120666-1	91312-1	408-4546	354687-2	408-9979	1320534-2	408-4573
	14.80 .583	10.00	22.71 .894	9.70	14.50 .571	Р	5120666-2	91312-1	408-4546	354687-2	408-9979	1320534-2	408-4573



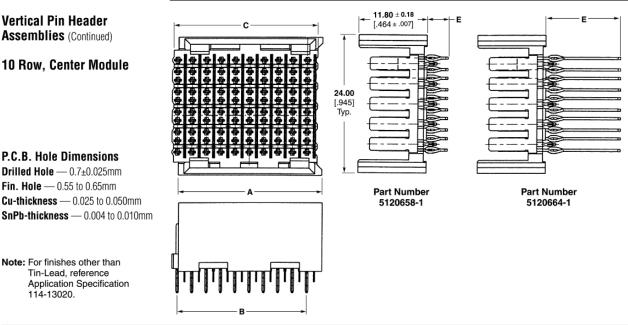
Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

Vertical Pin Header Assemblies (Continued)

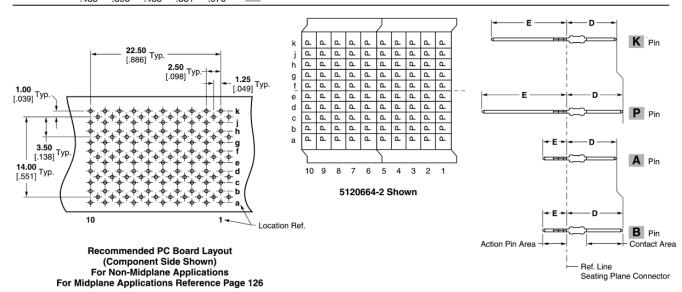
10 Row, Center Module

P.C.B. Hole Dimensions **Drilled Hole** — 0.7 ± 0.025 mm **Fin. Hole** — 0.55 to 0.65mm Cu-thickness — 0.025 to 0.050mm

Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.



		D:	mensio			Din Dout		Application Tooling						
Number of Positions						Pin Ref.	Part Numbers	Castina	10 Ob	Signa	l Pin	Ground	Blade	
rositions	Α	В	С	D	E	nei.	Numbers	Seating	IS Sheet	Repair Kit	IS Sheet	Repair Kit	IS Sheet	
	24.90 .980	22.50 .885	24.90 .980	8.20 .322	3.70 .145	Α	5120658-1	91312-2	408-4546	354687-2	408-9979	1320534-2	408-4573	
100	24.90 .980	22.50 .885	24.90 .980	9.70 .381	3.70 .145	В	5120658-2	91312-2	408-4546	354687-2	408-9979	1320534-2	408-4573	
100	24.90 .980	22.50 .885	24.90 .980	8.20 .322	13.00 .511	K	5120664-1	91312-2	408-4546	354687-2	408-9979	1320534-2	408-4573	
	24.90 .980	22.50 .885	24.90 .980	9.70 .381	14.50 .570	P	5120664-2	91312-2	408-4546	354687-2	408-9979	1320534-2	408-4573	
	12.41 .488	10.00 .393	12.40 .488	8.20 .322	3.70 .145	Α	5120747-1	91312-1	408-4546	354687-2	408-9979	1320534-2	408-4573	
50	12.41 .488	10.00 .393	12.40 .488	9.70 .381	3.70 .145	В	5120747-2	91312-1	408-4546	354687-2	408-9979	1320534-2	408-4573	
50	12.41 .488	10.00 .393	12.40 .488	8.20 .322	13.00 .511	K	5120748-1	91312-1	408-4546	354687-2	408-9979	1320534-2	408-4573	
	12.41 .488	10.00 .393	12.40 .488	9.70 .381	14.50 .570	Р	5120748-2	91312-1	408-4546	354687-2	408-9979	1320534-2	408-4573	



Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.



Vertical Pin Header Assemblies (Continued)

10 Row, Right Module (accepts Universal Guide Pin)

P.C.B. Hole Dimensions

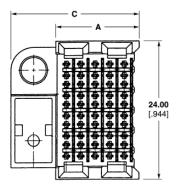
Drilled Hole — 0.7±0.025mm

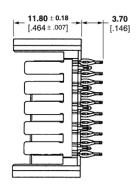
Fin. Hole — 0.55 to 0.65mm

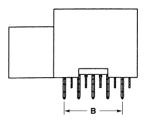
Cu-thickness — 0.025 to 0.050mm

SnPb-thickness — 0.004 to 0.010mm

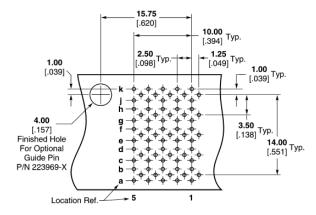
Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.

