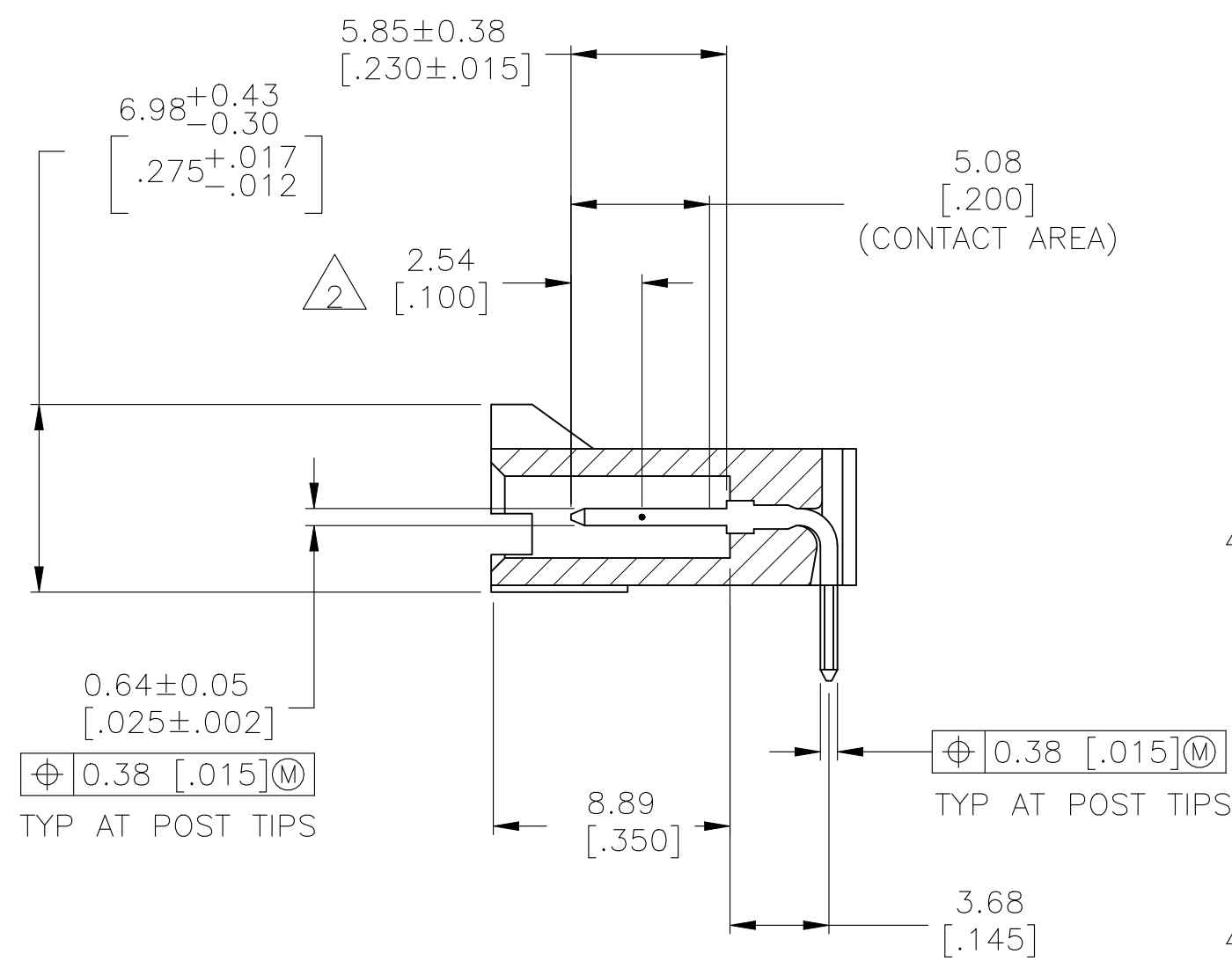
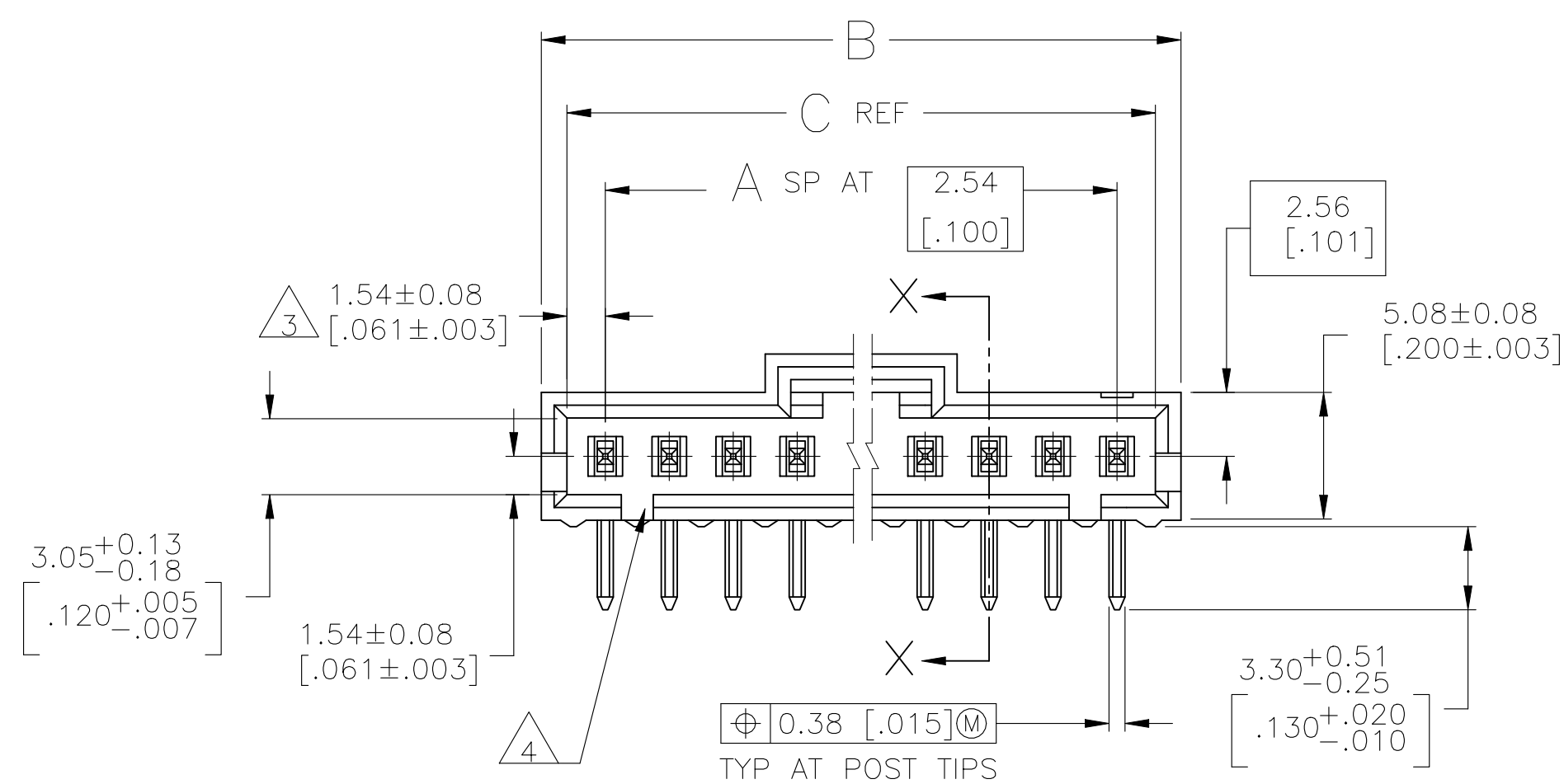
