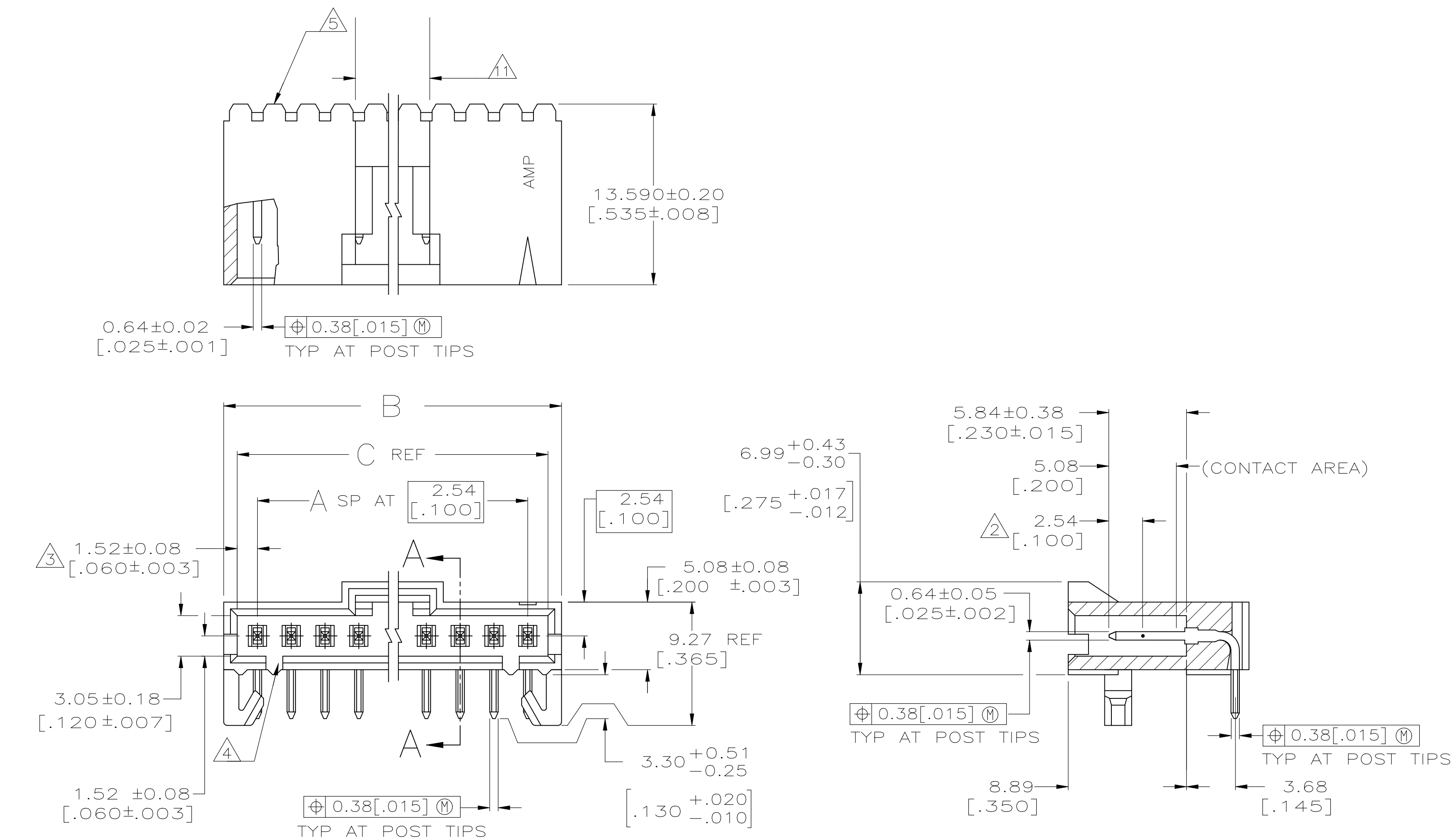
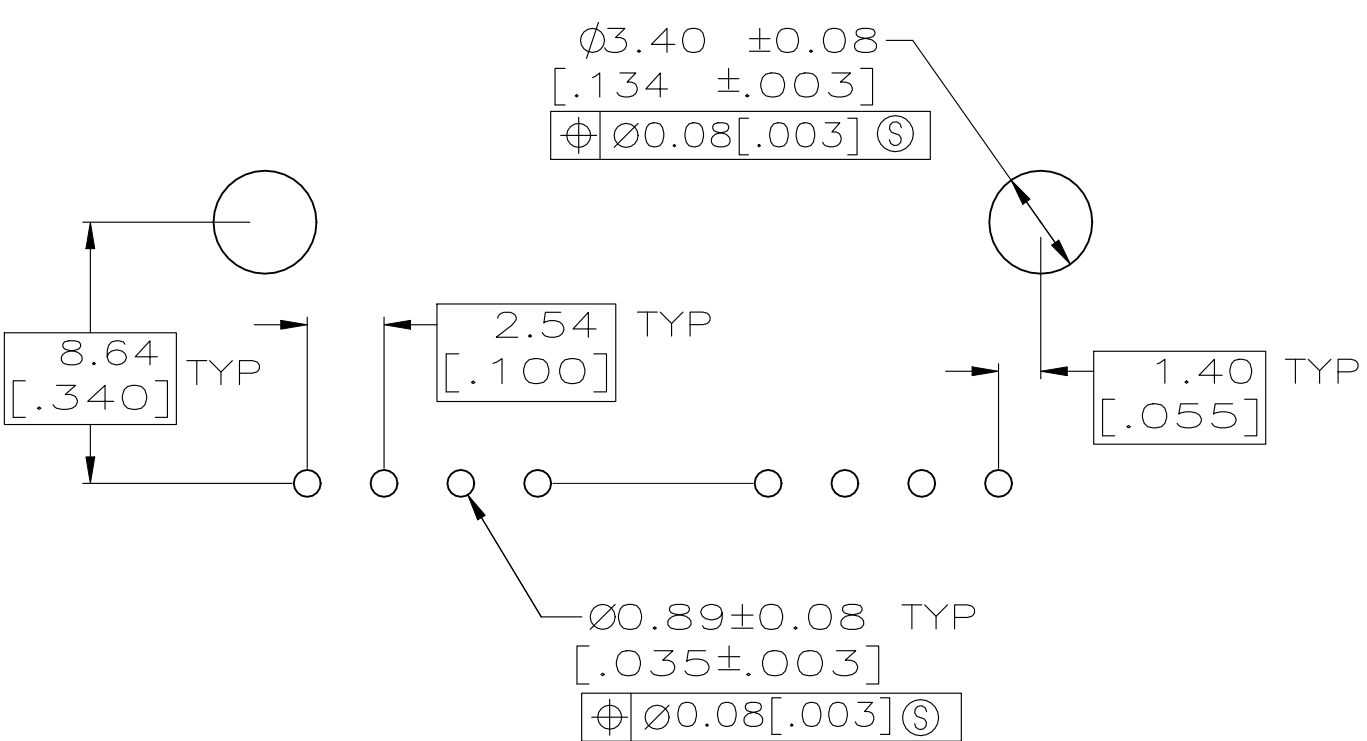


