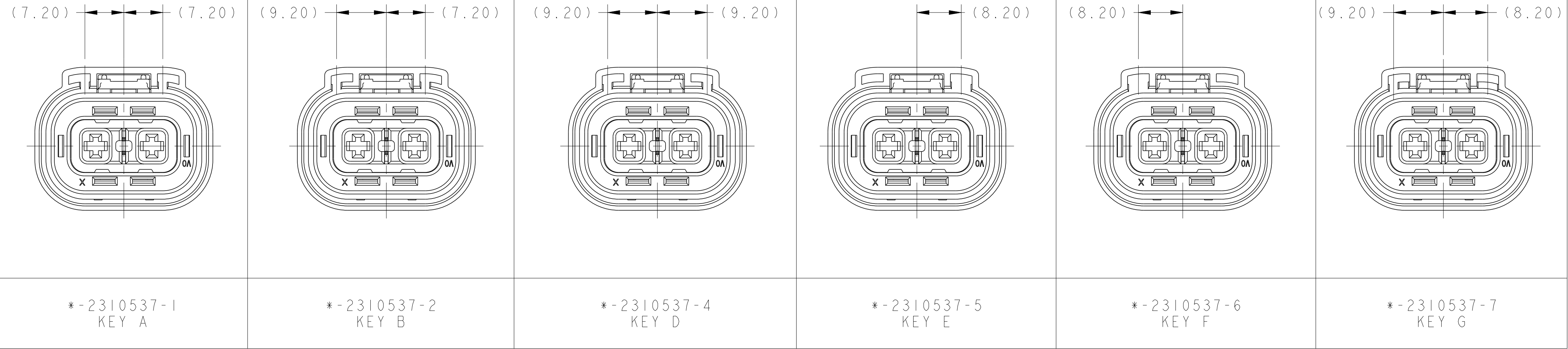
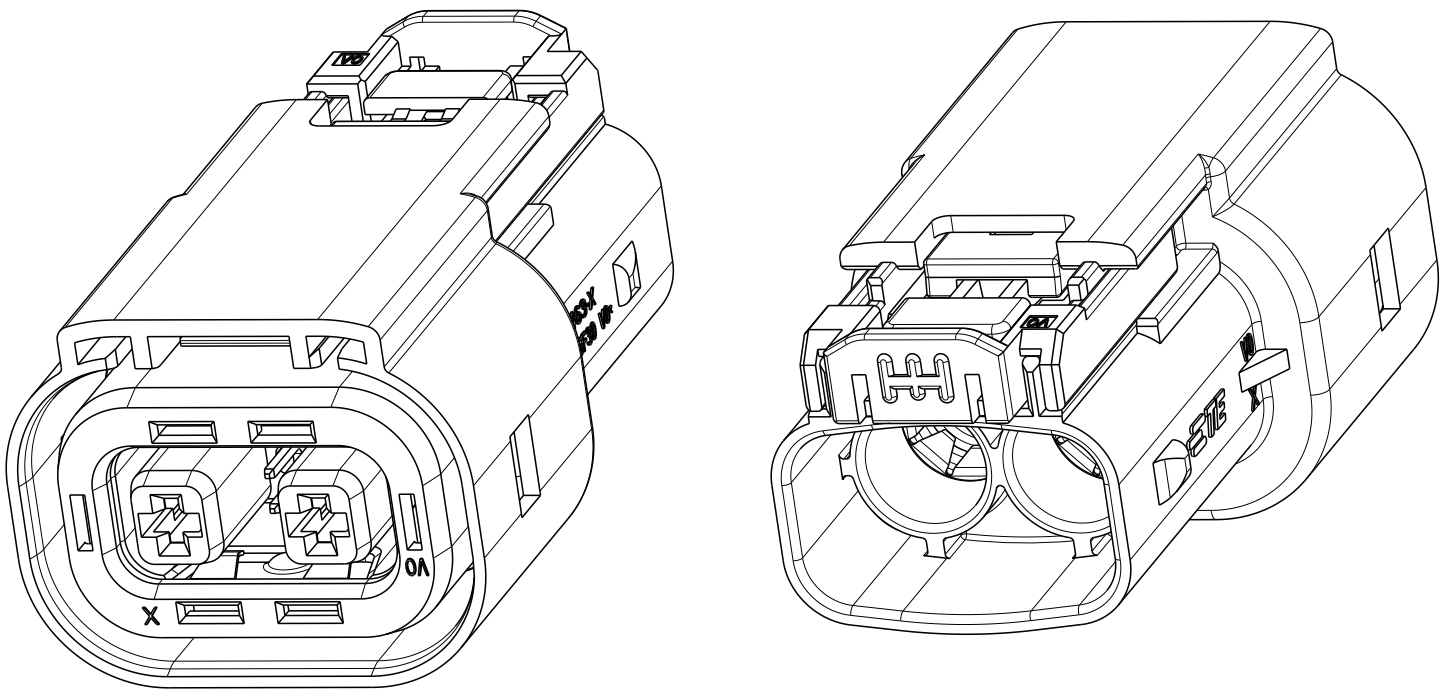
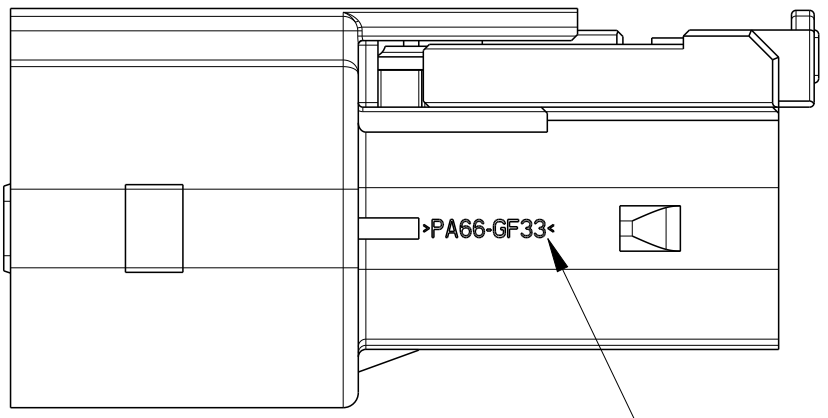
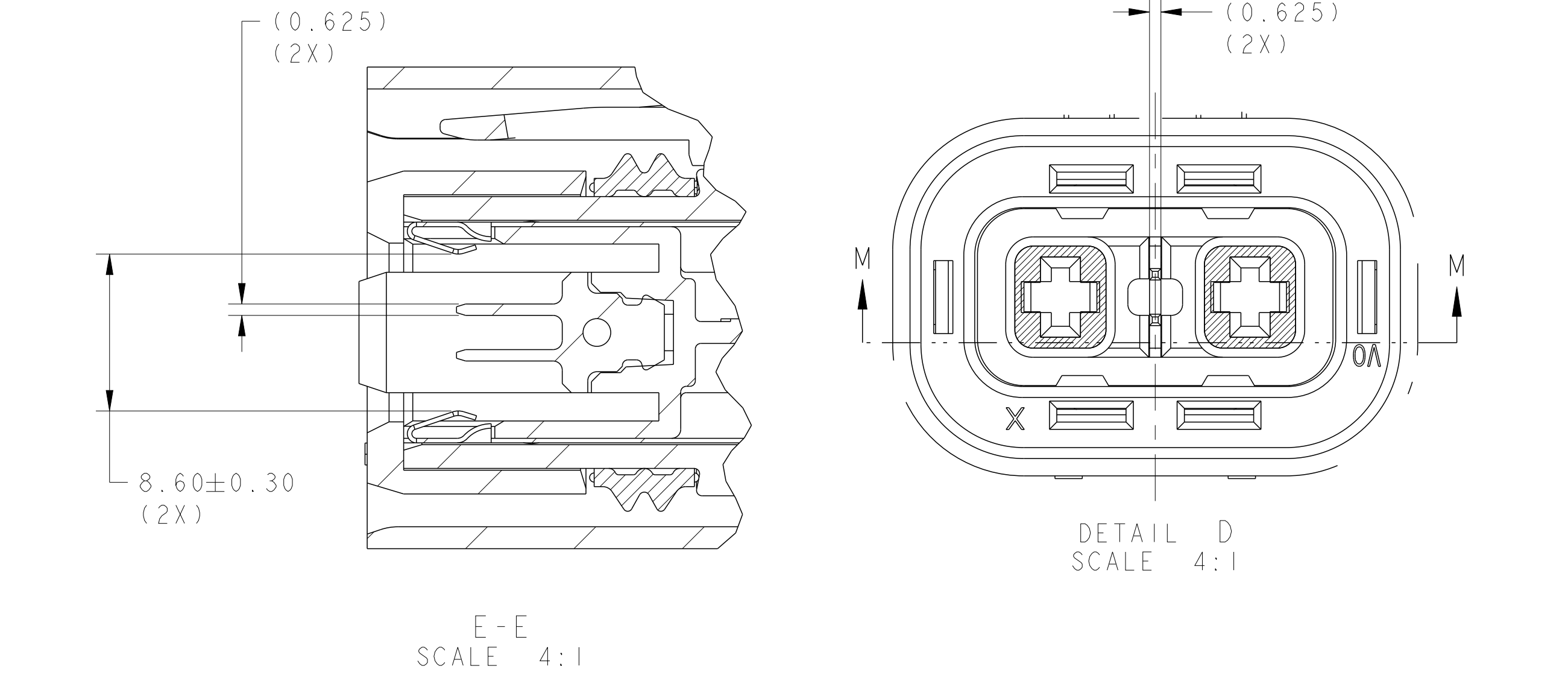




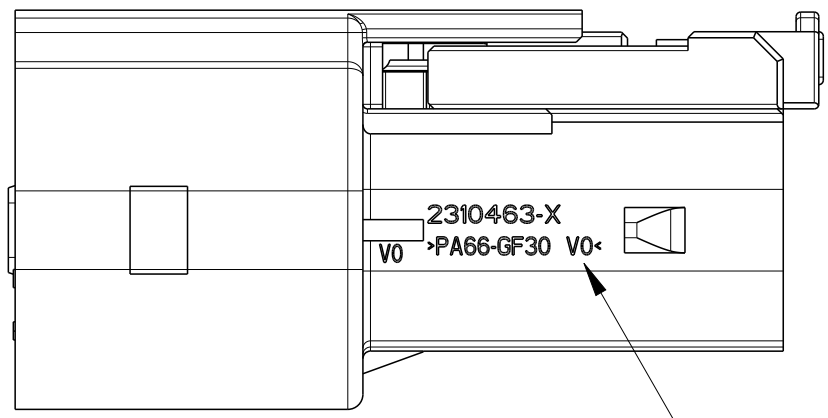
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
B2		REVISION (ECR-19-005351)	17MAY19	R.Z	E.J
B3		REVISION (ECR-19-018340)	25NOV19	R.Z	E.J
B4		ADD NEW PN(ECO-20-010464)	27JUL20	C.C	E.J
B5		ECN-23-205639	29MAR2023	S.J	E.J



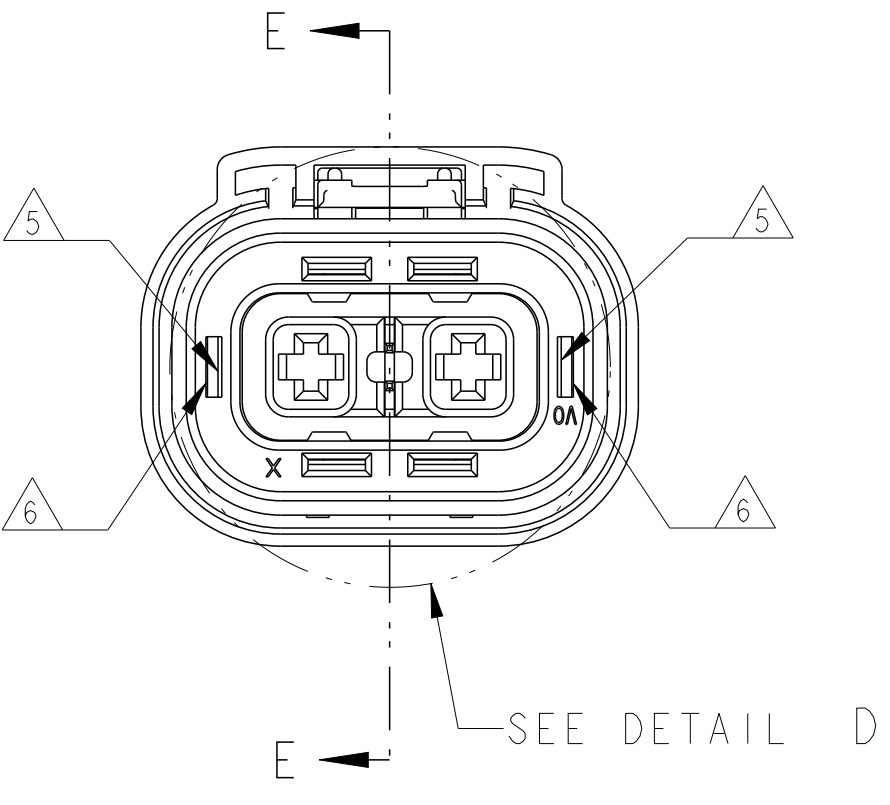