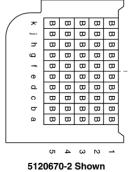


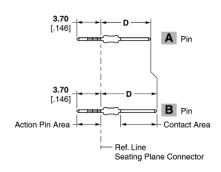




Normalisaria	lumber of Dimensions		D:	Do-			Application	on Tooling				
Number of Positions					Pin Ref.	Part Numbers	Part Continue 10 0h ant		Signal Pin		Ground Blade	
1 031110113	A	В	С	D	1101.	Mullipers 56	Seating	IS Sheet	Repair Kit	IS Sheet	Repair Kit	IS Sheet
50	14.45 .568	10.00 .393	22.28 .877	8.20 .322	Α	A 5120670-1	91312-1	408-4546	354687-2	408-9979	1320534-2	408-4573
50	14.45	10.00	22.28 877	9.70	В	5120670-2	91312-1	408-4546	354687-2	408-9979	1320534-2	408-4573





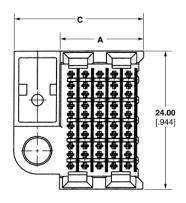


Recommended PC Board Layout (Component Side Shown) For Non-Midplane Applications For Midplane Applications Reference Page 126

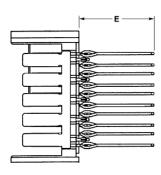
Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

Vertical Pin Header Assemblies (Continued)

10 Row, Right Module (accepts ESD Guide Pin)



11.80 ± 0.18 [.464 ± .007]



Part Number 5120661-1

Part Number 5120665-1

P.C.B. Hole Dimensions

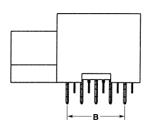
Drilled Hole — 0.7±0.025mm

Fin. Hole — 0.55 to 0.65mm

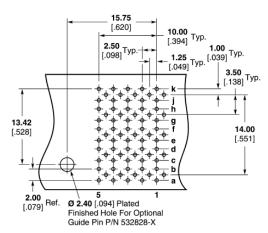
Cu-thickness — 0.025 to 0.050mm

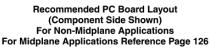
SnPb-thickness — 0.004 to 0.010mm

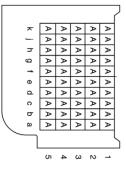
Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.



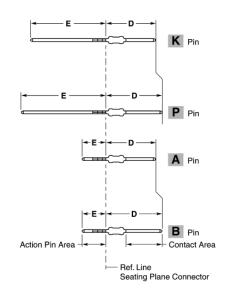
		D:	monoio	ne				Application Tooling					
Number of Positions			Dimensions			Pin Part ⁻ Ref. Numbers	Continu	10.05	Signa	l Pin	in Ground Blade		
Fositions	Α	В	С	D	E	nei.	Numbers	Seating	IS Sheet	Repair Kit	IS Sheet	Repair Kit	IS Sheet
	14.46 .569	10.00 .393	22.28 .877	8.20 .322	3.70 .145	Α	5120661-1	91312-1	408-4546	354687-2	408-9979	1320534-2	408-4573
50	14.46 .569	10.00 .393	22.28 .877	9.70 .381	3.70 .145	В	5120661-2	91312-1	408-4546	354687-2	408-9979	1320534-2	408-4573
50	14.46 .569	10.00 .393	22.28 .877	8.20 .322	13.00 .511	K	5120665-1	91312-1	408-4546	354687-2	408-9979	1320534-2	408-4573
	14.46 .569	10.00 .393	22.28 .877	9.70 .381	14.50 .570	Р	5120665-2	91312-1	408-4546	354687-2	408-9979	1320534-2	408-4573







5120661-1 Shown

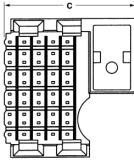


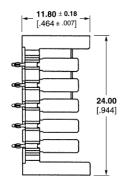
Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.



Vertical Pin Header Shrouds

10 Row, Left Module





P.C.B. Hole Dimensions

Drilled Hole — 0.7±0.025mm

Fin. Hole — 0.55 to 0.65mm

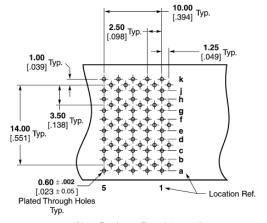
Cu-thickness — 0.025 to 0.050mm

SnPb-thickness — 0.004 to 0.010mm

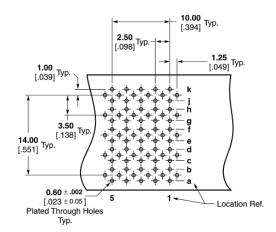
Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.



		imensio	20			Applicat	ion Tooling	
Number of Positions	A B		Part Number	Continu	IC Chast	Ground Blade		
		ь	в с	Number	Seating	IS Sheet	Repair Kit	IS Sheet
50	13.70 .539	10.00 .877	22.80 .322	5120668-1	91312-1	408-4546	1320534-2	408-4573



Non-Coplanar Daughtercards (Pin 1a Header = Pin 1k Shroud Side) Recommended PC Board Layout — Reference Page 126 (Shroud Side Shown)



Coplanar Daughtercards (Pin 1a Header = Pin 5a Shroud Side) Recommended PC Board Layout — Reference Page 126 (Shroud Side Shown)



Vertical Pin Header Shrouds (Continued)

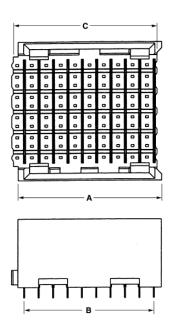
10 Row, Center Module

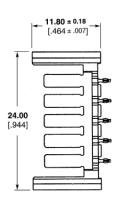
P.C.B. Hole Dimensions Drilled Hole — 0.7±0.025mm Fin. Hole — 0.55 to 0.65mm

Cu-thickness — 0.025 to 0.050mm

SnPb-thickness - 0.004 to 0.010mm

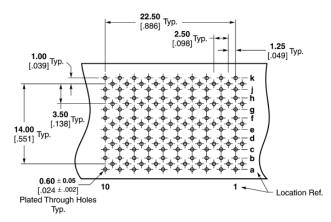
Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.

