

APPLICATOR PARTS LIST

SPLICE
 45° ROTATED
 SIDE FEED

AMP INCORPORATED
 HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA	TERMINALS
1	WIRE CRIMPER	1	453910-1	42				TO APPLY TERMINAL	63561-1
2	INS. CRIMPER			43				AMPLIVAR SPLICE	
3	ANVIL	1	852993-1	44				WIRE SIZE	
4	ANVIL SPACER			45				CRIMP HEIGHT	
5	SHEAR SPACER FLOATING	1	469004-1	46				(1) #12 MAG	
6	SPACER SHEAR PLATE	1	811239-1	47				(1) #12 STR	.136
7	SHEAR SPACER DEPRESSOR	1	469003-1	48					
8	FRONT SHEAR PLATE			49					
9	SPACER - DEPRESSOR	1	370570	50				CRIMP	SIZE
10	FRONT ANVIL SPACER PLT.			51	SPRING-SHEAR	1	387083	TYPE	FEED
11	TOOL SPACER			52				WIRE	.180
12	CRIMP SPACER	1	374109	53				INSUL.	F
13	FRONT STRIP GUIDE	1	465320-5	54				SLEEVED	.620
14	REAR STRIP GUIDE	1	465350-5	55				INSULATION RANGE	WIRE RANGE CMA
				56					10,000 - 16,000
15	RAM	1	471167	57				EXPLODED VIEW	
16	TOOL HOLDER	1	815870-1	58				A-6022-1, -2 & -3	
17	ADJ. CRIMP MOUNT			59				REMARKS:	
18	ADJ. BLOCK			60				TOP TOOL MOUNTING	
19	APPLICATOR MOUNT ASSY.			61	DEFLECTOR, CHIP	1	455443-1	9, 7, 12 & 1	
20	BASE PLATE	1	465317-1	62	MOUNT, BRKT ASSY	1	815933-1		
21	BASE BLOCK	1	815871-1	63					
22	STRIP GUIDE PLATE	1	815932-1	64	1" AIR FEED ASSY	1	1-690021-1		
23	ANVIL HOLDER	1	811838-2	65	TENSION ADJ PLATE	1	374999		
24	AUX. ANVIL HOLDER	1	811839-3		MISCELLANEOUS				
25	STRIPPER	2	811266-5	66					
26	STRIPPER MOUNT	1	692875-4	67					
27	RETAINER PLATE			68					
28	STRIPPER MOUNT BRACKET			69	LUBRICATOR ASSY	1	465184-0		
29	STRIPPER SPACER SPACER	1	692968-1	70				■ DENOTES WEARING PARTS	
30	STOCK DRAG	1	387650-4	71	SCR DRIVE #4 x.25LG	3	21017-6	RECOMMEND PURCHASE REPLACEMENT	
31	STOCK DRAG NUT NUT 6-32	1	21018-5	72	PLATE IDENTIFICATION	1	452373-1	THIS APPLICATOR IS TO BE USED ON	
32	STOCK DRAG STUD	1	370573		REV.	REVISION RECORD	DATE	BY	ECN
33	STOCK DRAG SPRING	1	373469		A	EC-A-272490	10-16-90	158	CE
34	STOCK DRAG ADJ. SCREW SET	1	2-21006-9		B1	0150-8770-98	9-98	DAS	CE
35	FEED FINGER HOLDER	1	810131		B	0150-9734-99	12-99	CE	TE
36	FEED FINGER	1	811644-1						
37	FEED FINGER TIP	1	811645-1						
38	FEED FINGER SPACER PIN, DOWEL	2	1-21030-5						
39	BASE CASTING	1	570238						
40	GUARD	1	816304-1						
41									

TO APPLY TERMINAL		63561-1	
AMPLIVAR SPLICE			
WIRE SIZE	CRIMP HEIGHT		
(1) #12 MAG	.136		
(1) #12 STR			
CRIMP	SIZE	TYPE	FEED
WIRE	.180	F	
INSUL.			.620
SLEEVED			
INSULATION RANGE	WIRE RANGE CMA		
	10,000 - 16,000		
EXPLODED VIEW			
A-6022-1, -2 & -3			
REMARKS:			
TOP TOOL MOUNTING			
9, 7, 12 & 1			
■ DENOTES WEARING PARTS			
RECOMMEND PURCHASE REPLACEMENT			
THIS APPLICATOR IS TO BE USED ON			
AMP-O-LECTRIC 1-471273-2			
SERIAL NO.			DIST. 4
DATE SHIPPED			DESIGNED
CUSTOMER NAME AND ADDRESS			1-5 P. M. M. H. H.
APPLICATOR NUMBER			1-12-90
REV. B 566368-1			1 OF 2

APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
5	SCREW, SOC HD CAP	1/4-20	5/8	5	21001-3	98	SCREW, SOC HD CAP	8-32	1/4	REF	2-21000-5
	BASE PLATE (20) TO BASE BLOCK (21)						STRIPPER (25) TO STRIPPER MT (26)				
76	SCREW, SOC HD CAP	1/4-20	5/8	REF	21001-3	99	SCREW, SOC HD CAP	8-32	3/8	REF	2-21000-6
	STRIP GUIDE PLATE (32) TO BASE BLOCK (21)										
77	SCREW, SOC HD CAP	8-32	3/8	5	2-21000-6	100					
78	WASHER, PLAIN FLAT	8-32	-	5	21055-6						
	STRIP GUIDES (13 & 14) TO STRIP GUIDE PLATE (22)					101					
79	SCREW, SOC HD CAP	10-32	1/2	4	3-21000-5						
	SHEAR PLATE (6) TO BASE BLOCK (21)					102					
80	SCREW, SOC HD CAP	10-32	1/2	REF	3-21000-5						
	ANVIL HOLDER (23) TO BASE BLOCK (21)					103					
81	SCREW, SOC HD CAP	8-32	1	4	3-21000-1						
	ANVIL (3) TO ANVIL HOLDER (23)					104					
82	SCREW, SOC HD CAP	10-32	1/2	REF	3-21000-5						
	AUX ANVIL HOLDER (24) TO BASE BLOCK (21)					105					
83	NUT, HEX SELF-LOCKING	10-32	-	1	21021-4						
	DRAG (30) TO DRAG STUD (32) & SPRING (33) TO STUD (32)					106	SCREW, SOC HD CAP	8-32	1/4	REF	2-21000-5
84	SCREW, SOC SET S/L	1/4-20	1/2	1	2-21549-3	107	WASHER PLAIN FLAT	# 8	-	REF	21055-6
	RAM PIN TO RAM (15)						TENSION ADJ PLATE (53) TO FEED FINGER (36)				
85	PIN, SLOTTED SPRING	5/16	1 5/8	1	7-21029-0						
	TOOL HOLDER (16) TO RAM (15)										
86	SCREW, SOC HD CAP	1/4-20	1 3/4	2	21001-9						
	TOP TOOLING TO RAM (15)										
87	SCREW, HEX HD CAP	3/8-16	1	2	3-21015-1						
88	WASHERS, HARDENED	3/8 I.D.	-	3	371178						
89	SCREW, HEX HD CAP	3/8-16	1 1/2	1	3-21015-3						
	BASE PLATE (20) TO BASE CASTING (39)										
90	SCREW, SOC HD CAP	1/4-20	1	3	21001-6						
91	WASHER PLAIN FLAT	1/4	-	3	21055-8						
	AIR FEED ASSY MT (45) TO BASE PLATE (20)										
92	SCREW, SOC HD CAP	1/4-20	1	REF	21001-6						
93	WASHERS, PLAIN FLAT	1/4	-	REF	21055-8						
	AIR FEED ASSY TO AIR FEED ASSY MT (45)										
94											
95	SCREW, SOC SET	8-32	1/4	4	1-21549-2						
	FEED FINGER TO FEED FINGER HOLDER TO DOWEL PINS (38)										
96	SCREW, SOC HD CAP	8-32	1/4	3	2-21000-5						
	FEED FINGER TIP (37) TO FEED FINGER HOLDER (35)										
97	SCREW, SOC HD CAP	8-32	1	REF	3-21000-1						
	STRIPPER MT (26) TO STRIP GUIDE PLATE (22)										

APPLICATOR ONLY TO INCLUDE

NOTES:

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REV.	APPLICATOR PART LIST	SHEET
B	566368-1	2 OF 2

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Customer and Assembly Drawing

Mouser Electronics

Authorized Distributor

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