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
W1		ECN-22-177079	29SEP2022	RK	MF




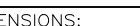

SECTION A—A



RECOMMENDED HOLE LAYOUT

- 1. .00038[.000015] GOLD IN THE CONTACT AREA, .00254[.000100] MATTE TIN-LEAD ON REMAINDER OF CONTACT, ALL OVER .00127[.000050] NICKEL.
- 2. POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- 4. ON ASSEMBLIES WITH FOUR OR MORE POSITIONS, TWO POLARIZATION SLOTS. ON ASSEMBLIES WITH TWO OR THREE POSITIONS, ONE POLARIZATION SLOT.
- 5. AMP TRADEMARK MOLDED ON THIS SURFACE.
- 6. FOR USE WITH 1.57±0.20[.062±.008] PRINTED CIRCUIT BOARD.
- 7. .00038[.000015] GOLD IN THE CONTACT AREA, .00254[.000100] MATTE TIN ON REMAINDER OF CONTACT, ALL OVER .00127[.000050] NICKEL.
- 8. PRELIMINARY PART – NOT RELEASED FOR PRODUCTION.
- 9. HIGH TEMPERATURE CONFIGURATION.
- 10. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
- 11. 0.25 [.010] RECESS PERMISSIBLE IN THIS AREA FOR MOLD SHUT OFF

SEE SHEET 2 FOR PART NUMBER TABLES

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. SHUEY OSMAR91	 TE Connectivity Ltd.							
		CHK J. GESFORD OSMAR91								
 mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± 0.13[.005] 3 PLC ± - 4 PLC ± - ANGLES ± -	APVD J. GESFORD OSMAR91	NAME	HDR ASSY, RTANG, SR						
				2.54[.100] C/L 0.641[.025] SQ. POST.						
				WITH PLZN & HOLD DOWNS						
				PRODUCT SPEC 108-25034						
 MATERIAL HOUSING: FLAME RETARDANT LCP,COLOR:BLACK, CONTACTS: BRASS	FINISH SEE TABLE	WEIGHT -	SIZE A1	CAGE CODE 00779	DRAWING NO 103673	RESTRICTED TO -				
							APPLICATION SPEC 114-25026			
							CUSTOMER DRAWING			
							SCALE 4:1 SHEET 1 OF 2 REV W1			



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