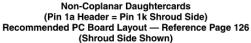


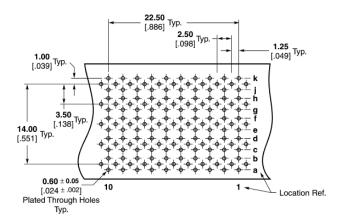


Receptacle Assemblies

	Dimensions				Application Tooling				
Number of Positions			Part Number	Seating	IO Obsest	Ground Blade			
Fositions	А	В	С	Number	Seating	IS Sheet	Repair Kit	IS Sheet	
100	24.90 .980	22.50 .886	24.90 .980	5120663-1	91312-2	408-4546	1320534-2	408-4573	
50	12.41 .488	10.00 .394	12.40 .488	5120750-1	91312-1	408-4546	1320534-2	408-4573	





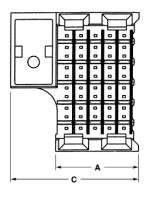


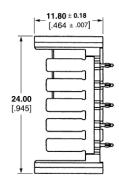
Coplanar Daughtercards (Pin 1a Header = Pin 10a Shroud Side) Recommended PC Board Layout — Reference Page 126 (Shroud Side Shown)



Vertical Pin Header Shrouds (Continued)

10 Row, Right Module





P.C.B. Hole Dimensions

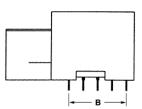
Drilled Hole — 0.7±0.025mm

Fin. Hole — 0.55 to 0.65mm

Cu-thickness — 0.025 to 0.050mm

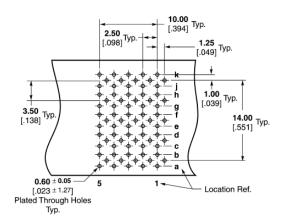
SnPb-thickness — 0.004 to 0.010mm

Note: For finishes other than Tin-Lead, reference Application Specification 114-13020.

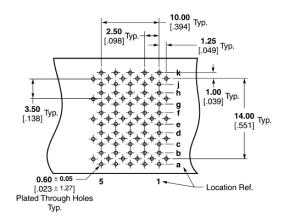


Receptacle Assemblies

		imensio	200			Applicat	ion Tooling	
Number of Positions	A B		Part Number	Continu	IC Chast	Ground Blade		
		ь	C	Number	Seating	IS Sheet	Repair Kit	IS Sheet
50	14.46 .569	10.00 .394	22.28 .877	5120667-1	91312-1	408-4546	1320534-2	408-4573





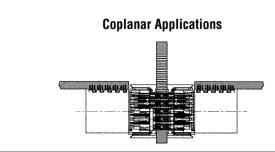


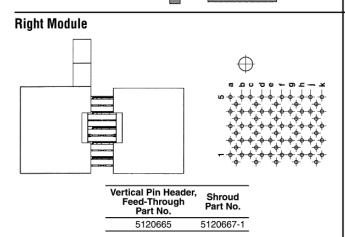
Coplanar Daughtercards (Pin 1a Header = Pin 5a Shroud Side) Recommended PC Board Layout — Reference Page 126 (Shroud Side Shown)

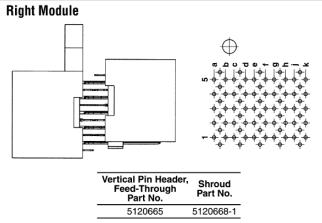


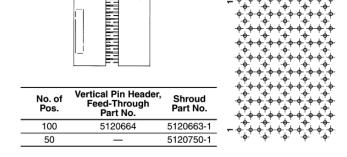
Layout Guide for Midplane Applications 10 Row Connectors

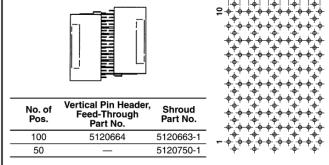
Non-Coplanar Applications



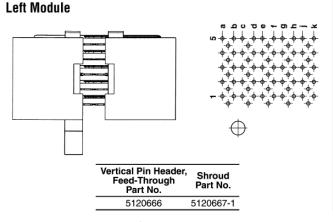


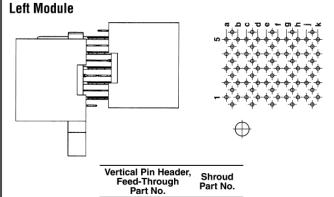






Center Module





5120666

Note: All part numbers are RoHS compliant.