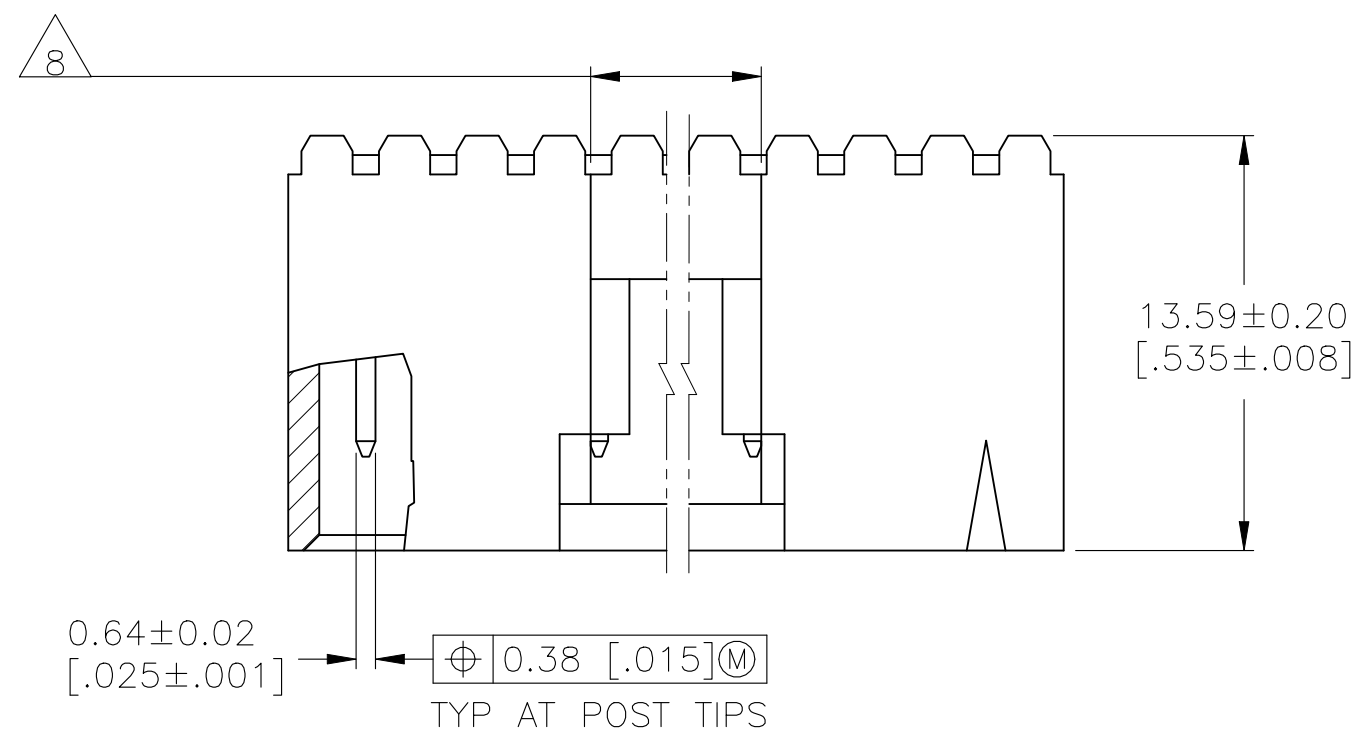
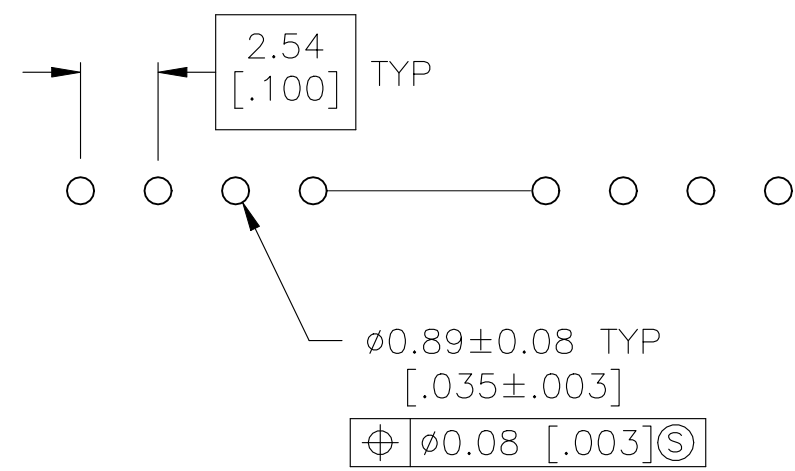