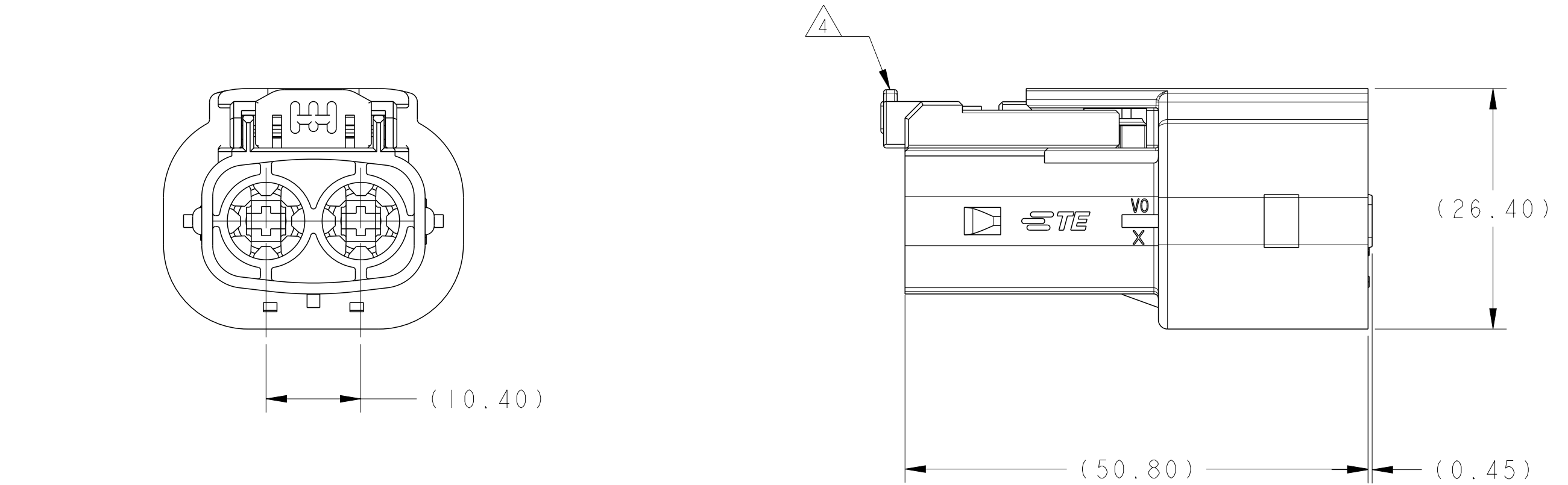
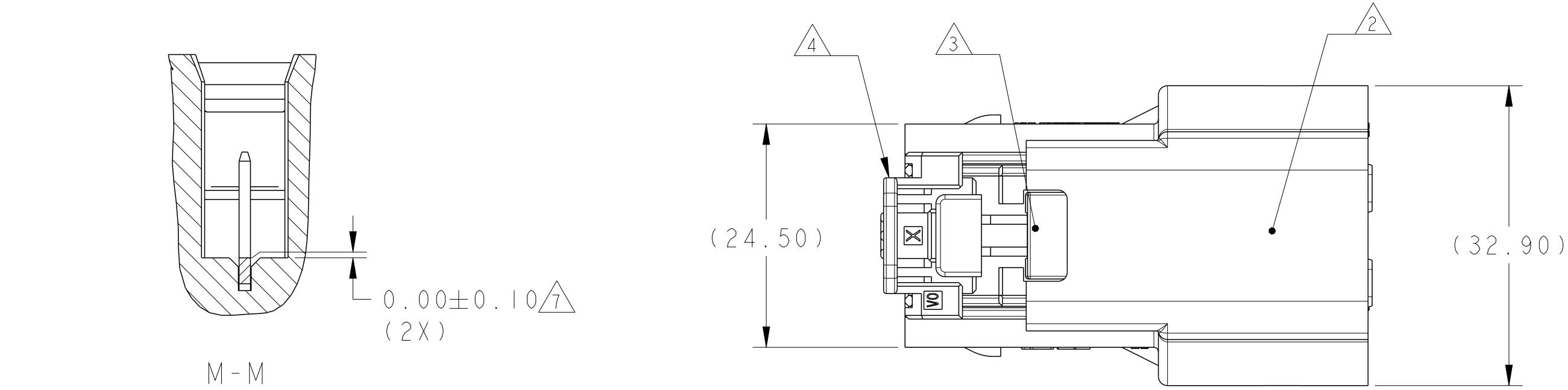
-1 AS SHOWN



PLASTIC MATERIAL HB



PLASTIC MATERIAL V0



1. CONNECTOR MUST BE FREE OF ANY MECHANICAL DEFECTS WHICH MAY AFFECT FIT, FORM, OR PERFORMANCE
2. PART NUMBER AND ASSEMBLY DATE CODE MARKED IN THIS AREA
3. FLOATING LATCH MUST BE FULLY INSTALLED AS SHOWN
4. CPA, WHEN PRESENT MUST BE INSTALLED IN PRE-STAGE POSITION AS SHOWN
5. INNER HOUSING SUB ASSEMBLY MUST BE FULLY LOCKED IN TWO LOCATIONS INTO