Center Module

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

5120668-1

Coding Keys (10 Row Only)

Compatibility — Z-PACK HS3, Z-PACK 12 row connectors Part Number 120639-3 (white) Part Number 120639-6 (red)

Material & Finish — Valox

Power and Guide Hardware Universal Power Module Vertical Receptacle (3 Pos.)

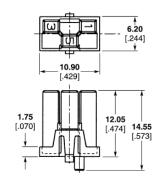
The Tyco Electronics Universal Power Module is a multi-position, modular, hard metric board-to-board power connector designed to be compatible with Z-PACK 2mm HM connectors. The design is in an "inverse-sex" orientation and the vertical receptacle module meets the IEC 950 safety requirements for finger probe protection.

Both the headers and receptacle utilize Tyco Electronics ACTION PIN press-fit leads for ease of assembly onto printed circuit boards. Additionally, the vertical receptacle leads are polarized to allow only one orientation onto the printed circuit board, eliminating the possibility of reverse placement.

The Universal Power Module is compatible with a wide variety of other Tyco Electronics board-toboard connectors including Z-PACK HS3, Z-PACK HM-Zd and Z-PACK TinMan connectors.

The right angle header contacts are available with sequenced lengths for "make-first/break-last" applications.

Generous alignment features designed into the housings and optional guide pins and receptacles make the Tyco Electronics Universal Power Module ideal for "blind mating" applications.



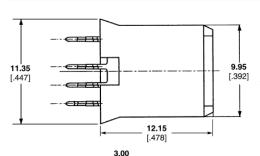


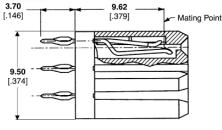
Part Number 120639-6

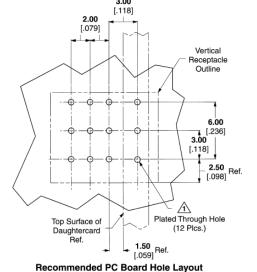


Part Number 120639-3









	Position Loaded	Part Numbers
Vertical	ABC	5223955-2
Receptacle	AC	5223984-1
High Current	ABC	5-5223955-2

PCB Hole Dim.
Drilled Hole = **0.7000** ± **0.025** [.02756 ± .0010] Finished Hole = 0.60 ± 0.05 [.024 ± .002] Cu Thickness = 0.375 ± 0.0125 [.0148 ± .00049] SnPb Thickness = 0.007 ± 0.003 [.0003 ± .0001]

Note: For finishes other than Tin-Lead, reference Application Specification 114-1103.

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

Power and Guide Hardware

(Continued)

Expanded Universal Power Module Vertical Receptacles

Material and Finish

Housing — Polyester, gray

Contact — Copper alloy, plated
0.00127 [.000050] min. gold in mating
area, 0.00050 [.000020] min. Tin-Lead
on ACTION PIN product area, with entire
contact underplated 0.00127 [.000050]
min. nickel

Related Product Data

Guiding Hardware (Optional) — pages 132 and 133

Application Tooling

Header

Seating Tool, 224441-1 Board Support Fixture, 224442-1

Receptacle

Seating Tool, 224421-1 Board Support Fixture, 217602-1

Technical Documents

Product Specification

108-1651

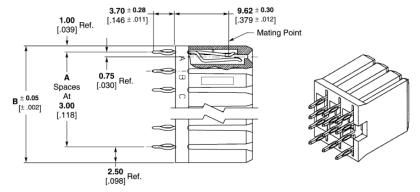
Application Specification

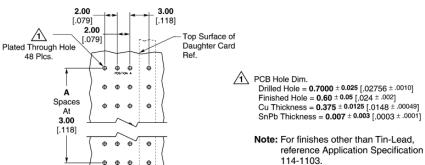
114-1103

Tyco Electronics Instruction Sheet

408-4169 (Receptacle Seating Tool 224421-1)

0.50 [.020] **3.00** [.118] 2.00 2.00 12 15 ± 0.05 9.95 ± 0.05 [.079] 0.75 [.478 ± .002] [.392 ± .002] Ø 0.20 At Post 11.35 ± 0.08 [.118] Typ. 3.00 [.008] Tip Typ. [.447 ± .003]





Recommended PCB Hole Layout

Position	Α	B Ref.	Standard *10A Part Number	High Current *15A Part Number
4	3	12.50 .492	5223995-1	120953-1
5	4	15.50 .610	5223995-2	120953-2
6	5	18.50 .728	5223995-3	120953-3
7	6	21.50 .846	5223995-4	120953-4
8	7	24.50 .965	5223995-5	120953-5

^{*}Reference Product Specification 108-1651.

Note: For additional Power Module options reference Catalog 1773096, "Power Connectors and Interconnection Systems," or contact your Tyco Electronics Sales Representative.