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	V1	REVISED PER ECN-22-177079	29SEP2022	RK	MF



SECTION X-X



## RECOMMENDED HOLE LAYOUT










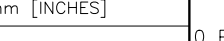
- |   |   |
|---|---|
|  | .00038 [.000015] GOLD IN THE CONTACT AREA,<br>.00254 [.000100] MATTE TIN-LEAD ON THE REMAINDER OF CONTACT,<br>ALL OVER .00127 [.000050] NICKEL. |
|  | POINT OF MEASUREMENT FOR PLATING THICKNESS.   |
|  | THE NOTED DIMENSIONS APPLY AT THE INTERSECTION<br>OF THE POST AND THE HOUSING.  |
|  | ON ASSEMBLIES WITH FOUR OR MORE POSITIONS,<br>TWO POLARIZATION SLOTS.<br>ON ASSEMBLIES WITH TWO OR THREE POSITIONS,<br>ONE POLARIZATION SLOT.   |
|  | .00038 [.000015] GOLD IN THE CONTACT AREA,<br>.00254 [.000100] MATTE TIN ON THE REMAINDER OF CONTACT,<br>ALL OVER .00127 [.000050] NICKEL.      |
|  | HIGH TEMPERATURE CONFIGURATION  |
|  | OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI   |
|  | 0.25 [.010] RECESS PERMISSIBLE IN THIS AREA FOR MOLD SHUT OFF   |