OUTER HOUSING. INSPECTION PRIOR TO ASSEMBLY OF PERIPHERAL SEAL RETAINER PERMITTED
6. PERIPHERAL SEAL RETAINER MUST BE FULLY LOCKED IN TWO LOCATIONS INTO OUTER HOUSING.
7. MEASURE EACH STAMPING SHOULDER FLUSH CONDITION TO NEIGHBORING PLASTIC SURFACE
8. SHIELDING INFORMATION AND FIRE RETARDANT CLASS FOR PLASTIC PART SEE BELOW TABLE.
- 9.CORRESPONDING KIT DRAWING REFERENCE 2356240.

P/N	SHIELDING INFO	FIRE RETARDANT CLASS OF PLASTIC MATERIAL	REFERENCE DRAWING (P/N) FOR MISSING DIMENSION
2310537-1	CuSn4 PLATING Sn	V0	4-2103177-1
2310537-2			4-2103177-2
2310537-4			4-2103177-4
2310537-5			4-2103177-5
2310537-6			4-2103177-6
2310537-7			4-2103177-7
2-2310537-1	CuSn4 PLATING Sn	HB	4-2103177-1
2-2310537-2			4-2103177-2
2-2310537-3			4-2103177-3
2-2310537-4			4-2103177-4
2-2310537-5			4-2103177-5
2-2310537-6			4-2103177-6
2-2310537-7			4-2103177-7
3-2310537-4	CuSn4 PLATING Sn		4-2103177-4

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.ZHANG 14OCT2016	TE Connectivity	
DIMENSIONS:		CHK SY.WANG 10JUL2017		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD J.YIN 27JUL2017	NAME PLUG ASSY HVA280-2PHI	
	0 PLC	±0.2	PRODUCT SPEC	
	1 PLC	±0.2	Refer to 108-2394	
	2 PLC	±0.10	APPLICATION SPEC	
	3 PLC	±0.043	Refer to 114-13259	
	4 PLC	±0.0001	WEIGHT	
	5 PLCS	±0.0001	CUSTOMER DRAWING	
MATERIAL		SIZE A1	CAGE CODE -	DRAWING NO C=2310537
		RESTRICTED TO	SCALE 2:1	SHEET 1 OF 1

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[2310537-1](#)