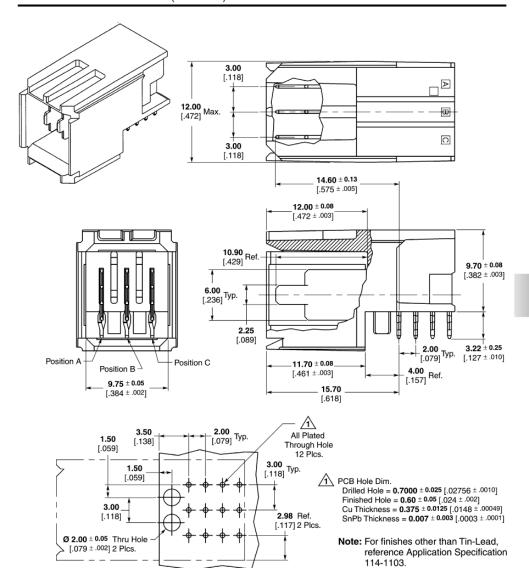


Power and Guide Hardware (Continued)

Universal Power Module Right Angle Headers (3 Pos.)

Material and Finish

Housing — polyester, natural color Contacts — Copper alloy, plated 0.00127 [.000050] min. gold in mating area, 0.00050 [.000020] min. Tin-Lead on ACTION PIN post area, with entire contact underplated 0.00127 [.000050] min. nickel



Recommended PC Board Hole Layout

Blac	de Length Dimensi	ions	Standard *10A	High Current *15A
Position A	Position B	Position C	Right Angle Header Part Numbers	Right Angle Header Part Numbers
10.90 [.429]	10.90 [.429]	10.90 [.429]	5223961-1	5-5223961-1
10.90 [.429]	9.30 [.366]	10.90 [.429]	5223962-1	_
10.90 [.429]	9.30 [.366]	9.30 [.366]	5223968-1	_
10.90 [.429]	7.68 [.302]	10.90 [.429]	5223972-1	_
10.90 [.429]	7.68 [.302]	9.30 [.366]	5223971-1	_
10.90 [.429]	7.68 [.302]	7.68 [.302]	5223970-1	_
9.30 [.429]	10.90 [.429]	9.30 [.366]	5223963-1	_
9.30 [.366]	10.90 [.429]	7.68 [.302]	5223964-1	_
9.30 [.366]	9.30 [.366]	9.30 [.366]	5223967-1	_
9.30 [.366]	_	9.30 [.366]	5223975-1	_
9.30 [.366]	9.30 [.366]	7.68 [.302]	5223981-1	_
9.30 [.366]	7.68 [.302]	9.30 [.366]	5223965-1	_
7.68 [.302]	9.30 [.366]	7.68 [.302]	5223983-1	_
7.68 [.302]	7.68 [.302]	9.30 [.366]	5223980-1	_
7.68 [.302]	7.68 [.302]	7.68 [.302]	5223974-1	5-5223974-1

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit

Note: For additional Power Module options reference Catalog 1773096, "Power Connectors and Interconnection Systems," or contact your Tyco Electronics Sales Representative.

connectors.

*Reference Product Specification 108-1651.

Catalog 1773095 Revised 12-08

Power and Guide Hardware

(Continued)

Expanded Universal Power Module Right Angle Headers

Material and Finish

Housing — Polyester, gray

Contacts — Phosphor bronze, plated 0.00127 [.000050] min. gold in mating area, 0.00054 [.000021] min. Tin-Lead on ACTION PIN product area, with entire contact underplated 0.00127 [.000050] min. nickel

Related Product Data

Guiding Hardware (Optional) — pages 132 and 133

Application Tooling

Header

Seating Tool, 224441-1 Board Support Fixture, 224442-1

Receptacle

Seating Tool, 224421-1 Board Support Fixture, 217602-1

Technical Documents

Product Specification

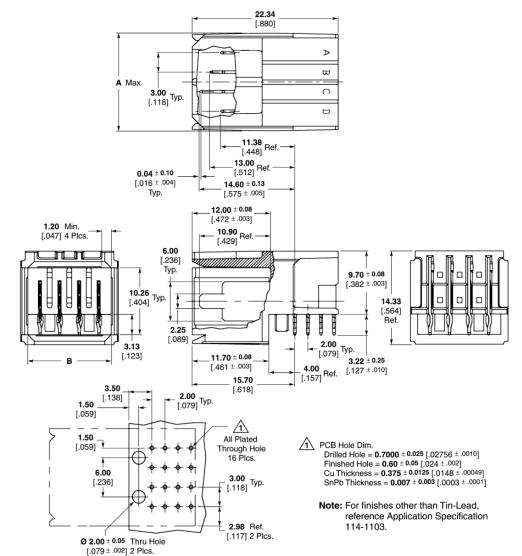
108-1651

Application Specification

114-1103

Tyco Electronics Instruction Sheet

408-4169 (Receptacle Seating Tool 224421-1)



Recommended PC Board Hole Layout

Positions	Dimen	sions	Standard *10A	High Current *15A	
Positions	A	В	Base Part Number¹	Base Part Number ¹	
4	15.00 .591	12.75 .502	5646954	120954	
5	18.00 .709	15.75 .620	5646955	120955	
6	21.00 .827	18.75 .738	5646956	120956	
7	24.00 .945	21.75 .856	5646957	120957	
8	27.00 1.063	24.75 .974	5646958	120958	

Note: For additional Power Module options reference Catalog 1773096, "Power Connectors and Interconnection Systems," or contact your Tyco Electronics Sales Representative.

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

¹ Dash number indicates sequence pattern. See customer drawing for specific dash numbers.