Diagram illustrating the evolution of the 'SUPERSEDED BY' field in a record:

- Initial state: A single entry '7-103635-1'.
- Evolution 1: The field is split into two parts: '7' and '103635-1'.
- Evolution 2: The field is further split into three parts: '7', '103635', and '-1'.
- Evolution 3: The field is split into four parts: '7', '103635', '-1', and '6'.

Each stage shows the previous state being 'OBSOLETE' and a new state being added.

<div><div>6</div></div>	<div><div>1</div></div>	64.01 [2.520]	65.91 [2.595]	24	25	2-103635-4
	<div><div>1</div></div>	61.47 [2.420]	63.37 [2.495]	23	24	2-103635-3
	<div><div>1</div></div>	58.93 [2.320]	60.83 [2.395]	22	23	<del>2-103635-2</del>
	<div><div>1</div></div>	56.39 [2.220]	58.29 [2.295]	21	22	<del>2-103635-1</del>
	<div><div>1</div></div>	53.85 [2.120]	55.75 [2.195]	20	21	<del>2-103635-0</del>
	<div><div>1</div></div>	51.31 [2.020]	53.21 [2.095]	19	20	1-103635-9
	<div><div>1</div></div>	48.77 [1.920]	50.67 [1.995]	18	19	<del>1-103635-8</del>
	<div><div>1</div></div>	46.23 [1.820]	48.13 [1.895]	17	18	1-103635-7
	<div><div>1</div></div>	43.69 [1.720]	45.59 [1.795]	16	17	<del>1-103635-6</del>
	<div><div>1</div></div>	41.15 [1.620]	43.05 [1.695]	15	16	1-103635-5
	<div><div>1</div></div>	38.61 [1.520]	40.51 [1.595]	14	15	1-103635-4
	<div><div>1</div></div>	36.07 [1.420]	37.97 [1.495]	13	14	1-103635-3
	<div><div>1</div></div>	33.53 [1.320]	35.43 [1.395]	12	13	1-103635-2
	<div><div>1</div></div>	30.99 [1.220]	32.89 [1.295]	11	12	1-103635-1
	<div><div>1</div></div>	28.45 [1.120]	30.35 [1.195]	10	11	1-103635-0
	<div><div>1</div></div>	25.91 [1.020]	27.81 [1.095]	9	10	103635-9
	<div><div>1</div></div>	23.37 [.920]	25.27 [.995]	8	9	103635-8
	<div><div>1</div></div>	20.83 [.820]	22.73 [.895]	7	8	103635-7
	<div><div>1</div></div>	18.29 [.720]	20.19 [.795]	6	7	103635-6
	<div><div>1</div></div>	15.75 [.620]	17.65 [.695]	5	6	103635-5
	<div><div>1</div></div>	13.21 [.520]	15.11 [.595]	4	5	103635-4
	<div><div>1</div></div>	10.67 [.420]	12.57 [.495]	3	4	103635-3
	<div><div>1</div></div>	8.13 [.320]	10.03 [.395]	2	3	103635-2
<div><div>1</div></div>	5.59 [.220]	7.49 [.295]	1	2	103635-1	
REMARK	PLATING	C	B	A	NO. OF POSN	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG 5-3-91 S. SHUEY CHK 27-3-91 L. CASTAGNA		 TE Connectivity	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ±.005 4 PLC ± ANGLES ± ±		NAME HORASSY,RTANG,SGLEROW 2.54/.100[C/L,0.64/.025]JOPST WITHPLZN&LATCHING,AMPMODUMTE	
		PRODUCT SPEC 108-25034 APPLICATION SPEC 114-25026		SIZE A1	
MATERIAL HOUSING PLASTIC COLORED - BLACK CONTACTS: BRASS		WEIGHT -		CAGE CODE 00779	
FINISH SEE TABLE		DRAWING NO 103635		RESTRICTED TO -	
CUSTOMER DRAWING		SCALE 4:1		SHEET 1 OF 2	
				REV V1	



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