^{*}Reference Product Specification 108-1651.



Power and Guide Hardware

(Continued)

AMP-HDI Static Discharge Guide/Power Pins

Compatibility — Z-PACK HS3, Z-PACK 2mm HM connectors

Part Number — 532828-5*

Nut - 21124-4

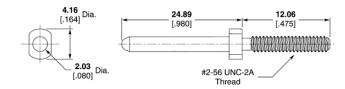
Washer — 986794-1

Max. Current Rating — 10 Amperes

*Additional sequence lengths are available, contact Tyco Electronics

Material and Finish

Brass, plated 0.00076 [.000030] gold over 0.00127-0.00254 [.000050-.000100] nickel



AMP-HDI Guide Pin/Power Receptacles

Compatibility — Z-PACK HS3 connector

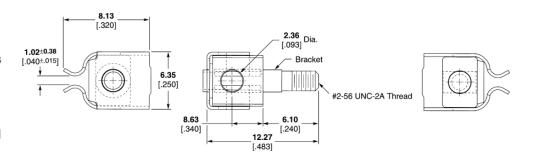
Part Number — 535875-1*

Max. Current Rating — 10 Amperes *Additional lengths are available, see

customer drawing.

Material and Finish

Contact Finish — 0.00076 [.000030] gold in contact area, over 0.00127 [.000050] min. nickel underplate. Gold flash on remainder of the contact.



ESD-Guide Pin/Feed-through

Compatibility — Z-PACK HS3 connector

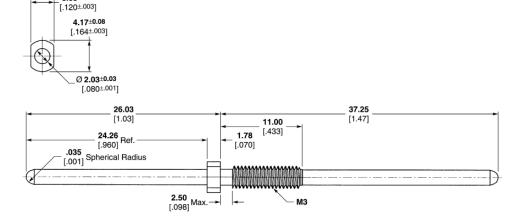
Part Number — 120759-2*

Max. Current Rating — 10 Amperes

*Additional sequence lengths are available, contact Tyco Electronics

Material and Finish

Brass, plated 0.00076 [.000030] gold all over 0.001427-0.00254 [.000050-.000100] nickel underplate



Note: All part numbers are RoHS compliant.

3.05±0.08

131



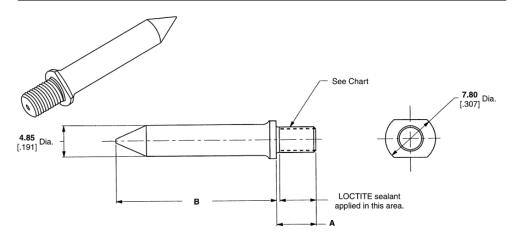
Power and Guide Hardware

(Continued)

Guide Pin (Unkeyed)

Material and Finish

Guide Pin - Passivated stainless steel Part Number 223956-1



_	Dime	nsion	Thread	Part Numbers	
	Α	В	Tilleau	rait Nullibers	
Ξ	7.50 [.295]	24.73 [.974]	M4 x 7-6g	223982-1*	
	9.20 [.362]	25.16 [.991]	M4 x 7-6g	223969-7	
	12.70 [.500]	25.16 [.991]	8-32 UNC-2A	223969-4	
	12.70 [.500]	25.16 [.991]	M4 x 7-6g	223969-1	
	6.20 [.244]	25.16 [.991]	M4 x 7-6g	223956-1	
	12.70 [.500]	31.25 [1.230]	8-32 UNC-2A	1-223969-0	
	3.80** [.150]	27.16 [1.069]	M4 x 7-6h	120646-1	
_	2.00** [.079]	27.16 [1.069]	M3 x 0.5	223988-1	

^{*6.35} Hex Base **Internal Thread

Female Guide Module (Unkeyed)

Material and Finish

Guide Module — Zinc alloy, chromate conversion coated

Related Product Data

Application Tooling -

Seating Tool, 224440-1 Board Support Fixture, 217603-1

Technical Documents

Product Specification

108-1651

Application Specification

114-1103

Part Number 223957-1

(as shown)

Part Number 223979-1

(dual alignment posts)

[.311] 9.70 [.382] 5.50 **5.40** Dia. [.213] [.217] 4.00 3.175 ± 0.08 [.125 ± .003] Dia. Drilled Hole 3.95 [.156] Ref. 4-40 UNC-2B [1.346] 15.00 5.75 [.226] 11.00

LOCTITE is a trademark of Henkel Corp.

Note: All part numbers are RoHS

compliant.

Recommended PC Board Hole Layout

Power and Guide Hardware

(Continued)

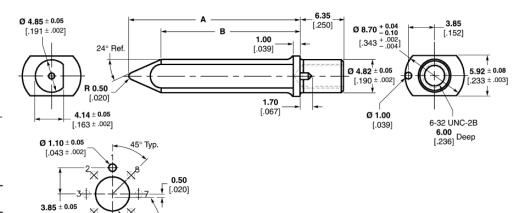
Guide Pin (Keyed)

Material and Finish

Guide Pin — Zinc alloy, chromate conversion coated

Part Number 223985

Dime	nsion	Part
Α	В	Number
25.16 .991	20.39 .803	223985-1
29.00 1.142	24.23 .954	223985-3



G Row E HM Connector

Ø 5.00 ± 0.05

Recommended PC Board Layout (Position Shown Used with Part Number 5223986-1)

[.152 ± .002]

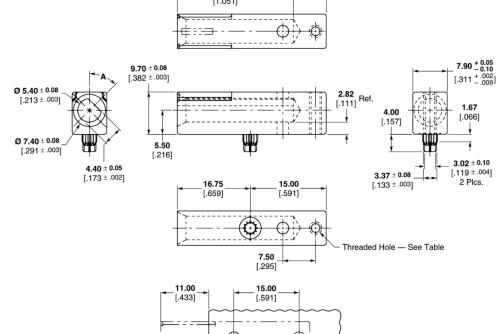
Female Guide Module (Keyed)

Material and Finish

Guide Module — Zinc alloy, chromate conversion coated

Part Number 5223986

Dim. A	Thread	Part Number
0°	4-40	5223986-1
45°	4-40	5223986-2
90°	4-40	5223986-3
135°	4-40	5223986-4
180°	4-40	5223986-5
225°	4-40	5223986-6
270°	4-40	5223986-7
315°	4-40	5223986-8
0°	M2.6	5120913-1
45°	M2.6	5120913-2
90°	M2.6	5120913-3
135°	M2.6	5120913-4
180°	M2.6	5120913-5
225°	M2.6	5120913-6
270°	M2.6	5120913-7
315°	M2.6	5120913-8



34.20 [1.346]

26.70

Note: All part numbers are RoHS compliant.

5.75 [.226]

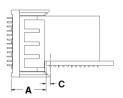
Footprint

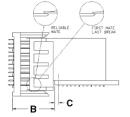
Ø 3.175 ± 0.08 [.125 ± .003]

2 Plcs.



Z-PACK HS-3 Connector Mating Sequence Chart





Fully Mated

Reliable Mate

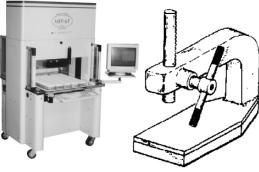
Product Family	Dim. C	Dim. A Fully Mated	Contact	Dim B.		Fully Mated
				Reliable Mate	First Mate Last Break	Wipe Length
Z-PACK HM-Zd Product	1.50 .059	12.50 .492	Ground Shield	16.78 [.661]	17.55 [.691]	4.28 [.169]
			Signal Level 2	15.41 [.607]	15.85 [.624]	2.91 [.115]
			Signal Level 1	13.91 [.548]	14.35 [.565]	1.41 [.056]
Z-PACK HM-Zd Guide Hardware	3.00 .118	12.50 .492	24.0 mm Pin	27.50 [1.083]	33.40 [1.315]	N/A
			22.2 mm Pin	25.70 [1.012]	31.60 [1.244]	N/A
			Key Blocking Point	N/A	22.03 [.867]	N/A
Z-PACK TinMan Product	1.50 .059	12.50 .492	Ground Pins	16.44 [.647]	17.13 [.674]	3.94 [.155]
			Signal Level 2	14.94 [.588]	15.63 [.615]	2.44 [.096]
			Signal Level 1	N/A	N/A	N/A
Z-PACK 2mm HM Product	1.50 .059	12.50 .492	Signal Level 3	18.27 [.719]	18.84 [.742]	5.77 [.227]
			Signal Level 2	16.77 [.660]	17.34 [.683]	4.27 [.168]
			Signal Level 1	15.27 [.601]	15.84 [.624]	2.77 [.109]
MULTIGIG RT T1 Product	2.50 .098	12.50 .492	Ground	18.00 [.709]	_	5.50 [.217]
			Signal Level 3	18.00 [.709]	_	5.50 [.217]
			Signal Level 2	16.50 [.650]	_	4.00 [.157]
			Signal Level 1	15.00 [.591]	_	2.50 [.098]
			Ground	18.00 [.709]		5.50 [.217]
MULTIGIG RT T2 Product	2.25 .089	12.50 .492	Signal Level 3	18.00 [.709]		5.50 [.217]
			Signal Level 2	16.50 [.650]		4.00 [.157]
			Signal Level 1	15.00 [.591]		2.50 [.098]
MULTIGIG RT Power Module	5.50 .217	12.50 .492	Power Level 3	23.75 [.935]		11.25 [.443]
			Power Level 2	22.25 [.876]		9.75 [.384]
			Power Level 1	20.75 [.817]		8.25 [.325]
MULTIGIG RT Guide Hardware	N/A	12.50 .492			NI/A	
			Guide Pin Key	33.25 [1.309]	N/A	20.75 [.817]
			Guide ESD Contact	30.75 [1.211]		18.25 [.719]
Z-PACK HS3 Product	1.50 .059	12.50 .492	Ground	17.08 [.672]	17.60 [.693]	4.78 [.188]
			Signal Level 2	16.05 [.632]	16.47 [.648]	3.75 [.148]
			Signal Level 1	14.55 [.573]	14.97 [.589]	2.25 [.089]
UPM	3.50 .138	12.50 .492	Power Level 3	20.25 [.797]	20.95 [.825]	8.10 [.319]
			Power Level 2	18.65 [.734]	19.35 [.762]	6.50 [.256]
			Power Level 1	17.03 [.670]	17.73 [.698]	4.88 [.192]
UPM Guide Hardware	5.75 .226	12.50 .492	Guide Pin Key	31.39 [1.236]	36.16 [1.424]	N/A
			Keyed Guide Pin	31.39 [1.236]	36.16 [1.424]	N/A
			Keyed Guide Pin	35.23 [1.387]	40.00 [1.575]	N/A
MULTI-BEAM XL Right Angle Header to Vertical Receptacle	5.08 .200	14.73 .580	PreMate Power — Level 1	_	16.84 [.663]	5.61 [.221] Min.
			PostMate Power — Level 2		17.81 [.701]	4.34 [.171] Min.
			PreMate Signal — Level 2	_	18.26 [.719]	3.81 [.150] Min.
			PostMate Signal — Level 3	_	19.53 [.769]	2.54 [.100] Min.
MULTI-BEAM XL Right Angle Receptacle to Vertical Header	3.81 .150	13.21 .520	PreMate Power — Level 1		15.32 [.603]	5.61 [.221] Min.
			PostMate Power — Level 2		16.28 [.641]	4.34 [.171] Min.
			PreMate Signal — Level 2	_	16.74 [.659]	3.81 [.150] Min.
			PostMate Signal — Level 3	_	18.01 [.709]	2.54 [.100] Min.



Application Tooling and Equipment





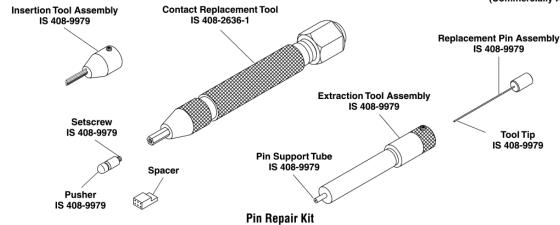


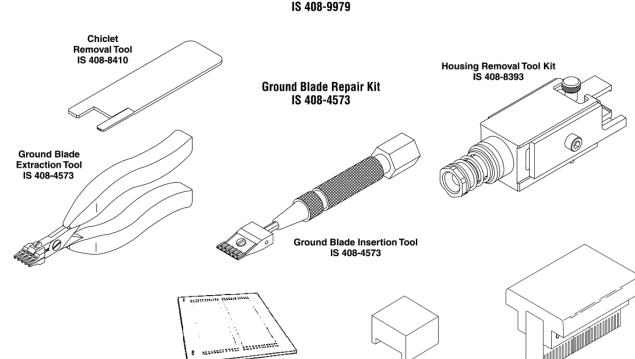
1585280-1 Model AP3

1585696-1 Model BMEP 5T

1585699-1 Model MEP 6T

Typical Manual Arbor Frame Assembly (Commercially Available)





Note: All part numbers are RoHS compliant.

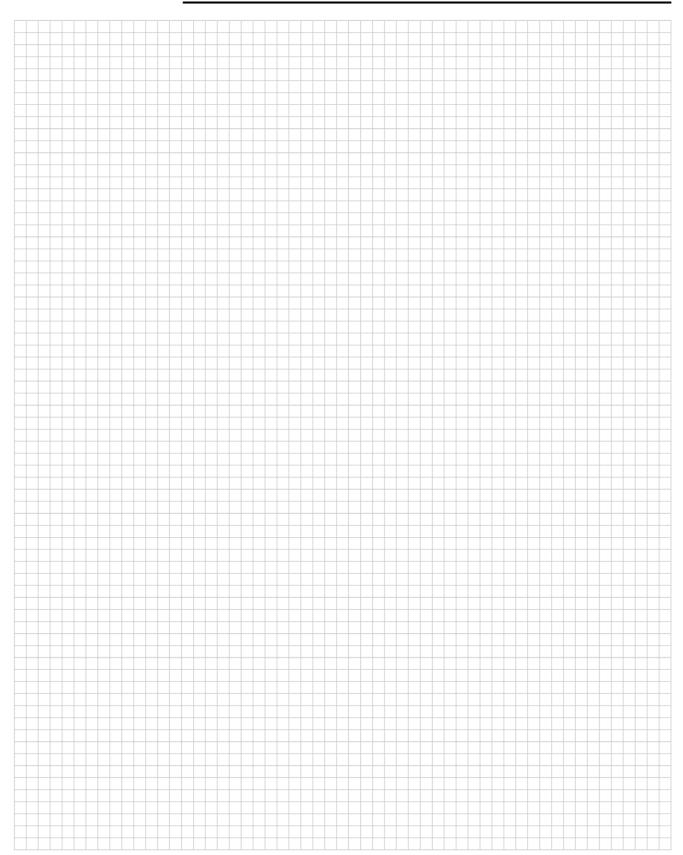
Typical PC Board Support (Customer Supplied)

Typical Receptacle Seating Tool IS 408-8500

Typical Pin Header Seating Tool IS 408-8501



Engineering Notes



Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

TE Connectivity: 5120679-2